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Technical Tips

Regenerative circuits are used to provide faster cylinder extension speeds by taking the oil from the rod end and diverting it to the head end of the cylinder. This means that the effective area during extension is the rod area that will give a faster speed but also a **reduced force**. This means that by using a cylinder with a 2:1 area ratio between piston and rod, equal speeds and forces can be obtained in both directions without using a double rod.

Two Types of Sun Regeneration Valve Assemblies

Sun Hydraulics manufactures two types of regeneration valve assemblies:

- The **full time regeneration assembly** uses a pilot-to-close check valve and a standard check valve to provide continuous regeneration with the reduced output force from the cylinder. It has a limited number of applications and is most commonly used for providing fast extension speeds with low force.
- The **pressure sensitive regeneration assembly** uses a pilot-to-close check valve and a counterbalance valve to provide a regeneration function. This is used on many applications such as compacting machines. The first part of the cylinder extension occurs when there is very little load (for example during initial compaction) and regeneration provides a fast extension speed. When the load resistance increases, the pressure on the full-bore side starts to increase and will pilot open a counterbalance valve connecting the rod side to tank and take the circuit out of regeneration. This then provides a slower speed as it is now operating on the full-bore area but also a corresponding increase in force. Regenerative circuits **do not** affect the retraction speed of the cylinder.

Hydraulic Cylinder Ratio

The choice of hydraulic cylinder ratio will have a significant effect on the performance of your system.

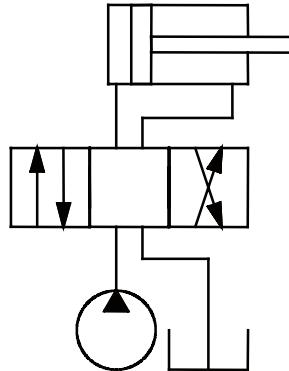
- Cylinders are manufactured in an almost unlimited combination of ratios. These ratios affect the speed of extension and retraction of the cylinders. With a 2:1 ratio cylinder, extend speed will equal the retract speed.

- Another issue is the pressure required to move the cylinder as the ratio varies. In machines that require large diameter cylinder rods for column strength, the ratio is larger and oil for regeneration is reduced.
- Small diameter cylinder rods provide a larger oil supply due to the smaller cylinder ratio.
- Low ratios will require more pressure to move even the cylinder alone and in a pressure sensitive regeneration assembly, the regeneration function may cease too soon or never function.

The following examples show the basic calculations used to determine the speed of extension of the cylinder in regeneration.

The cylinder dimensions used in all examples are as follows:

Bore Diameter (Head End) 4.25"
Rod Diameter 3.00"



With a 10 GPM flow from the pump

$$\begin{aligned}4.25'' \text{ Bore Diameter} &= 14.2 \text{ in}^2 \text{ area} \\3.00'' \text{ Rod Diameter} &= 7.1 \text{ in}^2 \text{ area}\end{aligned}$$

$$\text{Cylinder Ratio} = \frac{\text{Head End Area}}{(\text{Head End Area} - \text{Rod Area})} = \frac{\text{Head End Area}}{\text{Annular Area}}$$

$$\text{Cylinder Ratio} = \frac{(14.2 \text{ in}^2)}{(14.2 \text{ in}^2 - 7.1 \text{ in}^2)} = 2 \Rightarrow 2:1 \text{ Ratio}$$

Cylinder Extend Speed *without* Regeneration

$$\text{Extend Speed} = \frac{(\text{Pump Flow GPM})(231)}{\text{Head End Area}} = \frac{(10 \text{ GPM})(231)}{14.2 \text{ in}^2} = 163 \text{ in/min.}$$

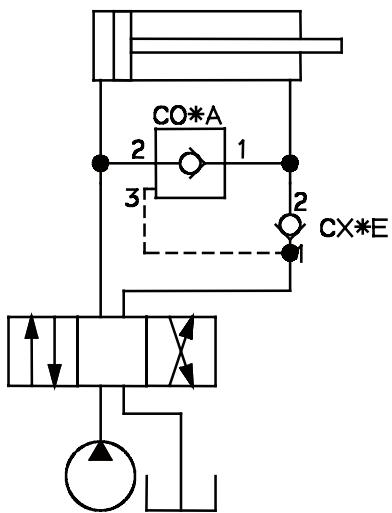
$$\text{Retract Speed} = \frac{(\text{Pump Flow GPM})(231)}{(\text{Annular Area})} = \frac{(10 \text{ GPM})(231)}{7.1 \text{ in}^2} = 325 \text{ in/min.}$$

Cylinder Extend Speed with Regeneration

Rod side oil is redirected to the head end of the cylinder instead of the directional valve and adds to the flow going into the head end. The extend speed is due to the pump flow replacing the cylinder rod volume.

Extend Speed in Regeneration Mode

$$\begin{aligned}
 &= \frac{(\text{Pump Flow GPM})(231)}{(\text{Rod Area})} \\
 &= \frac{(10)(231)}{(7.1)} \\
 &= 325 \text{ in / min.}
 \end{aligned}$$

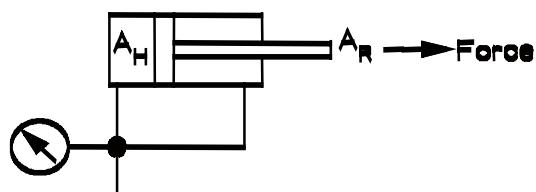


The net force output available during regeneration is less than the force available in a standard extend function.

A_H = Head End Area

A_R = Rod Area

Supply Pressure = P



$$\begin{aligned}
 P(A_H) - P(A_H - A_R) &= \text{Force Output} \\
 P(A_H) - P(A_H) + P(A_R) &= \text{Force Output} \\
 P(A_R) &= \text{Force Output}
 \end{aligned}$$

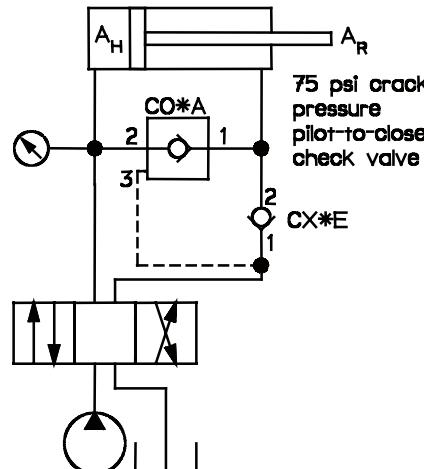
The output force available is the product of pressure in the cylinder and area of the rod.

Without regeneration, the force output would be equal to the product of pressure in the cylinder and the head end area.

Extend pressure required in regeneration is dependent on the cylinder ratio and pilot-to-close check valve crack pressure. The regeneration assemblies manufactured by Sun Hydraulics incorporate a 75 psi crack pressure pilot-to-close check valve. See the following circuit.

Supply Pressure = P

$$\begin{aligned}
 P(A_H) - (P + 75)(A_H - A_R) &= 0 \\
 P(A_H) &= (P + 75)(A_H - A_R) \\
 P(A_H) &= P(A_H) + 75 A_H - P(A_R) - 75 (A_R) \\
 P(A_H) - P(A_H) &= 75 A_H - P(A_R) - 75 (A_R) \\
 0 &= 75 A_H - P(A_R) - 75 (A_R) \\
 P(A_R) &= 75 (A_H) - 75 (A_R) \\
 P = \frac{75 (A_H - A_R)}{A_R} &= \text{Extend Pressure}
 \end{aligned}$$



NOTE: The circuit shown above may not support a load in the extend mode. See Cautionary Notes at end of this section.

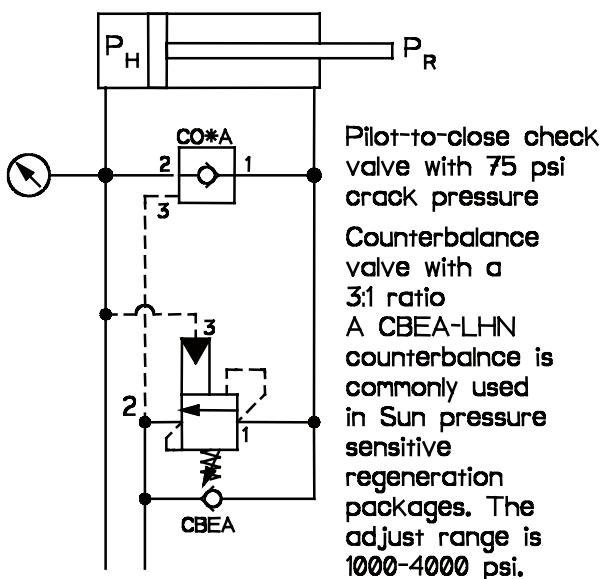
Pressure P is the minimum supply pressure required to extend the cylinder with a 75 psi crack pressure pilot-to-close check valve. This value does not include any system load on the cylinder or seal friction in the cylinder. The actual pressure required to extend the cylinder will be greater than this calculation.

Sun Hydraulics manufactures two types of regeneration assemblies; (1) Full Time and (2) Pressure Sensitive.

- Full time does what the name implies. It provides regeneration *all the time*.
- The pressure sensitive type has an adjust that allows setting the pressure where regeneration ceases.
- Pressure sensitive regeneration uses a Sun counterbalance valve. The adjust range for the regeneration function is *not* the adjust range of the counterbalance valve.

Consider the following Sun pressure sensitive regeneration circuit:

$$\begin{aligned} P_H &= \text{Pressure in Head End of Cylinder} \\ P_R &= \text{Pressure in Rod End of Cylinder} \\ P_{CB} &= \text{Setting of Counterbalance Valve. Valve starts to open.} \\ P_R &= P_H + 75 \text{ (in Regeneration Mode)} \\ P_{CB} &= P_R + \text{Ratio (P}_H\text{)} \end{aligned}$$



NOTE: The circuit shown above may not support a load in the extend mode. See Cautionary Notes at end of this section.

The minimum setting where regeneration speed starts to diminish:

$$\begin{aligned} P_{CB} &= P_R + (\text{Ratio})(P_H) \\ P_{CB} &= (P_H + 75) + 3(P_H) \\ 1000 &= 4P_H + 75 \\ P_H &= 231 \text{ psi} \end{aligned}$$

The maximum setting would be:

$$\begin{aligned} 4000 &= 4P_H + 75 \\ P_H &= 981 \text{ psi} \end{aligned}$$

Note: The adjust range for regeneration speed to start to diminish is 231-981 psi.

Potential Problems for Consideration

Using the cylinder dimensions from the examples (4.25" Bore and 3.00" Rod) the extend pressure calculation:

$$P = \frac{75(A_H - A_R)}{A_R} = \frac{75(14.2 - 7.1)}{7.1} = 75 \text{ psi}$$

75 psi is required to extend the cylinder without any load and not including any seal friction.

System Variations

Larger Rod Diameter (ie. Outrigger Cylinders)

$$\begin{aligned} 4.25'' \text{ Bore Diameter (14.2 in}^2 \text{ Head Area)} \\ 3.5'' \text{ Rod Diameter (9.6 in}^2 \text{ Rod Area)} \end{aligned}$$

- 10 GPM Pump Flow
- Extend Speed without Regeneration

$$\frac{(10 \text{ GPM}) 231}{14.2 \text{ in}^2} = 163 \text{ in / min.}$$

- Extend Speed with Regeneration

$$\frac{(10 \text{ GPM}) 231}{9.6 \text{ in}^2} = 241 \text{ in / min.}$$

- Retract Speed

$$\frac{(10 \text{ GPM}) 231}{(14.2 - 9.6 \text{ in}^2)} = 502 \text{ in / min.}$$

- Extend pressure with a 75 psi crack pressure pilot-to close check valve.

$$P = \frac{75(A_H - A_R)}{A_R} = \frac{75(14.2 - 9.6)}{9.6} = 36 \text{ psi}$$

Small Rod Diameter

$$\begin{aligned} 4.25'' \text{ Bore Diameter (14.2 in}^2 \text{ Head Area)} \\ 2.00'' \text{ Rod Diameter (3.1 in}^2 \text{ Rod Area)} \end{aligned}$$

- Extend Speed without Regeneration

$$\frac{(10 \text{ GPM}) 231}{14.2 \text{ in}^2} = 163 \text{ in / min.}$$

- Extend Speed with Regeneration

$$\frac{(10 \text{ GPM}) 231}{3.1 \text{ in}^2} = 745 \text{ in / min.}$$

- Retract Speed

$$\frac{(10 \text{ GPM}) 231}{(14.2 - 3.1) \text{ in}^2} = 208 \text{ in / min.}$$

- Extend pressure with a 75 psi crack pressure pilot-to-close check valve.

$$P = \frac{75(A_H - A_R)}{A_R} = \frac{75(14.2 - 3.1) \text{ in}^2}{3.1 \text{ in}^2} = 269 \text{ psi}$$

Regeneration Features Summary

Large Rod Diameter

- Reduced Regeneration Speed Advantage
- High Retract Speed
- Lower Extend Pressure
- Higher Force Output in Regeneration

Small Rod Diameter

- Increased Regeneration Speed Advantage
- Lower Retract Speed
- Higher Extend Pressure
- Lower Force Output in Regeneration

Worst case example with a cylinder ratio of 1.16:1 and a 75 psi crack pressure pilot-to-close check.

$$\text{Cylinder Ratio} = \frac{A_H}{(A_H - A_R)} = 1.16:1 \quad (\text{Very Small Rod Diameter in relation to Bore})$$

$$\text{If: } A_H = 1.16 \quad (A_H - A_R) = 1$$

$$\text{Then } A_H = 0.16$$

$$\text{Pressure to Extend } P = \frac{75 (A_H - A_R)}{A_R} = \frac{75 (1)}{0.16} = 470 \text{ psi}$$

In this example, depending on the setting of the counterbalance valve, regeneration may cease upon application of flow due to the high extend pressure without external load.

Formulas

Formulas for calculation of flow rates in regeneration circuits.

$$\text{Flow out of Rod End} = \frac{(D_b^2 - D_r^2)}{D_b^2} \times \text{Pump Flow}$$

$$\text{Combined Flow} = \left(\frac{D_b^2}{D_r^2} \right) \times \text{Pump Flow}$$

(Pump Flow plus Regenerative Flow)

$$\text{Retraction Flow} = \frac{D_b^2}{(D_b^2 - D_r^2)} \times \text{Pump Flow}$$

(Flow out of Blind End during Retraction)

D_b = Blind End Cylinder Bore Diameter
 D_r = Rod Diameter

Application Cautionary Statements

Full Time Regeneration Assemblies

- Regeneration does not cease at any time during the cycle.
- Extreme cylinder ratios may prevent the system from moving. Heat may be a problem when regeneration occurs but system pressure is high and oil is flowing through the system relief valve.
- Cylinder force is reduced at all times.

Pressure Sensitive Regeneration Assemblies

- Regeneration may cease too soon or never occur due to system pressure required.
- The assumption that the adjust range of the regeneration package is the same as the counterbalance valve is incorrect.
- Extreme cylinder ratios may prevent the regeneration package from operating at all.

General Issues for both Types of Sun Regeneration Packages

1. **It is important to remember to size hydraulic lines correctly to allow for the increased flow going into the full bore side of the cylinder.**
2. The pilot-to-close check valve has a 75 psi crack pressure. A rod down cylinder application or a load on the cylinder that would tend to extend the rod is extremely dangerous. A rod down application could suddenly fall as the rod oil flows through the pilot-to-close check valve to the blind end of the cylinder. The blind end of the cylinder would cavitate but could not hold the load.
3. To prevent the problem of unexpected rod motion, a load control valve must be installed in the rod port. A Sun vented pilot-to-open check valve or vented counterbalance valve can provide load locking or load control and locking. **Only** vented versions of those cartridges must be used to have a functional system.
4. The effective adjustment range for the pressure sensitive regeneration assembly is **not** the same as the adjustment range of the counterbalance valve used in the assembly. Refer to the previous pages of technical tips to determine the regeneration adjust range for the specific counterbalance valve.

Pressure Sensitive Regeneration Assemblies

<i>Line Mounted Assemblies</i>	<i>Sandwich Mounted Assemblies</i>
12 GPM / 45 L/min.	10 GPM / 40 L/min.
SERIES 1 CARTRIDGES	D03/CETOP 3
YDCC-LHN-A*	YDCA-LHN-AA
YDCD-LHN-A*	YDCG-LHN-B*
25 GPM / 95 L/min.	25 GPM / 95 L/min.
SERIES 2 CARTRIDGES	D05/CETOP 5
YDEK-LHN-A*	YDEM-LHN-B*
YDEG-LHN-A*	YDEH-LHN-AK
YDEF-LHN-A*	YDES-LHN-BA
YDEC-LHN-A*	YDER-LHN-BA
YDED-LHN-A*	YDEE-LHN-BA
50 GPM / 190 L/min.	25 GPM / 95 L/min.
SERIES 3 CARTRIDGES	D05 X, Y/CETOP 5 X, Y
YDGC-LHN-A*	YDEL-LHN-BB
YDGC-LHN-AP	
YDGD-LHN-A*	
YDGD-LHN-AP	
YDGD-LHN-AQ	
YDGL-LHN-AP	
YDGL-LHN-AQ	
YDGL-LHN-A4	
YDGL-LHN-A5	
100 GPM / 380 L/min.	50 GPM / 190 L/min.
SERIES 4 CARTRIDGES	D07/CETOP 7
YDHC-LHN-A5	YDFE-LHN-AB
120 GPM / 450 L/min.	YDFG-LHN-AB
YDJC-LHN-AN	40 GPM / 150 L/min.
240 GPM / 910 L/min.	D08/CETOP 8
YDJC-LHN-A6	YDFF-LHN-CA
Dual Cartridges	Dual Cartridges
YDJC-LHN-AS	
Dual Cartridges	
	60 GPM / 230 L/min.
	YDFJ-LHN-CA
	YDFK-LHN-CA
	80 GPM/300 L/min.
	YDGE-LHN-CA
	YDGF-LHN-CA

Flow ratings are nominal.

See performance curves on following page for detailed pressure flow characteristics.

* Indicates optional port types available.

Full Time Regeneration Assemblies

<i>Line Mounted Assemblies</i>	<i>Sandwich Mounted Assemblies</i>
	15 GPM / 60 L/min.
	D03/CETOP 3
	YDCK-XCN-AA
	YDCF-XCN-AA
30 GPM / 115 L/min.	25 GPM / 95 L/min.
SERIES 2 CARTRIDGES	D05/CETOP 5
YDEP-XCN-A*	YDEV-XCN-BA
	YDET-XCN-BA
	YDEN-XCN-BA
60 GPM / 230 L/min.	25 GPM / 95 L/min.
SERIES 3 CARTRIDGES	D05 X, Y/CETOP 5 X, Y
YDGK-XCN-A*	YDEW-XCN-BB
YDGJ-XCN-A*	
240 GPM / 910 L/min.	50 GPM / 190 L/min
SERIES 4 CARTRIDGES	D07/CETOP 7
YDJG-XCN-AS	YDFH-XCN-AB
	YDFI-XCN-AB
	60 GPM / 230 L/min.
	D08/CETOP 8
	YDFL-XCN-CA
	YDFM-XCN-CA
	90 GPM / 340 L/min.
	YDGH-XCN-CA
	YDGI-XCN-CA

Flow ratings are nominal.

See performance curves on following page for detailed pressure flow characteristics.

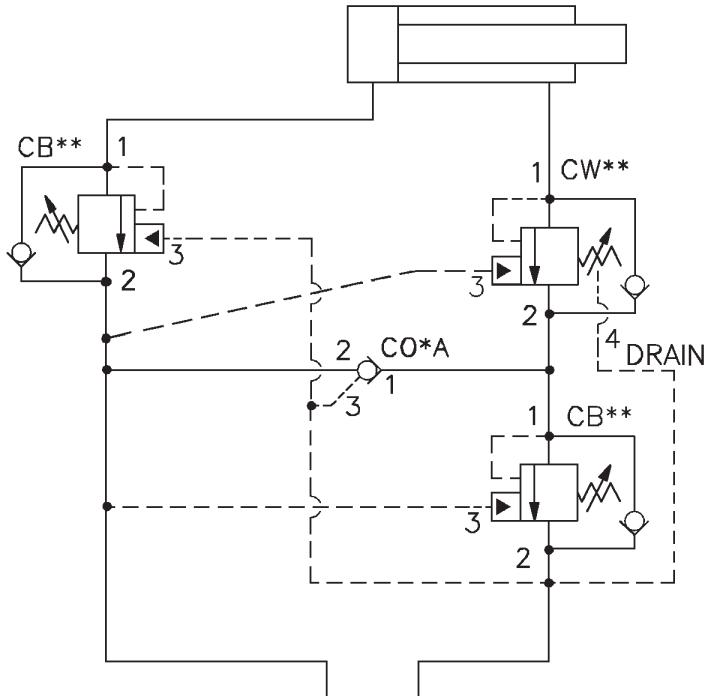
* Indicates optional port types available.

Sun Regeneration Circuit Using Other Sun Cartridge Valves

Regeneration Circuit with Pressure Unloading and Load Holding in both Extend and Retract Mode

(This example circuit demonstrates another method of Regeneration, but is not available as a pre-packaged assembly.)

- This concept can be used where the load may tend to extend the cylinder as well as causing it to retract.
- Pressure sensitive regeneration system provides regeneration with progressive unloading up to full force operation.
- Both counterbalances to be sized for appropriate flows (i.e. cap end counterbalance must be sized for pump plus rod end flow, while rod end counterbalance is sized for rod end flow only.)
- With work ports drained and counterbalance valves adjusted to appropriate pressure settings, cylinder should not move in either direction.



CB** Counterbalance Valve
 CW** Vented Counterbalance Valve
 CO*A Pilot-to-close Check Valve

Cross Reference Table
Full Time to Pressure Sensitive Regeneration

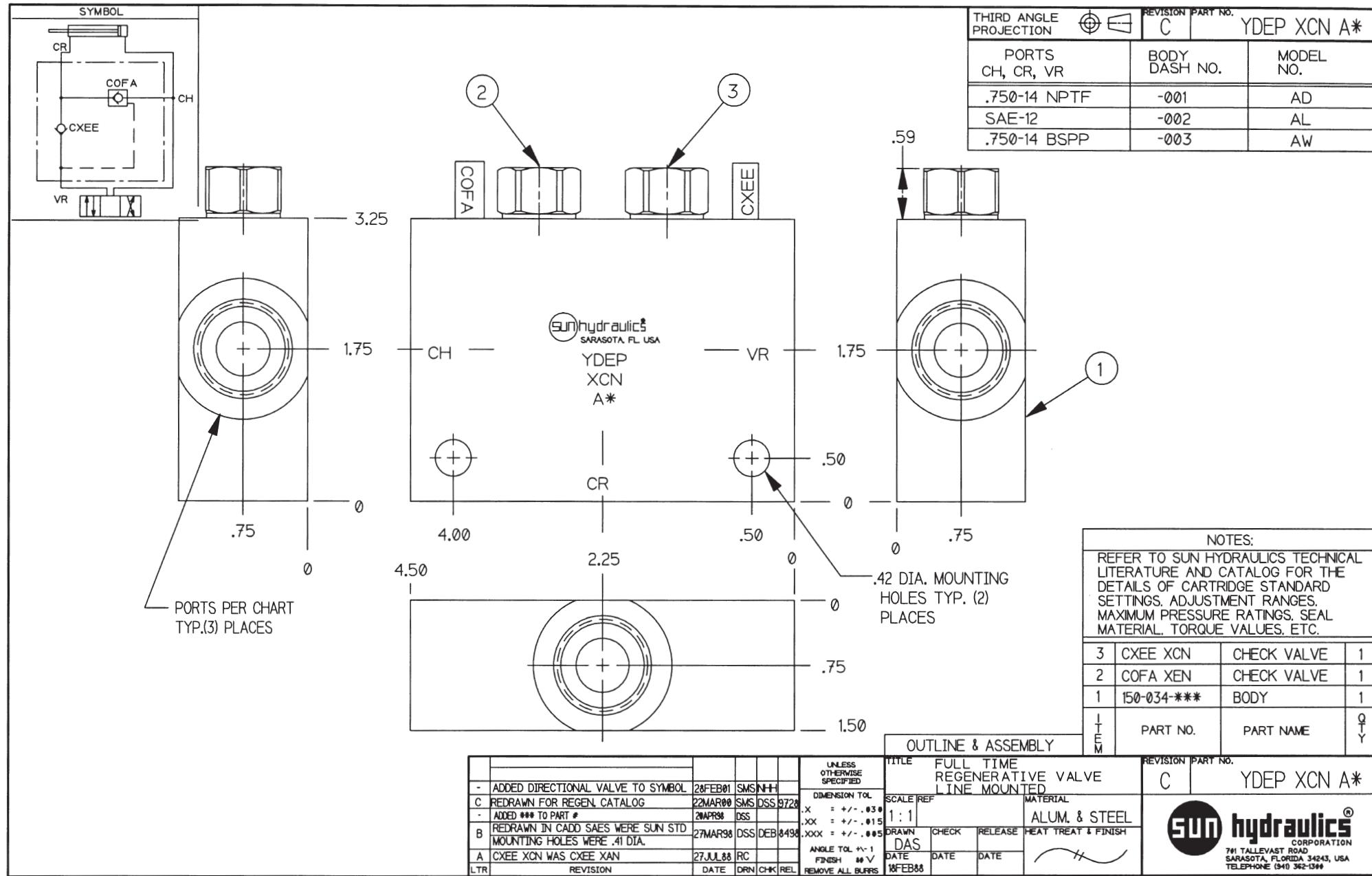
<i>Pressure Sensitive Regeneration Assembly Model Code</i>	<i>Page Loca- tion</i>	<i>Sun Part Number for Body</i>	<i>Full Time Regeneration Assembly Model Code</i>	<i>Page Loca- tion</i>
YDCA-LHN-AA	86	150-281	YDCF-XCN-AA	24
YDEK-LHN-A*	50	150-034	YDEP-XCN-A*	14
YDES-LHN-BA	90	152-188	YDET-XCN-BA	28
YDER-LHN-BA	88	152-187	YDEV-XCN-BA	26
YDEE-LHN-BA	94	150-015	YDEN-XCN-BA	30
YDFE-LHN-AB	96	151-146	YDFI-XCN-AB	36
YDFG-LHN-AB	98	152-746	YDFH-XCN-AB	34
YDGC-LHN-A*	56	150-784-00*	YDGK-XCN-A*	16
YDGD-LHN-A*	60	150-785-00*	YDGJ-XCN-A*	18
YDGF-LHN-CA	104	151-537	YDGH-XCN-CA	44
YDJC-LHN-AS	82	151-496-00*	YDJD-XCN-AS	20
YDEC-LHN-A*	48	150-034-00*	YDEP-XCN-A*	14
YDFJ-LHN-CA	116	153-055	YDFL-XCN-CA	38
YDFK-LHN-CA	108	153-056	YDFM-XCN-CA	40

* Indicates optional port types available.

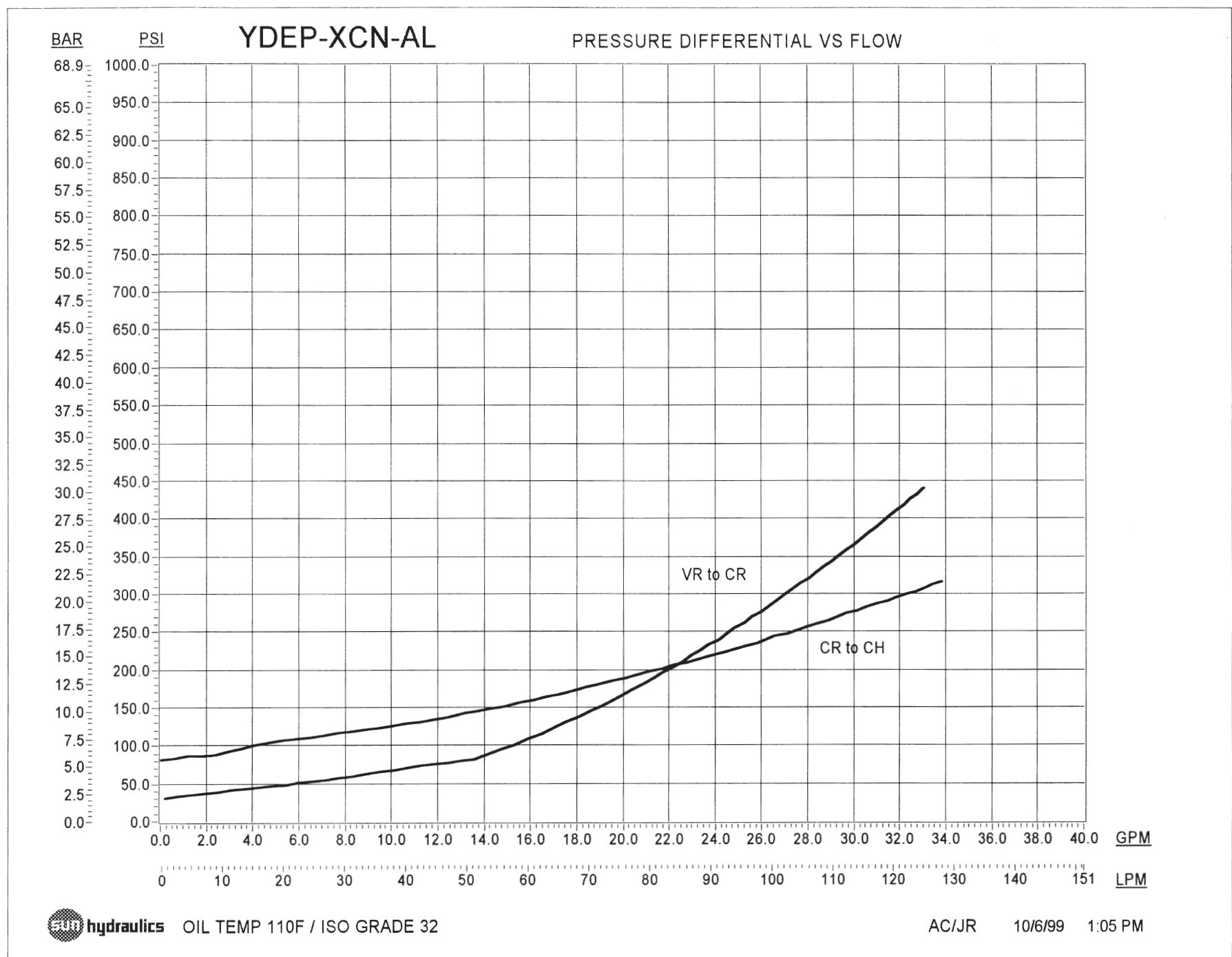
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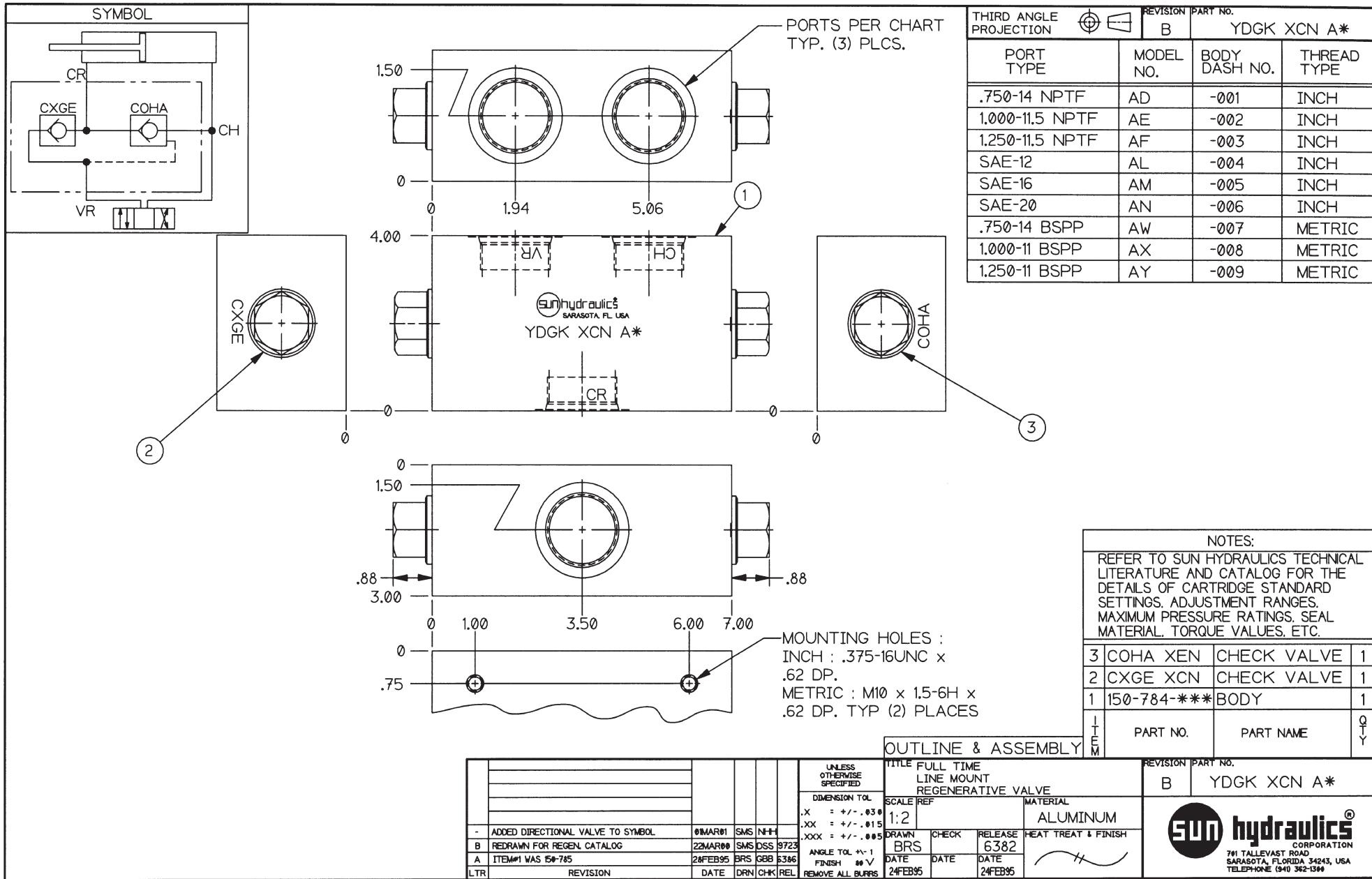
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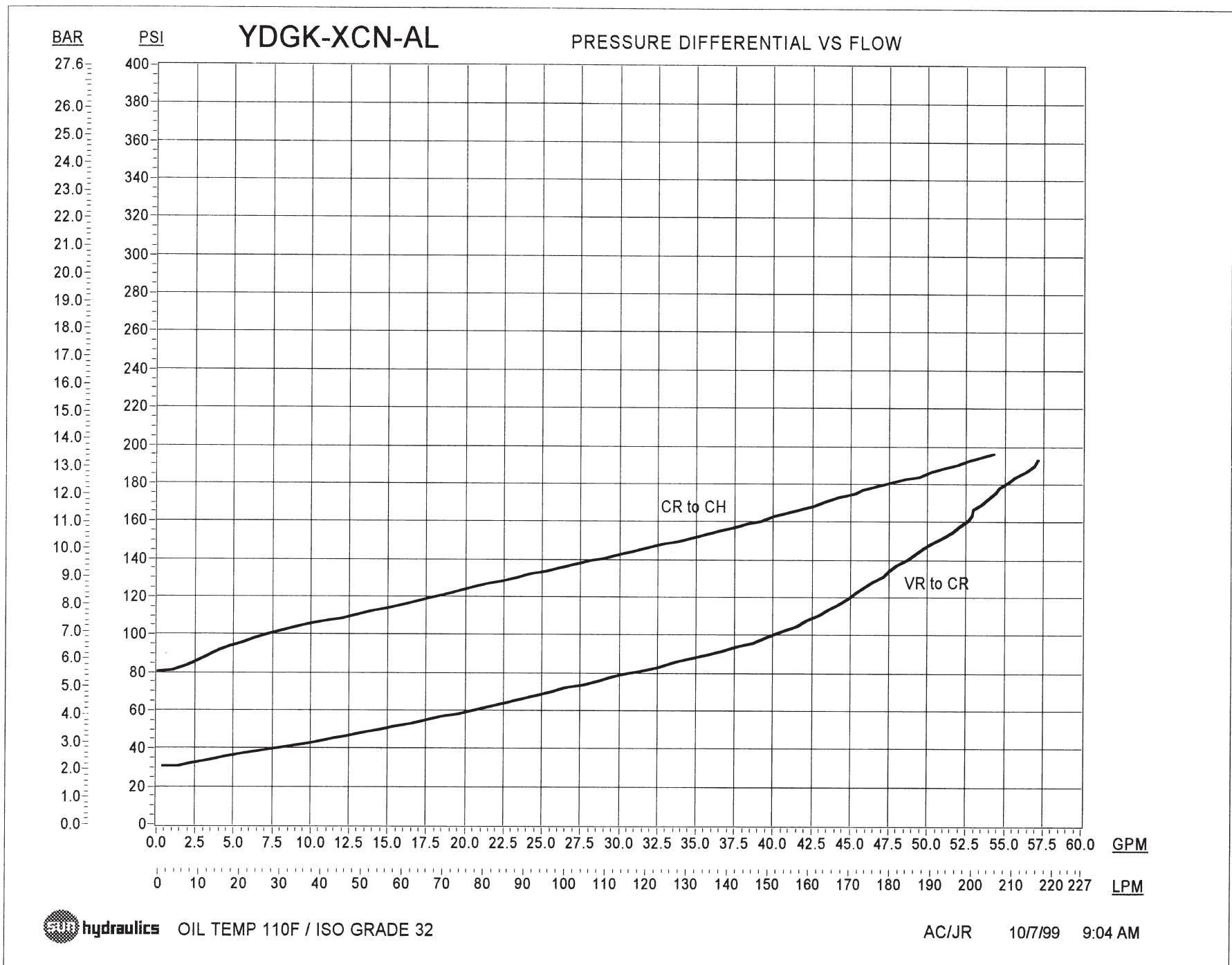
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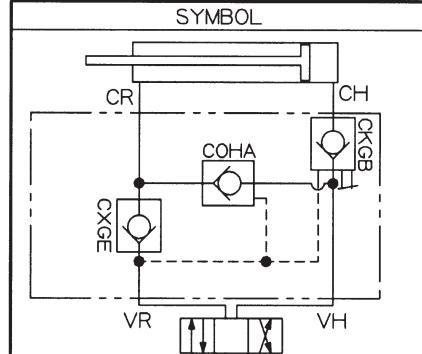


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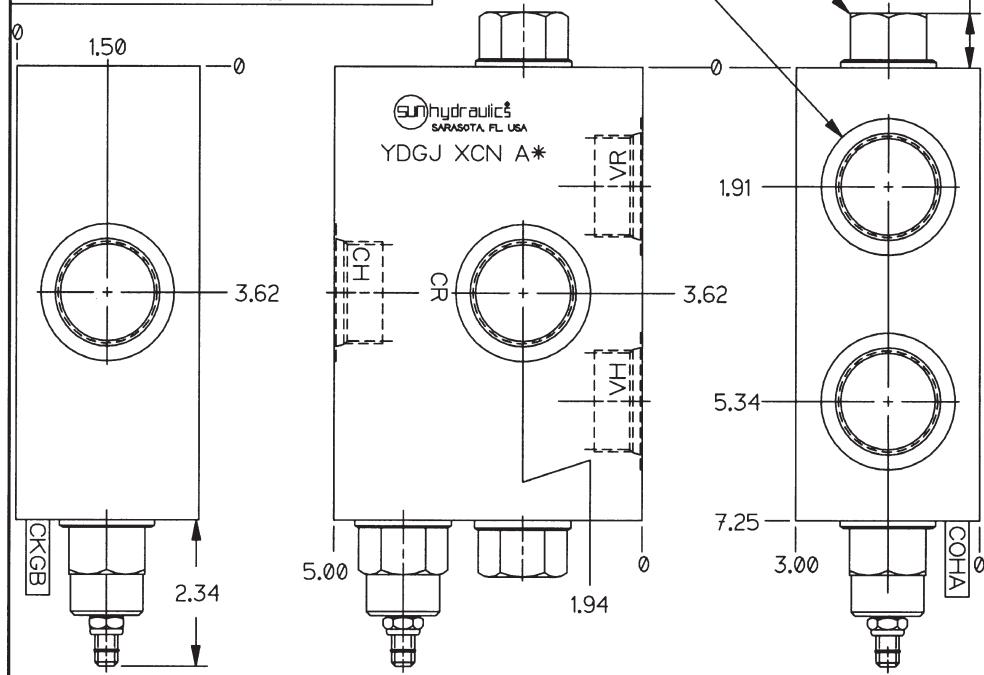




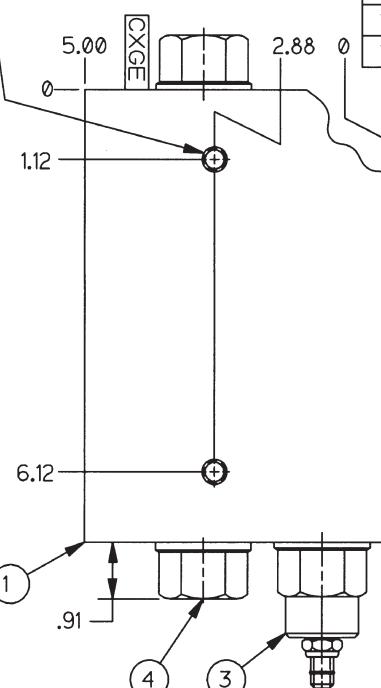




POR TS PER CHART
TYP. (4) PLCS.



