# WEGscan

#### Technology driving the best results

Good results are achieved with technological intelligence.
Therefore, we developed the WEGscan, which meets the needs of companies and industries with maximum precision and reliability.
Modular, versatile and multipurpose, the sensor can be coupled to different types of equipment and assets, automatically collecting data and performing online monitoring.

- Remote operation for update, measurement and setup
- Integrated with WEG digital solutions
- Versatile and multipurpose solution
- WEGsync: synchronized measurement of multiple sensors for structural vibration analysis
- WEGsense: technology to detect incipient mechanical failures, such as poor lubrication
- With the WEG Motion Fleet Management, intelligent management is possible





Designed to transform technology into a strategic advantage, the WEGscan carries WEG's technological expertise, integrating hardware and software that connect your production line to Industry 4.0, optimizing assets, increasing operational efficiency and boosting your growth.

The WEGscan can be used in gearboxes, gearmotors, pumps, compressors, electric motors, fans, exhaust fans, conveyor belts, mills, planetary gearboxes, bearings in general, among other equipment and assets, in any type of industry or installation.

### WEGscan Architecture | Product Design





Oct/2022



Q2-2023





Digitalization of equipment and assets in general



WEGscan App
WEG Digital Notify App



Connectivity, Setup, Notifications & Maintenance Management

#### **WEG Motion Fleet Management**



MFM evolves to Version 2.0

+ Features

https://mfm.wnology.io/





Cloud solution for online monitoring and smart management of equipment and assets

### WEGscan new possibilities

When creating the **WEGscan** sensor, four **technological** drivers were adopted in the design:



#### +energy

The energy system has been optimized to better use the battery and to allow for even more sophisticated data collection. Now with option of replaceable battery and external power supply.



#### +flexibility

Modular and versatile, the new sensor and software can be customized and used in virtually any type of equipment or asset.



#### +sensing

The **WEGsense** and **WEGsync** technologies allow conducting even more precise and earlier diagnoses, in addition to simplifying complex analyses.



#### +connectivity

Range and communication have been improved, making it possible to exploit sensors comprehensively and in an even more functional manner. Possibility of measurement requests, with vibration spectrum, and sensor updates via gateway.









### WEGscan online asset monitoring

#### WEGscan 100

- 3-axis vibration measurement up to 16 g (~145 mm/s² RMS)
- Maximum spectral frequency of 13.3 kHz and 12,288 resolution lines
- Surface temperature measurement -40 °C to 135 °C (with ventilation)
- Sensor ambient temperature (electronics): -40 °C to 80 °C
- Power supply with replaceable Lithium-Thionyl Chloride (Li-SOCI2) battery¹
- Data storage: 1 month in the sensor and 1 year in the MFM software
- Gateway communication: Bluetooth 5 connected mode
- Measurement interval and modes: customizable
- Protection rating: IP66
- Cloud software: WEG Motion Fleet Management with subscription plans
- Advanced functions: WEGsense, WEGsync and WEG Motor Specialist

**MFM** Wi Fi Oct/2022 Q2-2023 56 mm 62 mm

<sup>&</sup>lt;sup>1</sup> two 1.65 Ah 3.6V cells, estimated life of 3 years (depending on the application)

# WEGscan online equipment monitoring

#### WEGscan 101

- Sensor with external power supply
- Ideal for applications with a high number of daily measurements
- Power supply: external power supply via cable¹ with M8 connector
- Minimum source capacity: 100 mA (maximum consumption 25 mA per sensor)
- Functional characteristics similar to the WEGscan 100
- Protection rating: IP66

#### **Measurements via Gateway**

- Communication with MFM (cloud server) via internet<sup>2</sup>:
  - Wi-Fi
  - 3G/4G Modem/Dongle (LTE)
  - Ethernet cable



<sup>&</sup>lt;sup>1</sup> not included in the sensor package

<sup>&</sup>lt;sup>2</sup> requirements for connecting the gateway to the MFM server: ports and addresses allowed on firewall and network without

### **WEGscan** optimized operation

The **WEGscan** is equipped with LED indicator and button, allowing to know the operating status of the sensor and change it. The button can be used to carry out the following commands: turn on, turn off, speed up the communication mode or request an instant measurement.



