Air operated valve for high vacuum


Specifications

| Descriptions | AVB41V | AVB51V | AVB61V | AVB71V |
| :---: | :---: | :---: | :---: | :---: |
| Working fluid | Vacuum and inert gas |  |  |  |
| Working pressure range $\mathrm{Pa}(\mathrm{abs})$ | $1.3 \times 10^{-6}$ to $1 \times 10^{5}$ |  |  |  |
| Maximum working differential pressure MPa | 0.1 |  |  |  |
| Valve seat leakage $\mathrm{Pa} \cdot \mathrm{m}^{3} / \mathrm{s}(\mathrm{He})$ | $1.3 \times 10^{-10}$ or less |  |  |  |
| External leakage $\mathrm{Pa} \cdot \mathrm{m}^{3} / \mathrm{s}(\mathrm{He})$ | $1.3 \times 10^{-11}$ or less |  |  |  |
| Withstanding pressure MPa | 0.3 |  |  |  |
| Fluid temperature ${ }^{\circ} \mathrm{C}$ | 5 to 60 |  |  |  |
| Ambient temperature ${ }^{\circ} \mathrm{C}$ | 0 to 60 |  |  |  |
| Orifice mm | ¢16 | ø24 | ¢40 | ø50 |
| Conductance Note $1 \quad \mathrm{l} / \mathrm{s}$ | 5 | 13 | 47 | 80 |
| Connection | NW16 | NW25 | NW40 | NW50 |
| Control pressure MPa | 0.4 to 0.6 |  |  |  |
| Weight $\quad$ kg | 0.45 | 0.50 | 1.15 | 1.20 |
| JIS symbol |  |  | $M$ |  |

Note 1: The conductance is the theoretical calculation value at the molecular flow range, and is not the actual measurement value.

## Switch specifications

| Descriptions | Proximity switch |  | Reed switch |  |
| :---: | :---: | :---: | :---: | :---: |
|  | T2H/T2V | T3H/T3V | TOH/TOV | T5H/T5V |
| Applications | Programmable controller | Relay, programmable controller | Relay, programmable controller | Programmable contoroler, relay, IC Circuit without light, serial Connection |
| Power voltage | - | 10 to 28V DC | - |  |
| Load voltage/current | 10 to 30V DC, 5 to 20mA Note 3 | 30V DC or less, 100mA or less | 12/24V DC 5 to 50 mA 100 V AC 7 to 20 mA | 12/24V DC 50 mA or less 100 V AC 20 mA or less |
| Power consumption | - | 10 mA or less at 24VDC (ON) | - |  |
| Internal voltage drop | 4V or less | 0.5 V or less | 2.4 V or less | OV |
| Light | Illuminating diode (lights when ON) |  |  | - |
| Leakage current | 1 mA or less | $10 \mu \mathrm{~A}$ or less | 0 | 0 |
| Lead wire length Note 2 | Standard 1 m (oil-resistant vinyl cabtire cord 2-conductor $0.2 \mathrm{~mm}^{2}$ ) | Standard 1 m (oil-resistant vinyl cabtire cord 3 -conductor $0.2 \mathrm{~mm}^{2}$ ) | Standard 1m (oil-resistant vinyl cabtire cord 2-conductor $0.2 \mathrm{~mm}^{2}$ ) |  |
| Maximum impact | $980 \mathrm{~m} / \mathrm{s}^{2}$ |  | $294 \mathrm{~m} / \mathrm{s}^{2}$ |  |
| Insulation resistance | $20 \mathrm{M} \Omega$ or more when measured with 500V DC megger |  |  |  |
| Withstand voltage | No failure when 1000V AC is applied for 1 minute |  |  |  |
| Ambient temperature range | -10 to $+60^{\circ} \mathrm{C}$ |  |  |  |
| Protective structure | IEC Standard IP67, JIS CO920 (water-tight type), oil-resistant |  |  |  |

Note 2: 3 m and 5 m leads are available as options.
Note 3: The maximum load current 20 mA above is at $25^{\circ} \mathrm{C}$.
If the switch's working ambient temperature is higher than $25^{\circ} \mathrm{C}$,
load current will be lower than $20 \mathrm{~mA}\left(5\right.$ to 10 mA at $60^{\circ} \mathrm{C}$ ).
Note 4: The switch rail kit is required for retrofitting (See page 94).
Note 5: See page 89 to 91 for other precautions for using the switches.

How to order

<How to order switch rail kit>


AVB $11 V_{\text {series }}$
Air operated valve for high vacuum

## Internal structure and parts list



| No. | Parts name | Material |
| :---: | :--- | :--- |
| 1 Cylinder (magnet integrated) |  |  |
| $\mathbf{2}$ | Ring | A5056 |
| 3 | Hexagon socket head screw | SUSXM7 |
| 4 | O ring | FKM |
| $\mathbf{5}$ | Body | A6063-0 |
| $\mathbf{6}$ | Bellows | SUS316L |
| $\mathbf{7}$ | O ring | FKM |
| $\mathbf{8}$ | Valve disk B | SUS316L |
| $\mathbf{9}$ | O ring | FKM |
| (1) | Plain washer | SUS304 |
| (11 | Spring washer | SUS304 |
| (12 | Hexagon socket head bolt | SUSXM7 |
| (13 | Rod | SUS316L |

Dimensions


Appearance when switch is mounted



| Model No. | A | B | c | D | E | F | G | H |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| AVB41V | ø30(NW16) | 40 | 106 | 7 | 25 | ø38.6 | M5 | ø60 |
| AVB51V | ø40(NW25) | 50 | 116 | 7 | 25 | ø38.6 | M5 | ø60 |
| AVB61V | ø55(NW40) | 65 | 157.5 | 17 | 35.5 | ø58.8 | Rc1/8 | ø88 |
| AVB71V | ø75(NW50) | 70 | 163 | 17 | 35.5 | ø58.8 | Rc1/8 | ø88 |