MOUNTING HOLES :
INCH : .375-16UNC
x .62 DP.
METRIC : M10 x
1.5-6H x .62 DP.
TYP (2) PLACES



PORT TYPE	MODEL NO.	BODY DASH NO.	THREAD TYPE
.750-14 NPTF	AD	-001	INCH
1.000-11.5 NPTF	AE	-002	INCH
1.250-11.5 NPTF	AF	-003	INCH
SAE-12	AL	-004	INCH
SAE-16	AM	-005	INCH
SAE-20	AN	-006	INCH
.750-14 BSPP	AW	-007	METRIC
1.000-11 BSPP	AX	-008	METRIC
1.250-11 BSPP	AY	-009	METRIC

NOTES:
REFER TO SUN HYDRAULICS TECHNICAL LITERATURE AND CATALOG FOR THE DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC.

ITEM	PART NO.	PART NAME	QTY
4	COHA XEN	CHECK VALVE	1
3	CKGB LCN	CHECK VALVE	1
2	CXGE XCN	CHECK VALVE	1
1	150-785-***	BODY	1

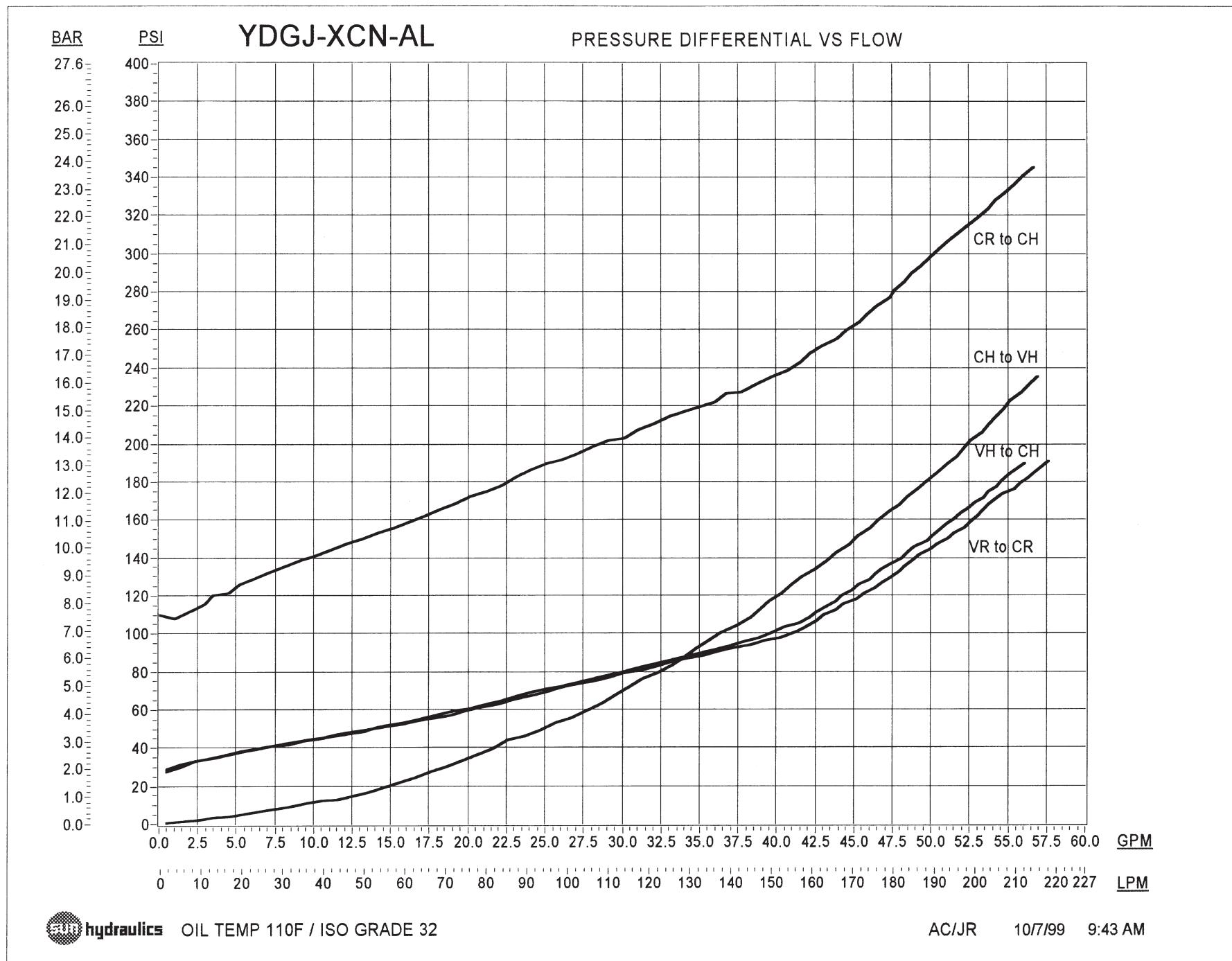
OUTLINE & ASSEMBLY

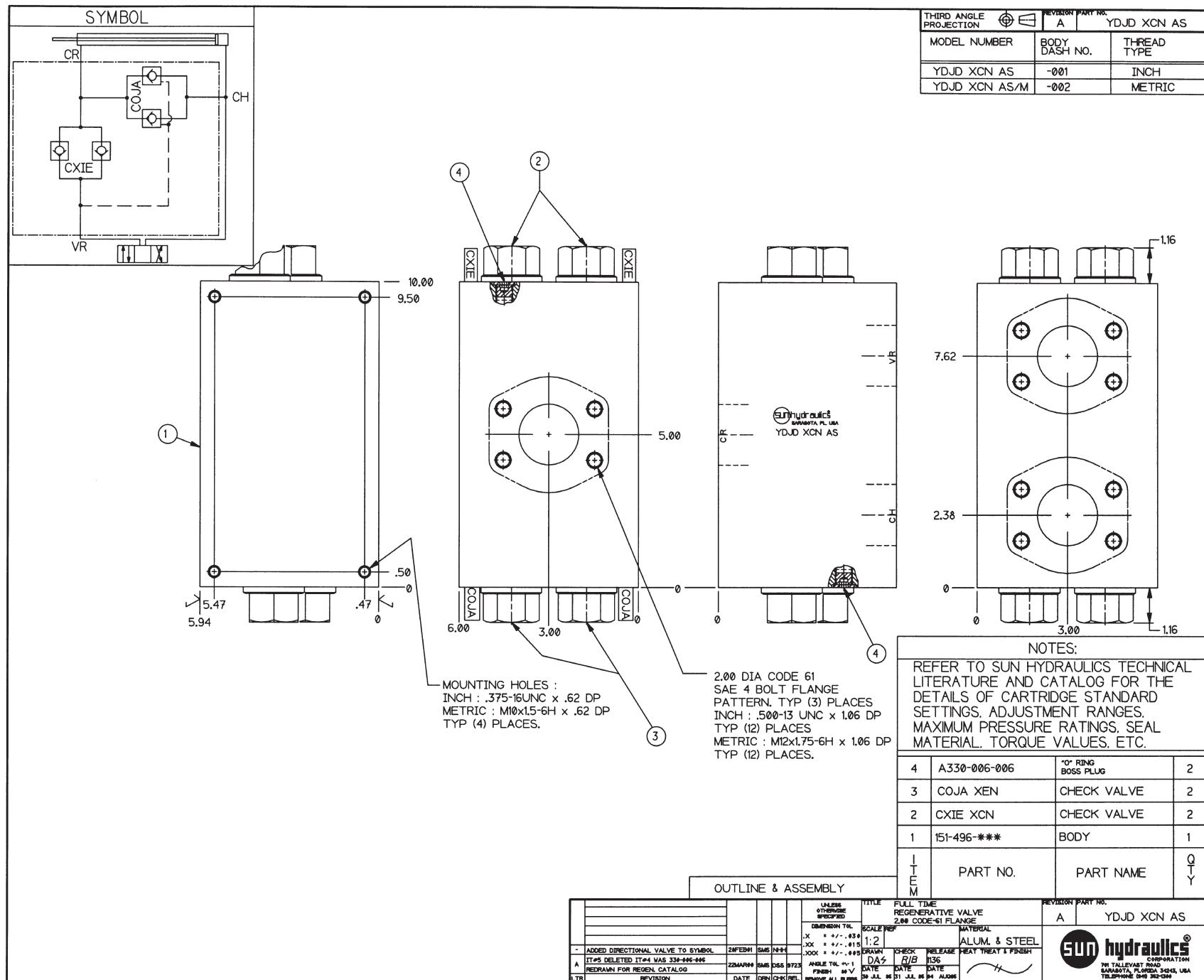
				UNLESS OTHERWISE SPECIFIED	TITLE FULL TIME LINE MOUNT REGENERATIVE VALVE WITH CYL LOCK				REVISION	PART NO.
				DIMENSION TOL	.X = +/- .030 .XX = +/- .015				SCALE REF	MATERIAL
					ANGLE TOL +/- 1 FINISH #/V				1:2	ALUM. & STEEL
					DRAWN BRS CHECK RELEASE HEAT TREAT & FINISH				DATE	DATE
					5649				DATE	DATE
-	ADDED DIRECTIONAL VALVE TO SYMBOL	28FEB91	SMS NHH		BRS				12MAY94	12MAY94
B	REDRAWN FOR REGEN. CATALOG REVISED SYM.	22MAR90	SMS DSS	9723	RELEASE #/V					
A	DELETED CBGA NOTE	24FEB95	BRS	6382	DATE					
LTR	REVISION	DATE	DRN	CHK REL	DATE					

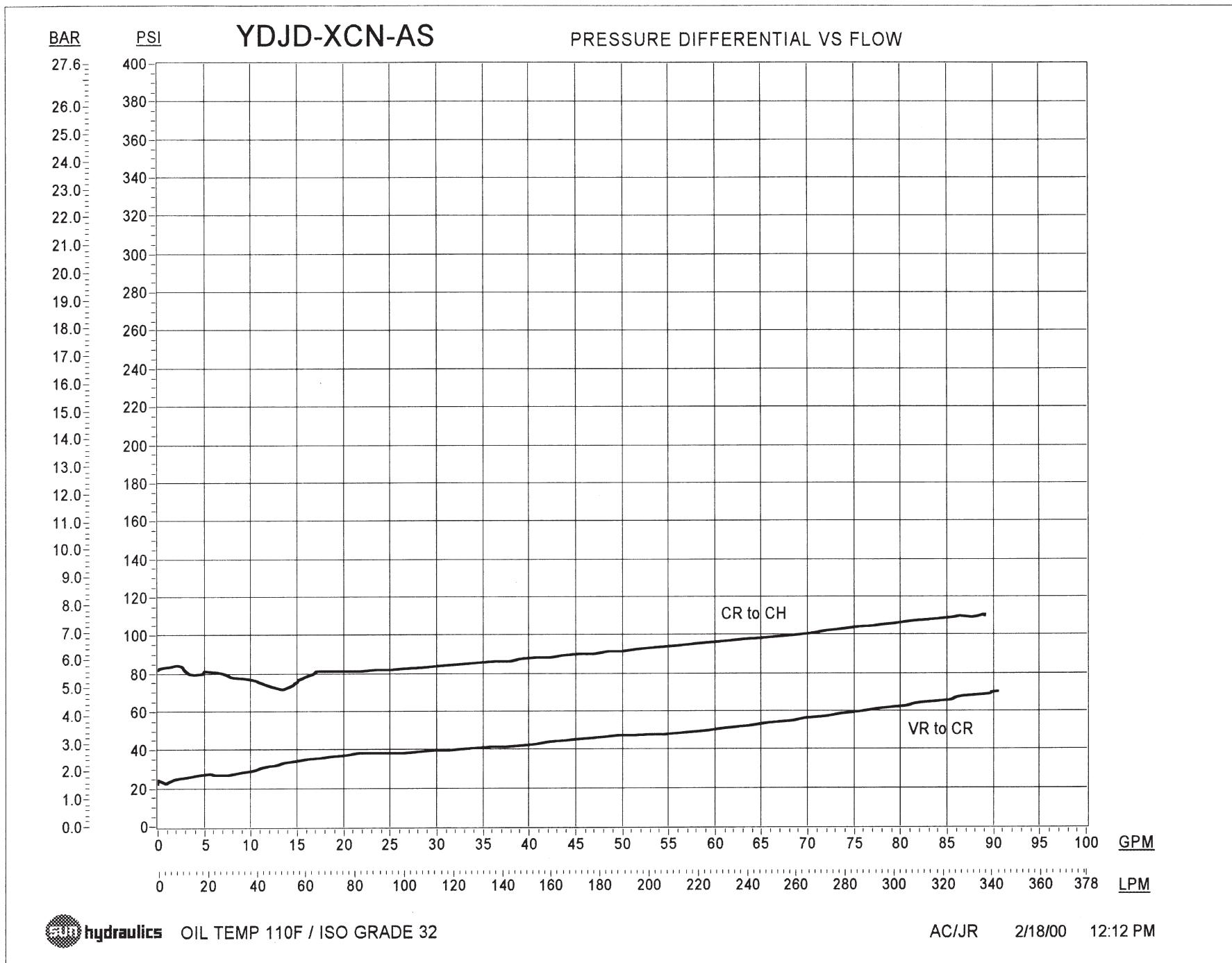
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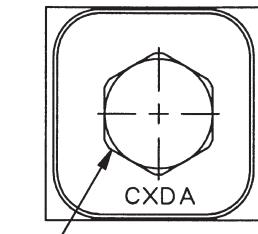
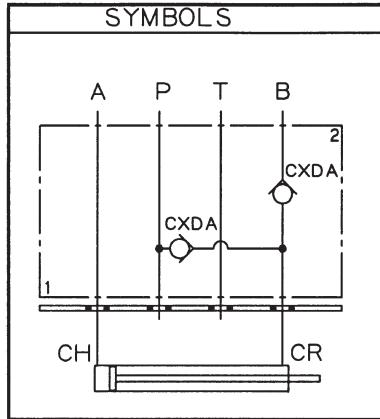


701 TALLEYCASTER DRIVE
SARASOTA, FLORIDA 34243, USA
TELEPHONE (941) 362-1399

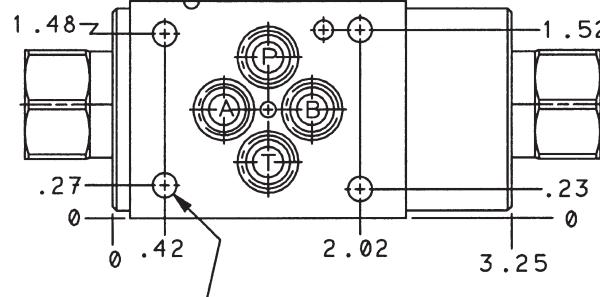
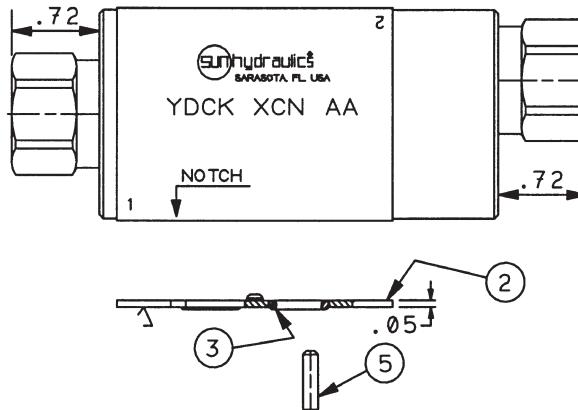






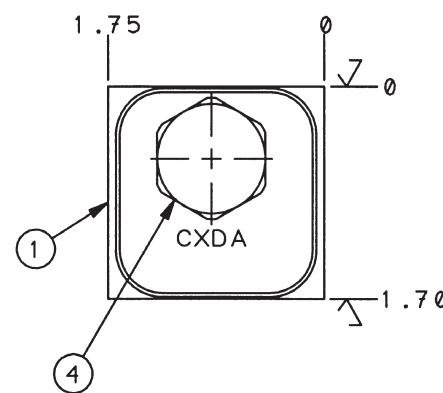


4



ISO 03 PATTERN
.20 DIA MOUNTING HOLES
TYP (4) PLACES

THIRD ANGLE PROJECTION A REVISION PART NO. YDCK XCN AA

**NOTES:**

REFER TO SUN HYDRAULICS TECHNICAL LITERATURE AND CATALOG FOR THE DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC.

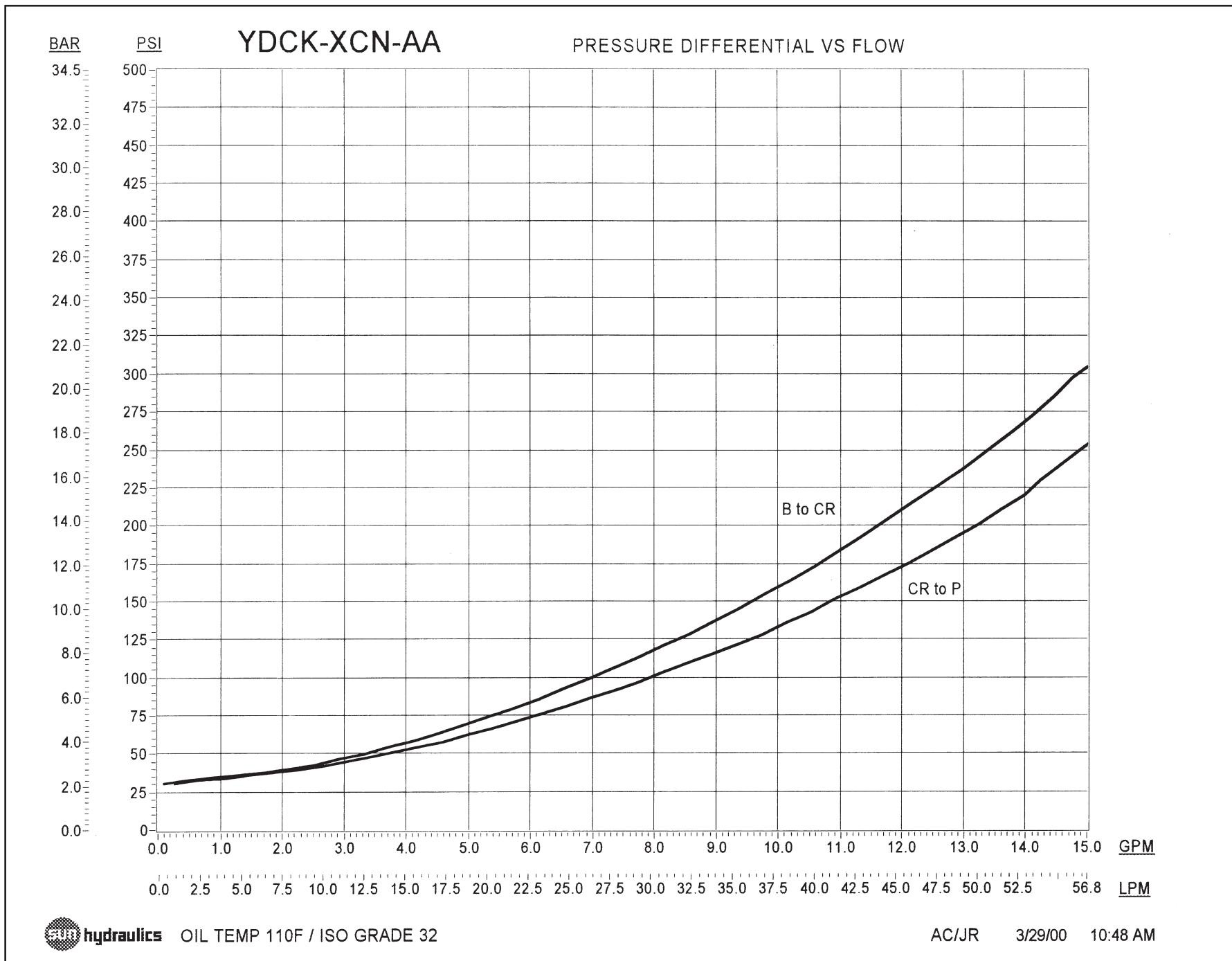
PART NO.	PART NAME	QTY
5 811-001-006	PIN	1
4 CXDA XCN	CHECK VALVE	2
3 500-001-012	"O" RING	4
2 700-002	SEAL PLATE	1
1 153-553	BODY	1
T E M		

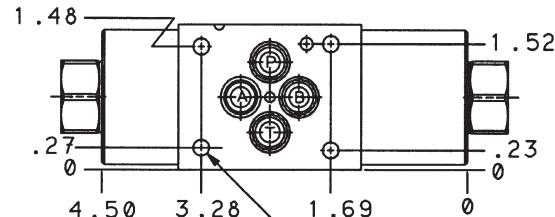
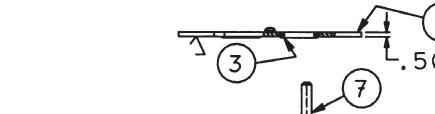
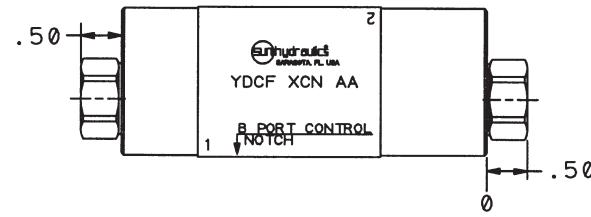
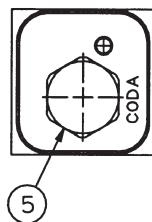
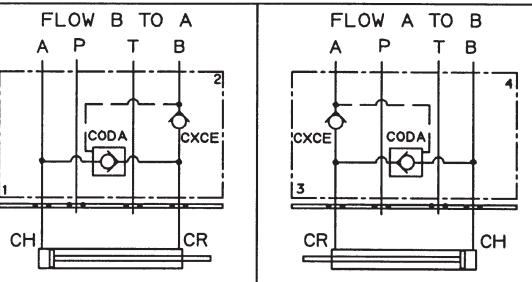
OUTLINE & ASSEMBLY			REVISION	PART NO.
			A	YDCK XCN AA

UNLESS OTHERWISE SPECIFIED			TITLE ISO-03 FULL TIME REGENERATION VALVE B TO P FLOW			REVISION			PART NO.
DIMENSION TOL	SCALE REF	MATERIAL							
.X = +/- .030	1 : 1	ALUMINUM							
.XX = +/- .015									
.XXX = +/- .005	DRAWN	CHECK	RELEASE						
	DAS	STW	6009						
	ANGLE TOL +/- 1								
	FINISH #0 V								
	REMOVE ALL BURRS								
	DATE	DATE	DATE						
A REDRAWN FOR REGEN. CATALOG	22MAR94	SMS	DSS	9723					
LTR	REVISION	DATE	DRW	CHK	REL				

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CORPORATION
711 TALLEYCAST ROAD
SARASOTA, FLORIDA 34243, USA
TELEPHONE (813) 362-3369

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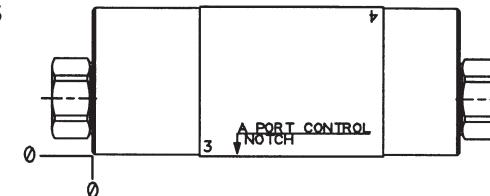
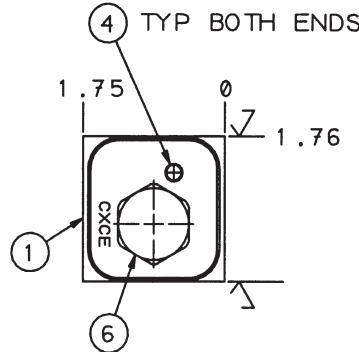
- ISO 03 PATTERN
.20 DIA MOUNTING HOLES
TYP (4) PLACES

THIRD ANGLE PROJECTION



REVISION PART NO

YDCF XCN AA



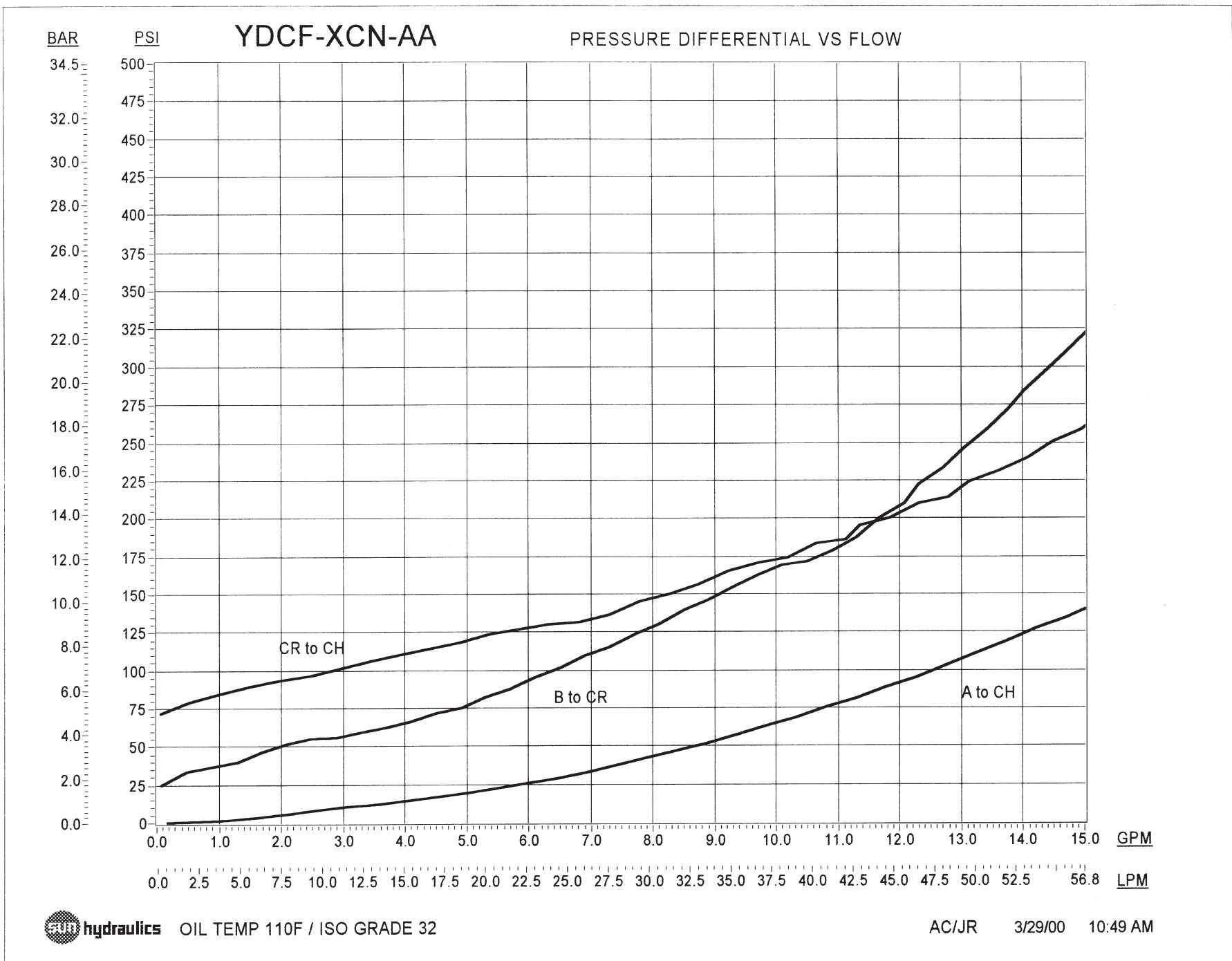
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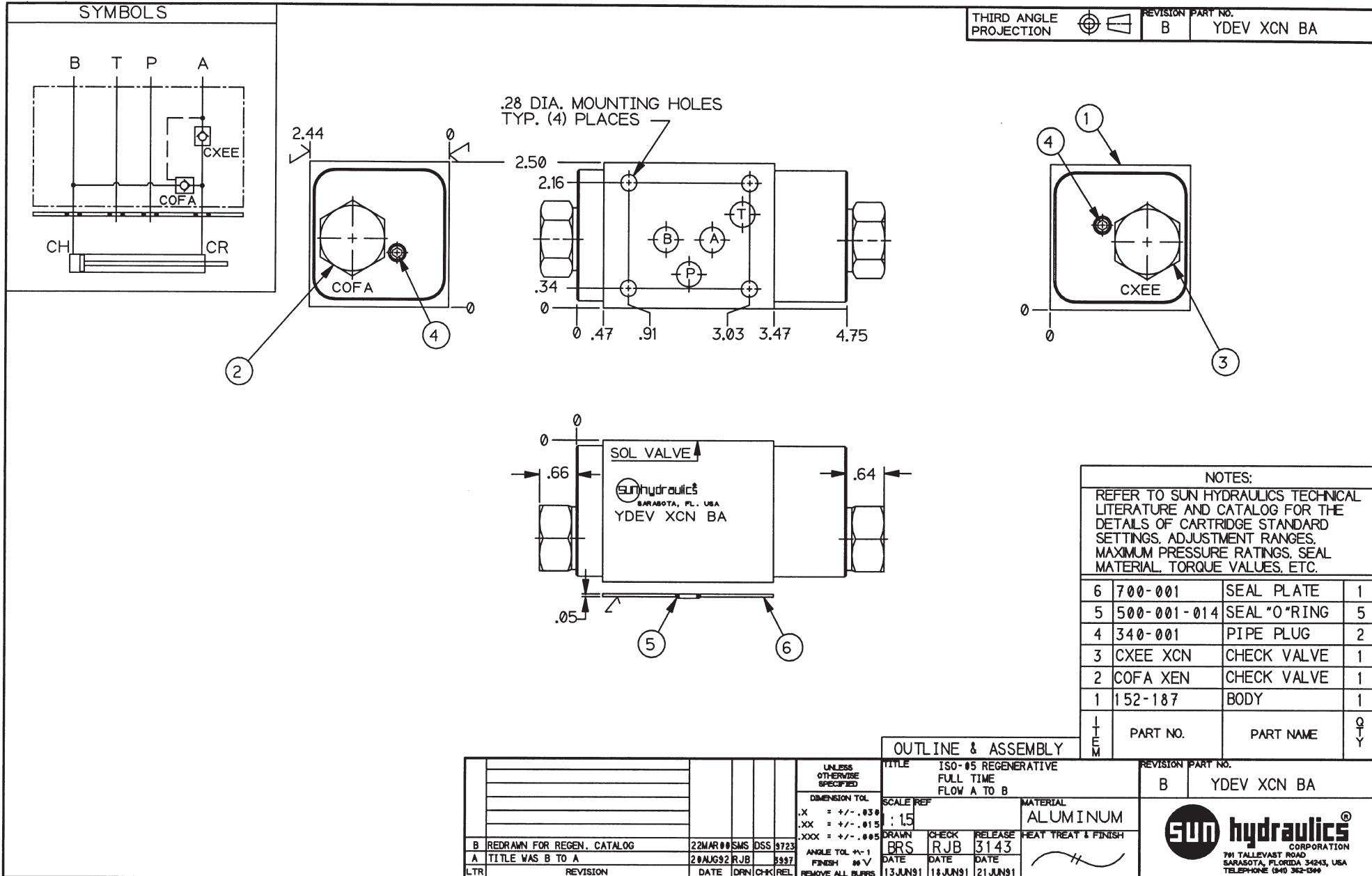
REFER TO SUN HYDRAULICS TECHNICAL LITERATURE AND CATALOG FOR THE DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC.

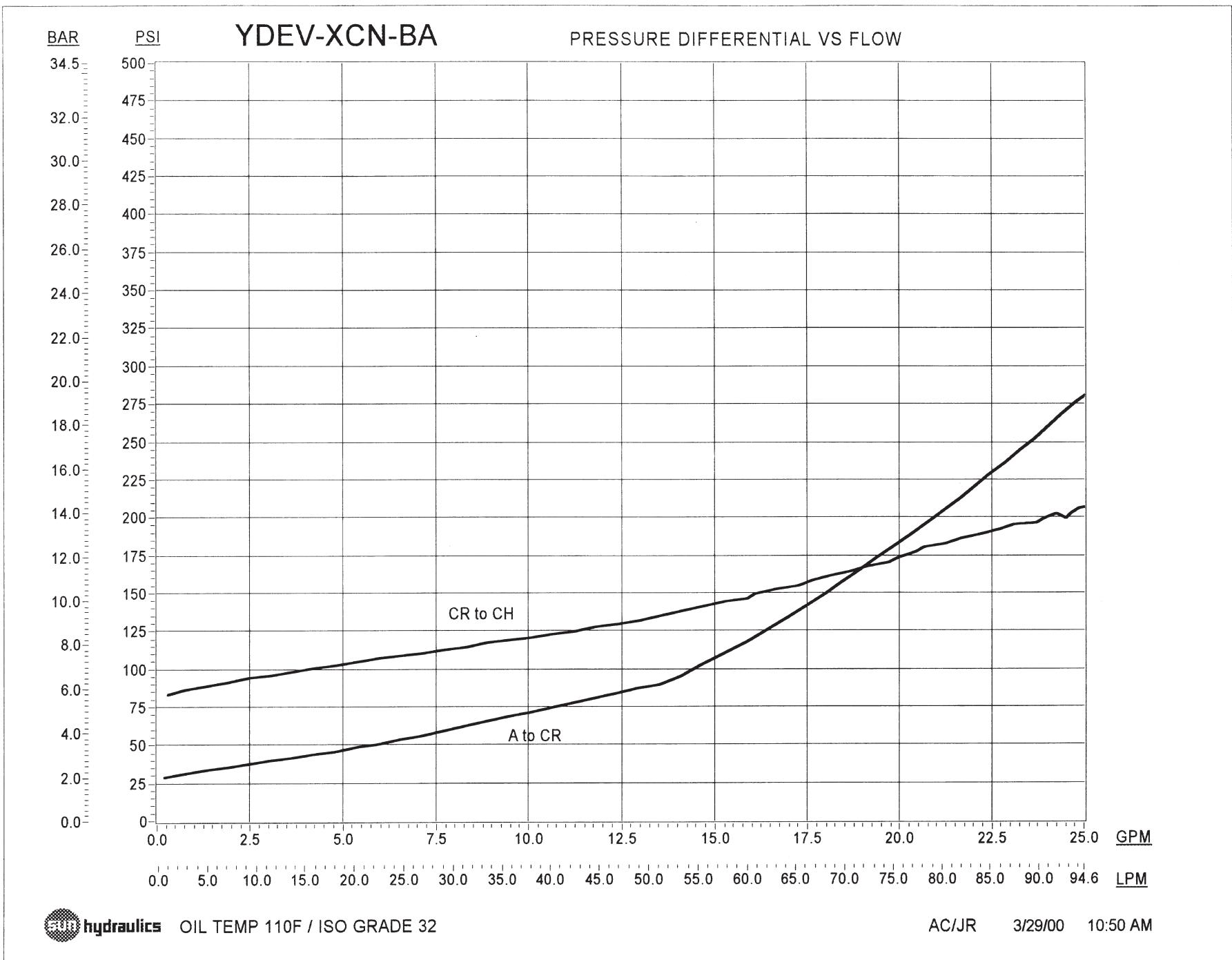
7	811-001-006	PIN	1
6	CXCE XCN	CHECK VALVE	1
5	CODA XEN	CHECK VALVE	1
4	850-004-218	PLUG	2
3	500-001-012	O-RING	4
2	700-002	SEAL PLATE	1
1	150-281	BODY	1
I T E M	PART NO.	PART NAME	Q TY

OUTLINE & ASSEMBLY

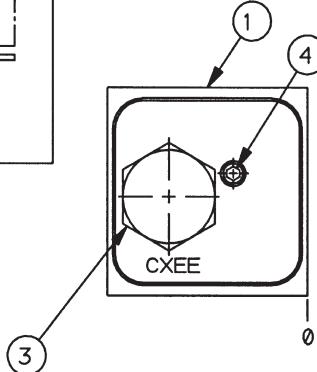
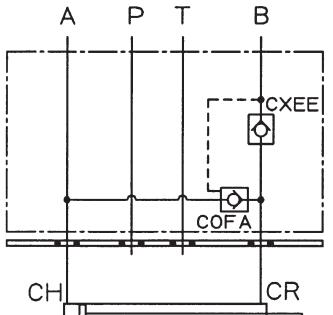
					UNLESS OTHERWISE SPECIFIED	DIMENSION TOL.	OUTLINE & ASSEMBLY			REVISION	PART NO.
							TITLE	FULL TIME ISO 03 REGENERATION VALVE FLOW B TO A OR A TO B	SCALE		
C	REDRAWN FOR REGEN CATALOG	22MAR00	SMS	DSS	9723	X = +/- .030 XX = +/- .015	1 : 15		6061-T6 ALUM.	C	YDCF XCN AA
B	REVISED STAMPING & ADDED IT#7	1NOV92	BR5	1640		XXX = +/- .015	DRAWN	CHECK	RELEASE	HEAT TREAT & FINISH	
A	CXCE WAS SHOWN AS A P.O. CHECK IN SYMBOL	06APR92	RJB	3615		ANGLE TOL +/- 1 FINISH #6 V	BR5	RJB	3115		
LTR	REVISION	DATE	DRW CHK	REL		DATE	DATE	DATE			
						05JUN91	06JUN91	06JUN91			







SYMBOLS



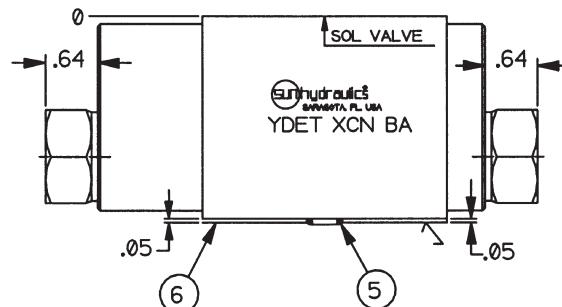
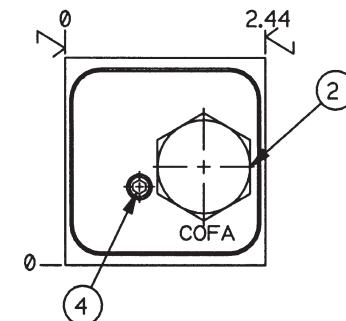
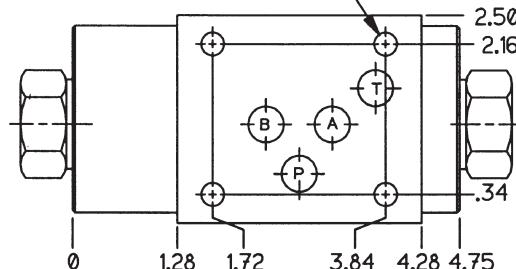
THIRD ANGLE PROJECTION



REVISION PART NO
D

YDET XCN BA

ISO-05 PATTERN
.28 DIA. MOUNTING HOLES
TYP. (4) PLACES



NOTES:

REFER TO SUN HYDRAULICS TECHNICAL LITERATURE AND CATALOG FOR THE DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC.