# WEGscan expanding online monitoring

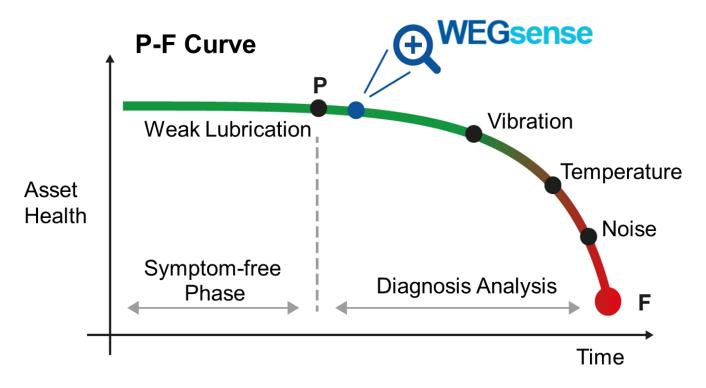
Parameters		WEG Motor Scan	WEGscan	Notes
	Vibration (spectrum resolution/range)	820 Hz 1024 lines	13.3 kHz 12,288 lines	Detection and diagnosis of incipient failures
-∕∿ı) +sensing	WEGsense	-40 °C to 135 °C	Detection and diagnoses such as lubrication degradation Other advanced analyses	
	Temperature			Temperature measurement and load/consumption estimation
	Magnetic Field	16 gauss	16 gauss	Estimated operating time Estimated motor speed and load
((o)) +connectivity	Connectivity	Bluetooth 4	Bluetooth 5	Distance enhancement (100 m) Remote sensor update Vibration measurement with spectrum Measurement scheduling
	Davida	Fu dete d	Replaceable battery	Extended battery time
+energy	Power supply	Encapsulated	External power supply	New version
+flexibility	Flexibility		Hardware	Power supply flexibility Solution for monitoring multiple assets
		-	Firmware	Flexible for new applications WEGsync - synchronized measurement of multiple sensors

### WEGsense incipient failure detection

Technology for detecting and diagnosing incipient mechanical failures



The **WEGsense** technology combines sensor measurements with state-of-the-art technology and WEG advanced algorithms to detect incipient failures in the monitored asset, such as degradation of bearing lubrication even before the health of the bearing is impaired.



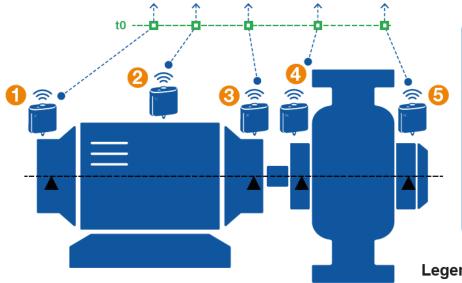
Note: Functionality available in the WEG Motor Specialist module, Diagnostics sub-module. For the proper operation of the WEGsense function, the sensor must be installed close to the bearing, rigidly, according to technical directions in the manuals.

### WEGsync structural analysis with synchronized measurement

The **WEGsync** technology combines vibration measurement synchronized with multiple sensors and WEG advanced algorithms for **phase analysis** and structural deformation of monitored assets.



With **WEGsync**, it is possible to assess structural weaknesses of the application qualitatively (via ODS\*), for example, if an unbalance is happening in one or two planes—something enabled by the phase analysis among the measurement points, which is only possible with synchronized measurements.



Synchronized measurements of multiple sensor for ODS

Operation Deflection Shape
(ODS)

to ① 12 ② 12 ③ 14 ④ 14 ⑤ 12

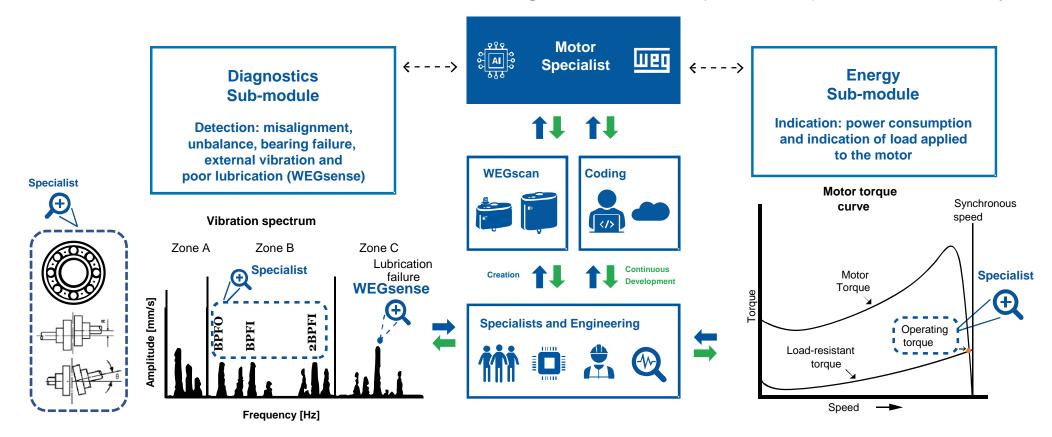
Note: Functionality initially available in the WEGscan App. Functionality via gateway and MFM provided for in the solution development roadmap for Q2-2023.

\*ODS - Operating Deflection Shape.

→ amplitude

# Motor Specialist intelligence in reliability

Created by WEG specialists and validated in the company's laboratories and industrial plants, the **WEG Specialist** modules apply **Machine Learning and Artificial Intelligence** algorithms to the collected data. There are two autonomous sub-modules, minimizing the need for a specialized professional's analysis.



Note: Functionality available for induction motors from any manufacturer. For the proper operation of the WEG Motor Specialist function, the sensor must be installed according to the technical directions in the manuals, in addition to the configuration in the MFM, with the motor data.

## WEGscan sophisticated motor monitoring

When the **WEGscan** is applied to **electric motors**, from any manufacturer, some specific features are available, such as:

- WEG Motor Specialist module with algorithms for fault diagnosis and energy analysis.
- Specific dashboard to facilitate the interpretation of measurements and speed up analysis.
- Measurement of the motor power supply frequency<sup>1</sup>
- Measurement of operating hours (motor hour meter)
- Lubrication recommendation based on hour meter

With **WEGscan**, electric motors can be equipped in different ways, in the configuration with 1, 2 or 3 sensors:

Functionalities			
Functionalities O	otions: 1 sensor	2 sensors	3 sensors
Bearing vibration measurement		••••	••••
Load estimation and energy consumption	•••••	0000	••••
Winding temperature estimation		0000	••••
WEGsense to detect incipient bearing failures	0000		

<sup>&</sup>lt;sup>1</sup> Resource available for direct-on-line starter or soft-starter.

# Gateway X2000 connectivity and flexibility

The gateway allows monitoring the equipment fleet online, in a safe and agile way. Characteristics of the connectivity solution:

- Number of sensors per gateway: 40 sensors
- Range: 100 meters in an industrial environment<sup>1</sup>
- Power supply: PoE (power over ethernet) or adapter
- Connectivity with Internet:
  - Wi-Fi
  - 3G/4G Modem/Dongle (LTE)
  - Ethernet cable
- Communication protocol with MFM (cloud): MQTT² with TLS³
- Communication protocol with sensor: Bluetooth 5 connected mode
- Settings via MFM platform



<sup>&</sup>lt;sup>1</sup> Environment with partial obstacles, without total signal blockage between sensor and gateway, considering gateway with two external antennas (included in the product) installed at the bottom of the gateway; <sup>2</sup> MQTT - Message Queuing Telemetry Transport;

<sup>&</sup>lt;sup>3</sup> TLS - Transport Layer Security.