6	700-001	SEAL PLATE	1
5	500-001-014	SEAL "O"RING	5
4	340-001	PIPE PLUG	2
3	CXEE XCN	CHECK VALVE	1
2	COFA XEN	CHECK VALVE	1
1	152-188	BODY	1
-	PART NO.	PART NAME	-

OUTLINE & ASSEMBLY

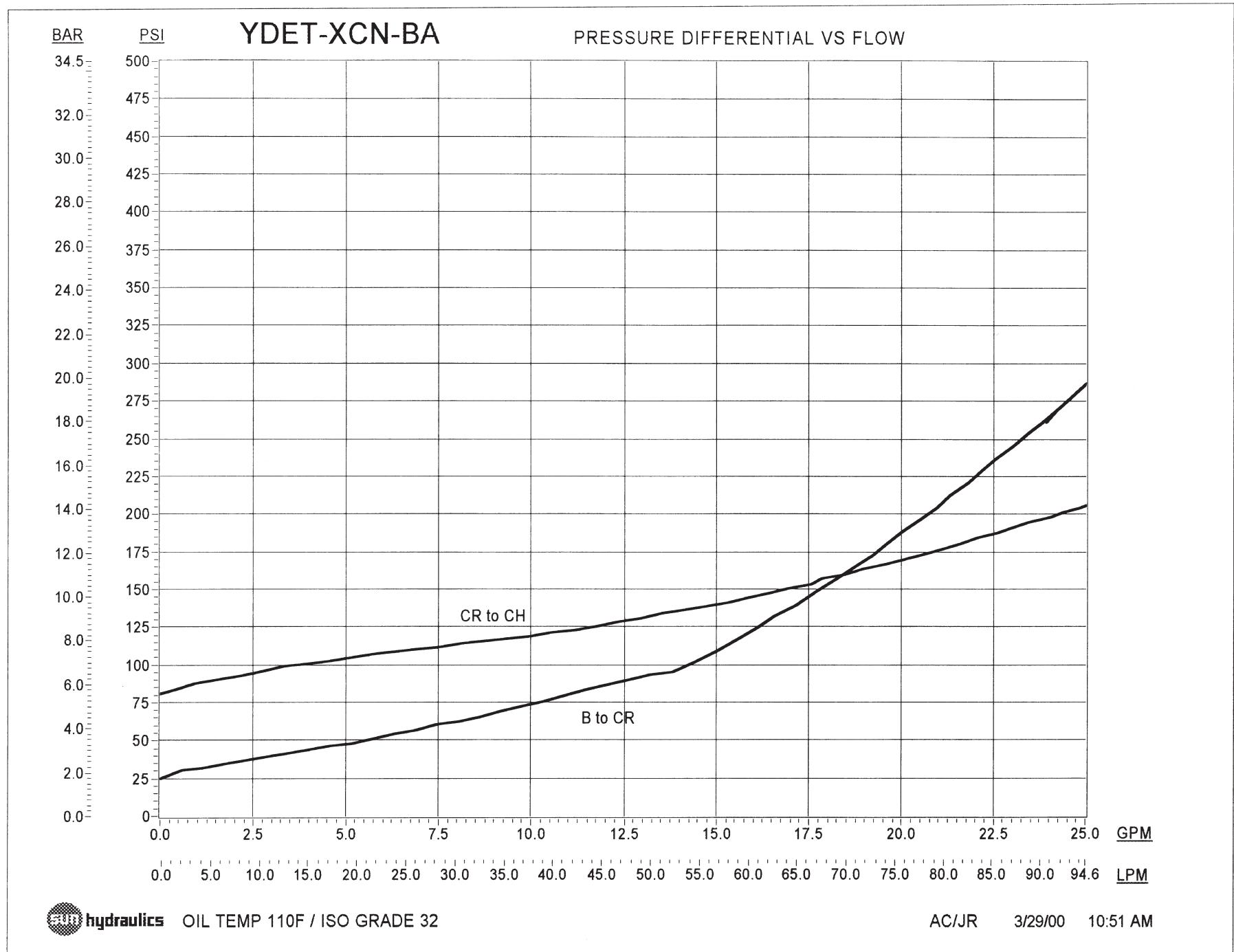
TITLE ISO-05 FULL TIME
REGENERATIVE VALVE
FLOW B TO A

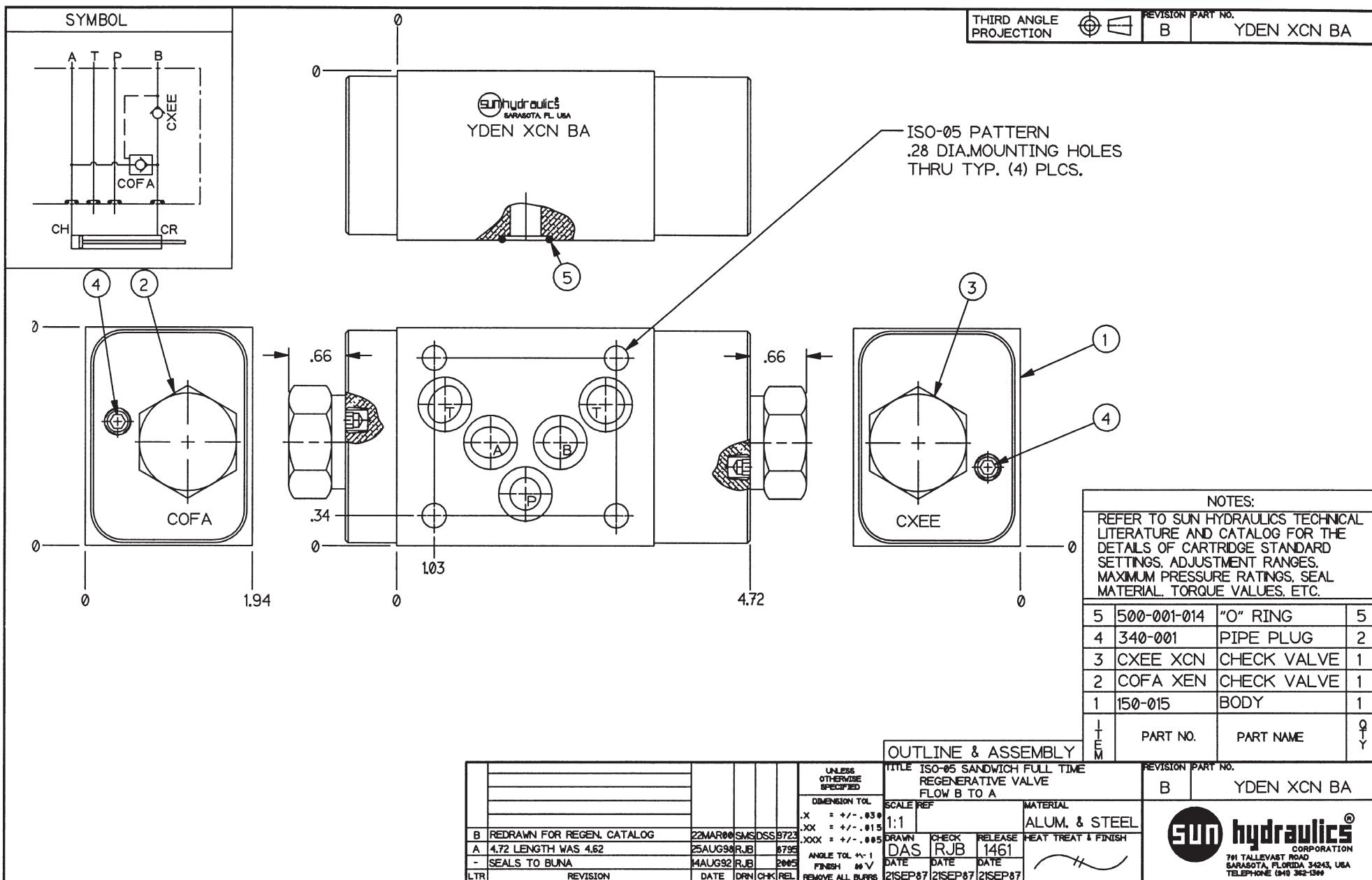
~~REVISION PART NO.~~

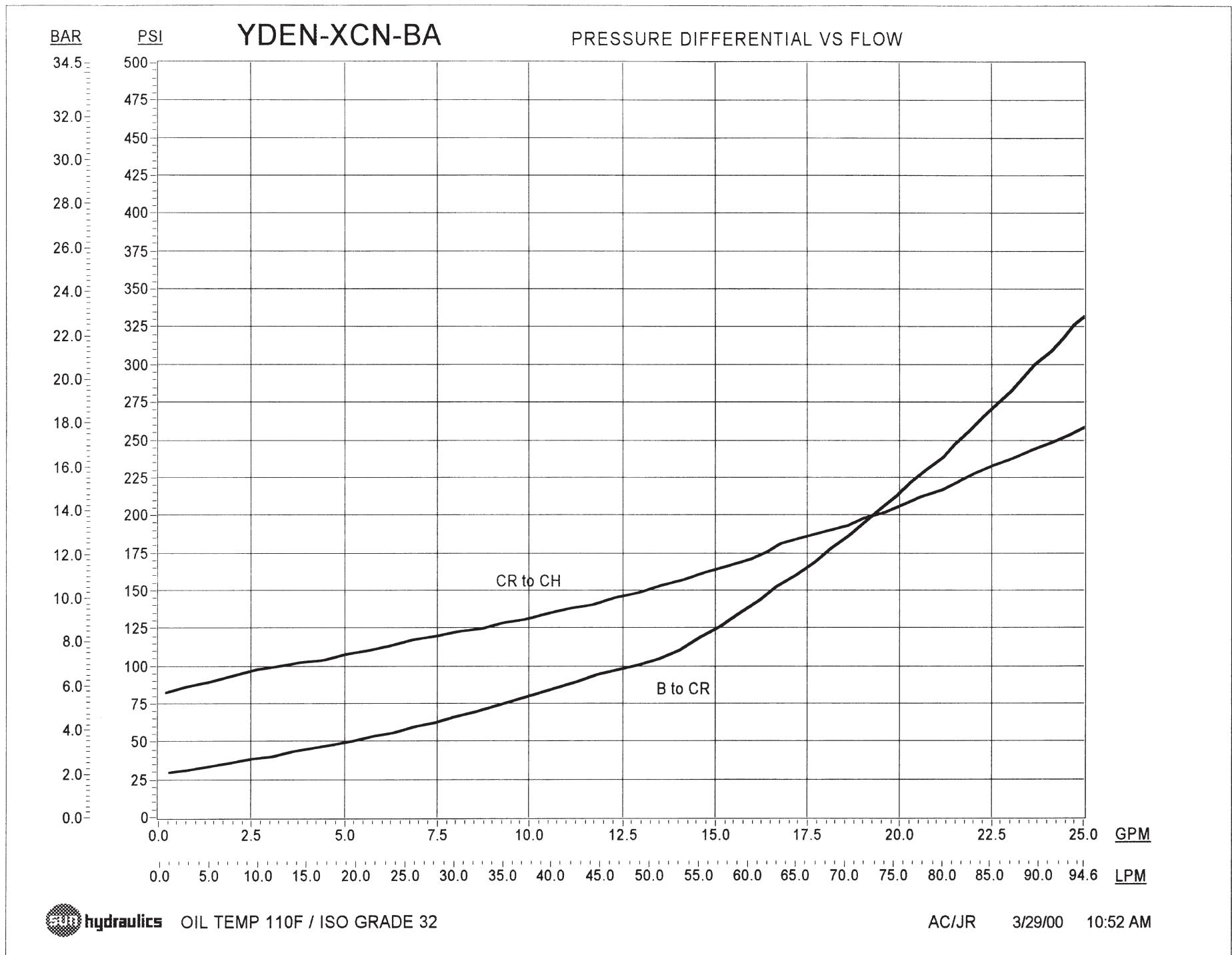
YDET XCN BA

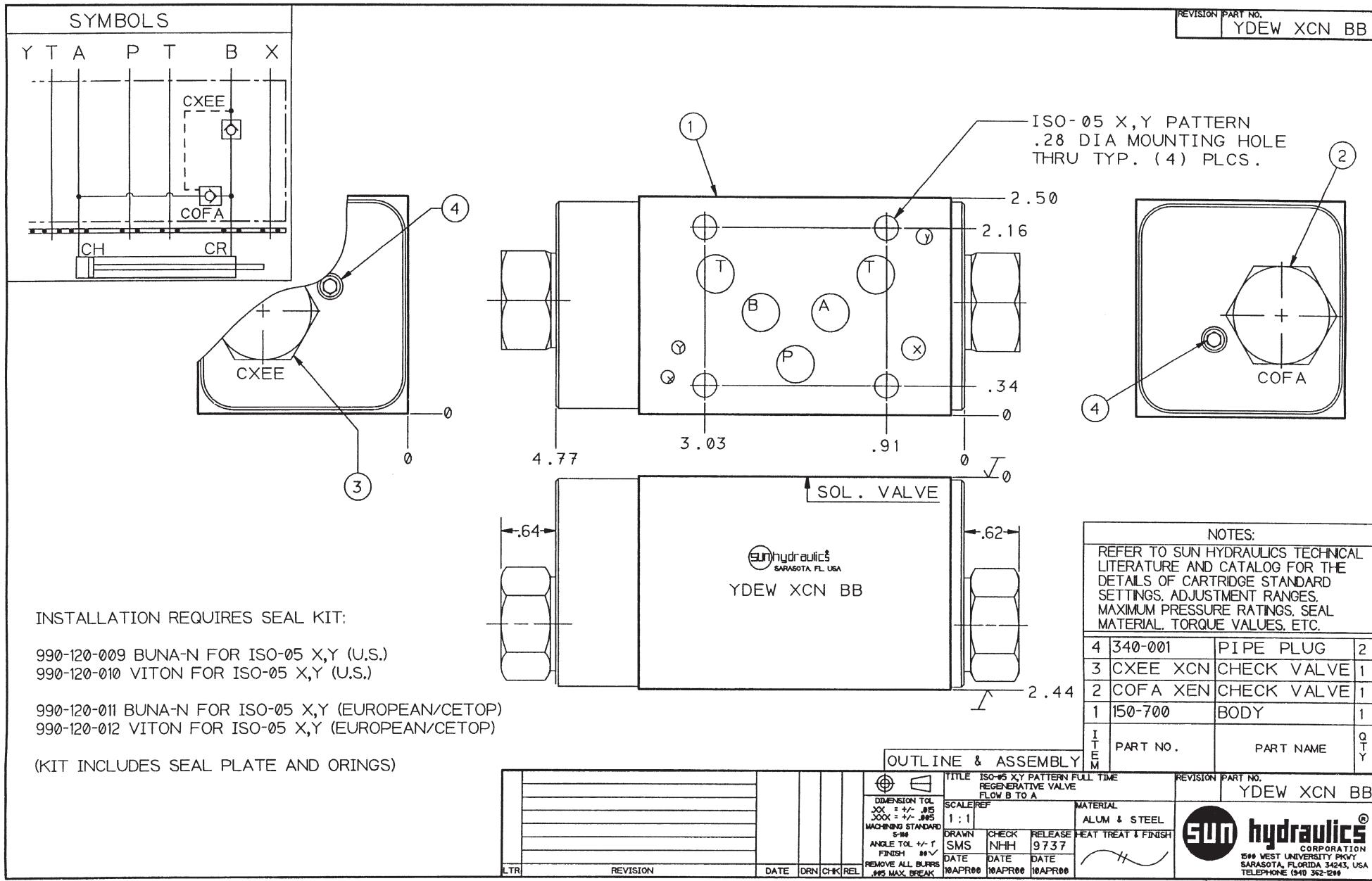
					UNLESS OTHERWISE SPECIFIED	TITLE	ISO- REG. FLOW
D	REDRAWN FOR REGEN. CATALOG	22MAR00	SWS	DSS	972	DIMENSION TOL	SCALE REF
C	ADDED SOL VALVE STAMPING	19OCT93	BRS		5088	X = +/- .030 XX = +/- .015	1:1.5
B	REVISED CARTRIDGE STAMPING	18MAY93	BRS		4654	XXX = +/- .005	DRAWS CHECK RJ
A	TITLE WAS A TO B	20AUG92	RJB		5997	ANGLE TOL +/- .1 FINISH +/- V REMOVE ALL BURRS	DATE DRAWN REVISION DATE REMOVED ALL BURRS
-	REVISED SYMBOL	06.JUL.91	BRS				13.JUN.91 18.JUL.91
LTR	REVISION	DATE	DRW	CHK	REL		

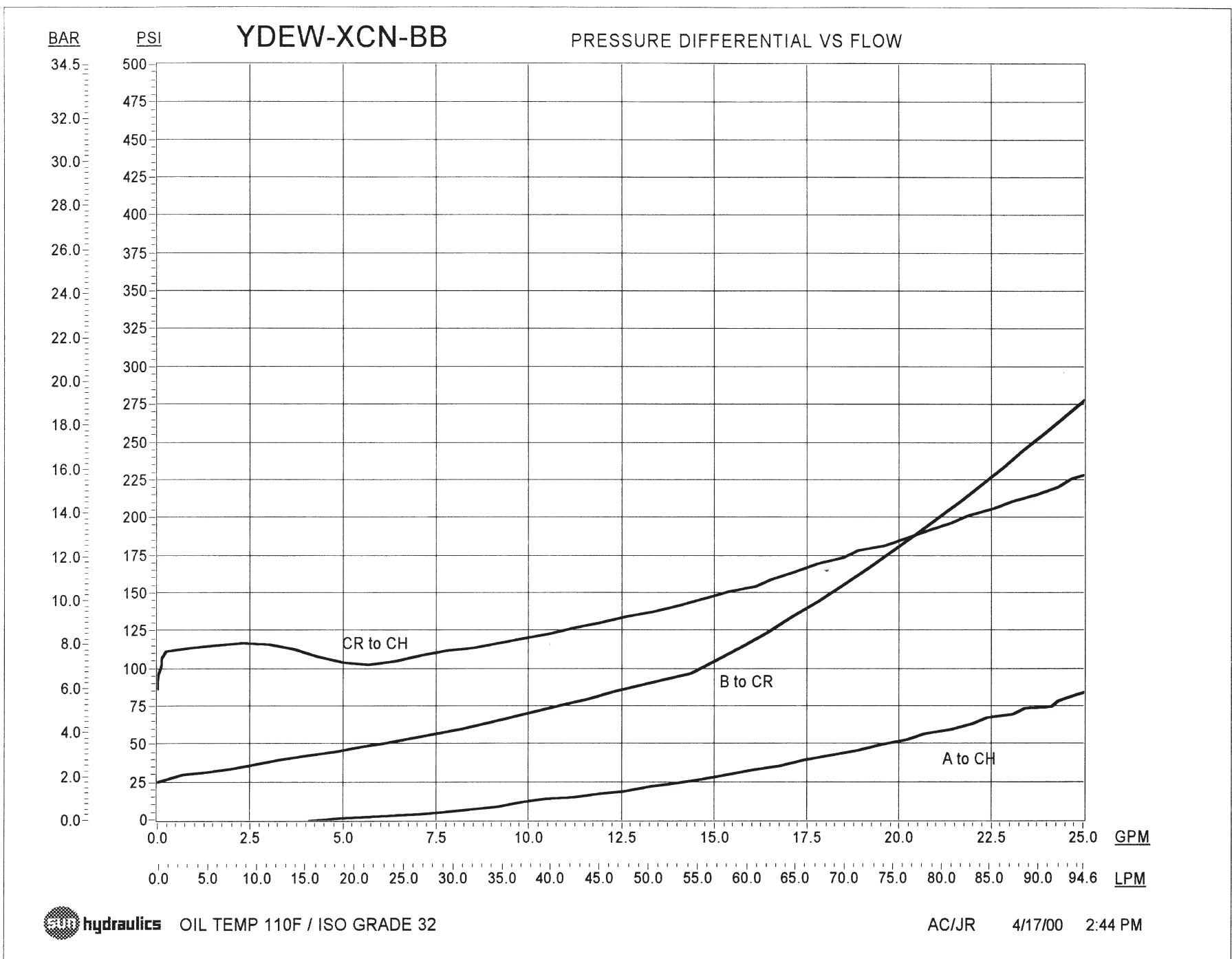
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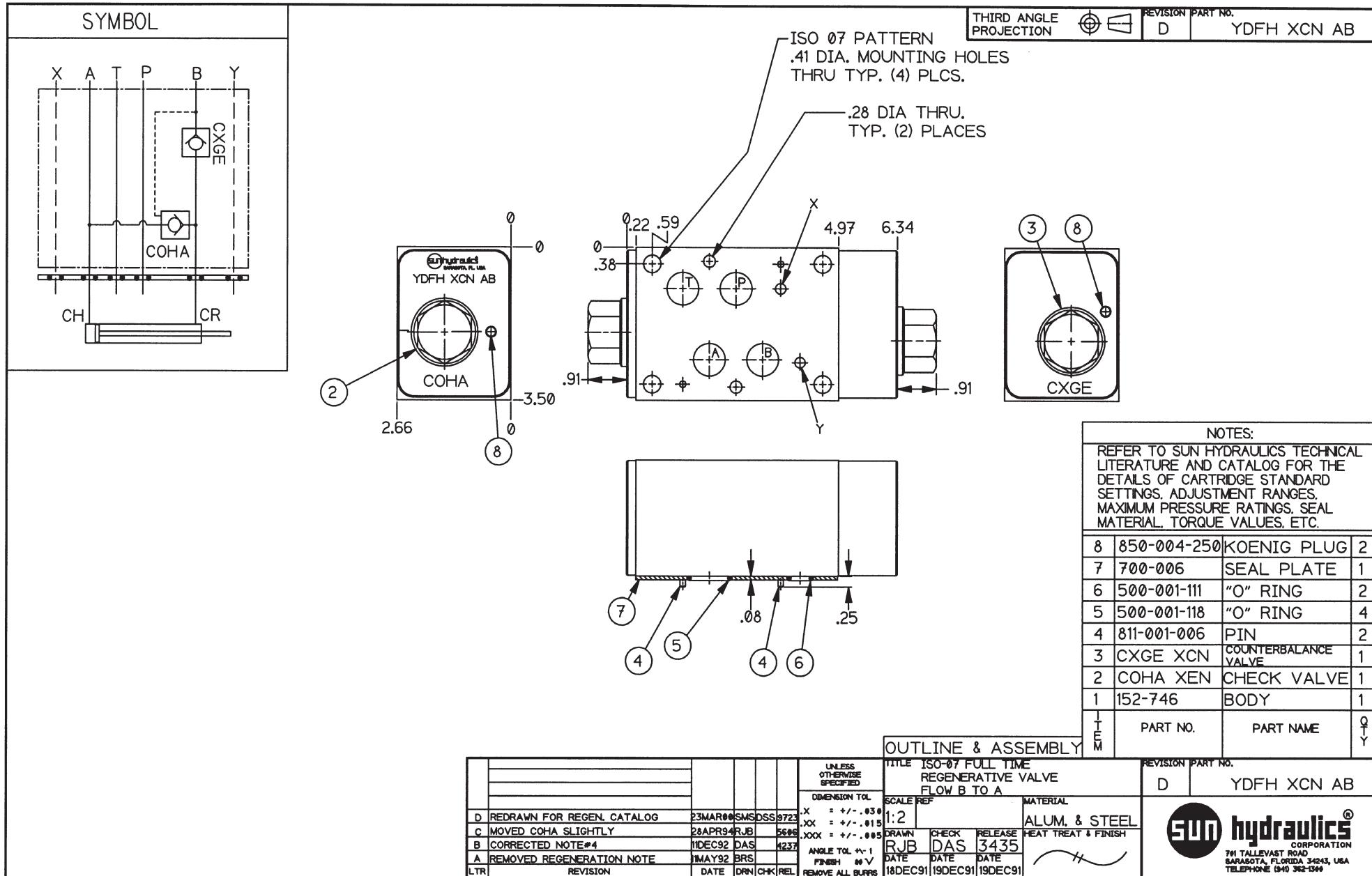


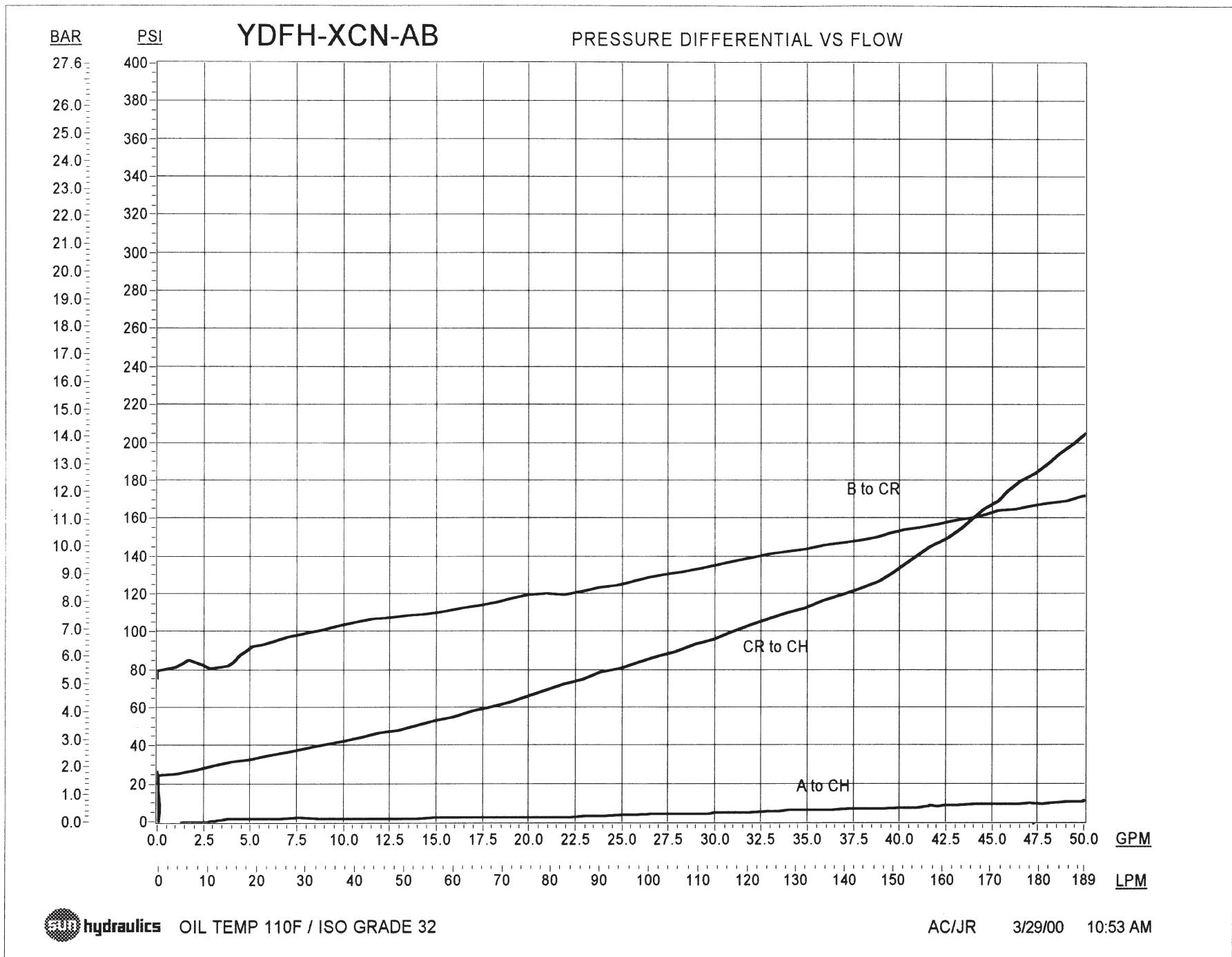


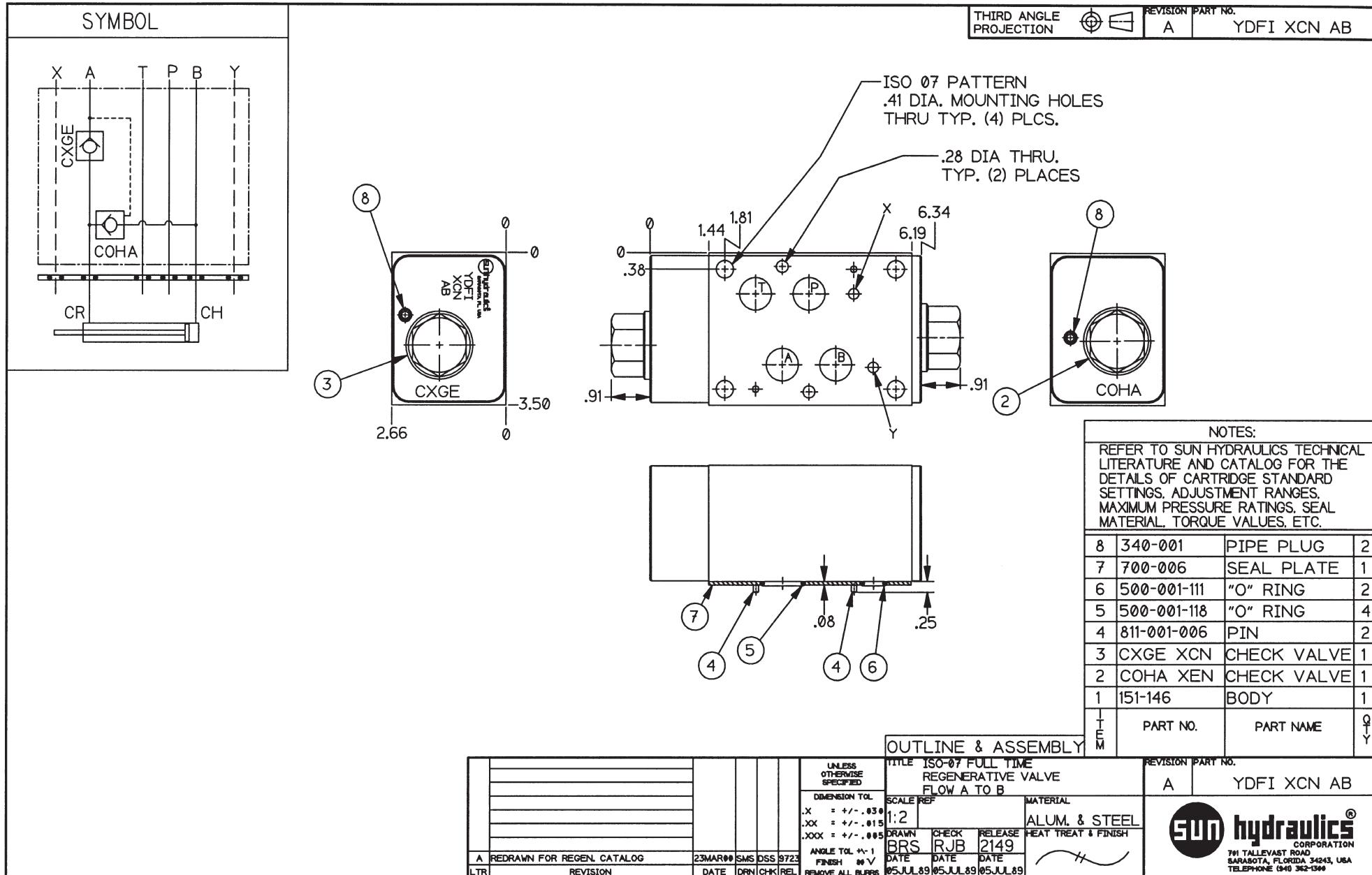


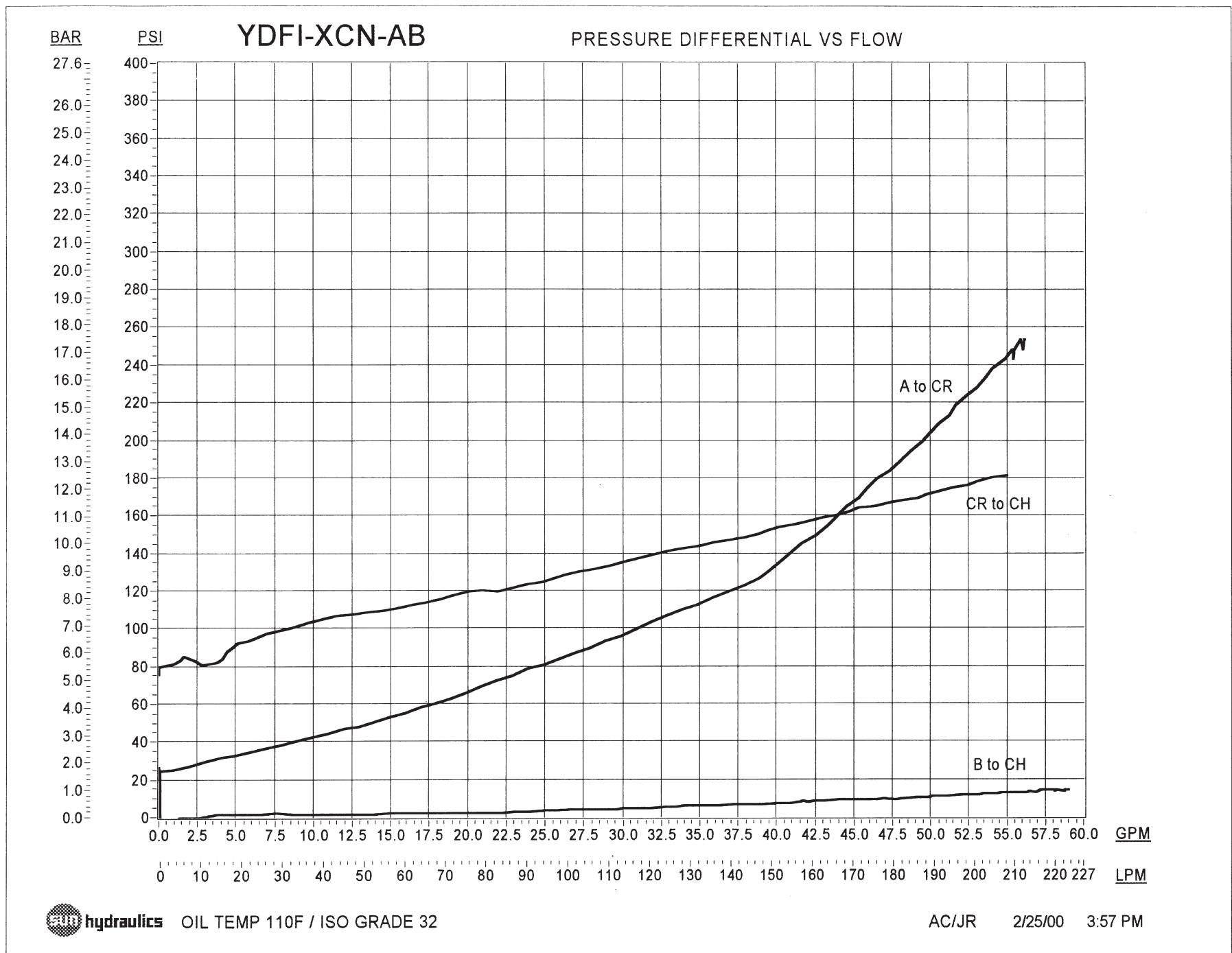


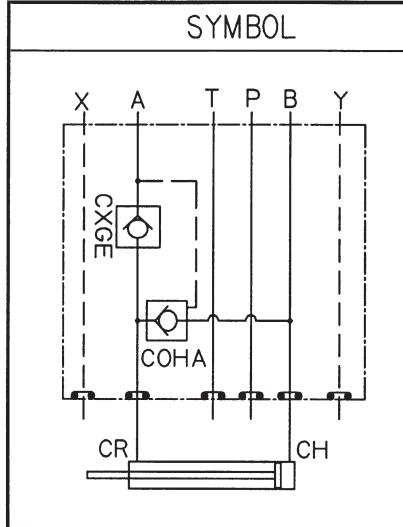




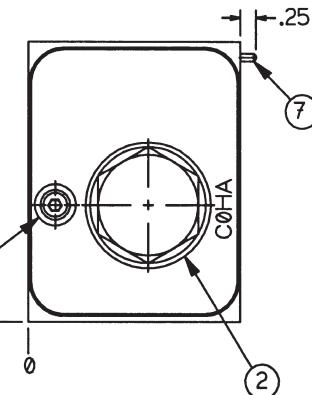
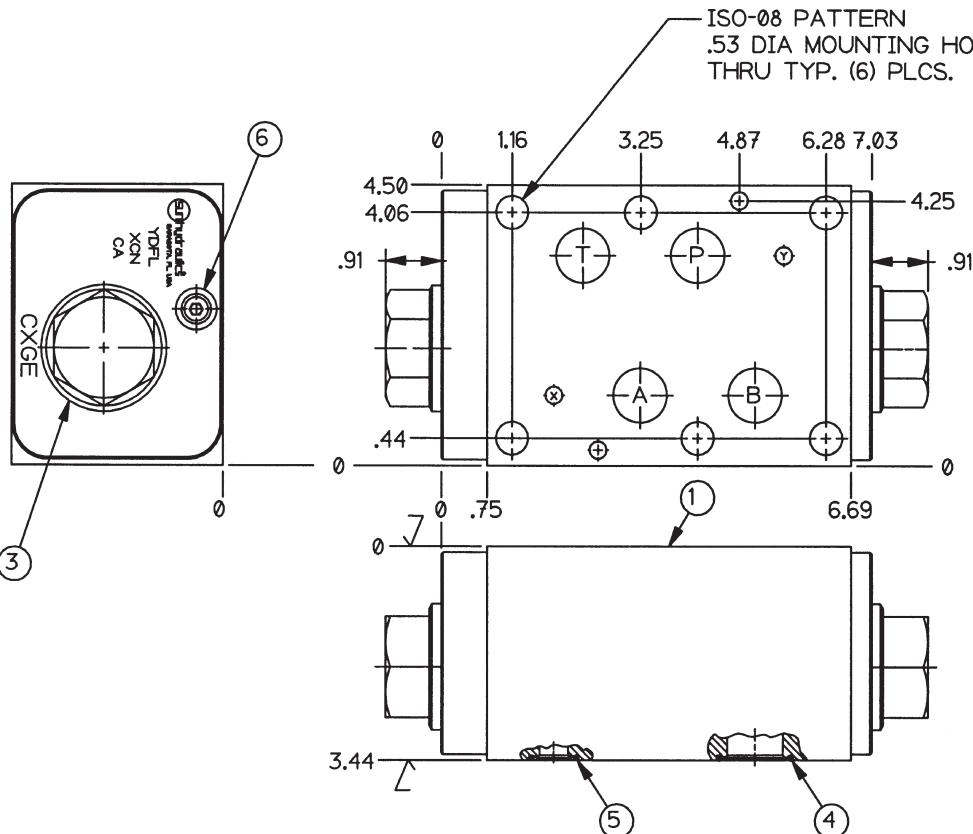