# X2000 Gateway connectivity and flexibility

New functionalities in the communication with X2000 Gateway:

- Remote request for measurements, with vibration spectrum, of instant mode
- Possibility to conduct remote operations on the sensor, by MFM, via gateway
- Remote setting of the sensors to customize intervals and measurement modes
- Remote measurement scheduling according to the application requirements
- Remote sensor software/firmware update (FOTA¹)
- Data storage on the gateway in offline periods (Internet) for 30 days
- Synchronized measurement<sup>2</sup> of multiple sensors (WEGsync)











<sup>&</sup>lt;sup>1</sup> Firmware Over The Air

<sup>&</sup>lt;sup>2</sup> Functionality via gateway and MFM provided for in the solution development roadmap for Q2-2023.

# WEGscan & MFM software enhancing human action

To keep up with the technological evolution provided by the **WEGscan**, the **WEG Motion Fleet Management** also had numerous enhancements, expanding the tool potential for online monitoring and asset management.

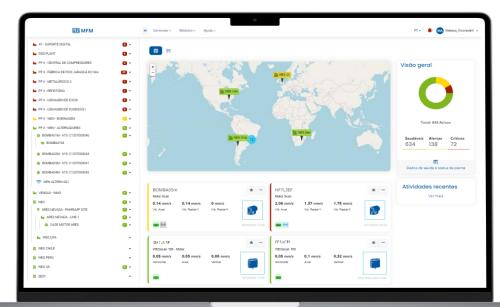


Broad View of the Plant Condition

With recent improvements, the software version has evolved and reached **Version 2.0**, with new features such as:

- Module for advanced analysis of vibration signals<sup>1</sup>;
- Asset trees for hierarchy organization;
- Advanced alert configuration, by trend and spectral band;
- Maintenance module, with CMMS<sup>2</sup> functionalities;
- WEG Digital Notify app;
- (and much more)



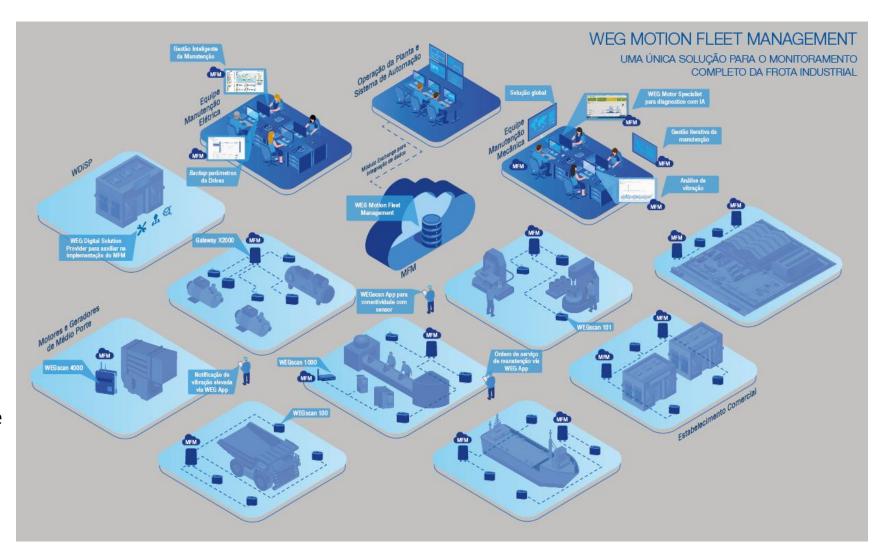


<sup>&</sup>lt;sup>1</sup> Applicable standard for vibration analysis: ISO 20816.

<sup>&</sup>lt;sup>2</sup> Computerized maintenance management system.

#### WEGscan & MFM broad and global solution

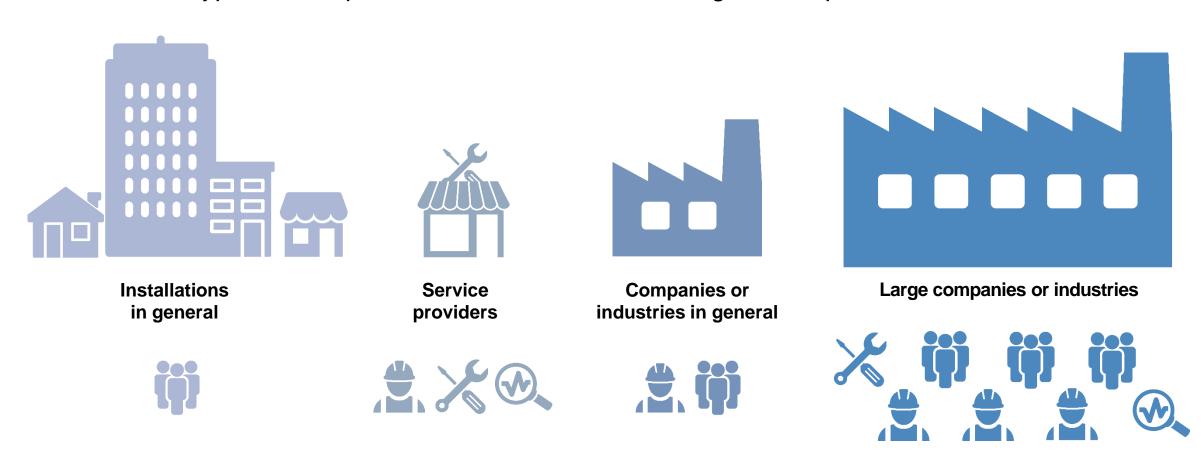
- Broad and global solution
- Maintenance based on condition
- Reduction in operating cost (TCO¹)
- Specialist module for diagnosis
- Reliability with technology
- Online fleet monitoring
- Effective communication
- Mobility
- Reduction in the number of failures
- Minimization of unexpected downtime
- Safety for the team



<sup>&</sup>lt;sup>1</sup>Total Cost of Ownership

# WEGscan & MFM technology for all companies

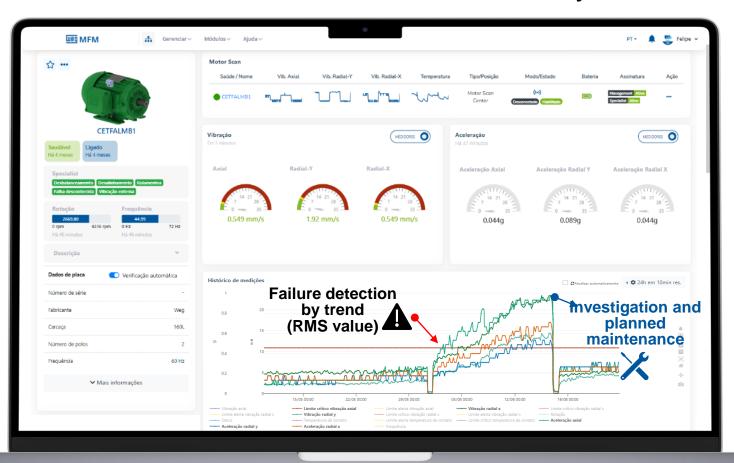
The **WEGscan & MFM** solution was developed, and is under continuous development, to serve all types of companies and customers, including service providers.



### WEGscan & MFM online reliability

In this real case, the vibration elevation beyond the limits was noticed through the notification of the MFM solution. In this occurrence, the planned maintenance prevented unexpected production downtime, avoiding losses in production and maintenance.

# Modern dashboards and graphics for vibration trend analysis



### WEGscan & MFM online reliability

With an advanced analysis module, the vibration signal (spectrum) is analyzed in depth, thus allowing to diagnose the fault.