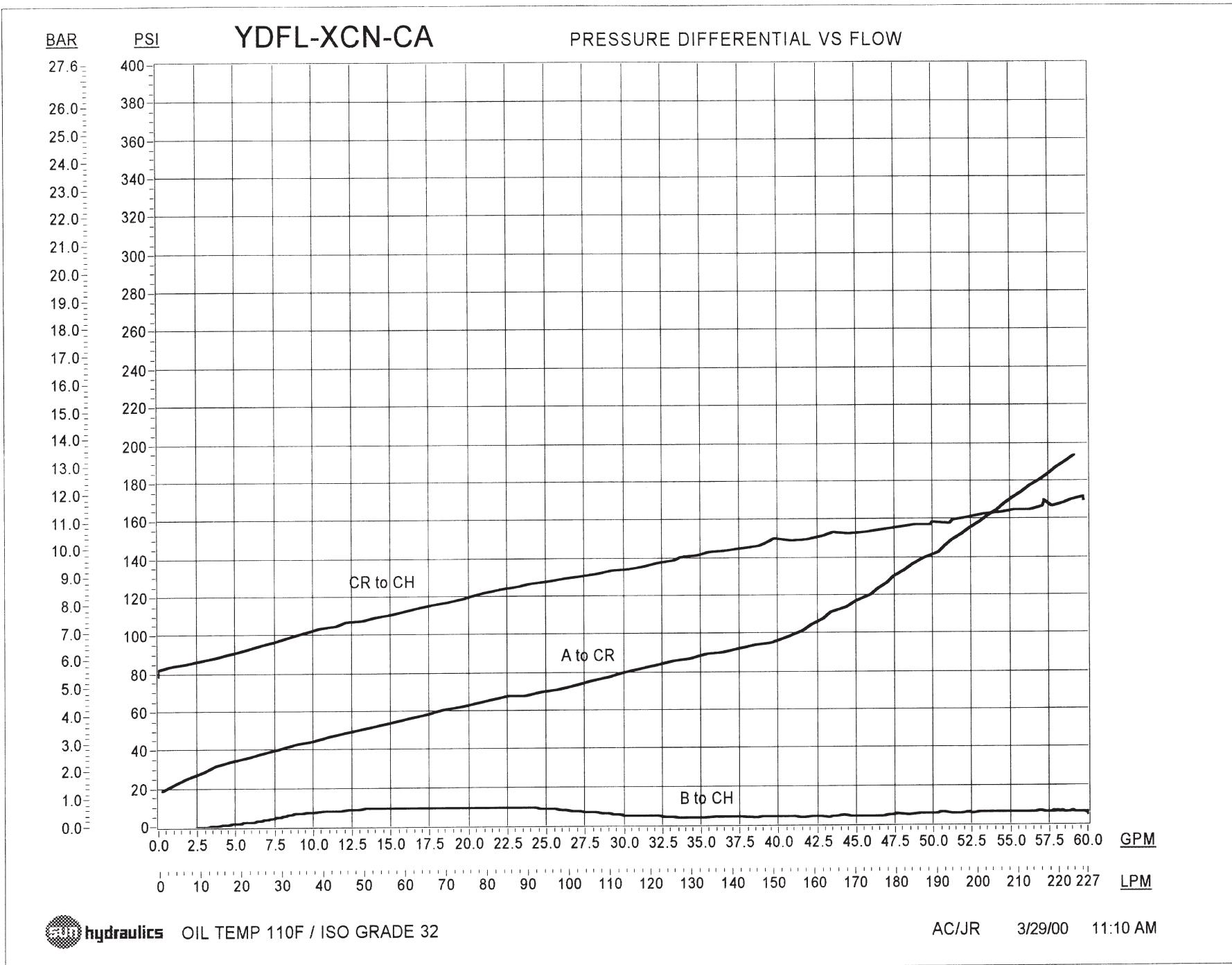


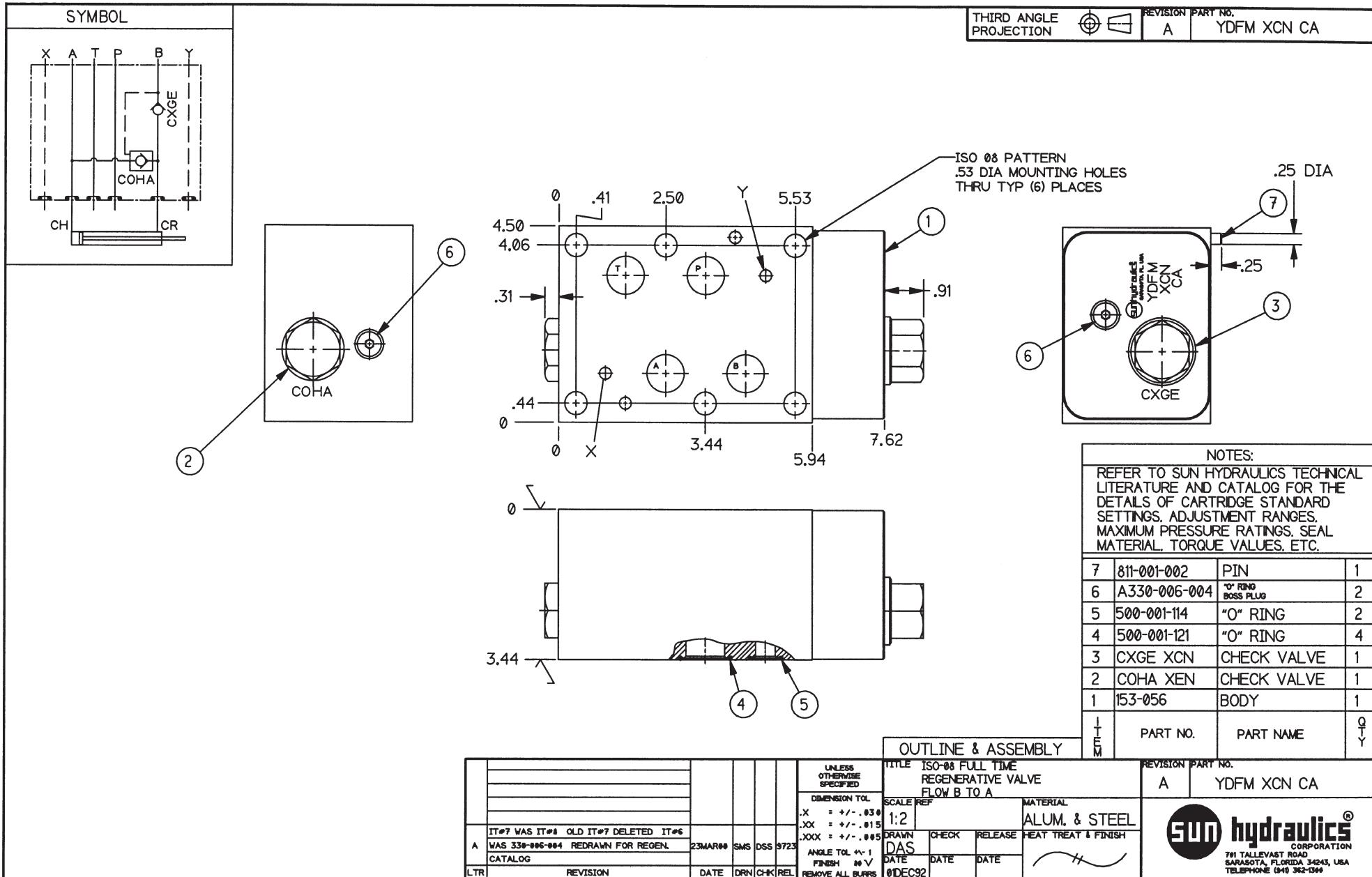
SYMBOL

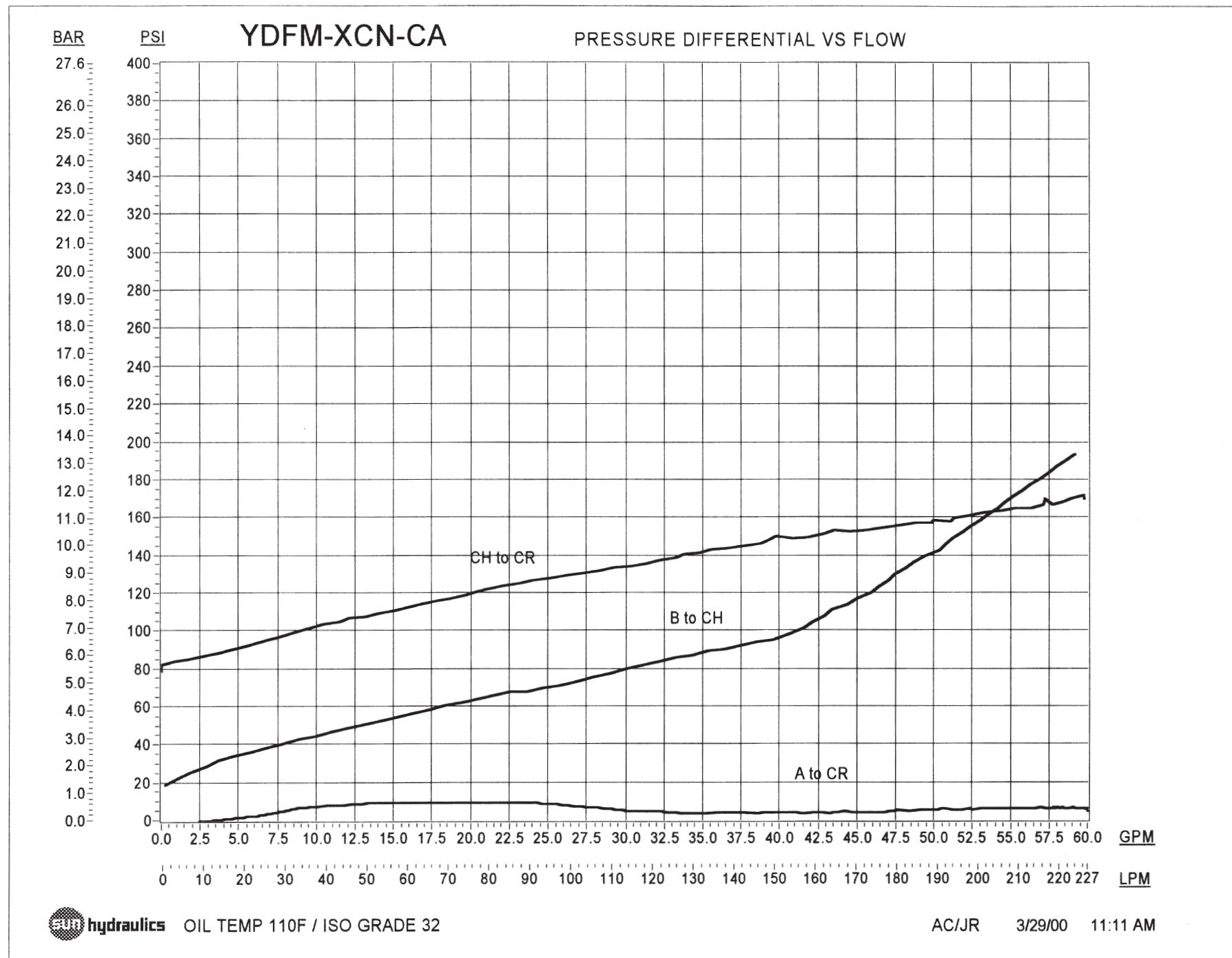


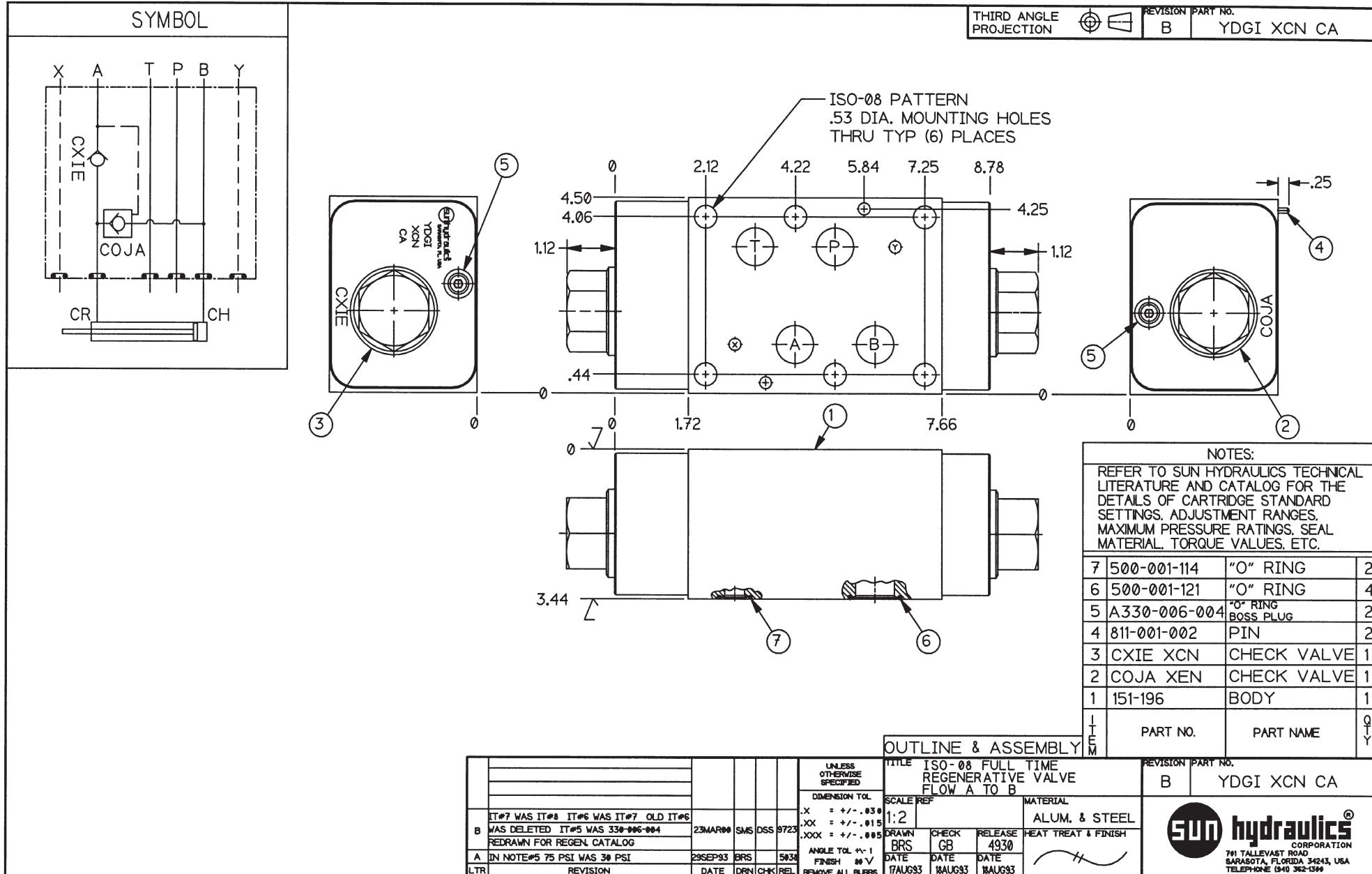
OUTLINE & ASSEMBLY

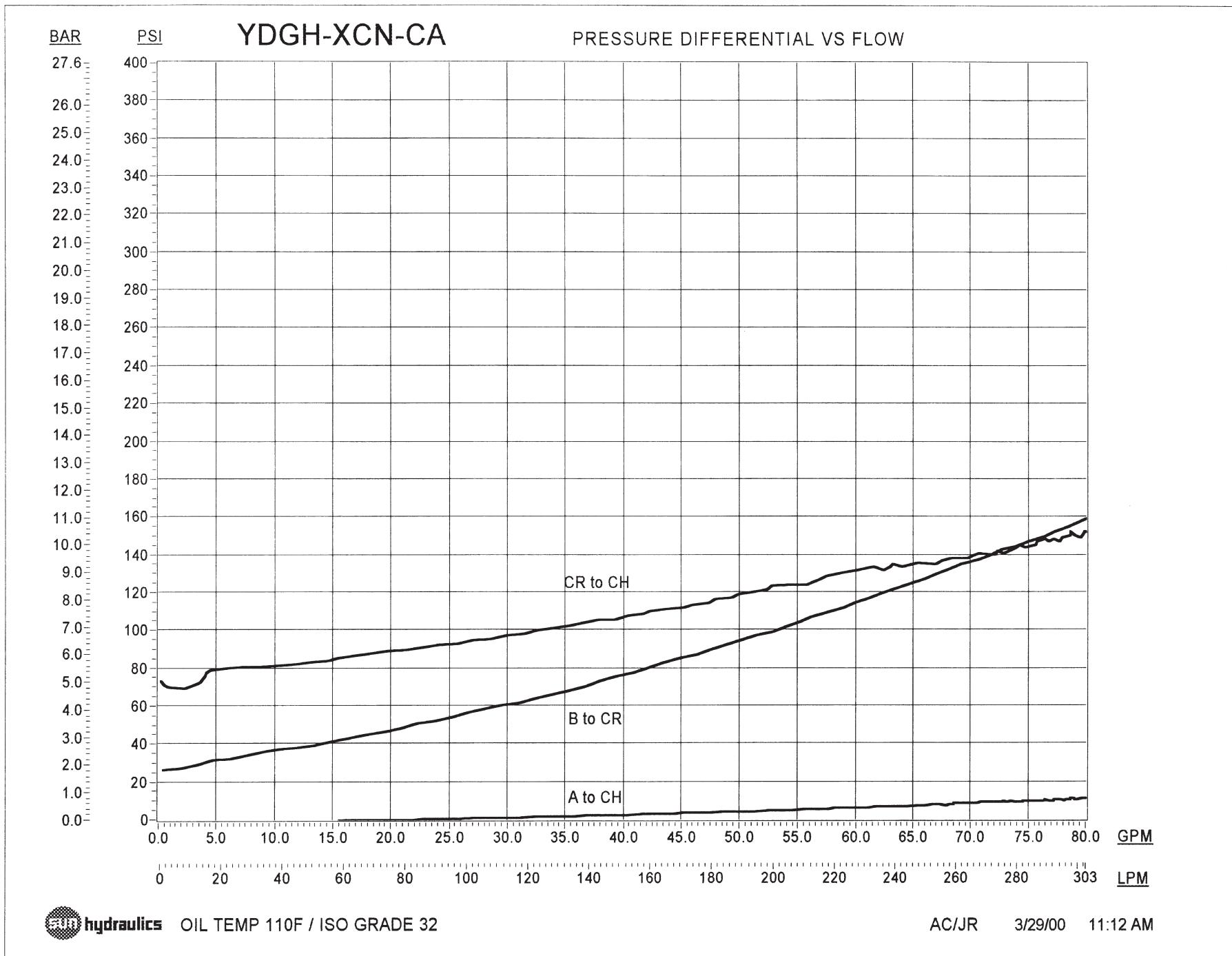
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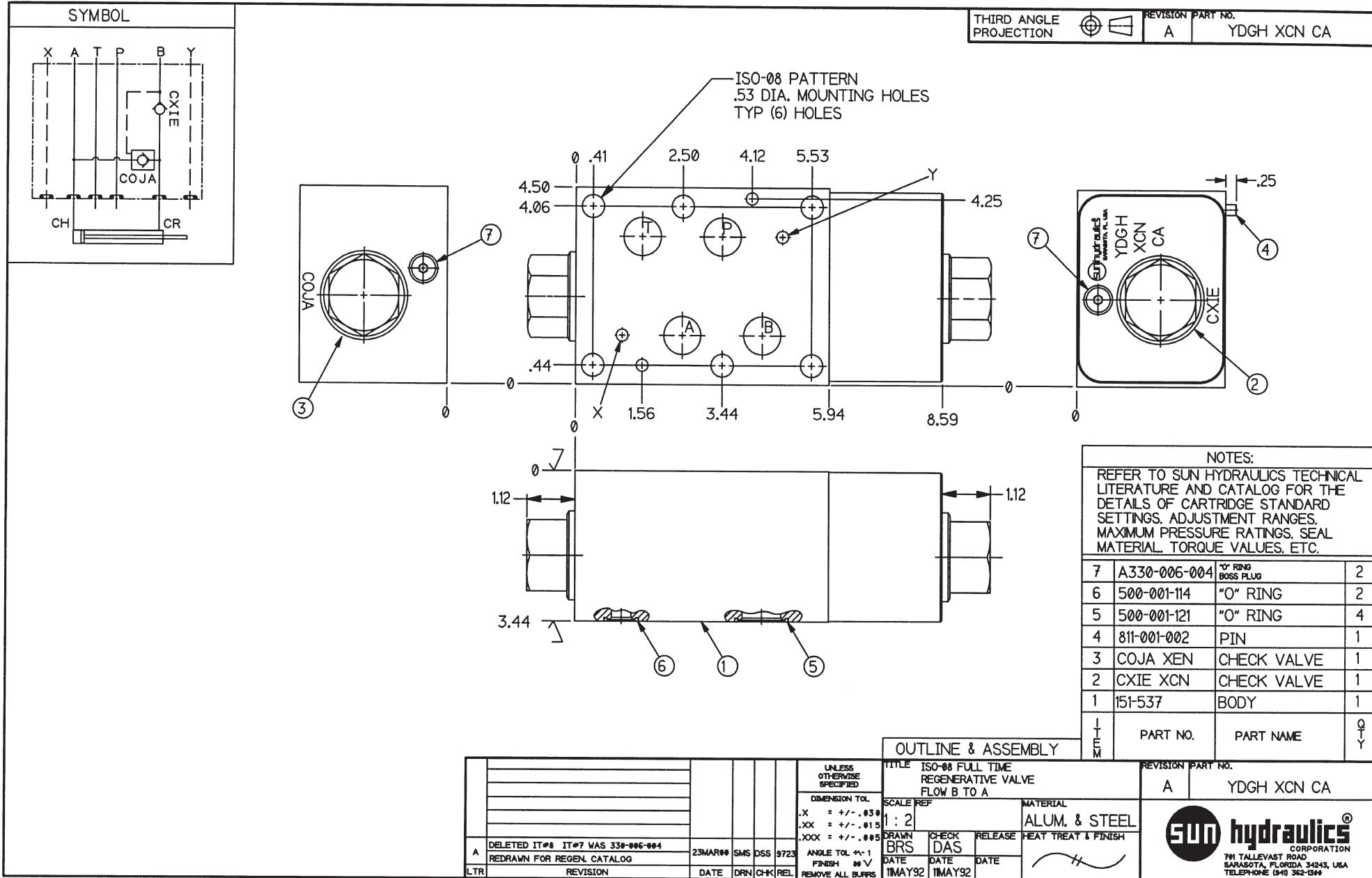