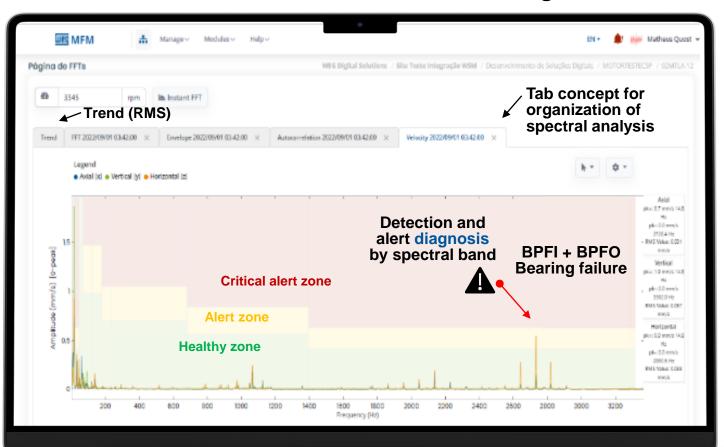
In this way, it is possible to determine the best action to solve the problem.

#### **Bearing Failure**

BPFI - Ball Pass Frequency Inner Race
BPFO - Ball Pass Frequency Outer Race



# Module for Advanced Analysis of Vibration Signals



# WEGscan technology for quick diagnoses

With the **WEGscan** and the **MFM** signal analysis tools it is possible to perform advanced diagnoses\*, such as:

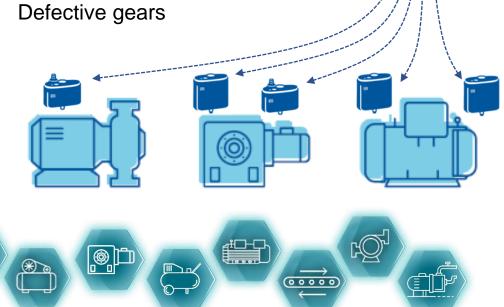
- Bearing failure
- Misalignment
- External vibration
- Unbalance

- Lubrication failure
- Broken bars
- Runout
- Cavitation



Friction (dragging)

Defective belts

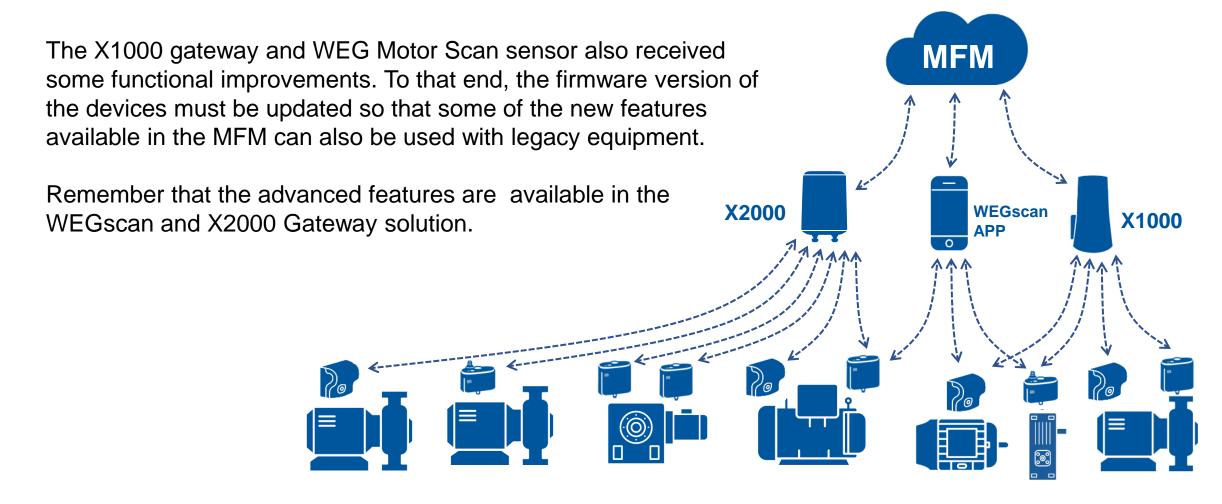


**MFM** 

Lack of rigidity **Eccentricity** 

<sup>\*</sup> Autonomous diagnosis via WEG Motor Specialist for electric motors or diagnosis by technical analysis via advanced analysis module of vibration signals, observing ISO 20816 standard.

## WEGscan flexibility and legacy operation

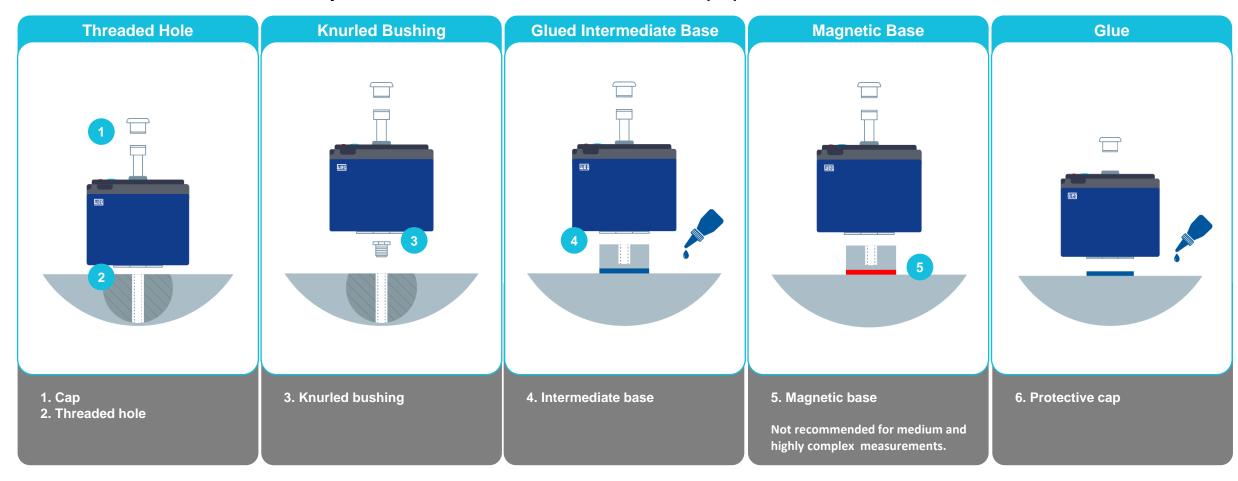


<sup>\*</sup> The detailed operating characteristics of the X1000 Gateway and WEG Motor Scan in the MFM are described in the MFM manual.

<sup>\*\*</sup> The remote vibration spectrum measurement is only available in the WEGscan.

#### **WEGscan** versatile installation

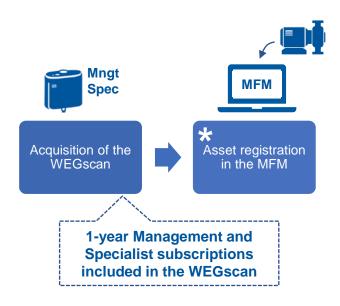
There are different ways to install the **WEGscan** on equipment or assets:



For more details on each sensor installation mode, see the guidelines in the technical documents.

## WEGscan cloud solution with subscription

WEGscan activation in the MFM solution process and subscription management (assignment and renewal).