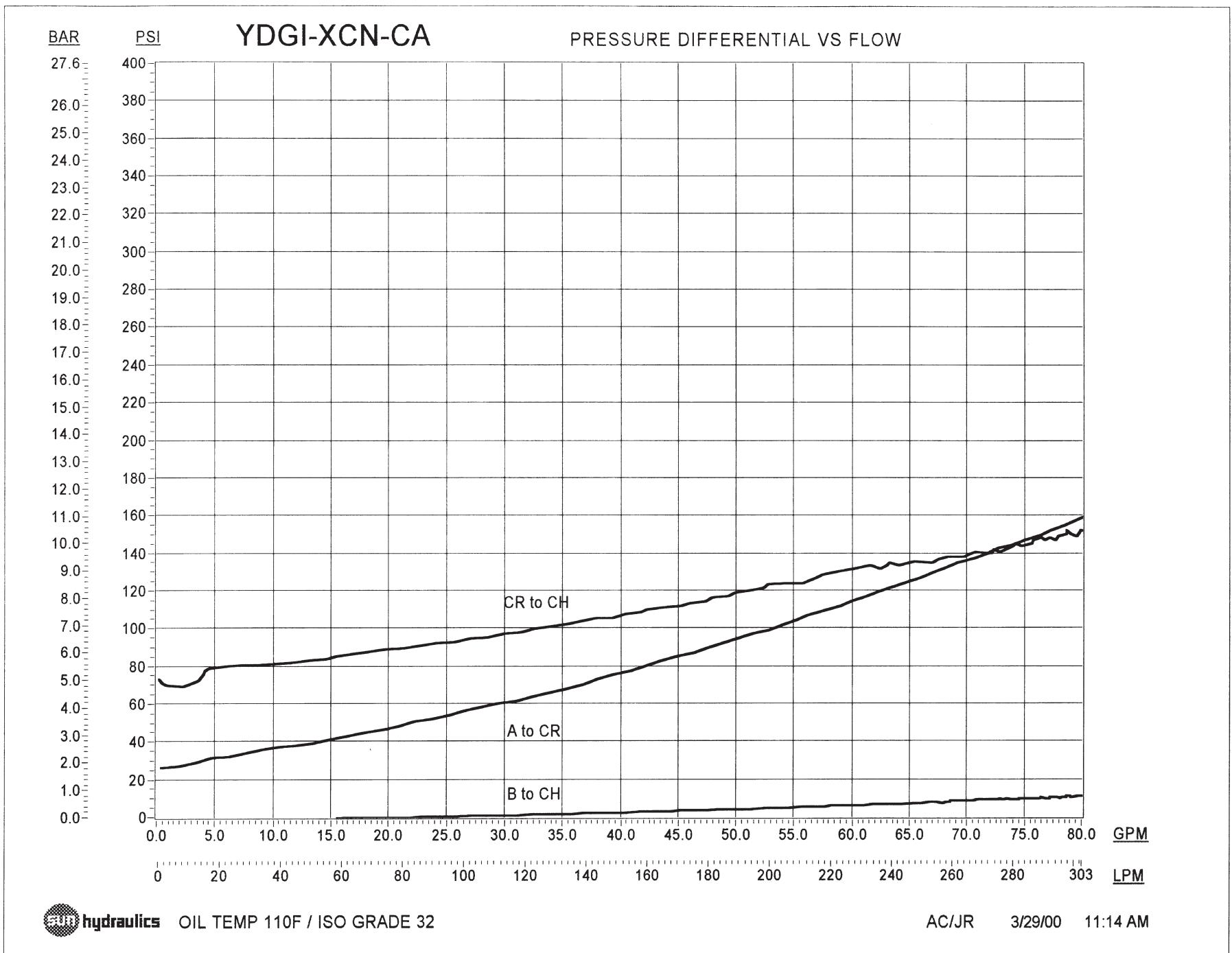


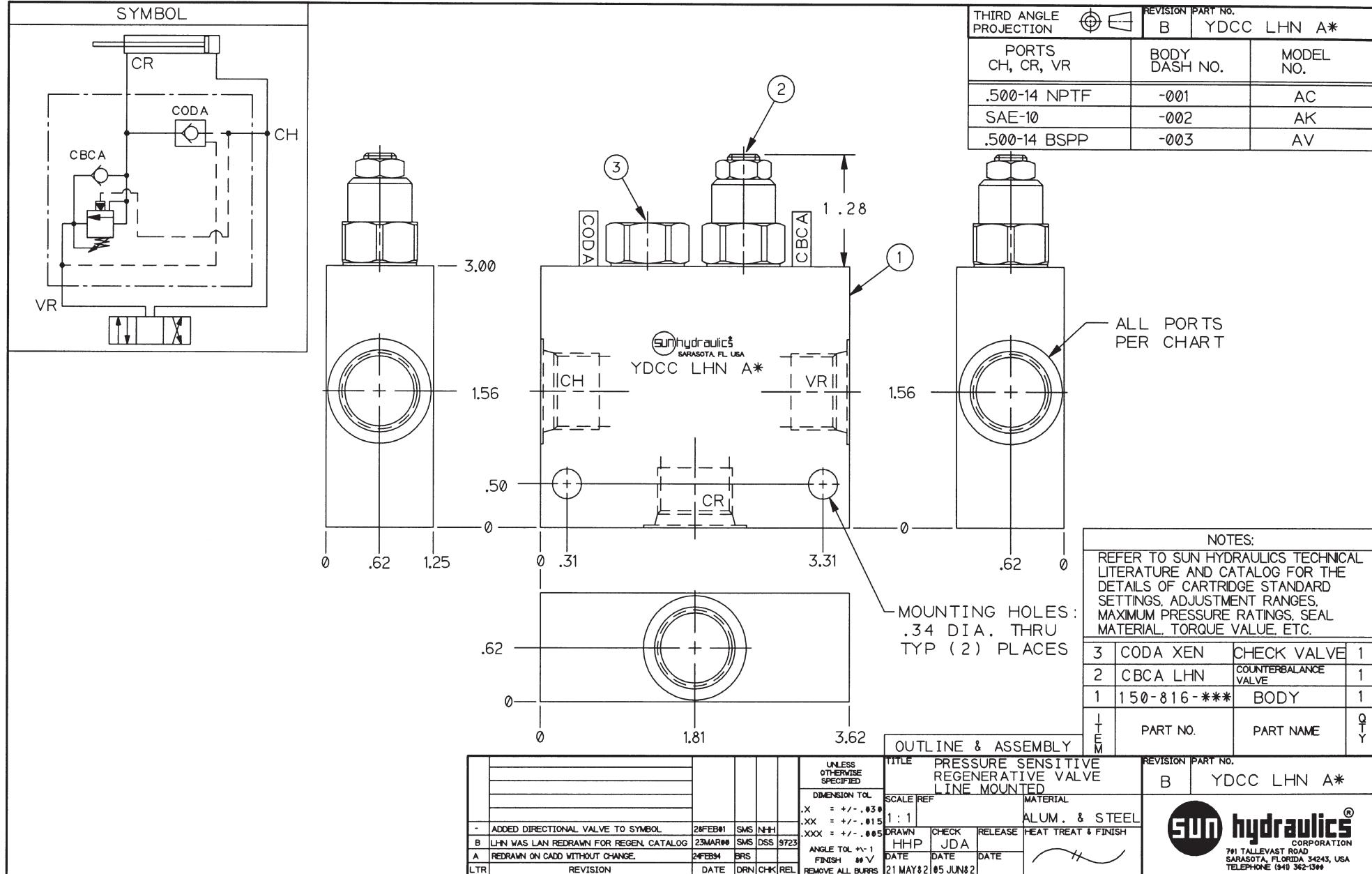


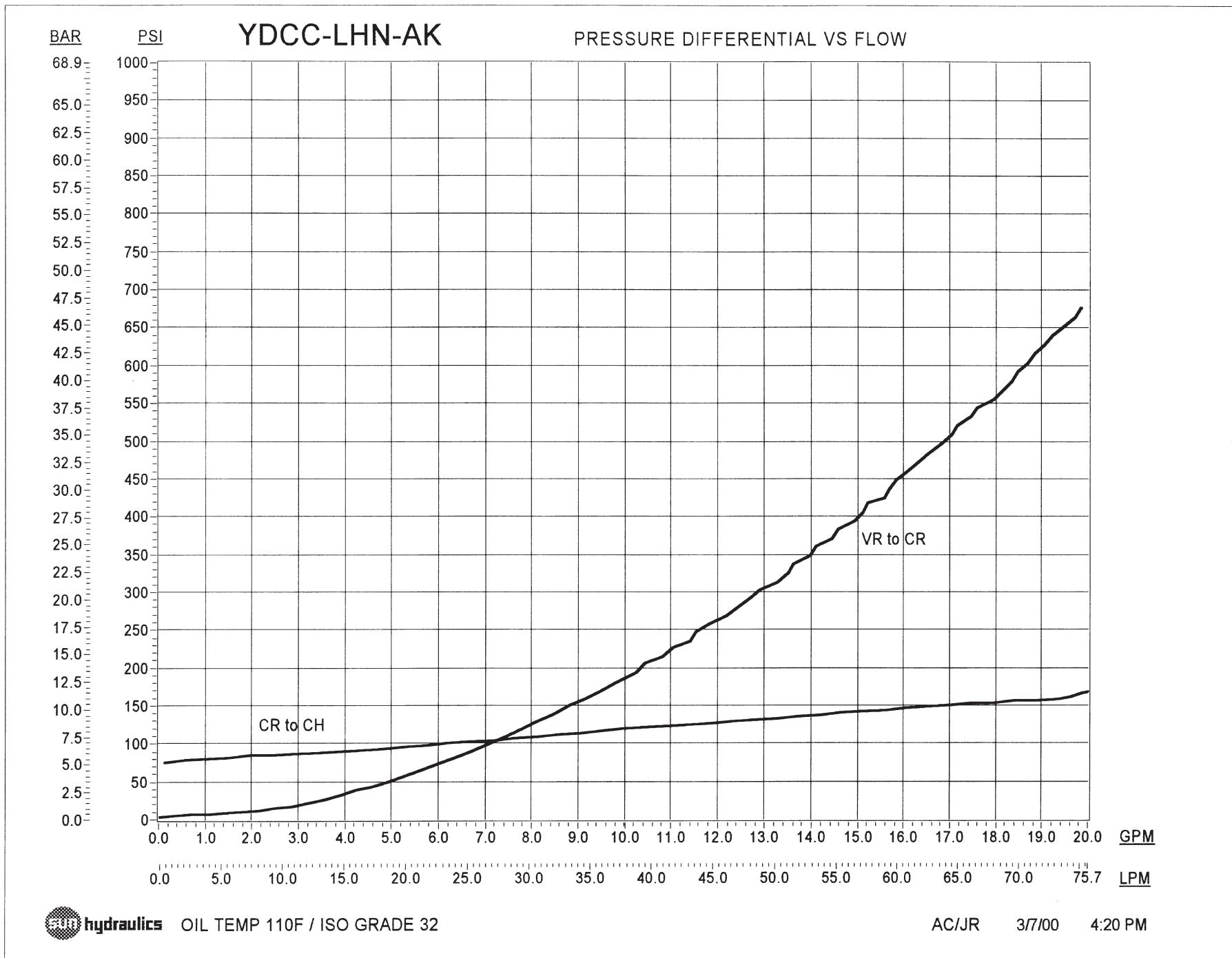


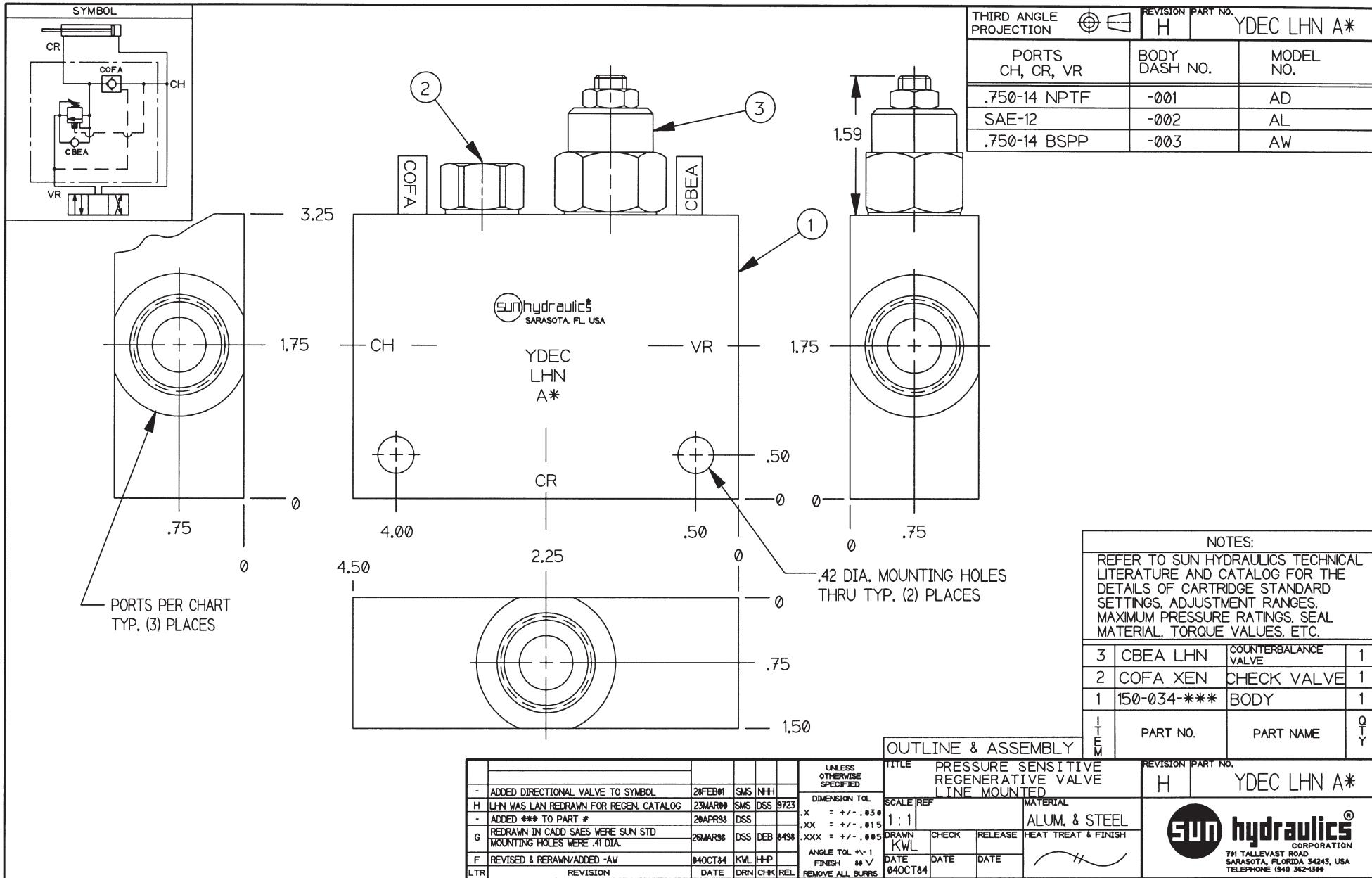


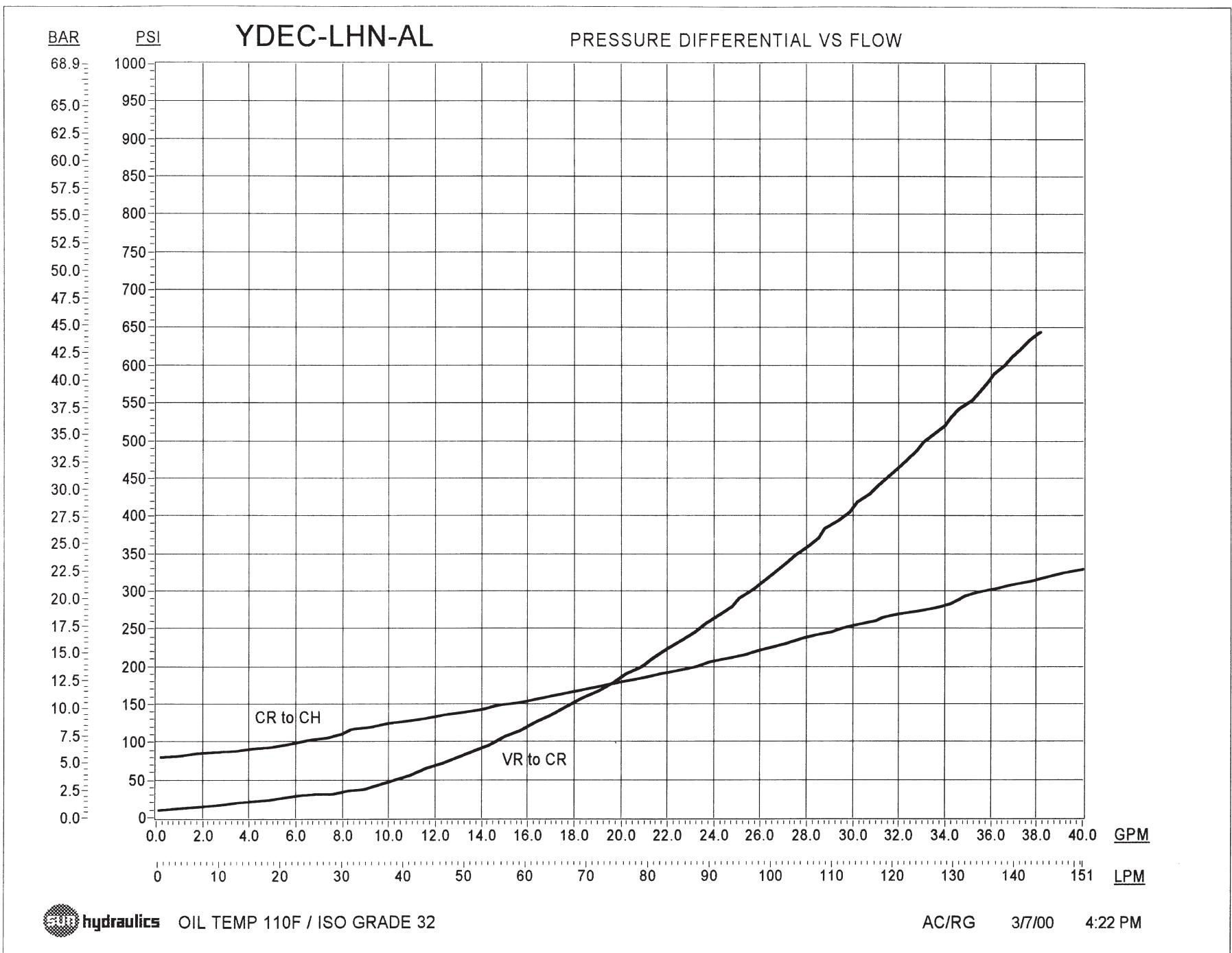




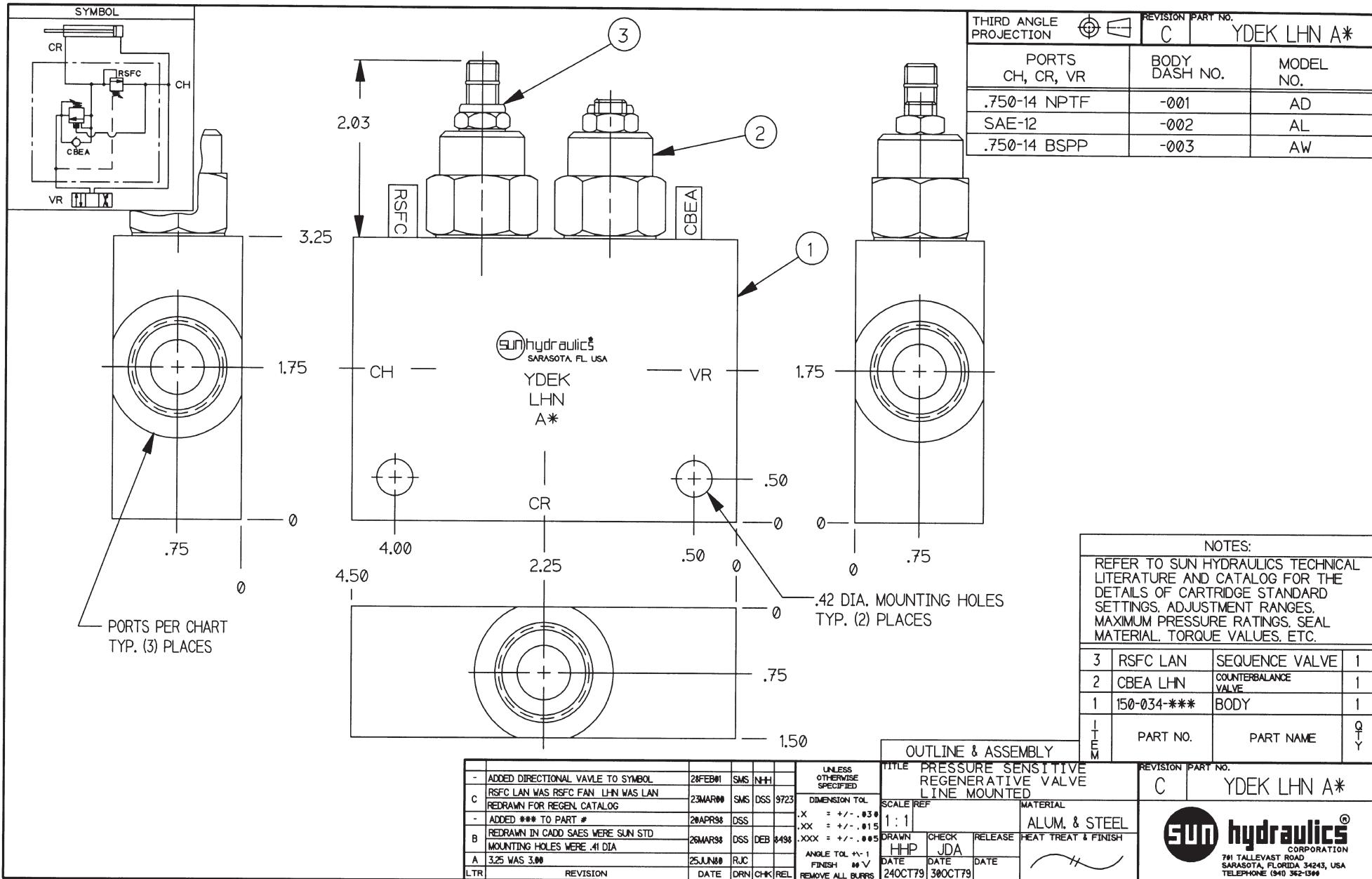




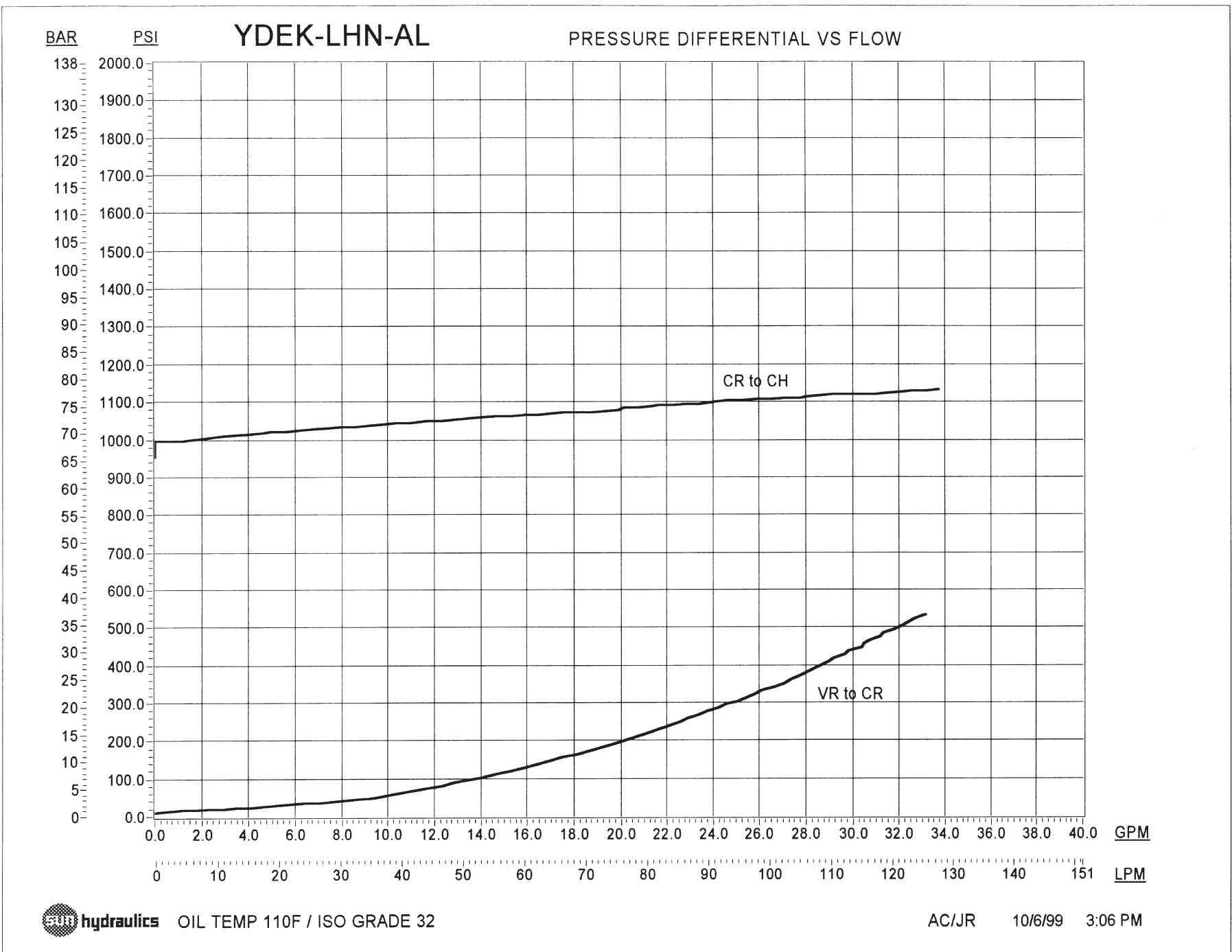


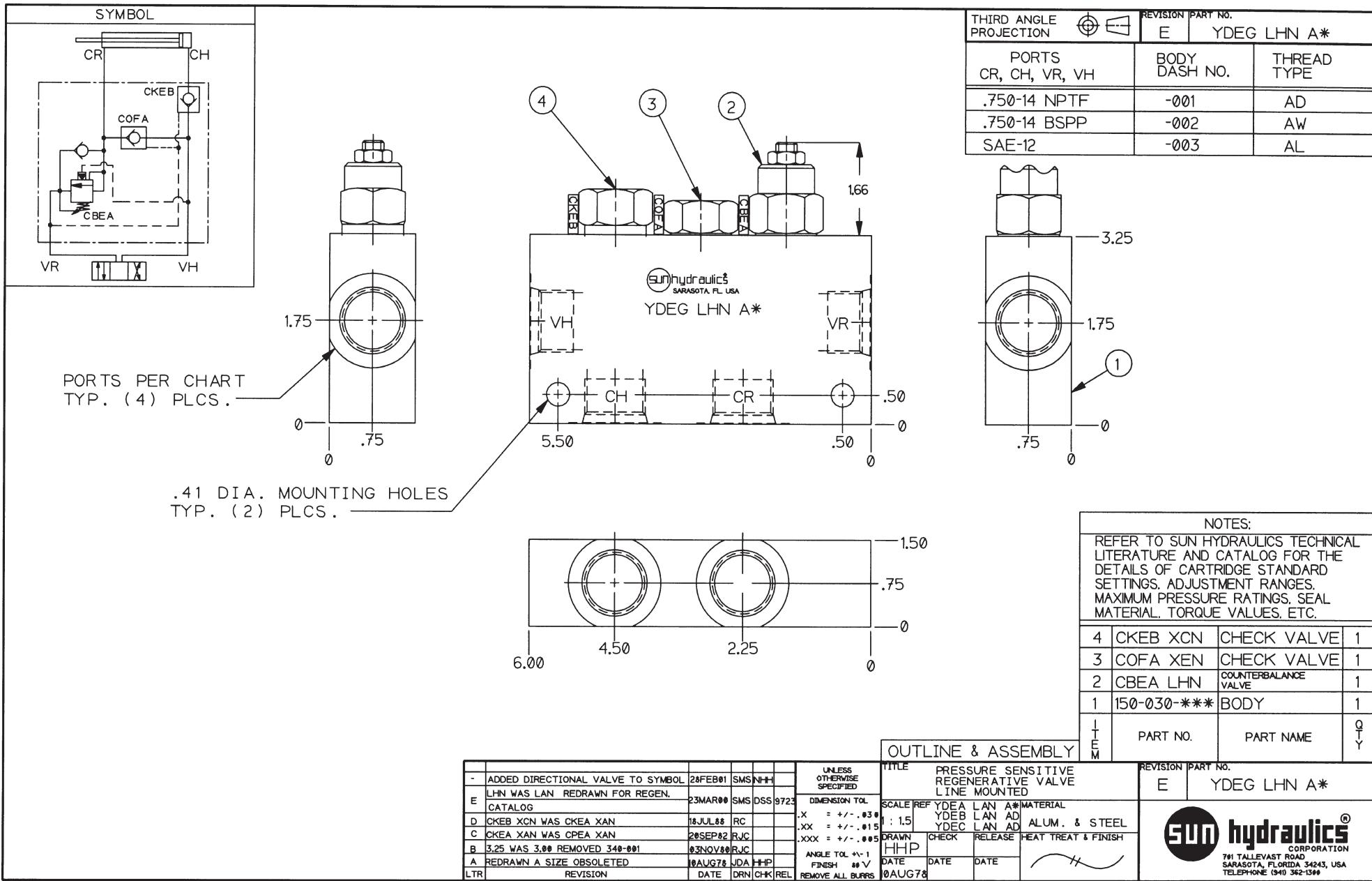


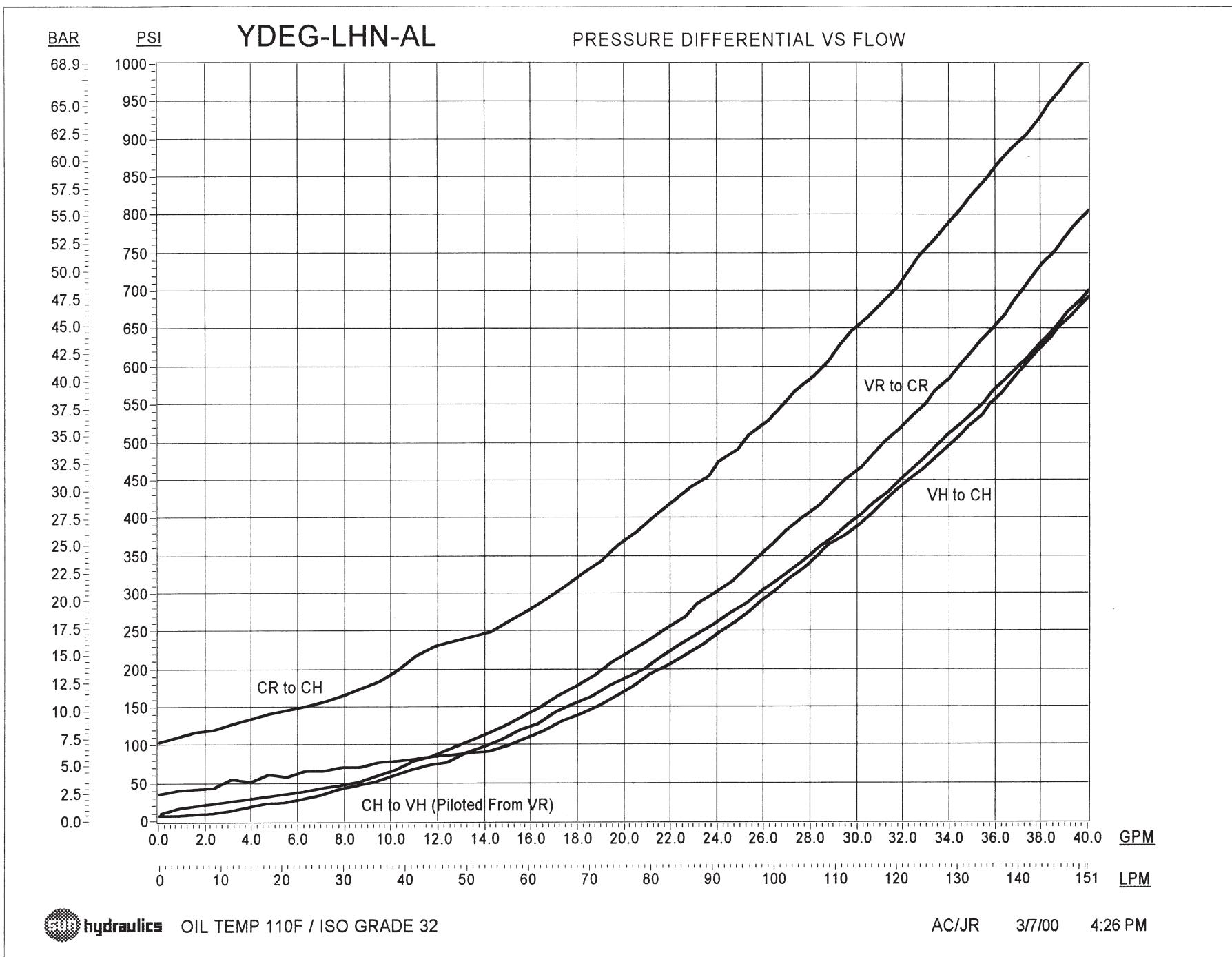
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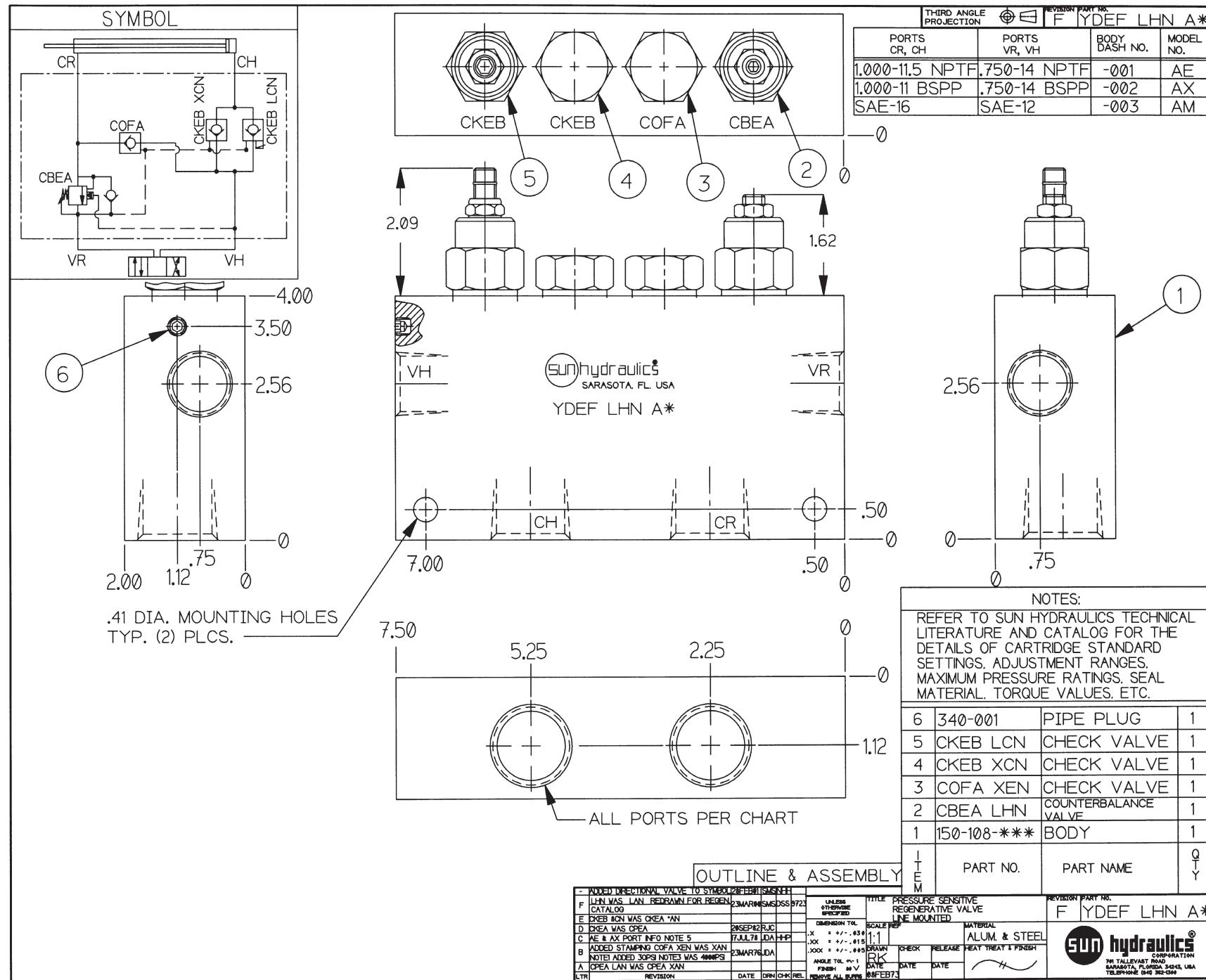


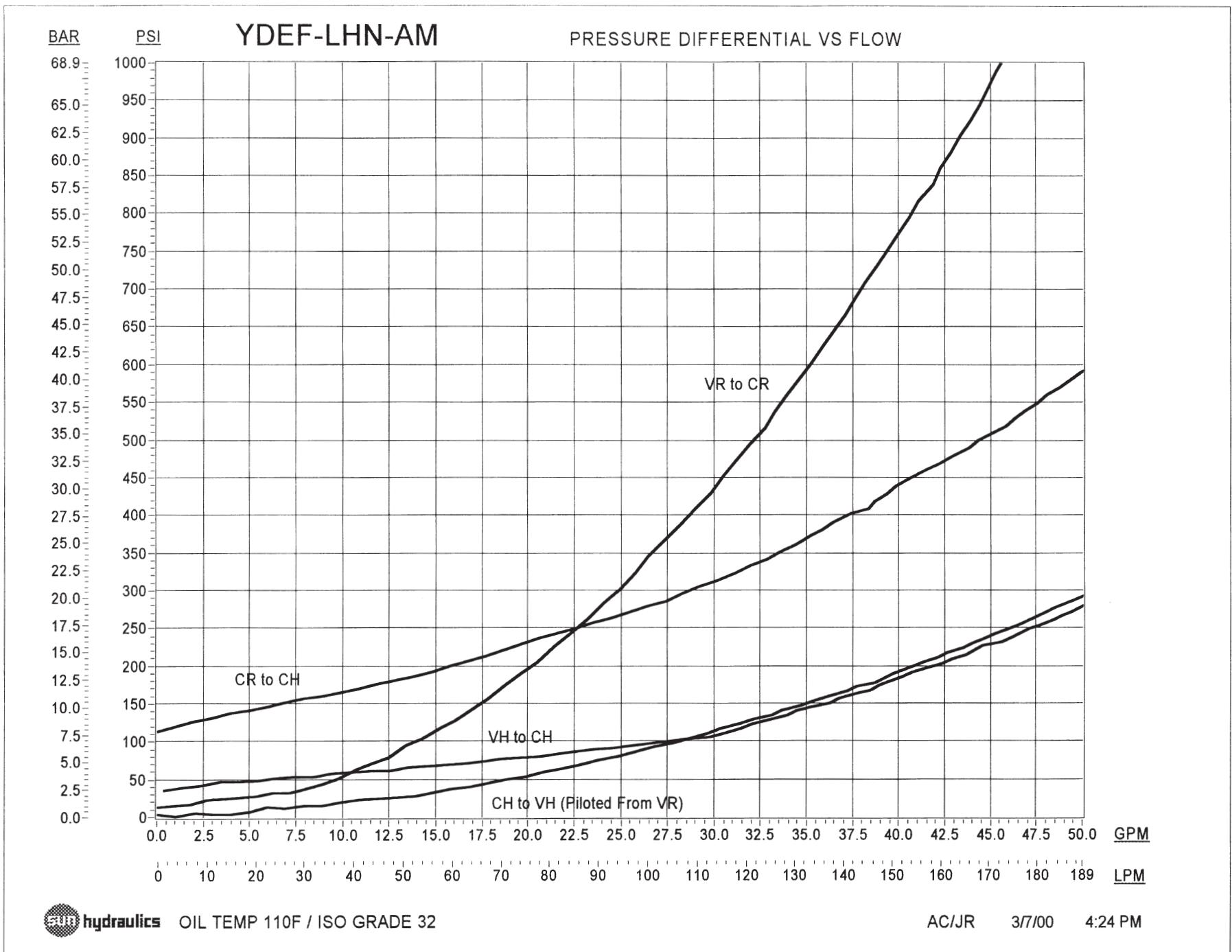
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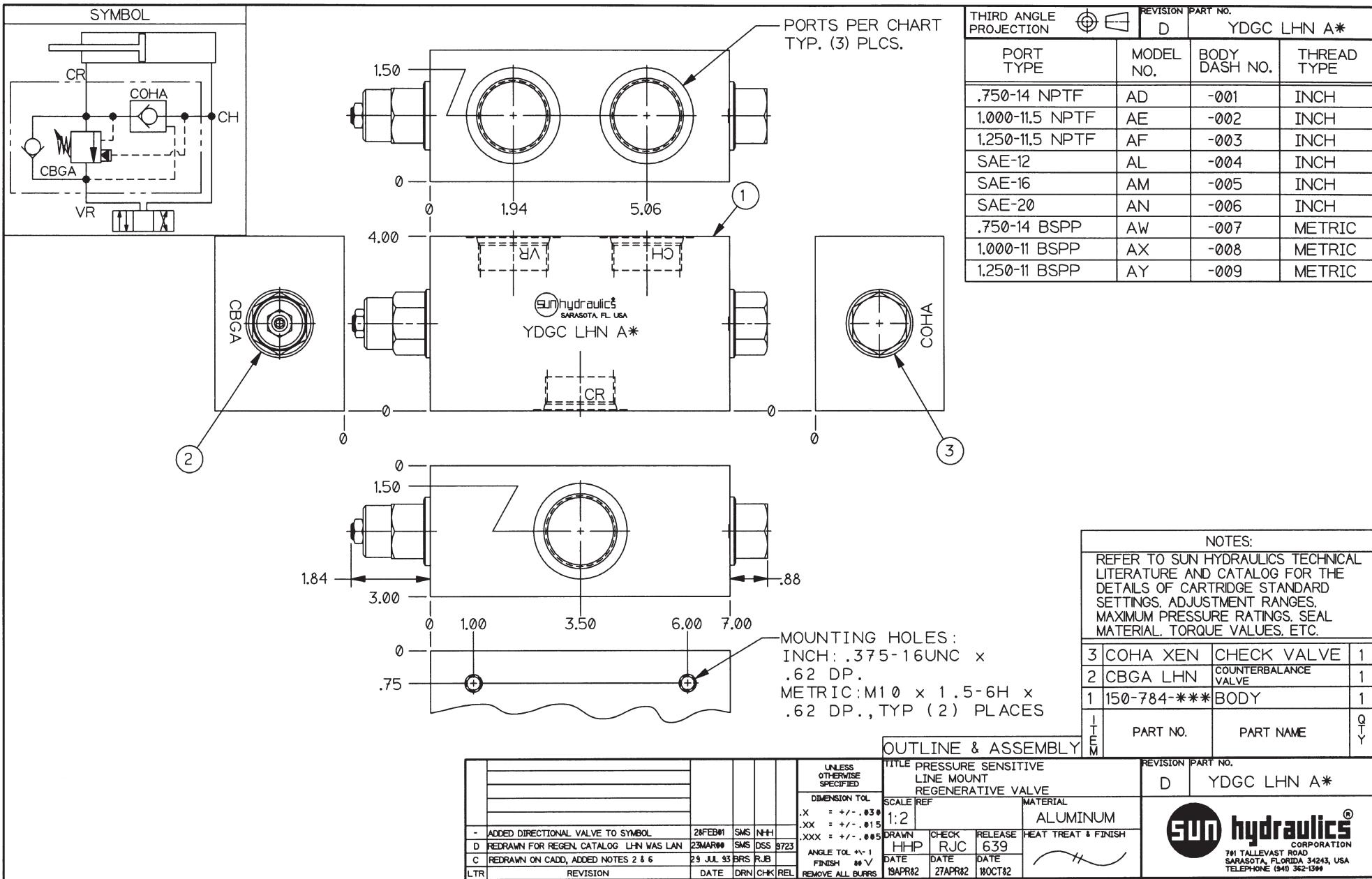




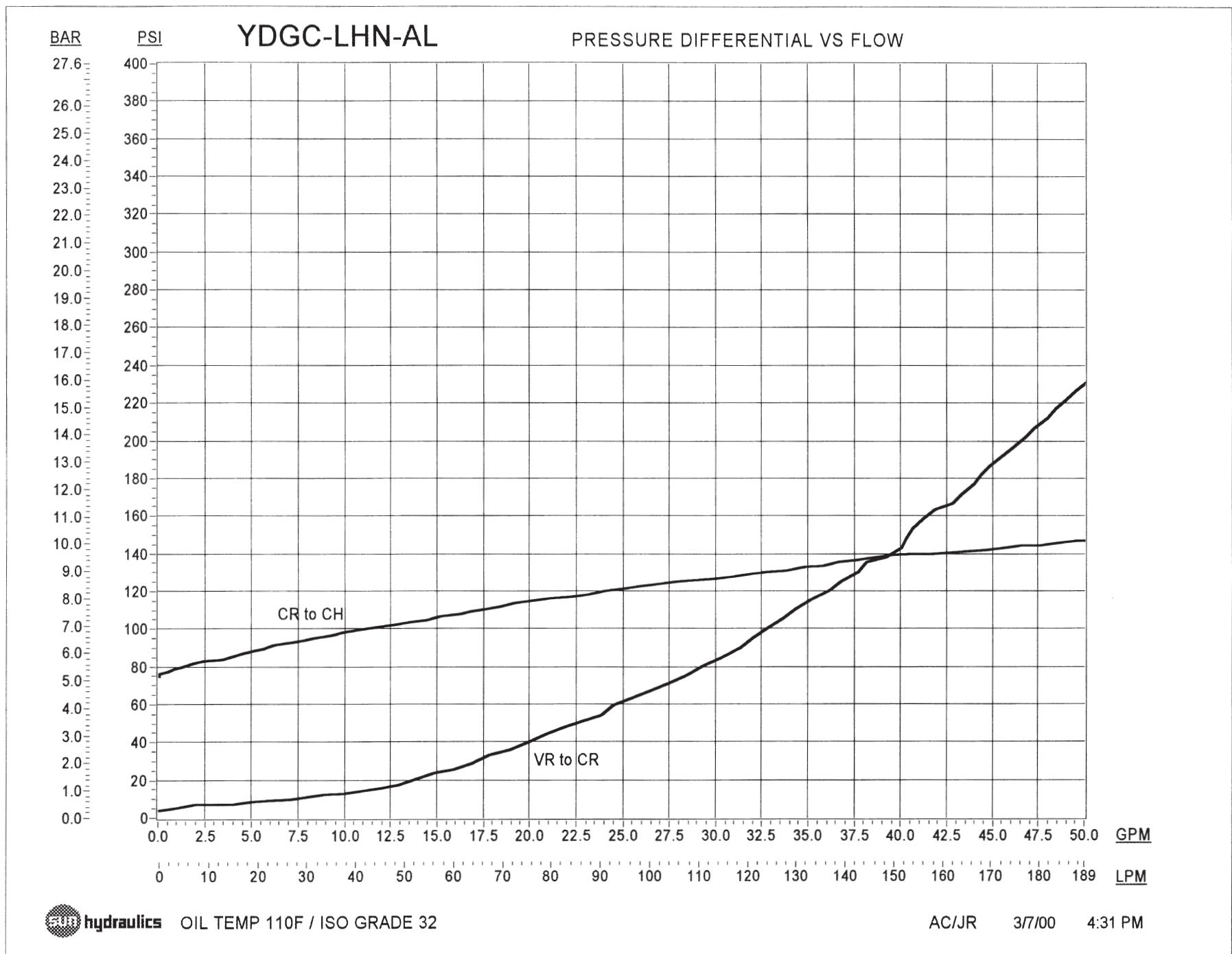


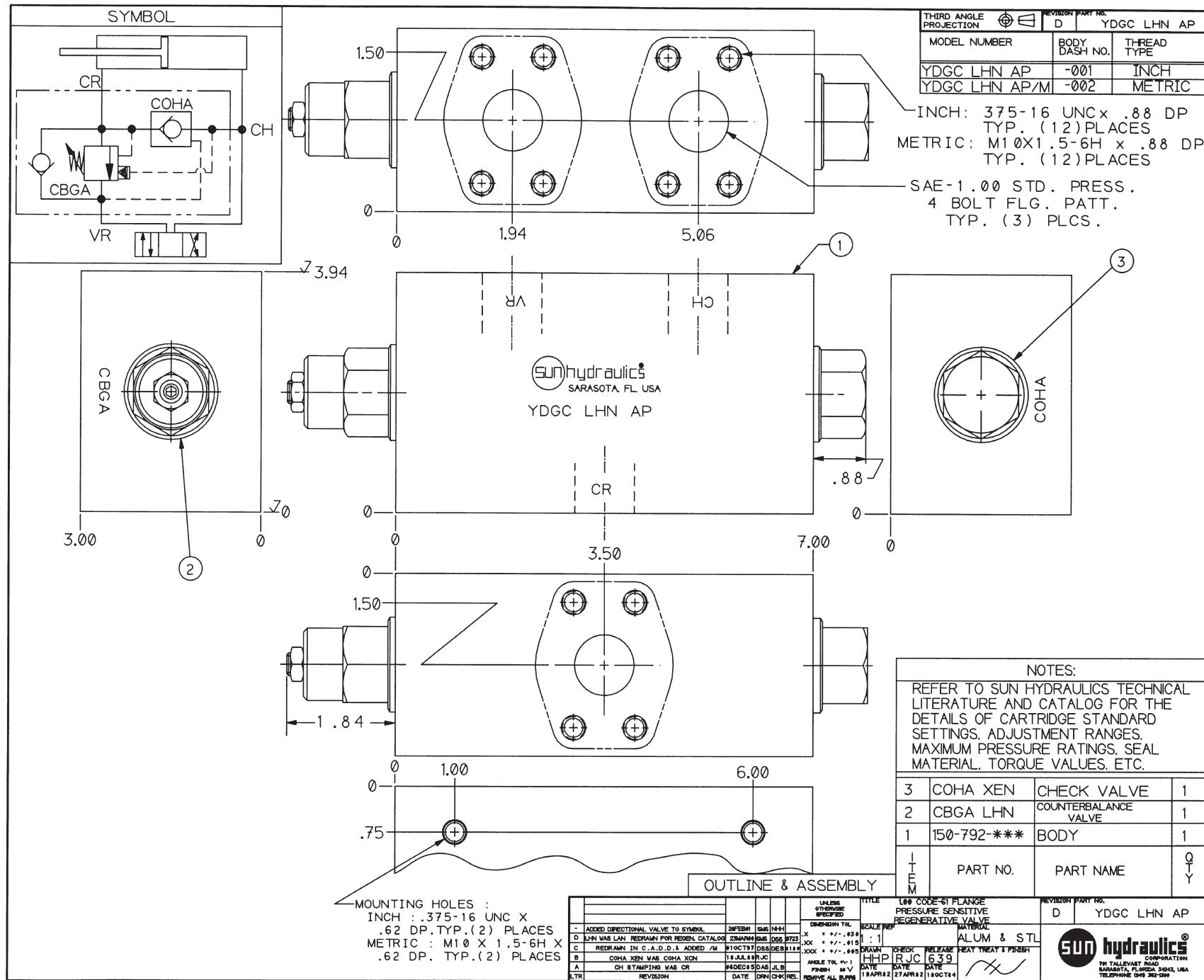


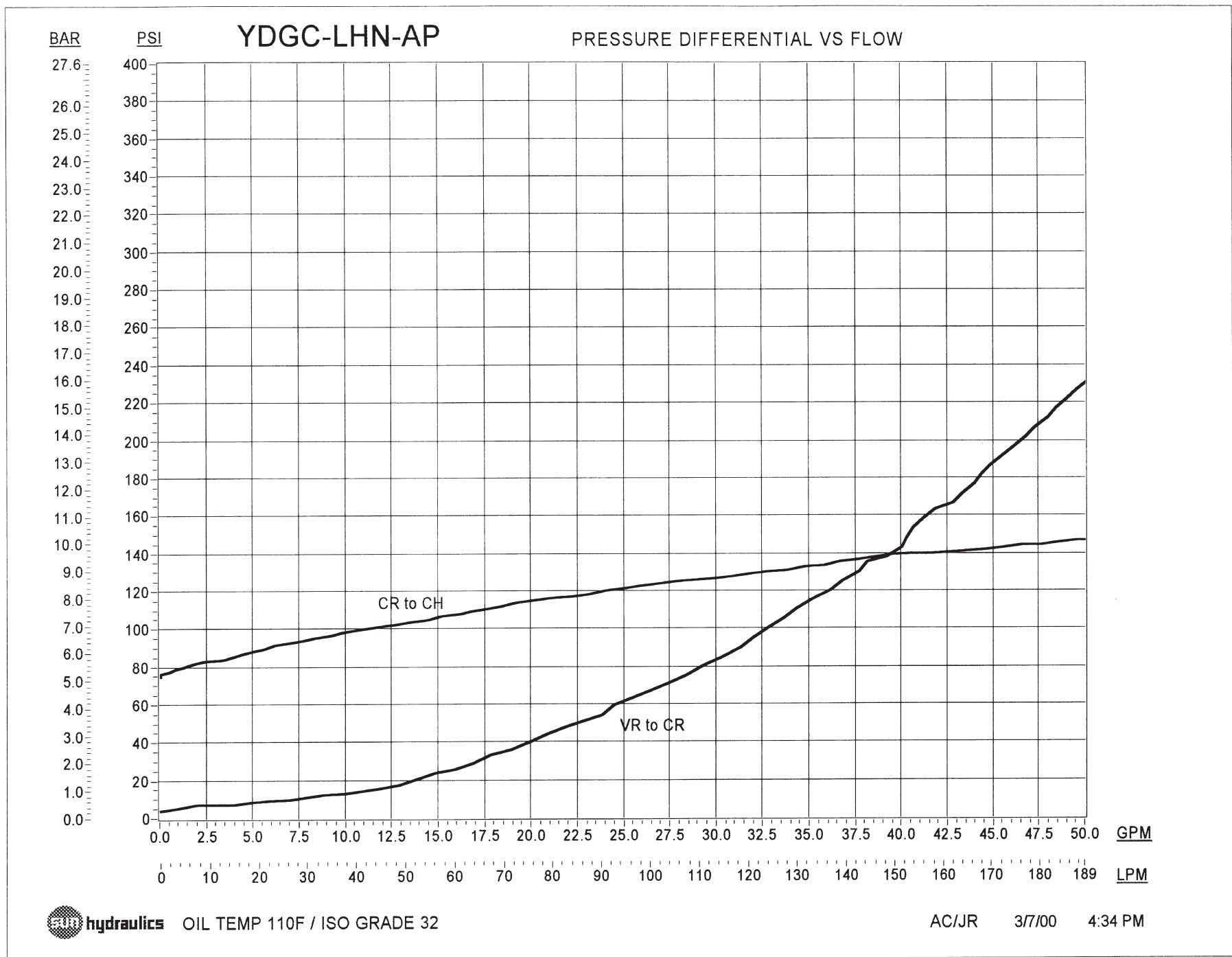


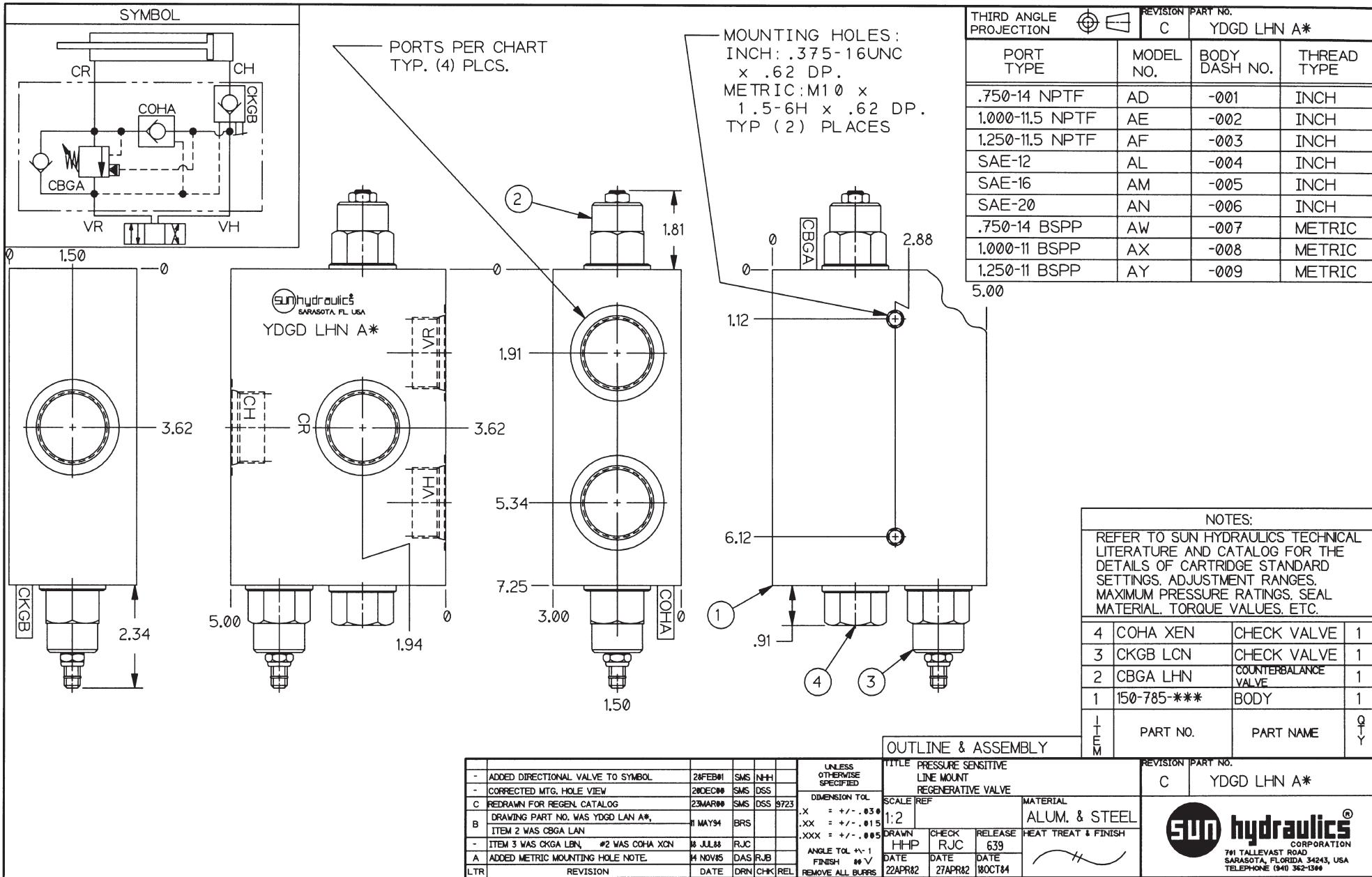
701 TALLEYCAST ROAD
SARASOTA, FLORIDA, 34243, USA

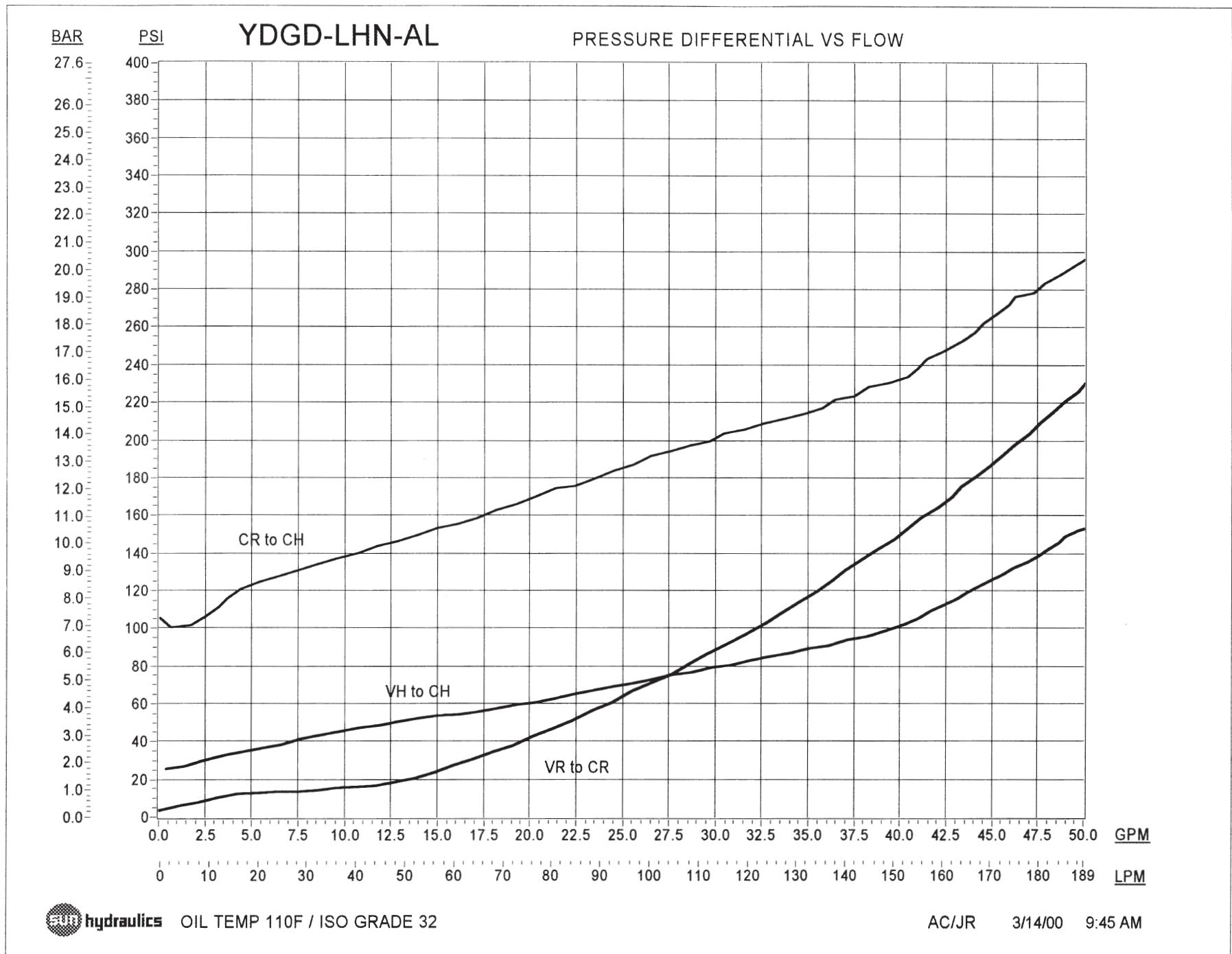
TELEPHONE (941) 362-1300

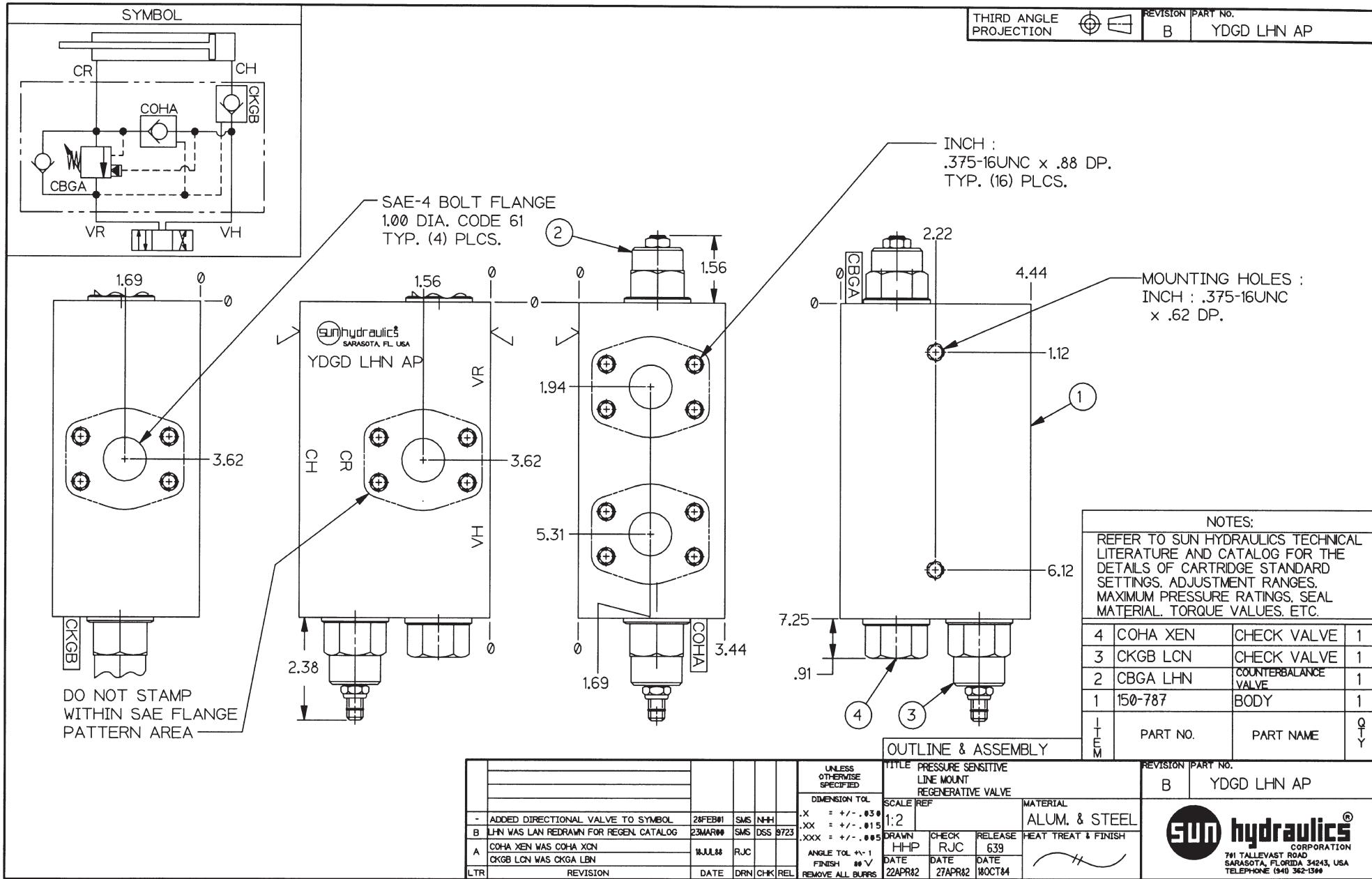




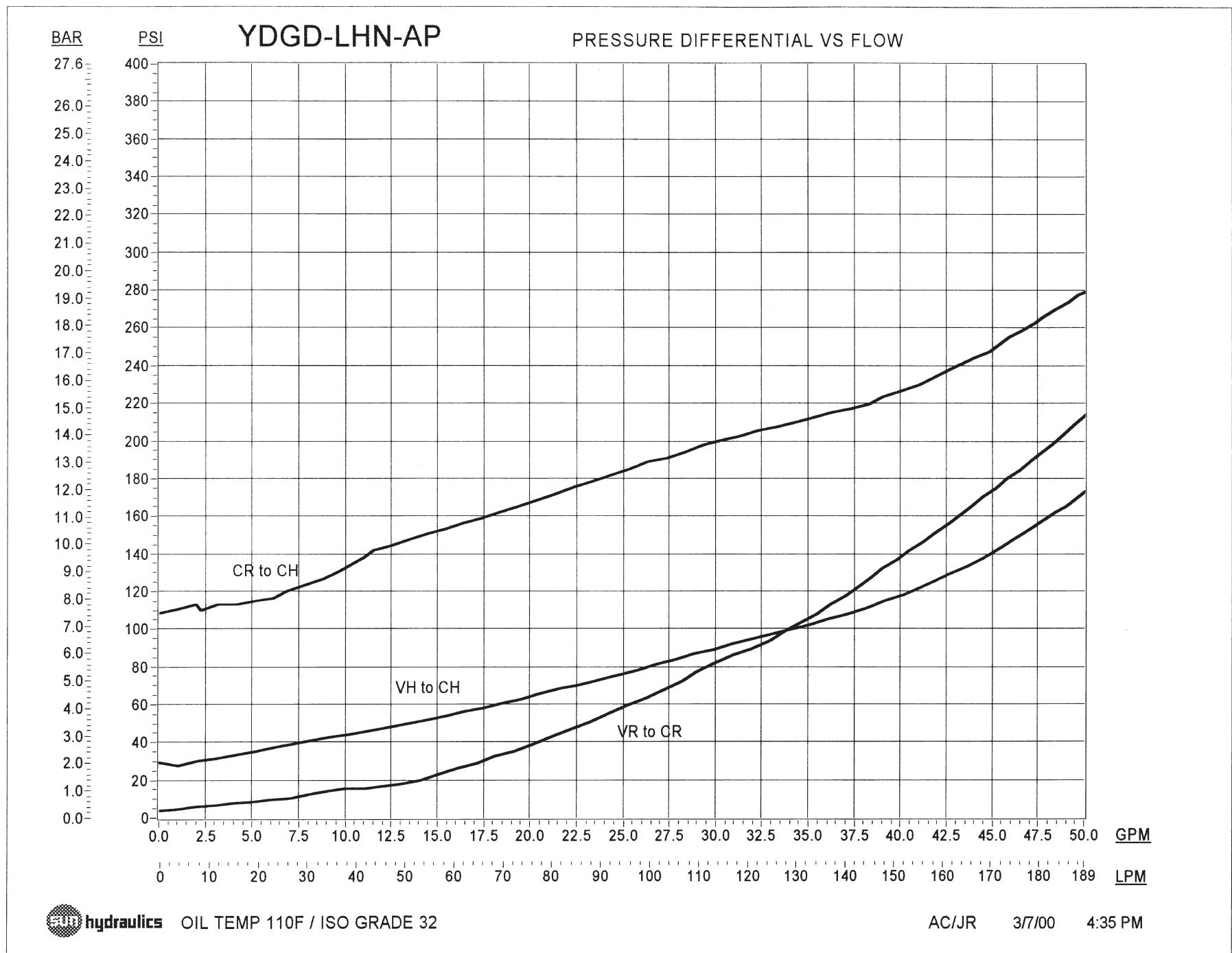


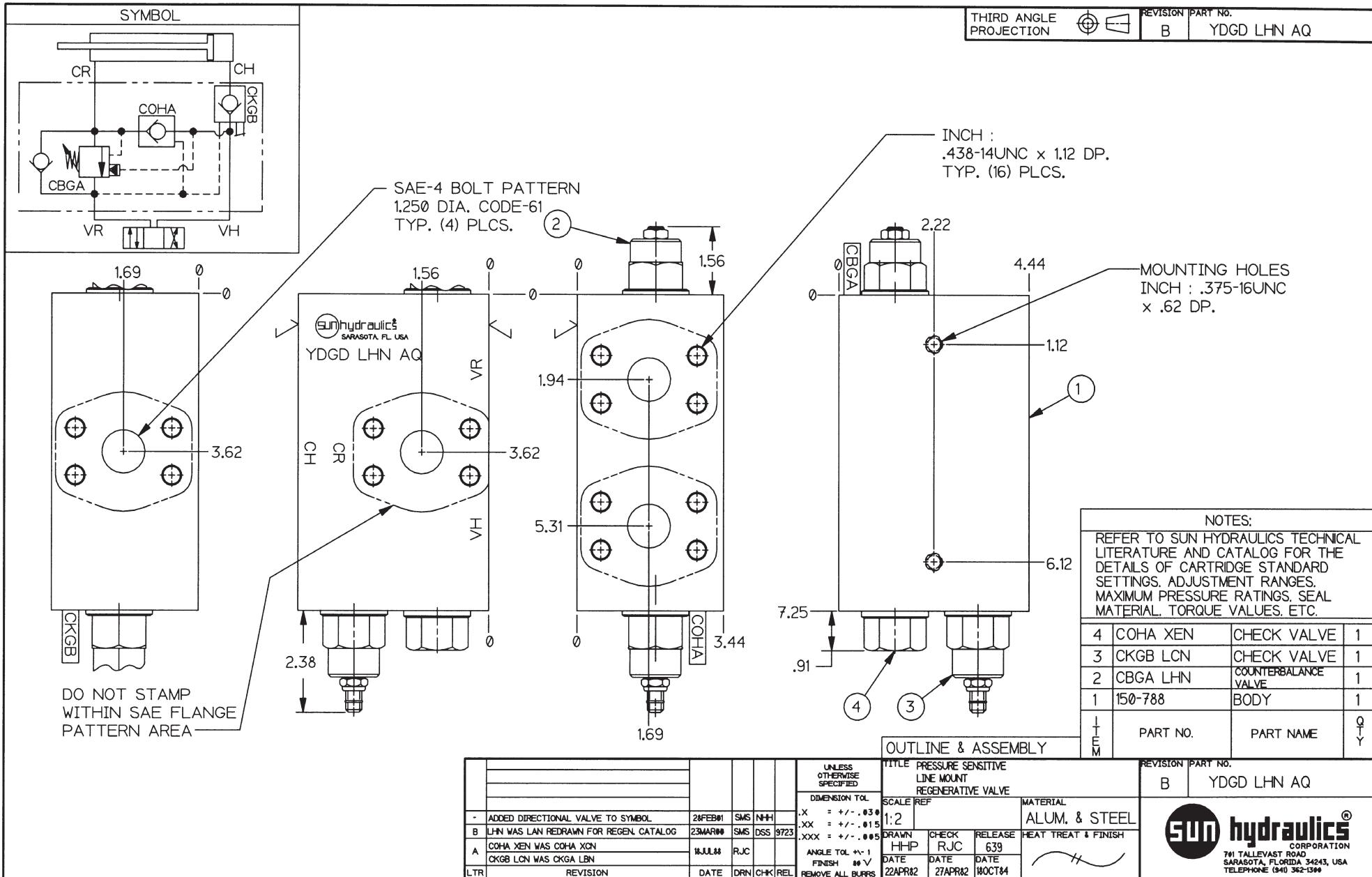


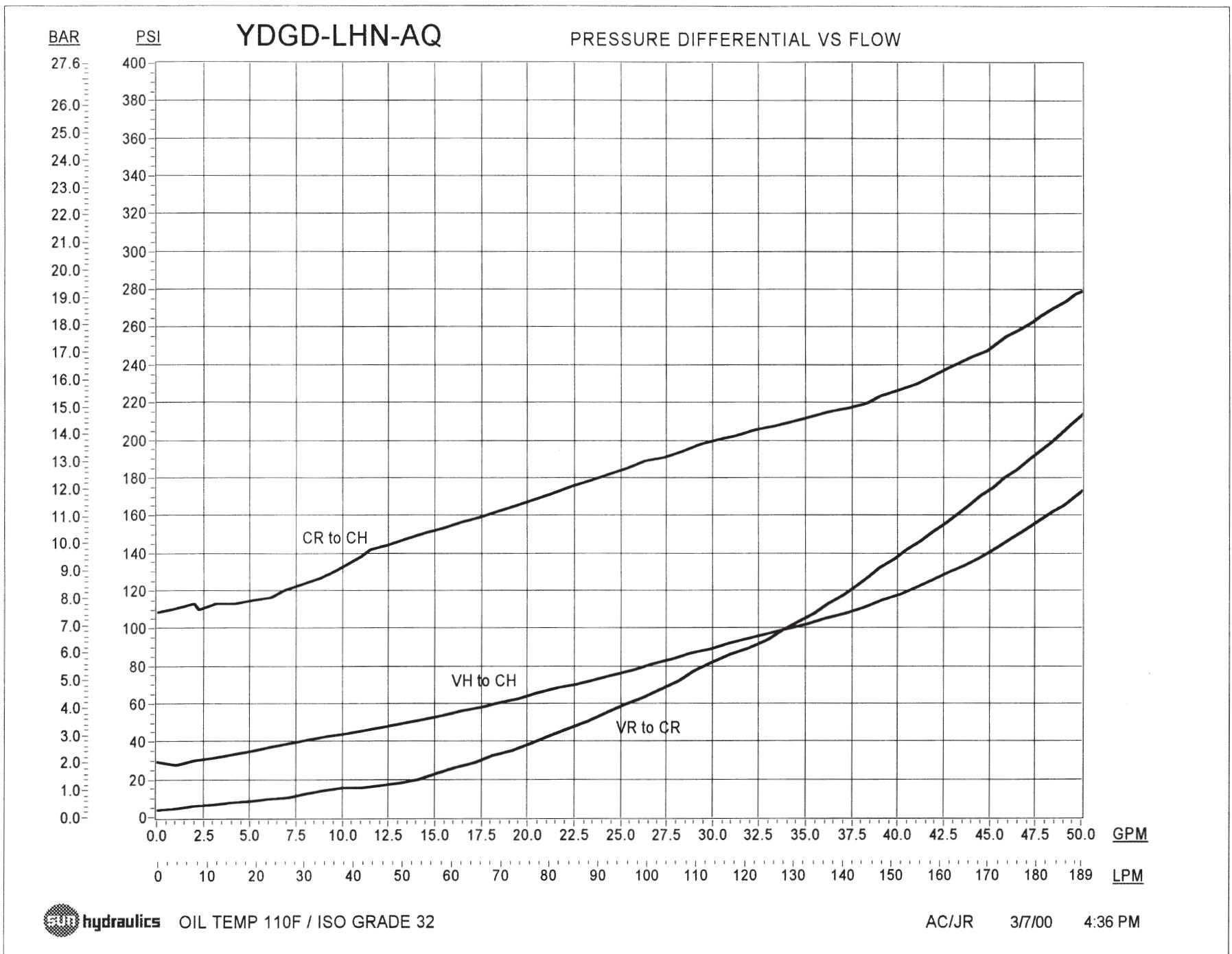


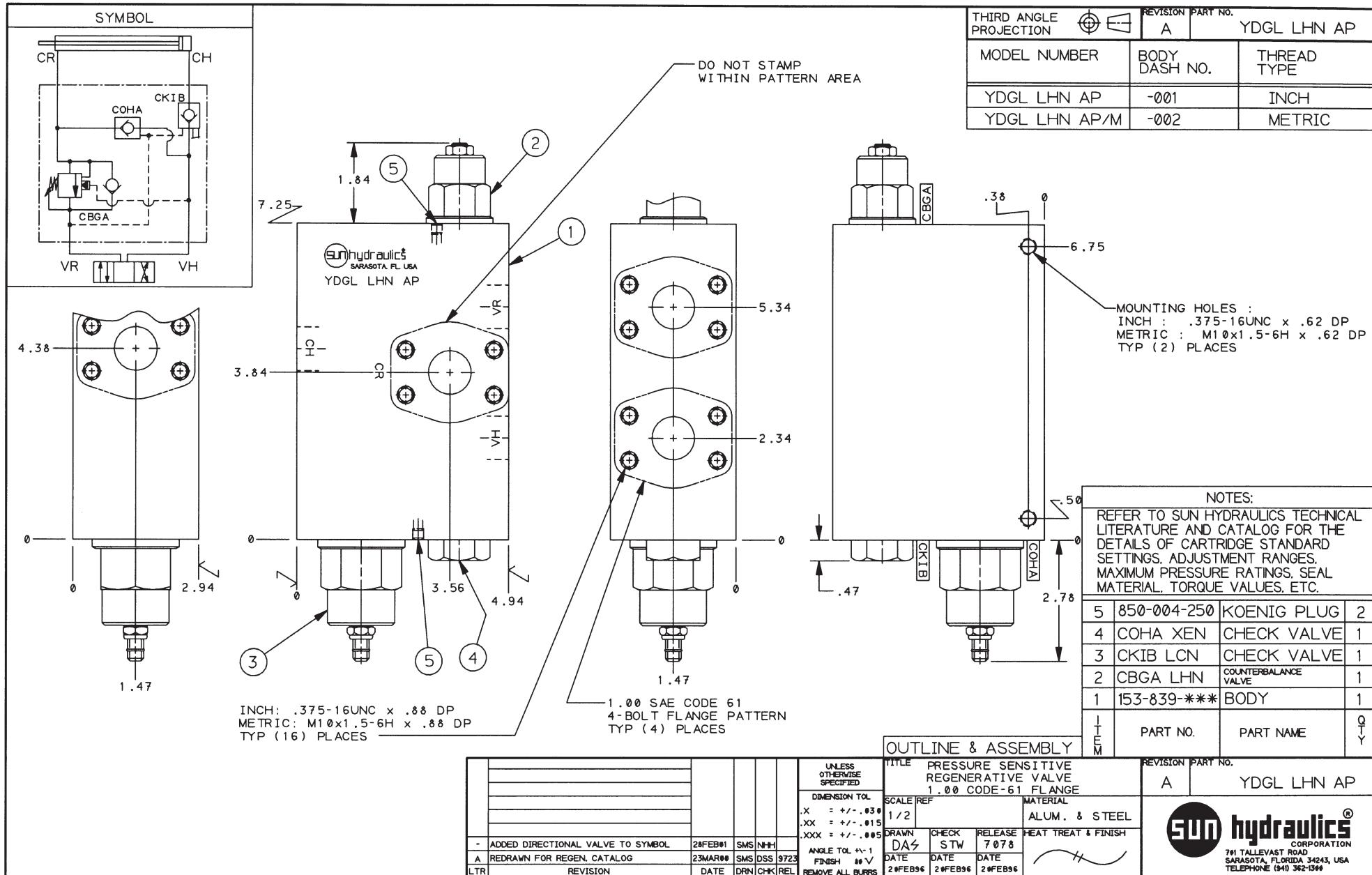


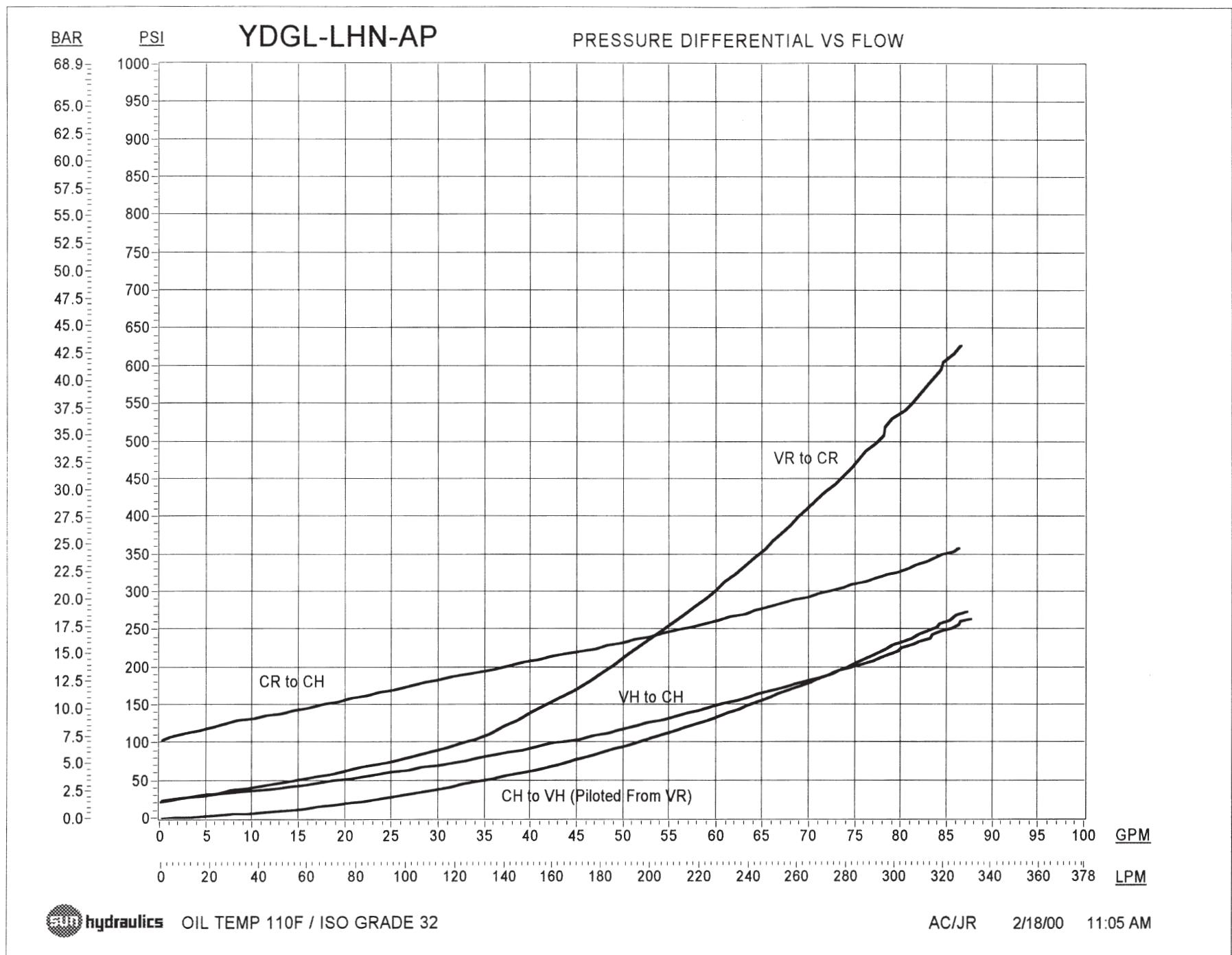
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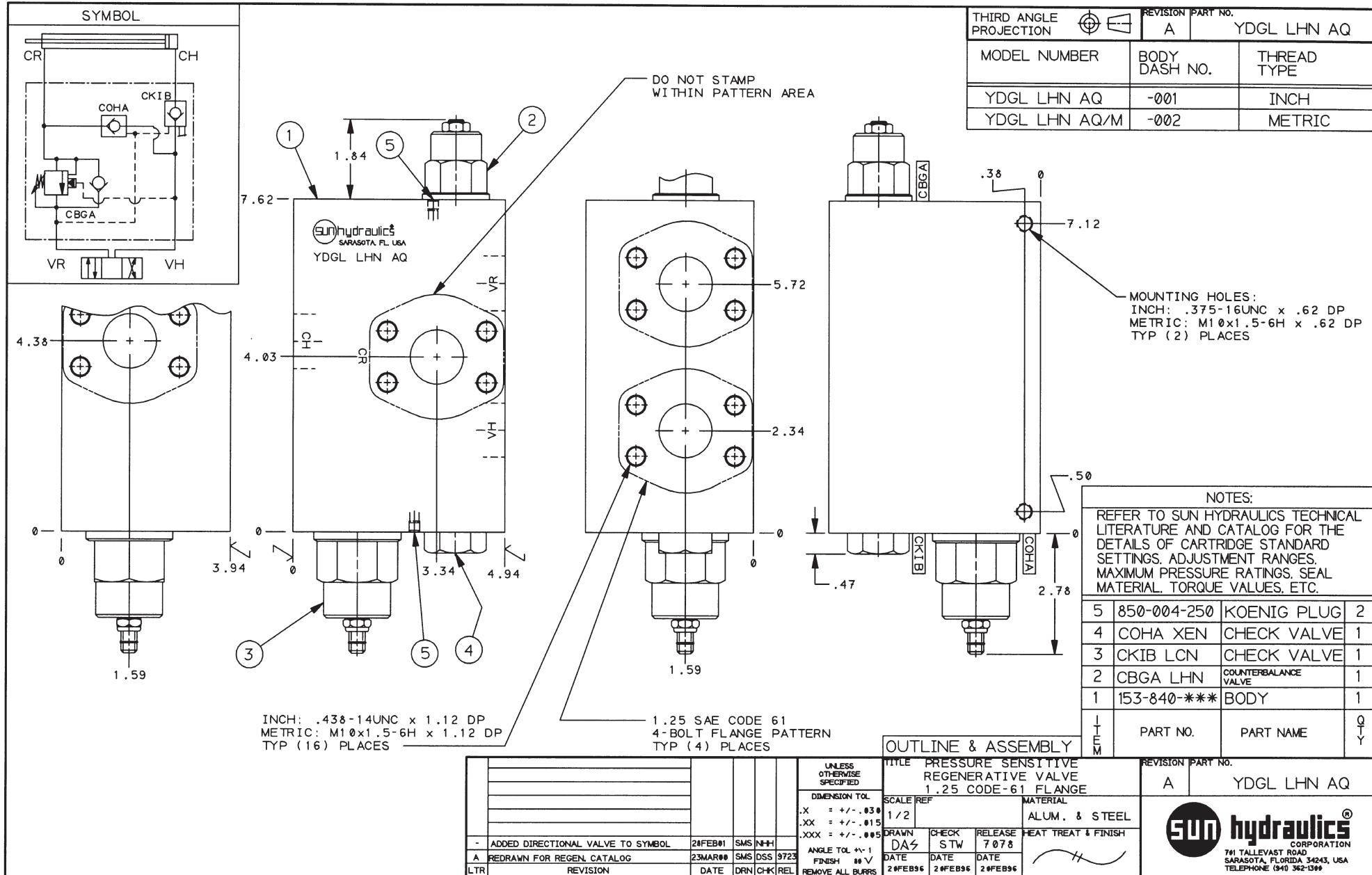