#### \*preliminary activity required in the MFM





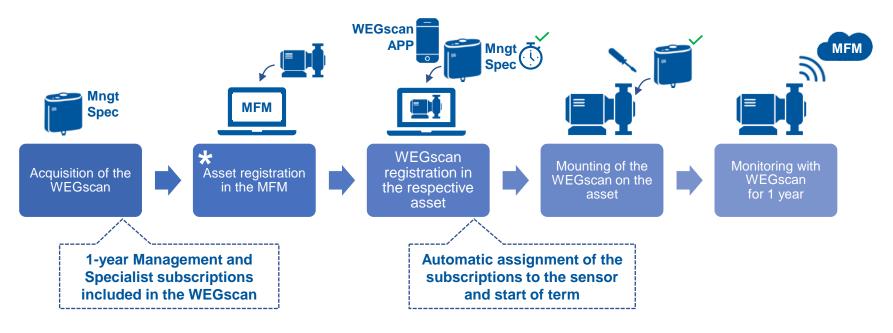
Customer registration in the MFM



Registration of units and manufacturing plants in the MFM

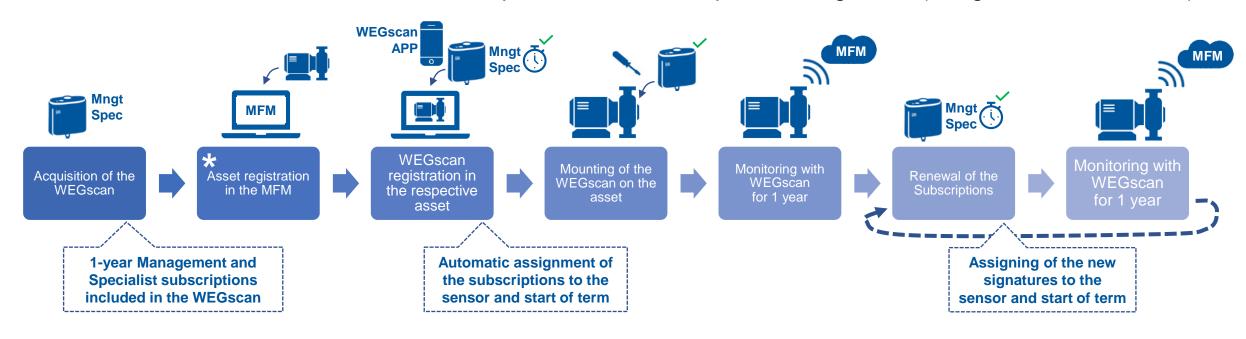
### WEGscan cloud solution with subscription

WEGscan activation in the MFM solution process and subscription management (assignment and renewal).



### WEGscan cloud solution with subscription

WEGscan activation in the MFM solution process and subscription management (assignment and renewal).





For further technical installation information, see the manuals.



For more commercial and subscription renewal information, contact the commercial representatives.

### **WEGscan** flexibility

#### **Accessories for the WEGscan application**



3G/4G dongle for mobile internet



Li-SOCl2 3.6 V 1.65 Ah battery



Repair kit<sup>1</sup>



Intermediate base



Cable with M8 connector for WEGscan 101 power supply



External Bluetooth antenna for X2000 Gateway (replacement)



24 Vdc power supply



Glue



Magnetic base







<sup>&</sup>lt;sup>1</sup> Consisting of: central cap, cover screw, fixing screw, knurled bushing, battery centering bracket and rubber seals;

#### **WEGscan** certifications

#### **WEGscan**

- Anatel (Brazil): 13320-22-07908
- USA(FCC), China (SRRC), Canada (IC) and Europe/UK (CE),
   Australia (ACMA), New Zealand (NZRSM), Peru (MTC), South Africa (ICASA),
   Colombia (CRC), Chile (SUBTEL) and Mexico (IFT): in progress
- Other markets: planned
- Hazardous area: planned

#### X2000 Gateway

- Anatel (Brazil): 13481-21-12464
- FCC(USA), SRRC (China), IC(Canada), CE(Europe), ICASA(South Africa), ACMA(Australia), NZRSM(New Zealand), CRC(Colombia), TELEC(Japan) and SUBTEL(Chile)
- Hazardous area: planned







# **WEGscan** highlights

- The WEGscan able for multiple application
- The WEGscan with replaceable battery or external power supply
- The X2000 Gateway is Bluetooth 5, +connectivity +flexibility
- Now the WEG Motion Fleet Management is V2.0
- Vibration measurement with 13.3 kHz and 12,288 lines resolution
- Measurements can be customized by user
- The electric motor can be monitored with multiple sensors
- Solution under continuous development
- Product designed for reliability and predictive maintenance

- Patented technologies
  - WEGsync synchronized measurement for structural analysis (ODS)
  - WEGsense detects incipient mechanical failures via measurement up to 48 kHz







+energy

+flexibility

+sensing

+connectivity