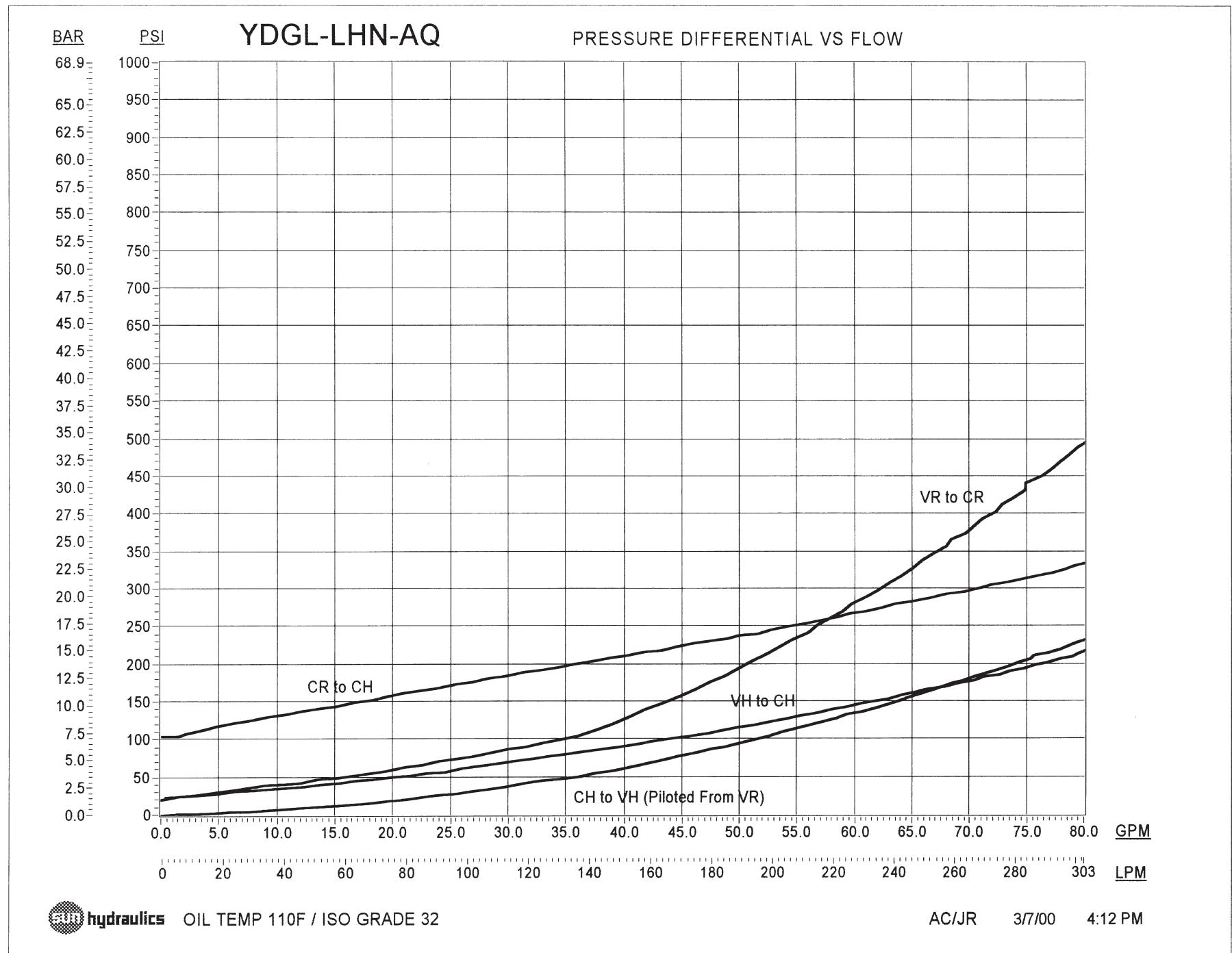


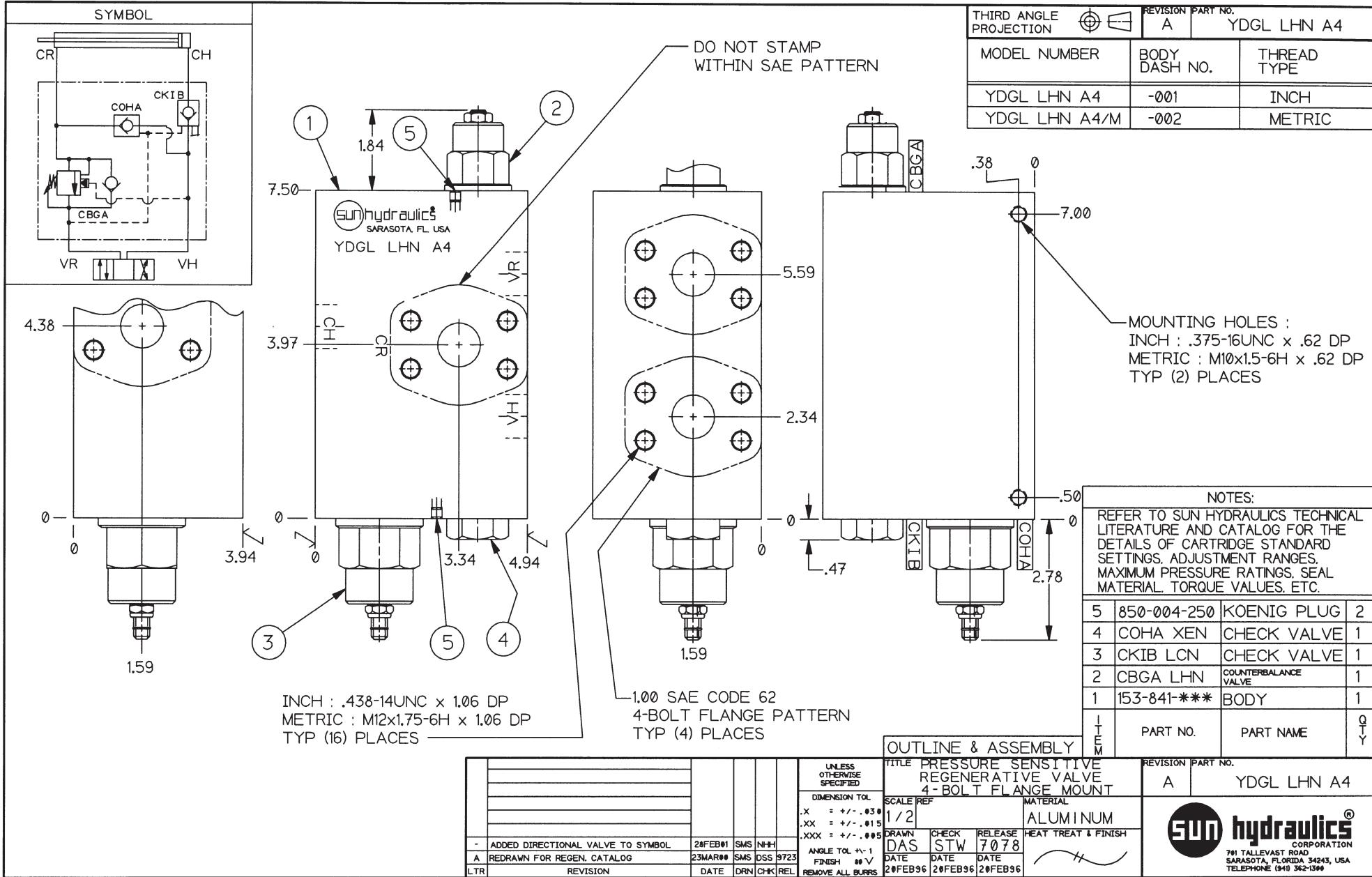


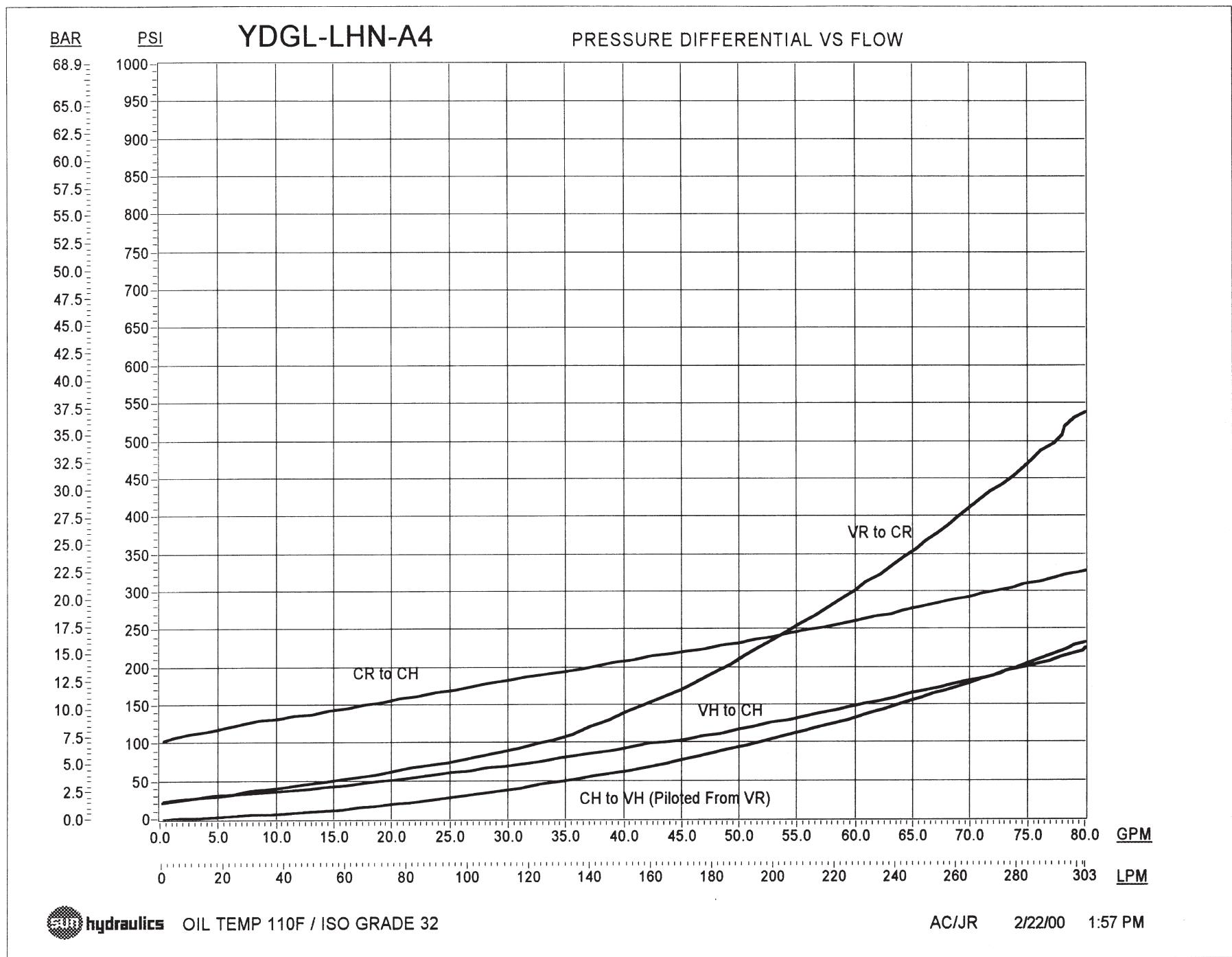


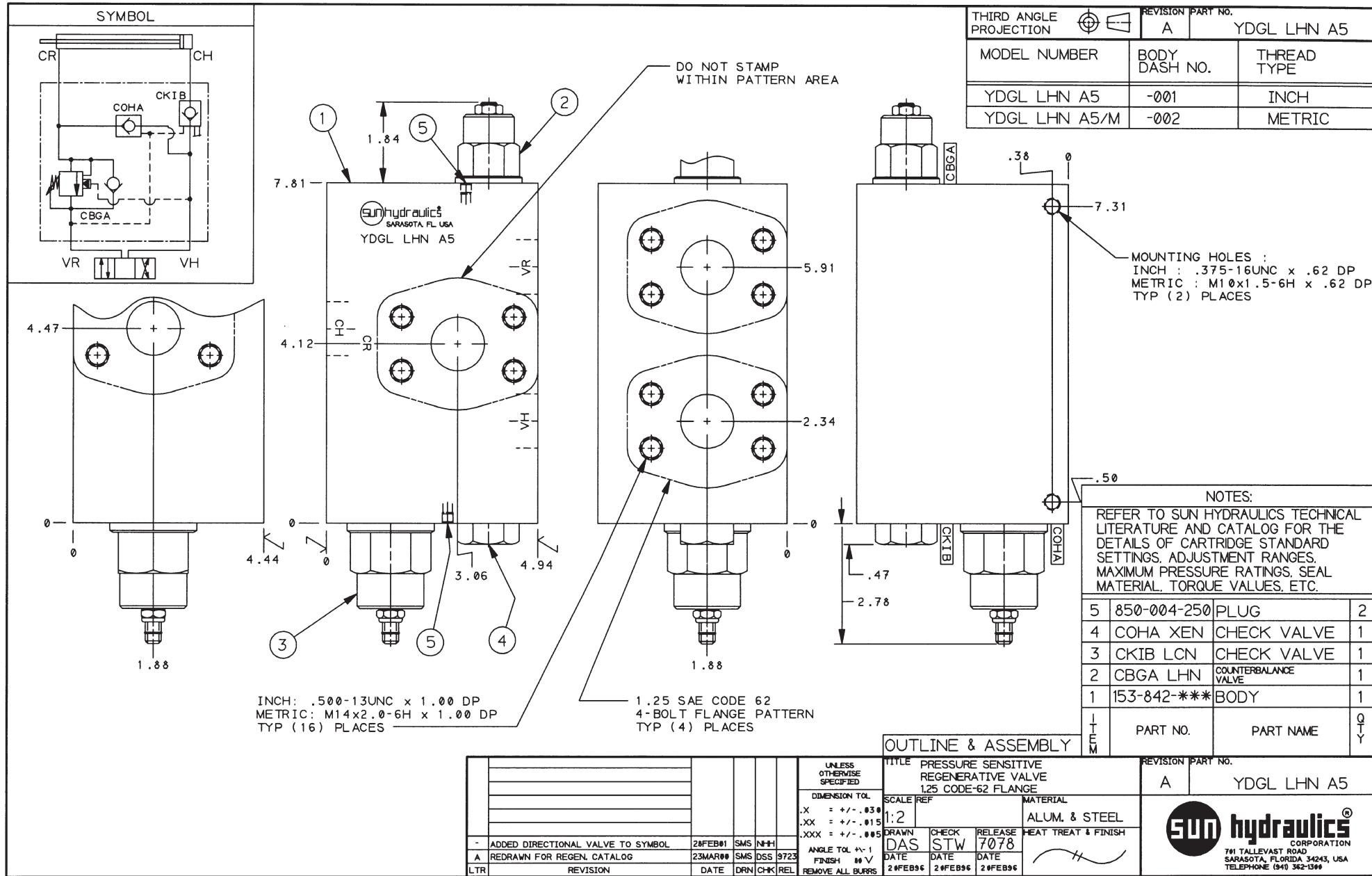




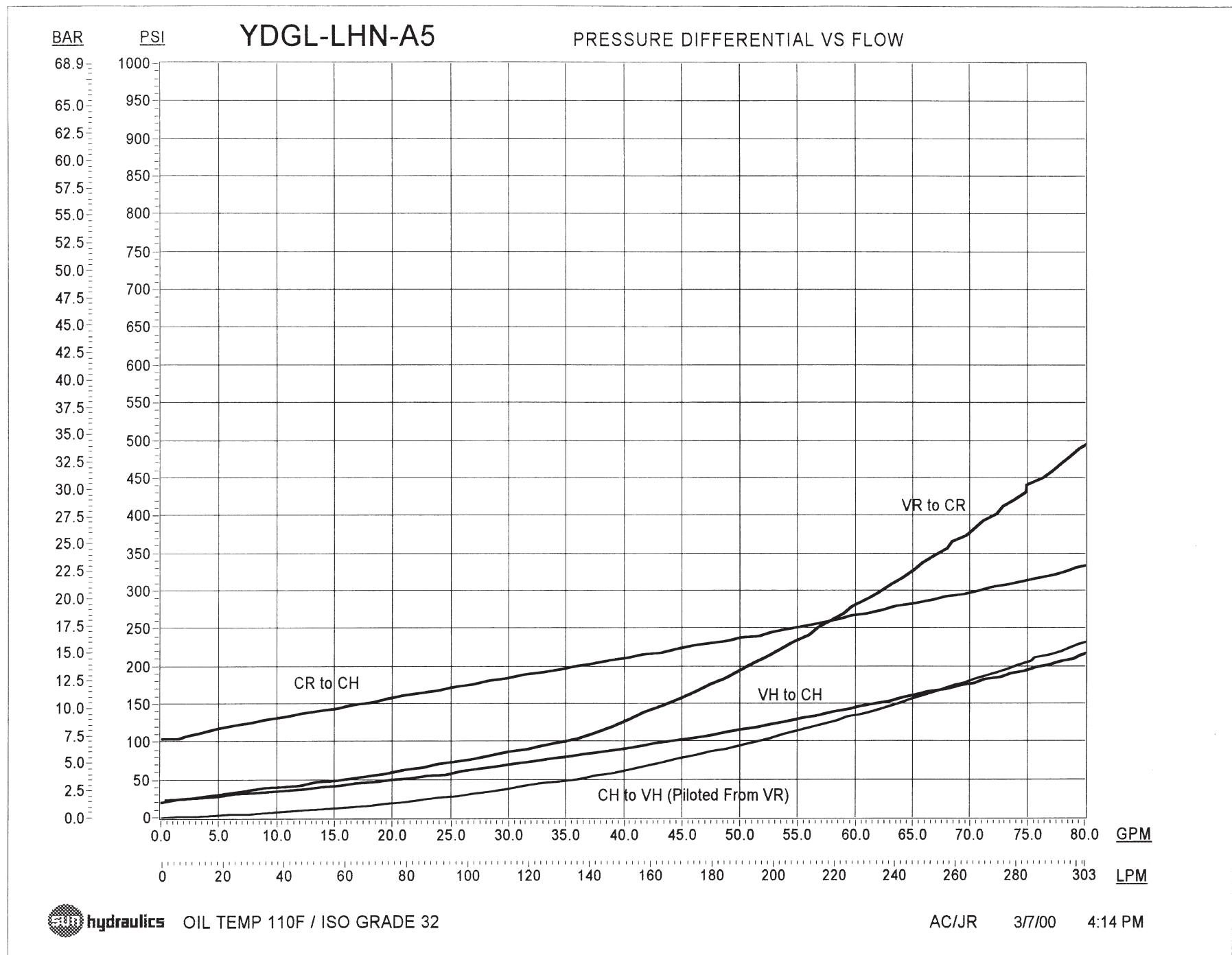


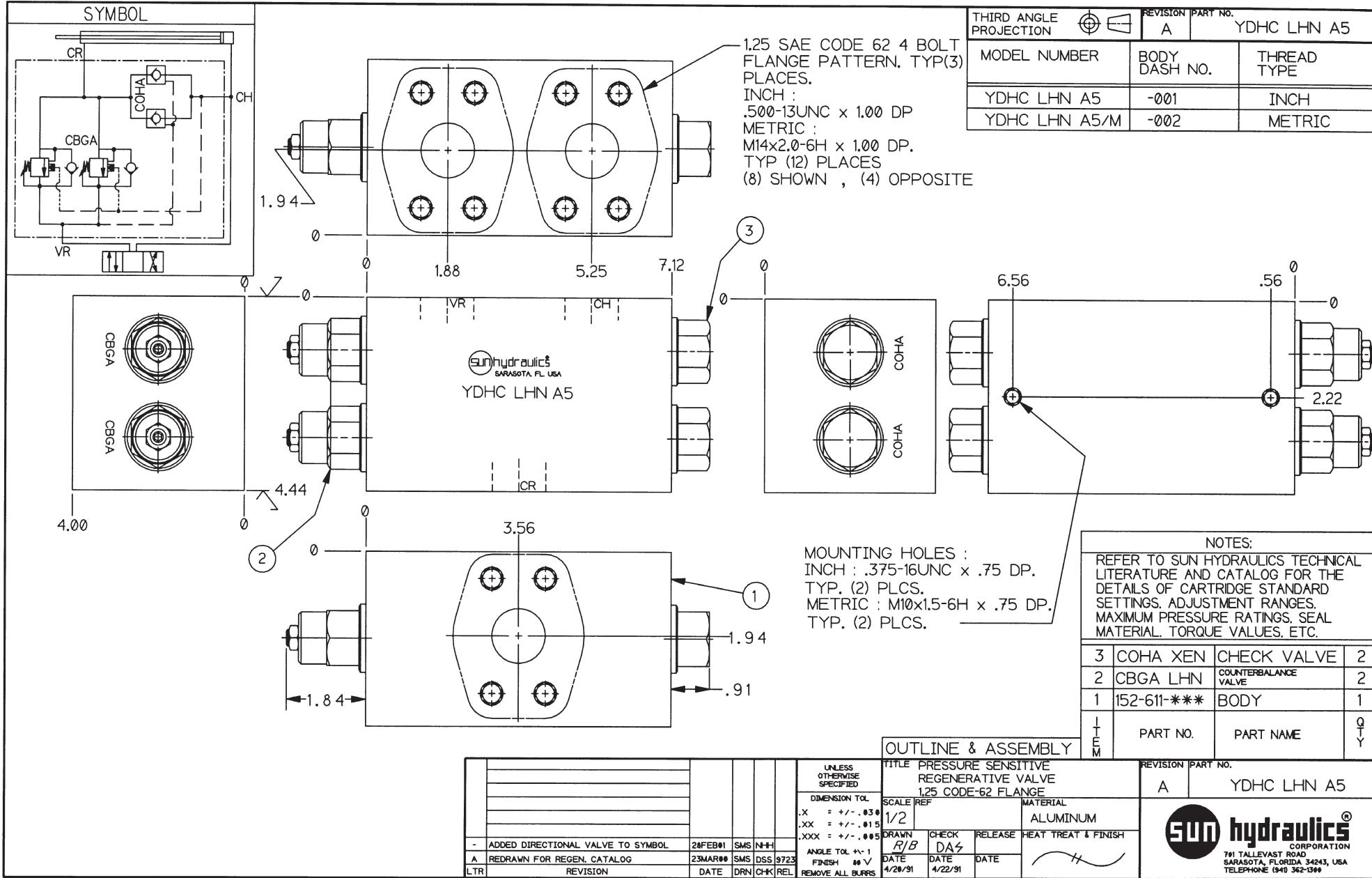


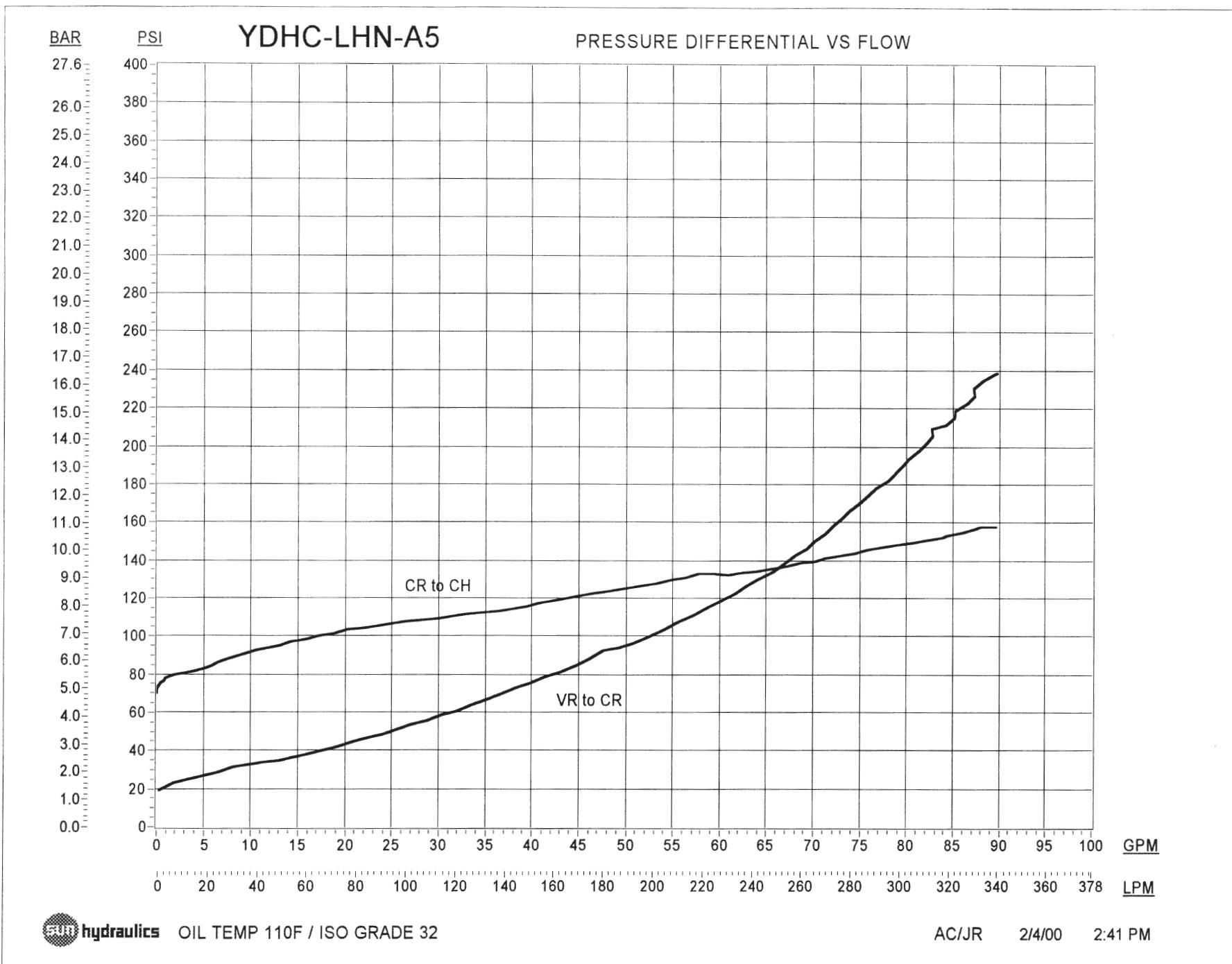


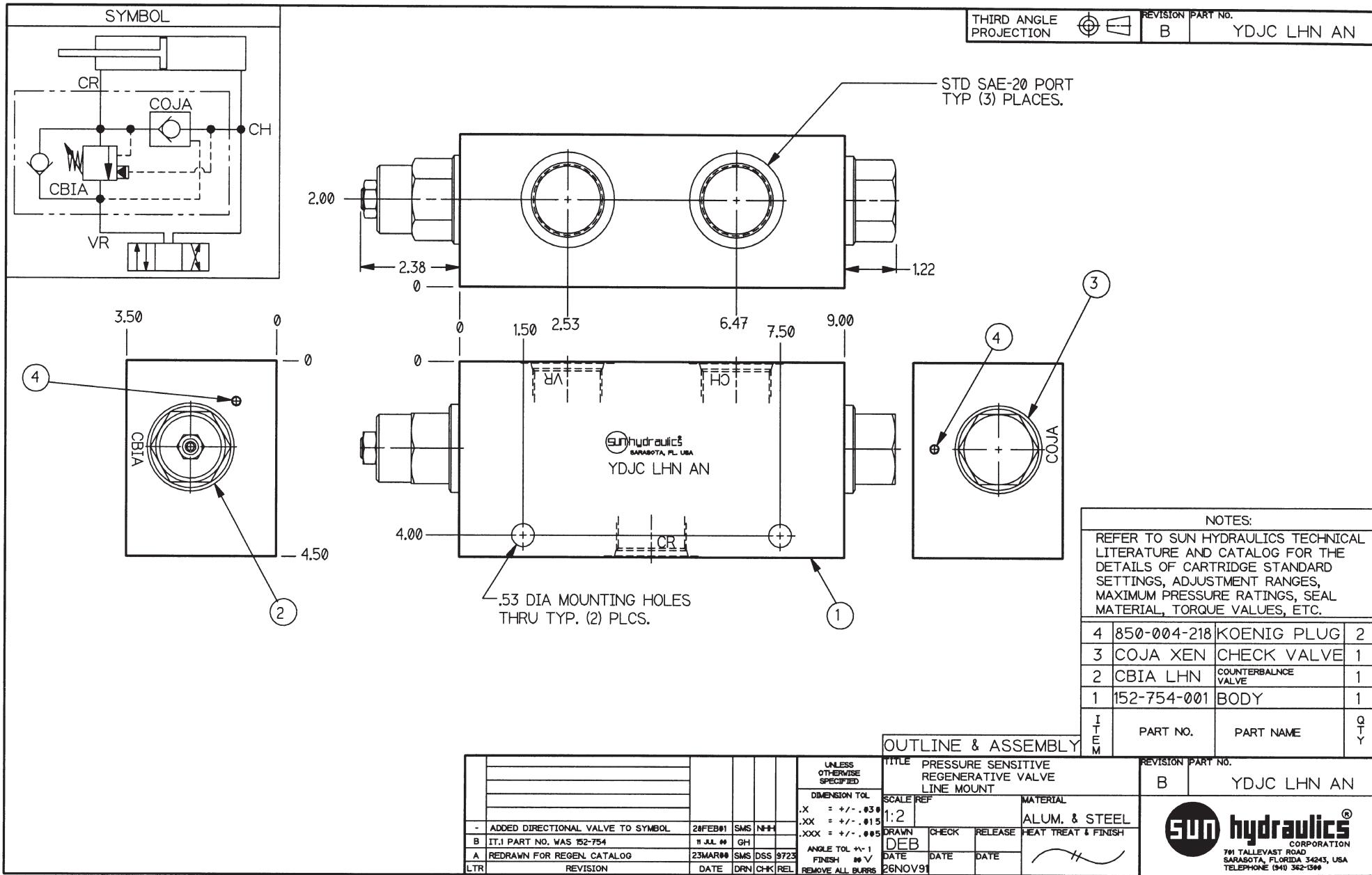


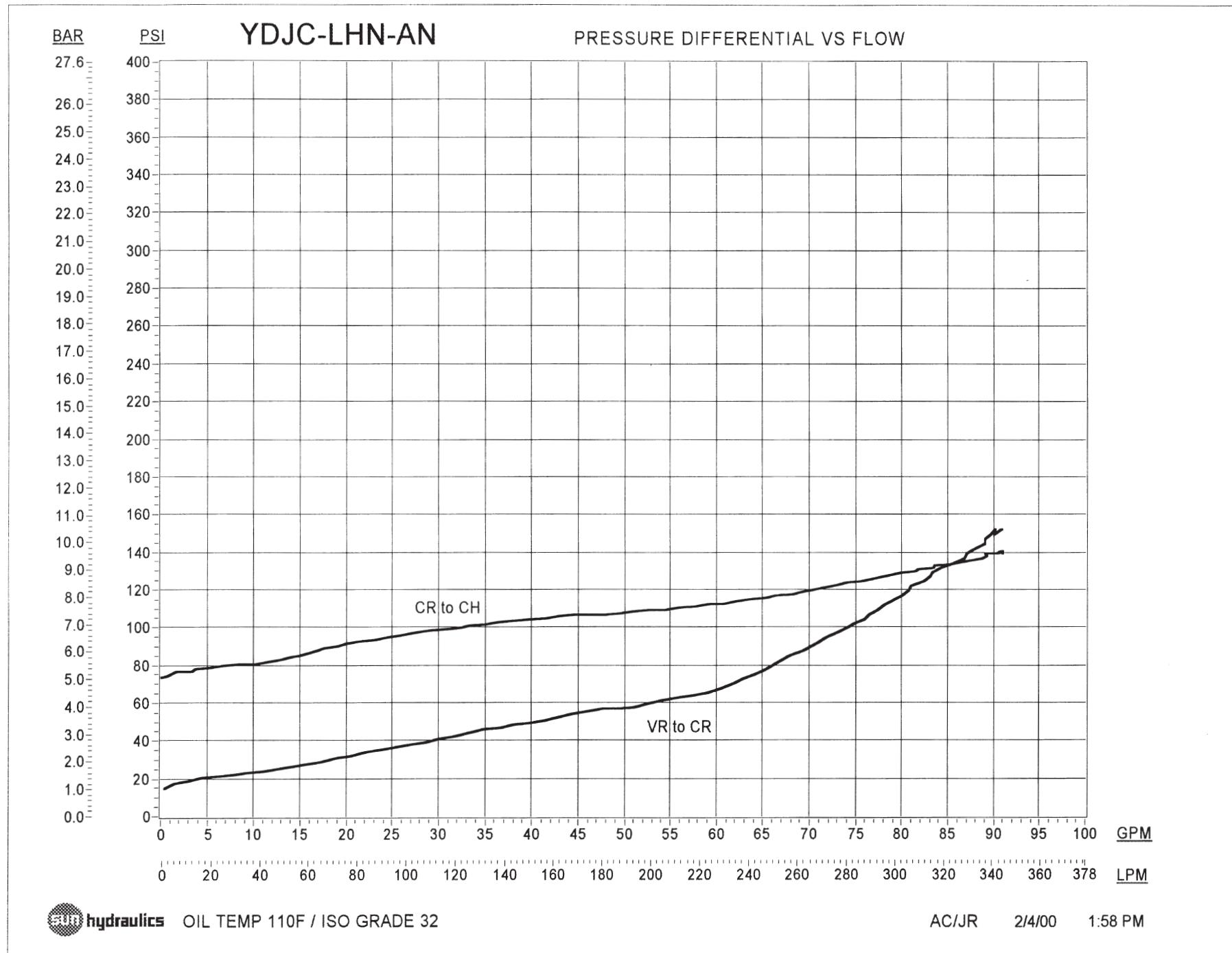
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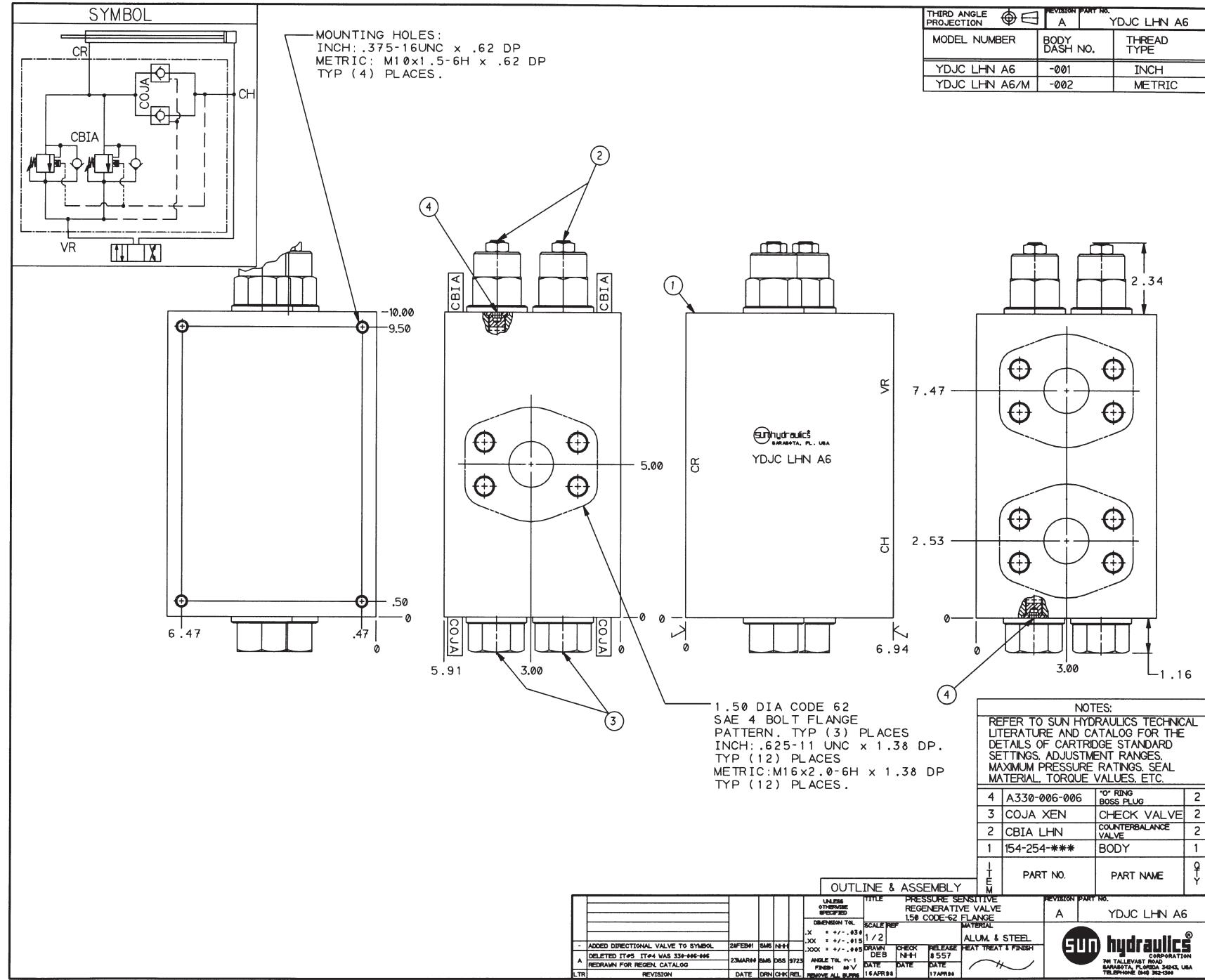


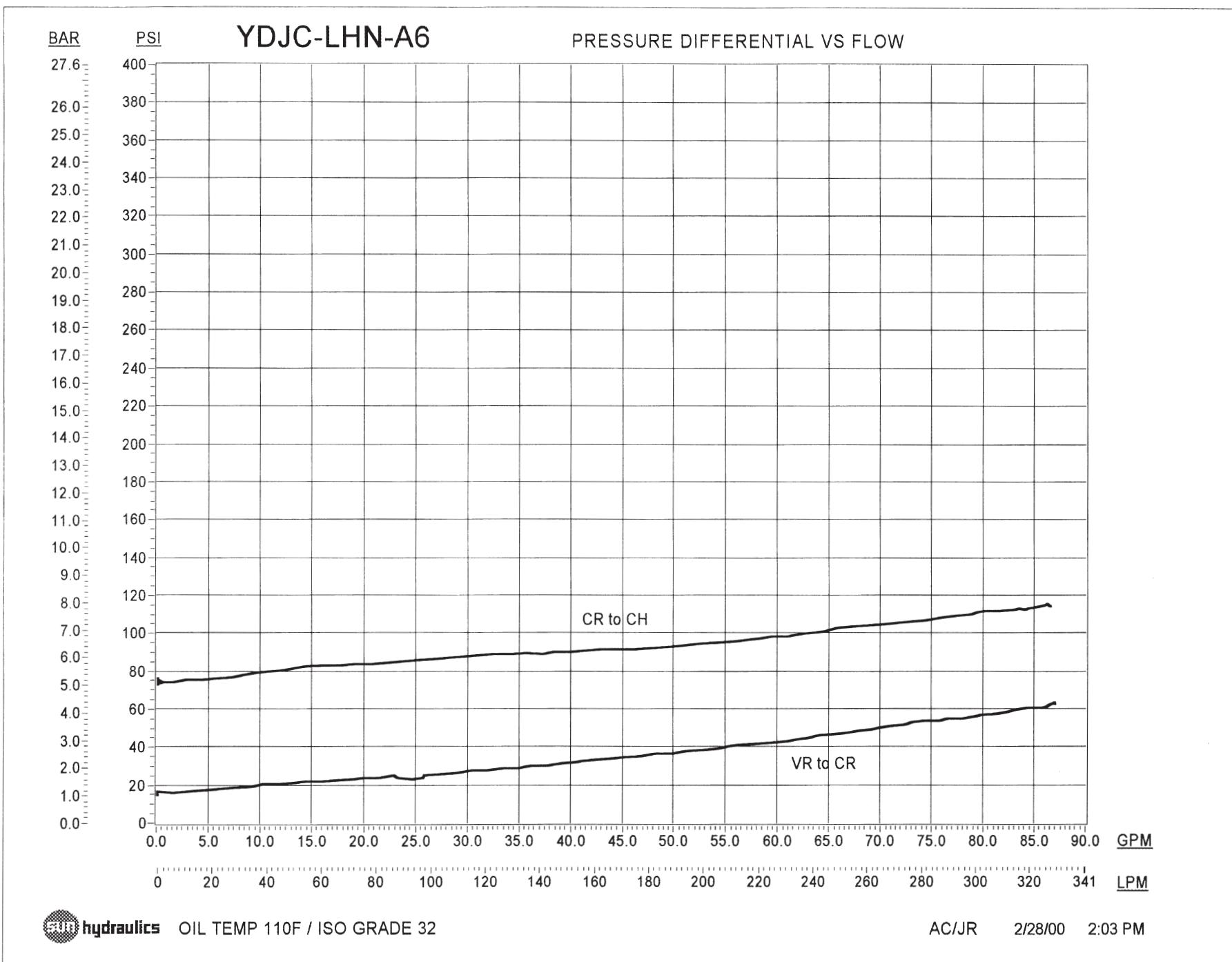


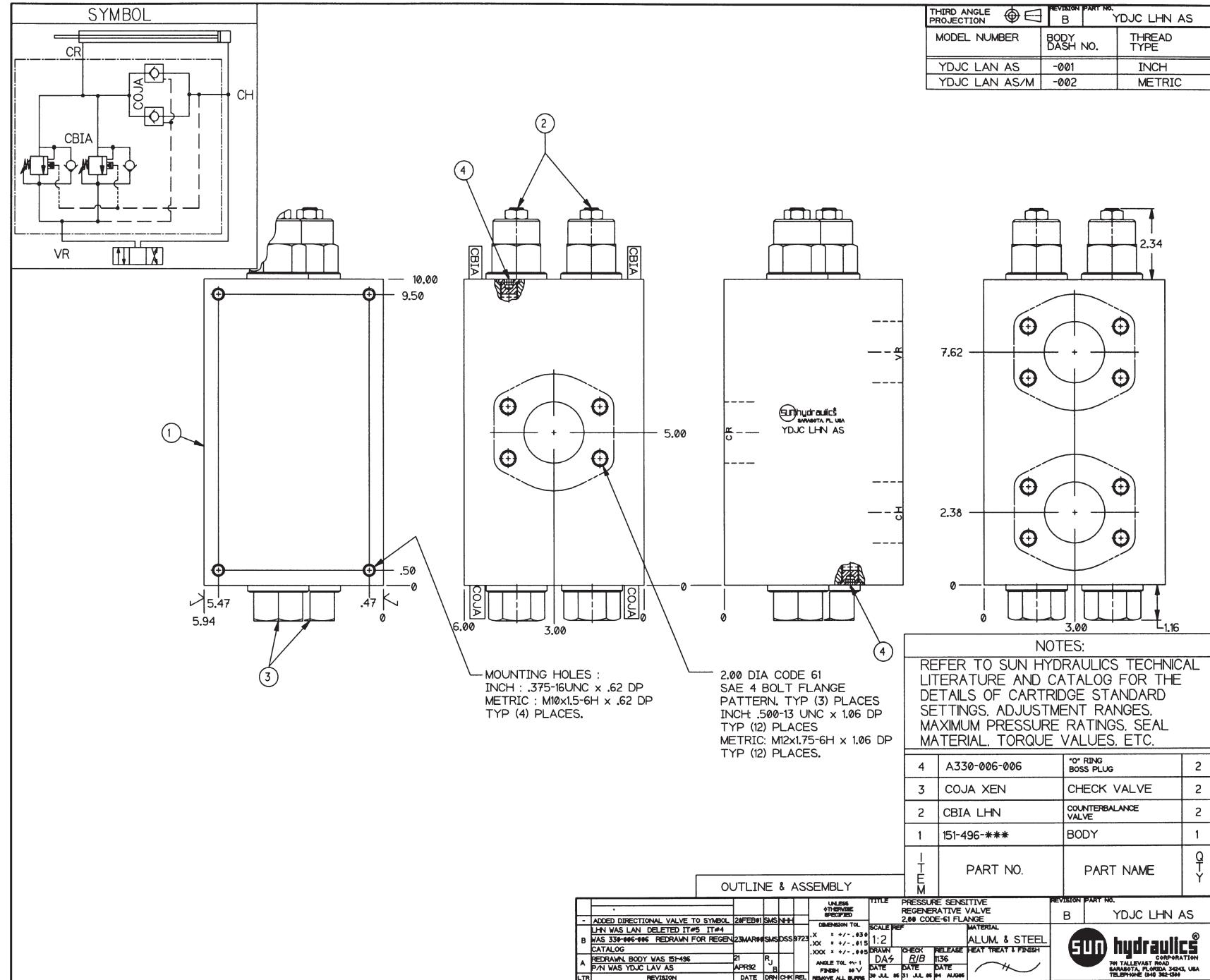


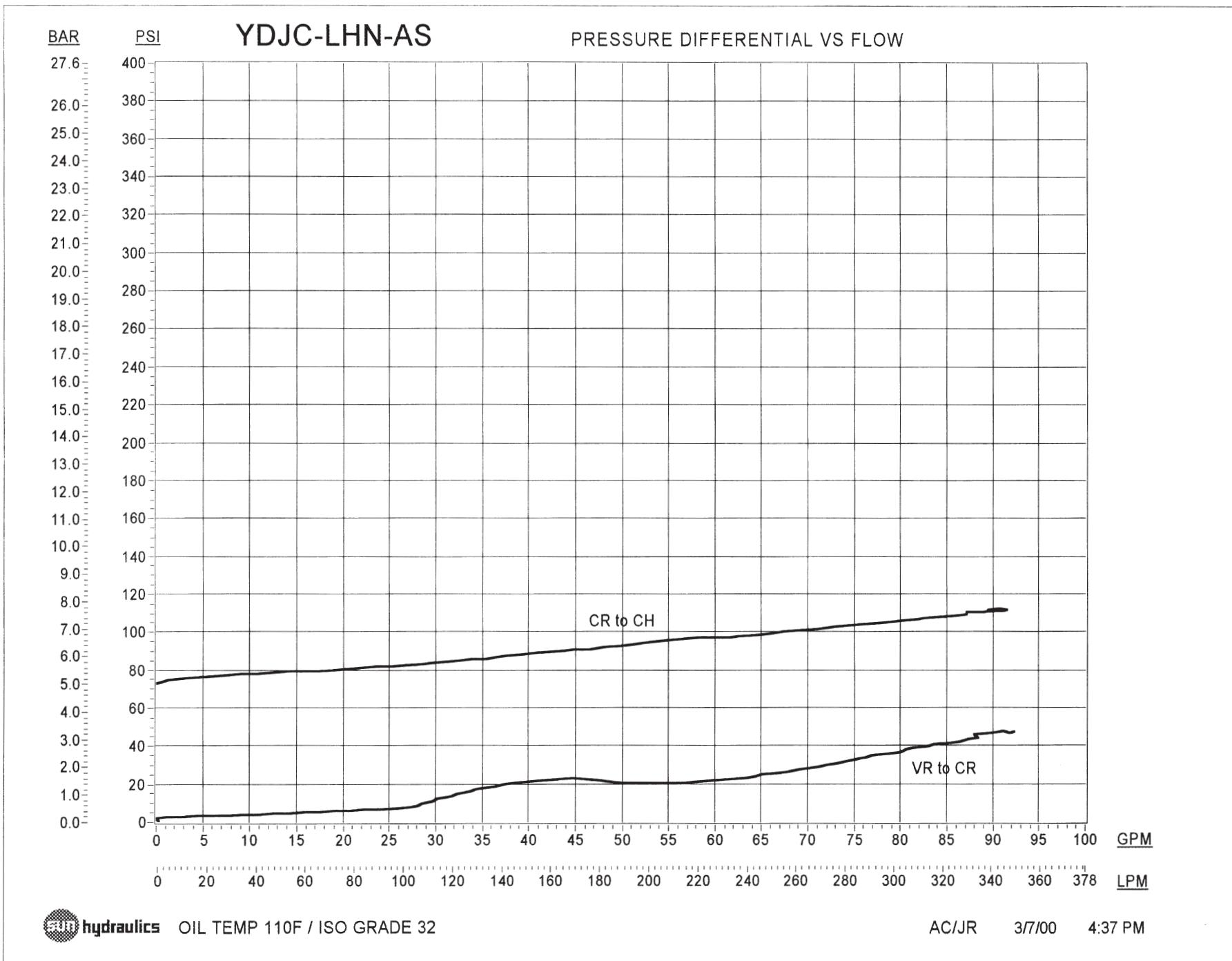


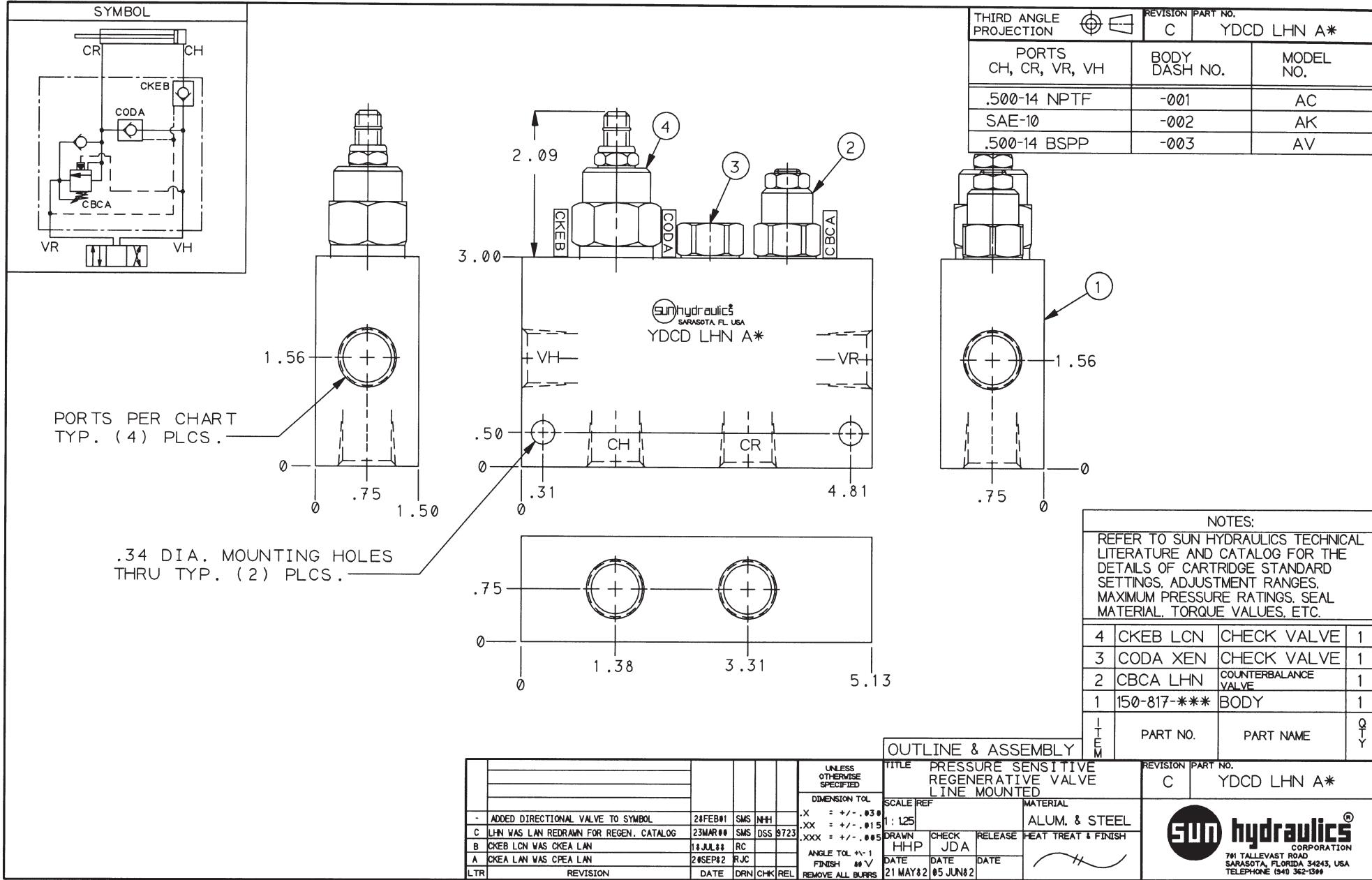


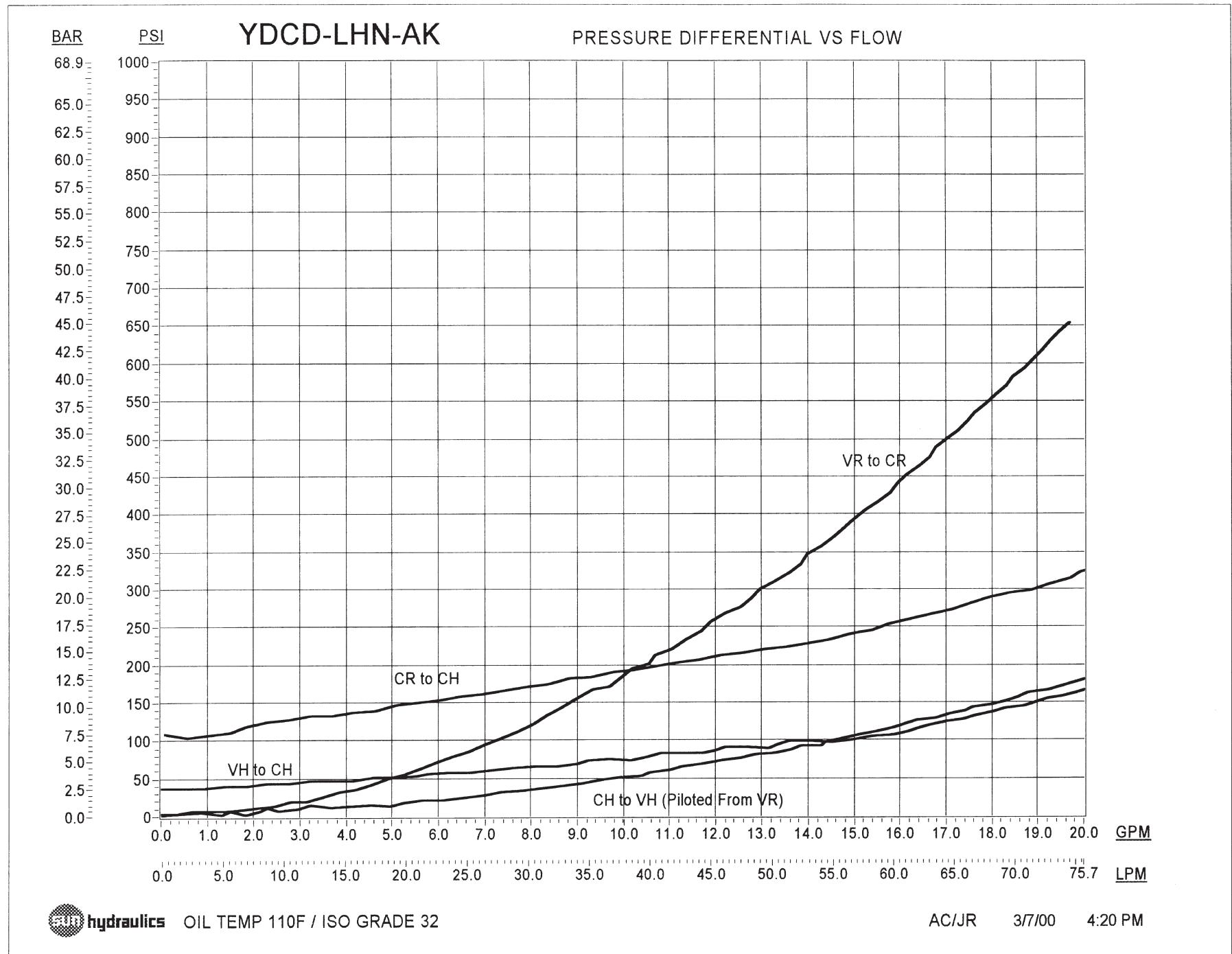


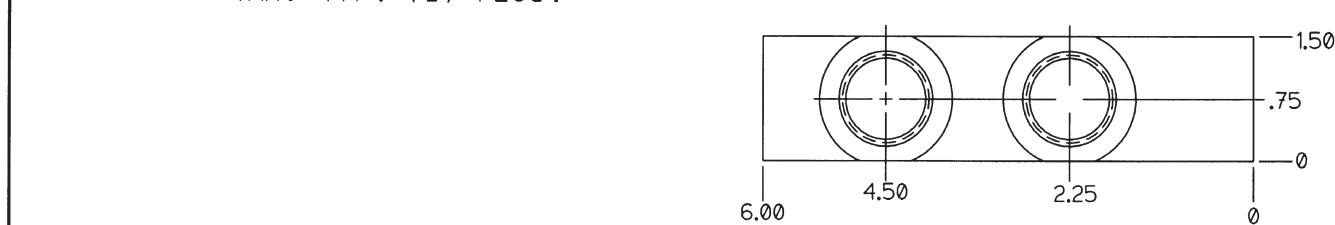
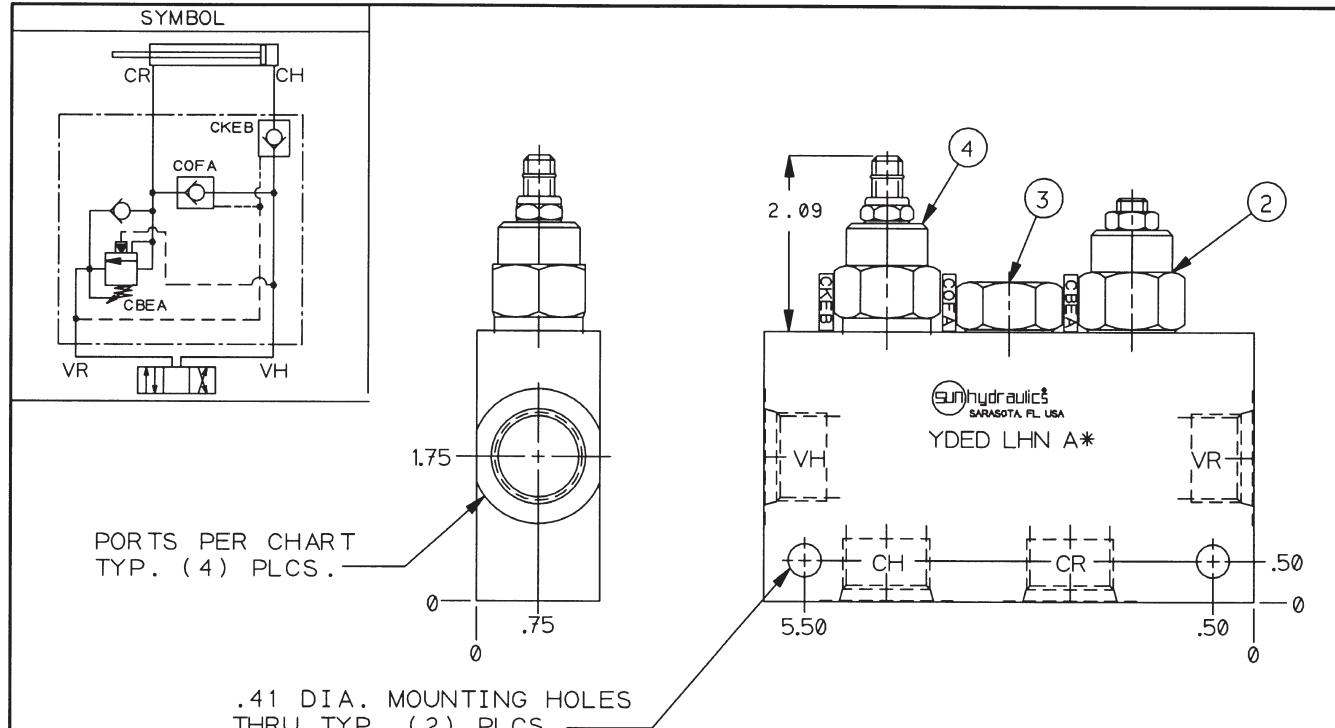






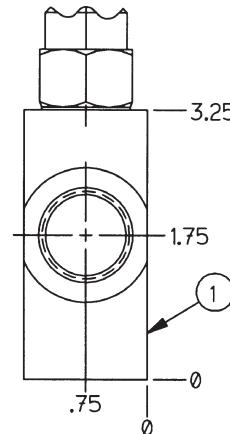






				UNLESS OTHERWISE SPECIFIED
				DIMENSION TOL
-	ADDED DIRECTIONAL VALVE TO SYMBOL	28FEB#01	SMS NHH	
H	LHN WAS LAN REDRAWN FOR REGEN. CATALOG	23MAR#00	SMS DSS	8723
G	CKEB LAN WAS CKEA LAN	18.JUL.88	RC	.X = +/- .038
F	CKEA LAN WAS CPEA LAN	24SEP#82	RJC	.XX = +/- .015
E	REMOVED 349-#01 3.25 WAS 3.00	24SEP#80	RJC	.XXX = +/- .005
D	REDRAWN A SIZE OBSOLETED	10AUG#78	JDA ***	
LTR	REVISION	DATE	DRN CHK REL	ANGLE TOL Y-X-1 FINISH # V REMOVE AI BURRS

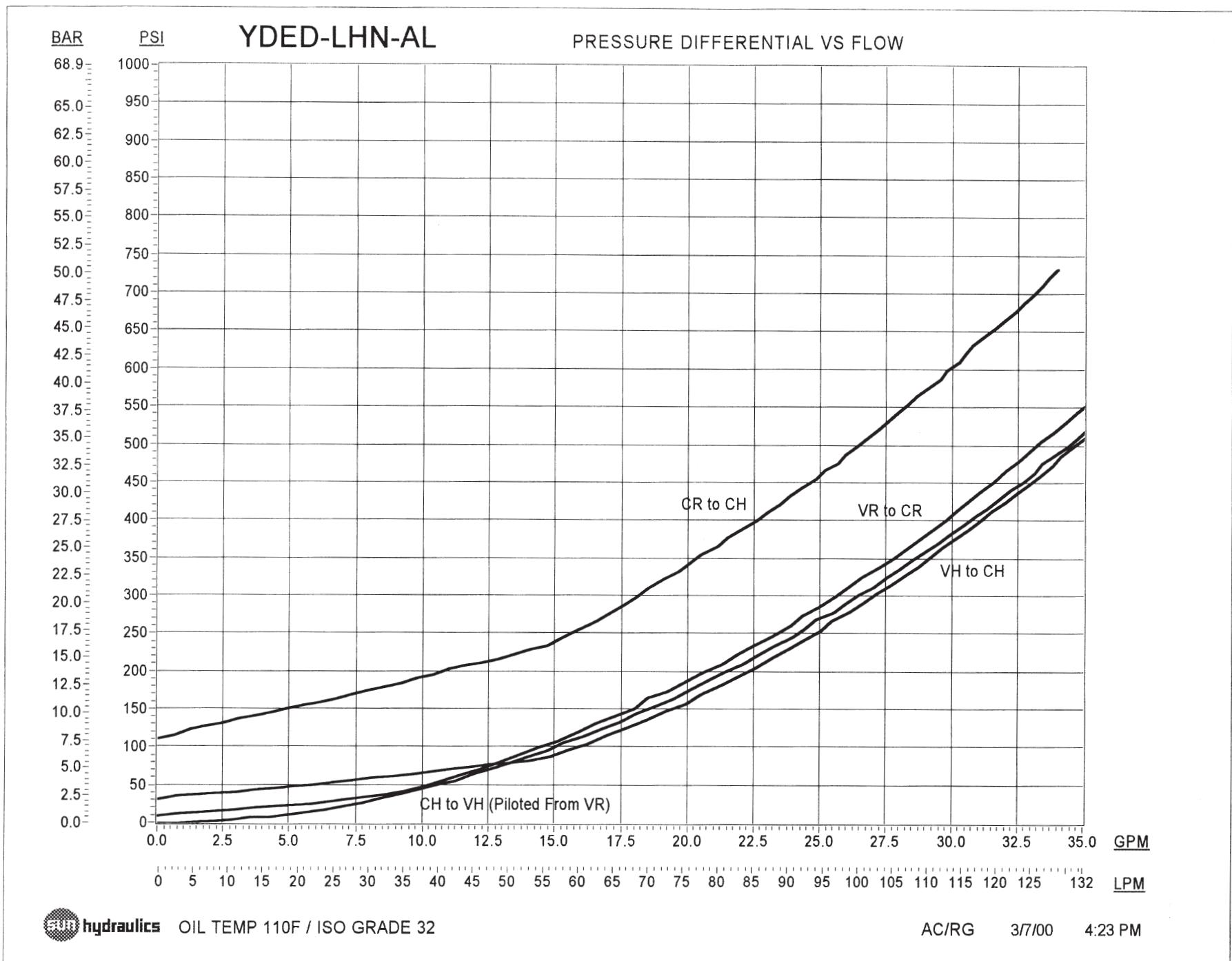
THIRD ANGLE PROJECTION		REVISION H	PART NO. YDED LHN A*
POTS CR, CH, VR, VH		BODY DASH NO.	THREAD TYPE
.750-14 NPTF		-001	AD
.750-14 BSPP		-002	AW
SAE-12		-003	AL

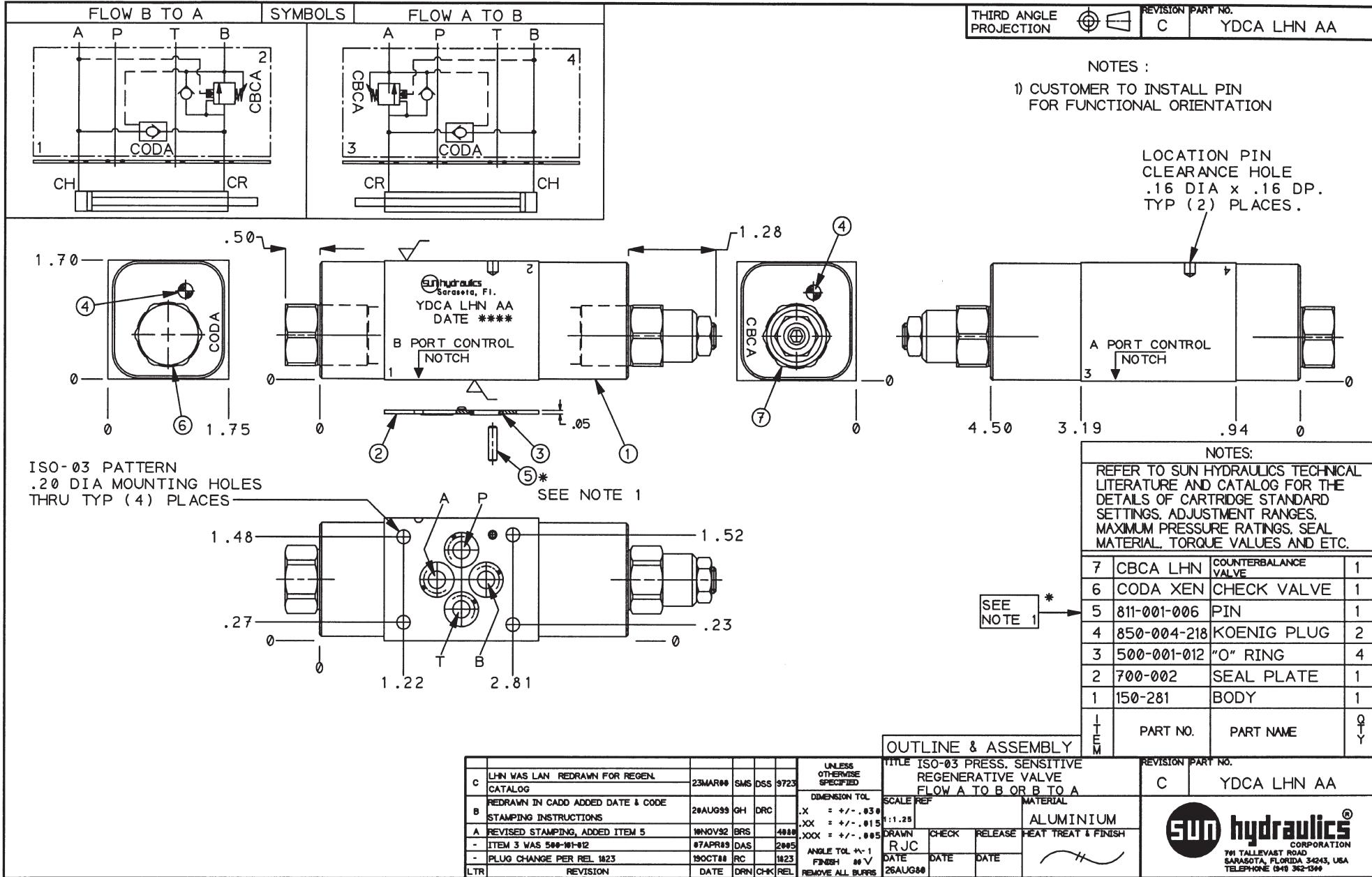


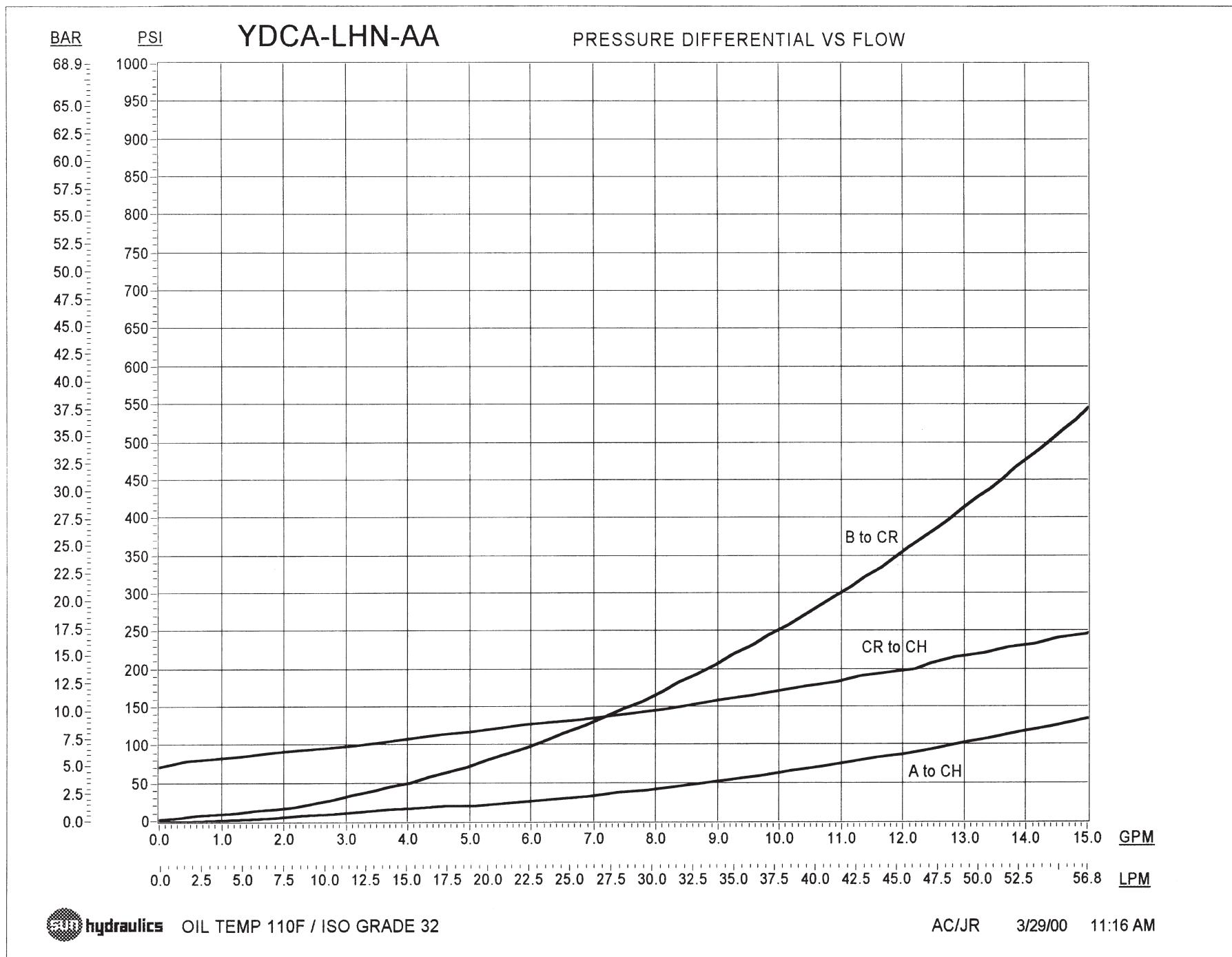
OUTLINE & ASSEMBLY

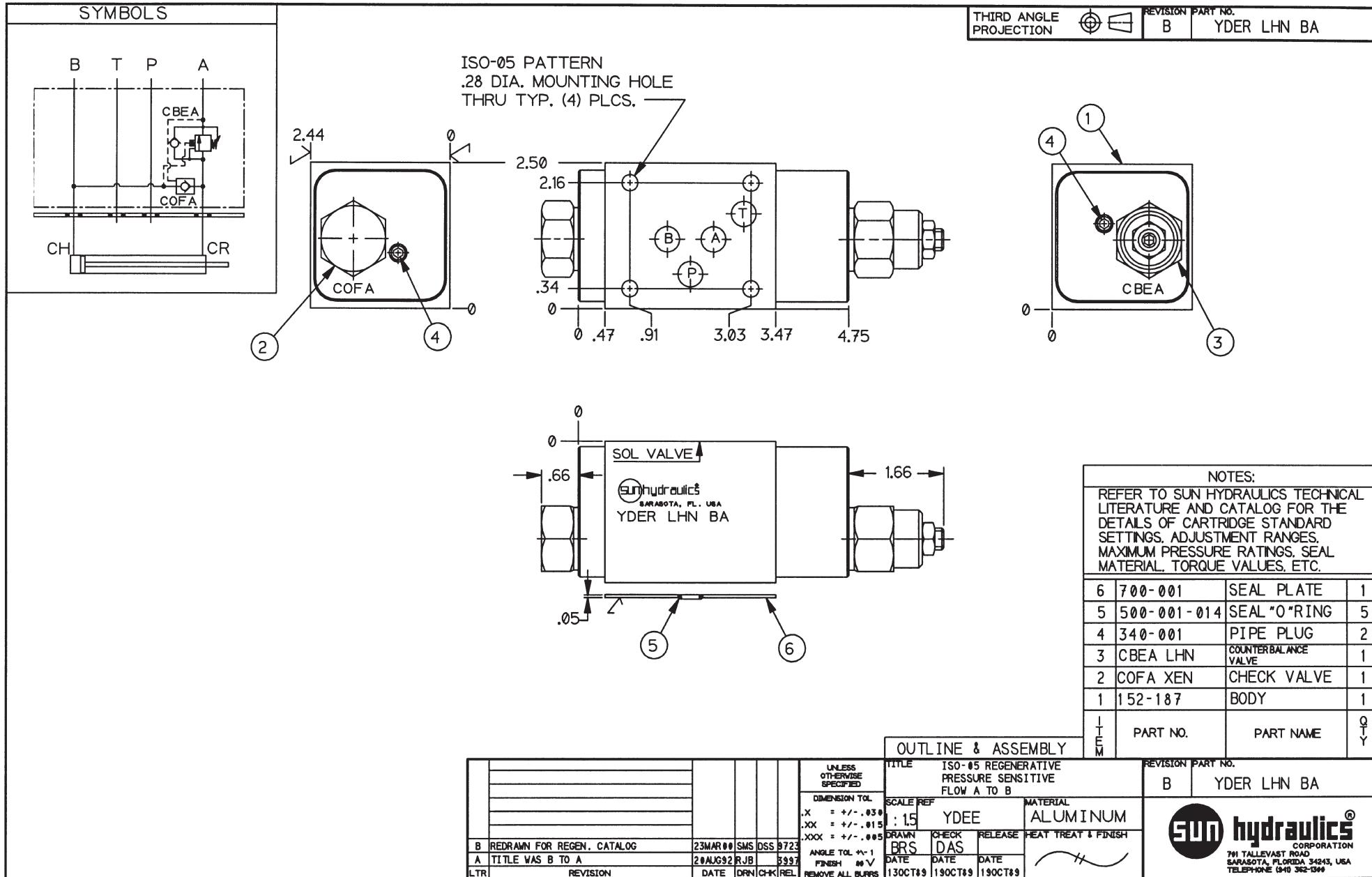
TITLE			PRESSURE SENSITIVE REGENERATIVE VALVE LINE MOUNTED		REVISION PART NO.	
					H	YDED LHN A*
SCALE	REF YDEA	LAN A*	MATERIAL			
: 1.5	YDEB	LAN AD	ALUM. & STEEL			
	YDEC	LAN AD				
DRAWN	CHECK	RELEASE	HEAT TREAT & FINISH			
						
HHP						
DATE	DATE	DATE				
0 AUG 78						

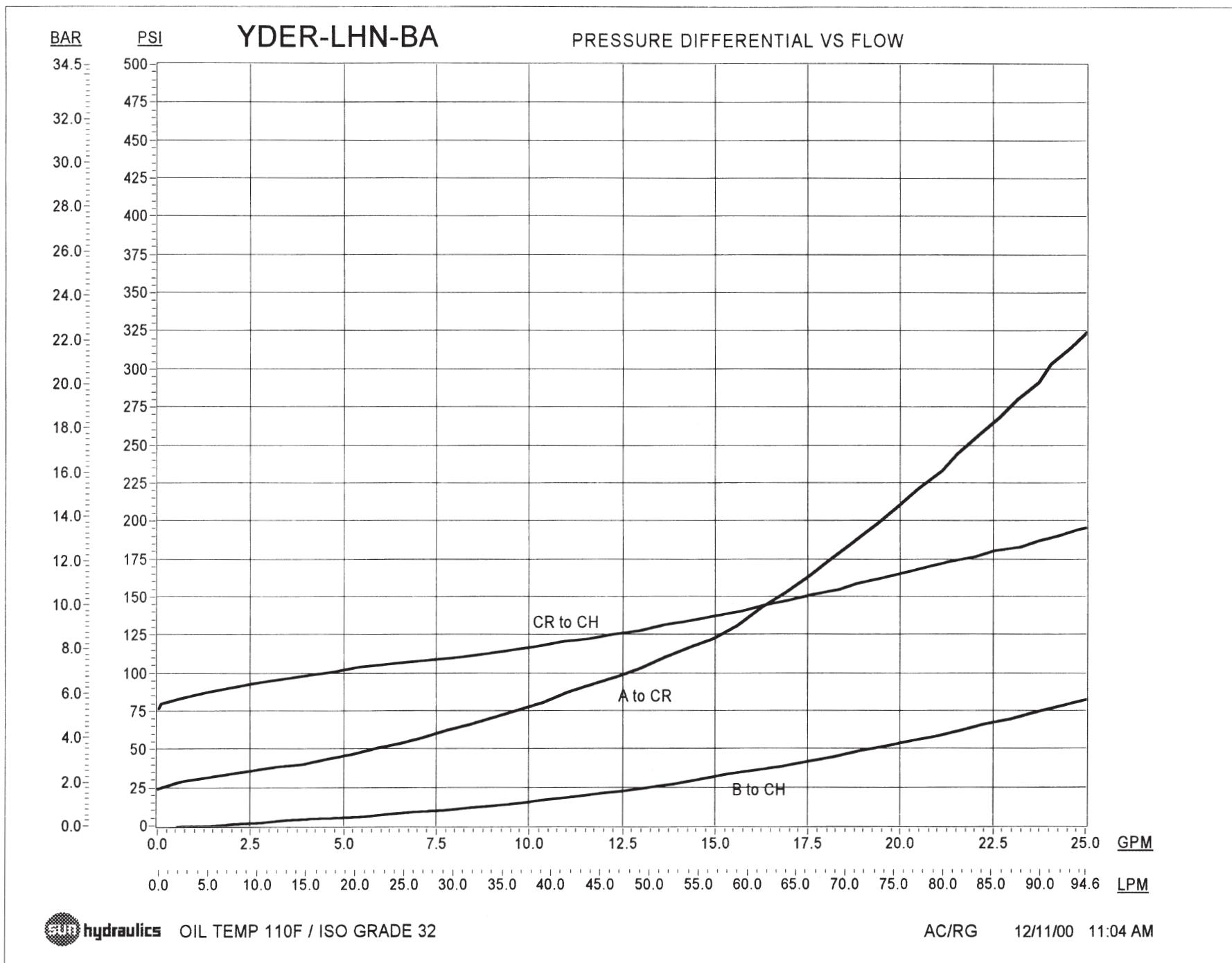
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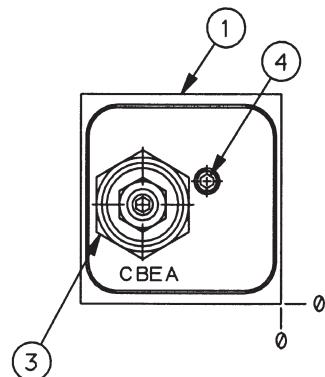
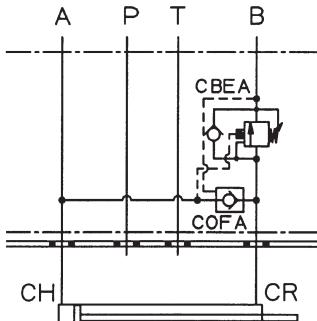








SYMBOLS

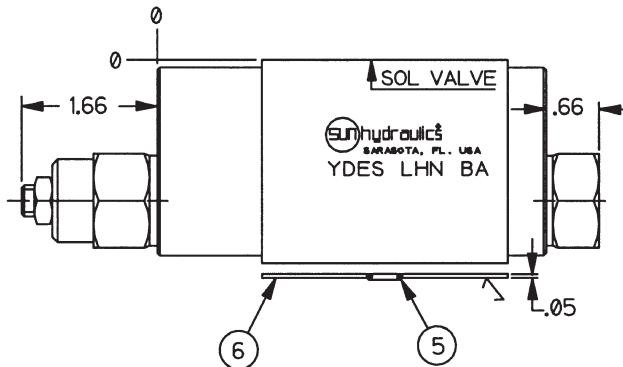
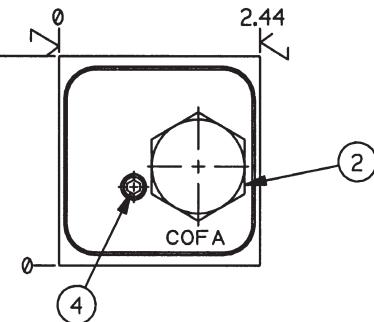
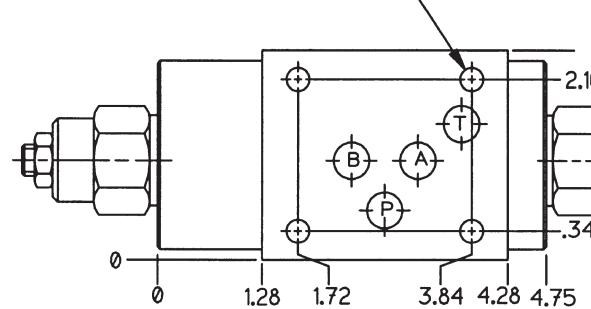


ISO-05 PATTERN
.28 DIA. MOUNTING HOLES
THRU TYP. (4) PLCS.

THIRD ANGLE PROJECTION



REVISION PART NO.
C YDES LHN BA



NOTES:

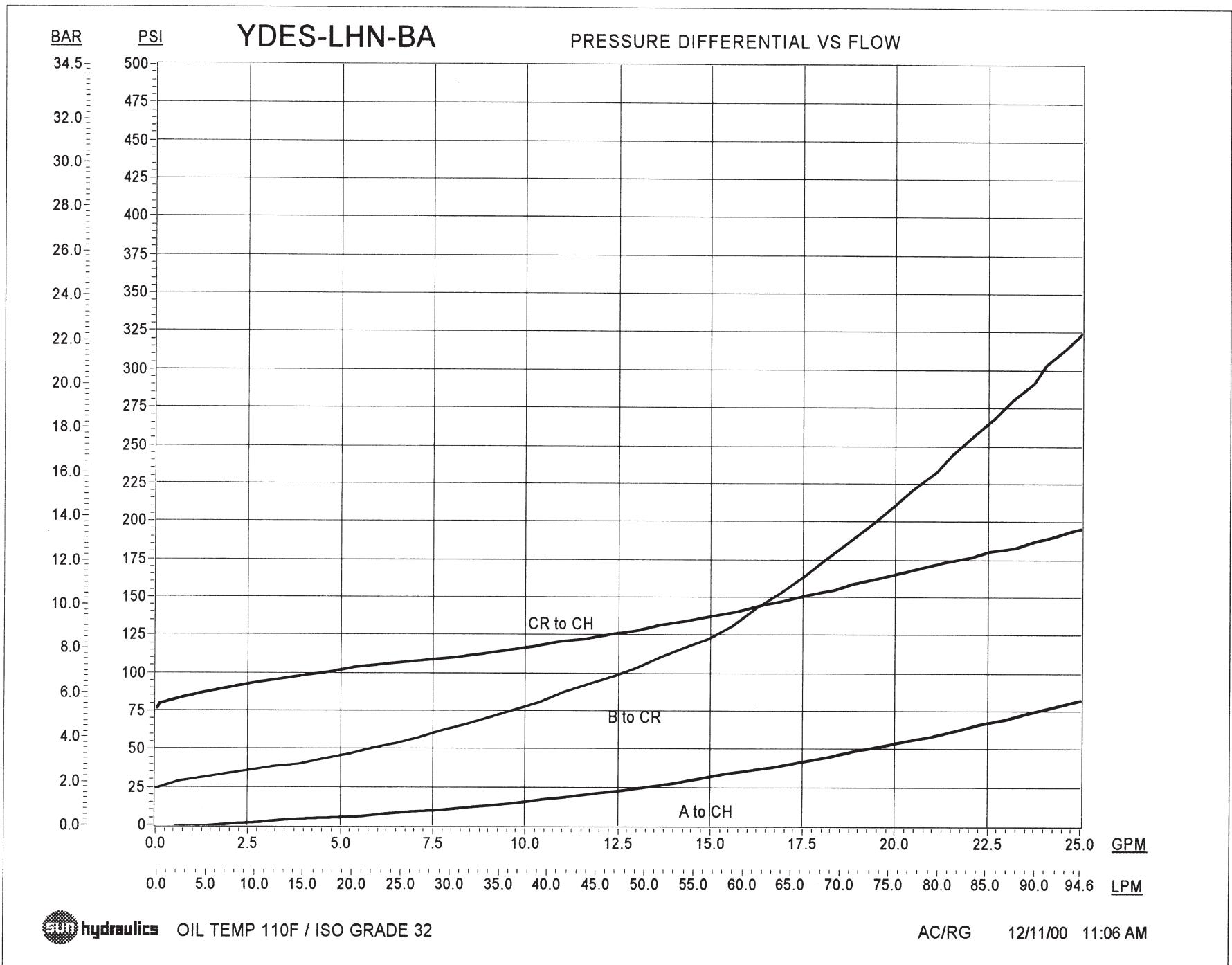
REFER TO SUN HYDRAULICS TECHNICAL LITERATURE AND CATALOG FOR THE DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC.

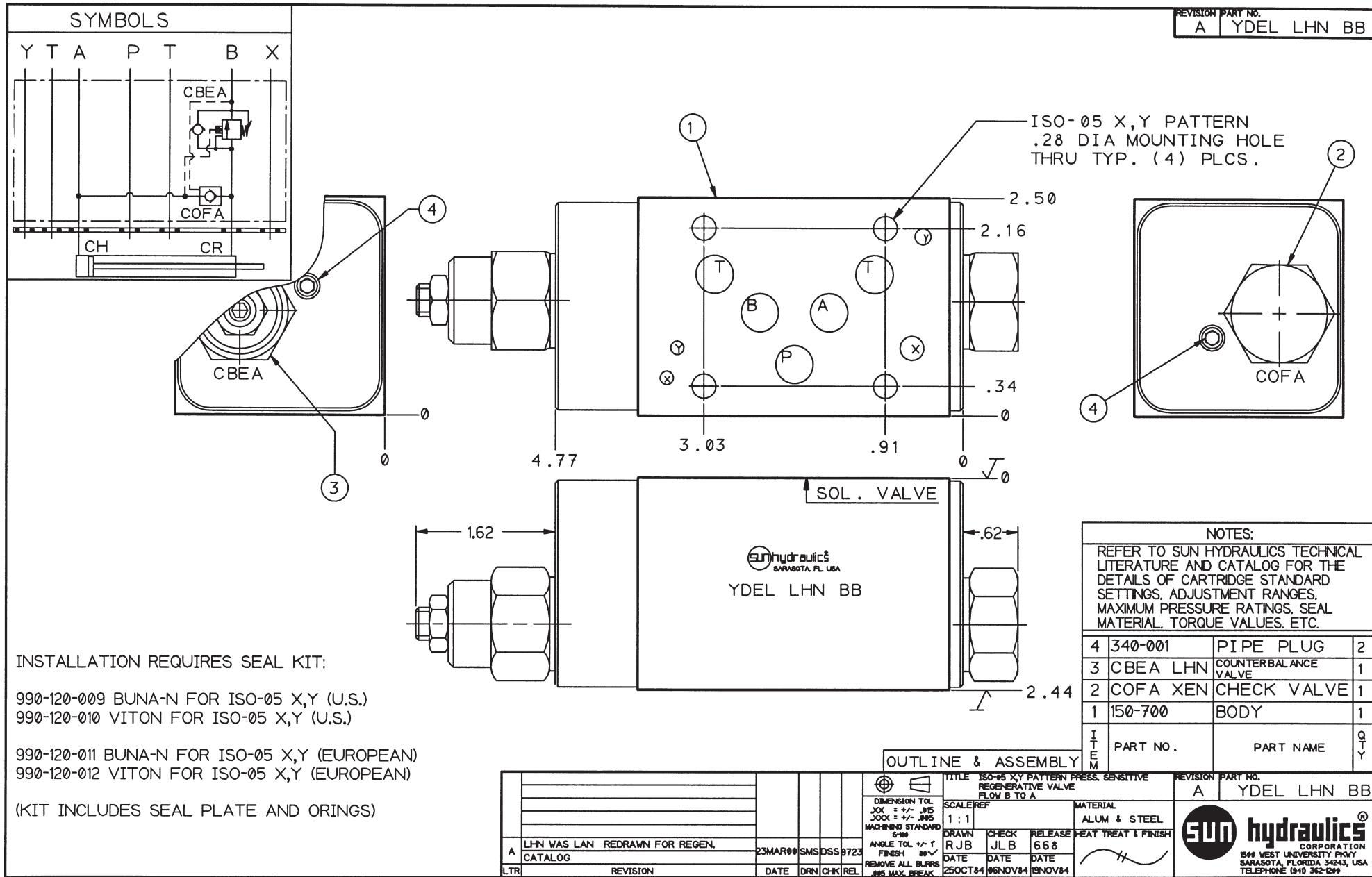
6	700-001	SEAL PLATE	1
5	500-001-014	SEAL "O"RING	5
4	340-001	PIPE PLUG	2
3	CBEA LHN	COUNTERBALANCE VALVE	1
2	COFA XEN	CHECK VALVE	1
1	152-188	BODY	1
T E M M	PART NO.	PART NAME	Q T

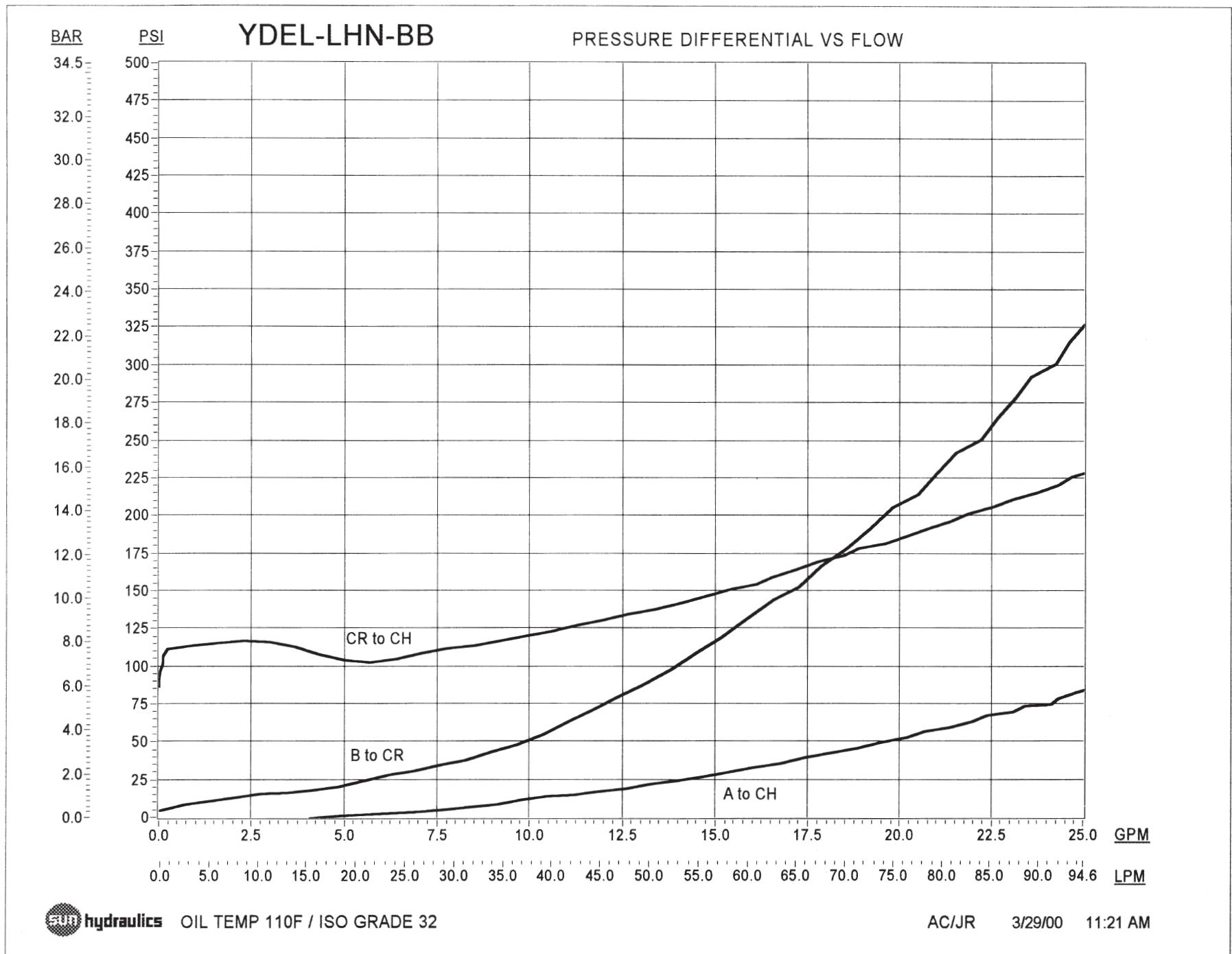
OUTLINE & ASSEMBLY

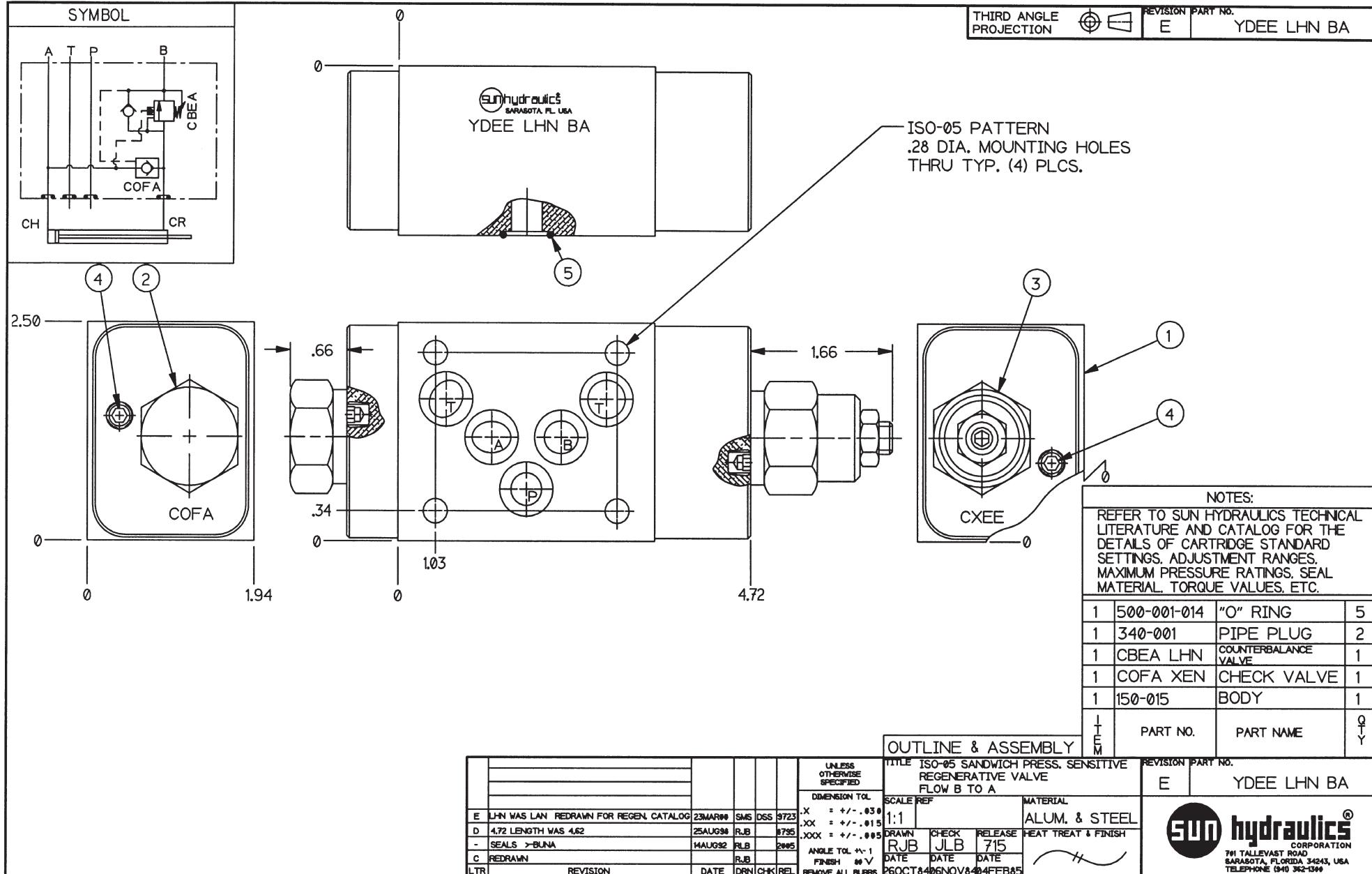
	REVISION PART NO.	
C	YDES LHN BA	
INUM & FINISH	 SUN hydraulics® CORPORATION	
	701 TALLEYVAST ROAD SARASOTA, FLORIDA 34243, USA TELEPHONE (941) 362-3454	

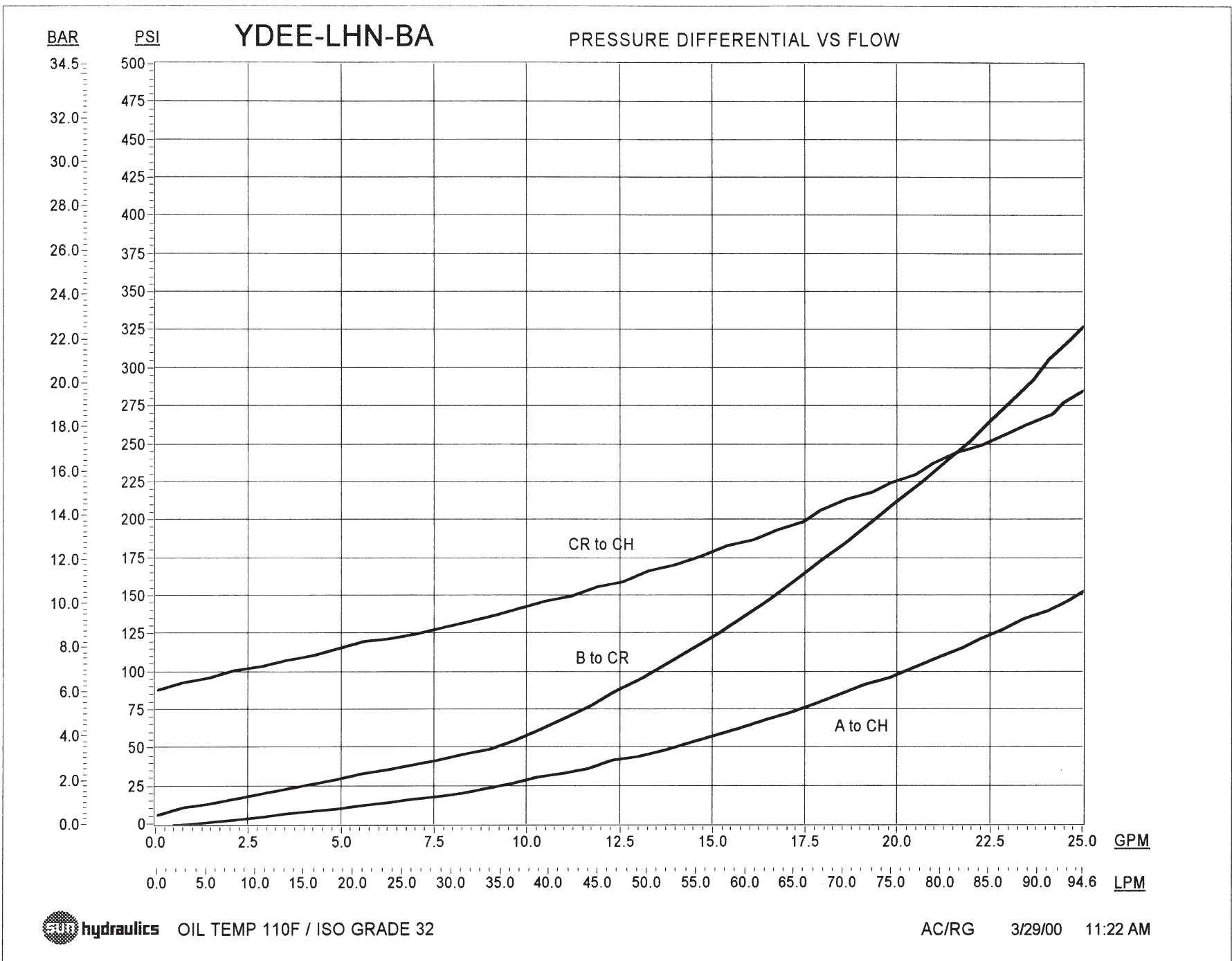
				UNLESS OTHERWISE SPECIFIED	TITLE	ISO-05 REGENERATIVE PRESSURE SENSITIVE FLOW B TO A
C	REDRAWN FOR REGEN. CATALOG	23MAR88	SMS DSS 9723	DIMENSION TOL	SCALE REF	MATERIAL
B	ADDED SOL. VALVE STAMPING	29OCT93	BR5	.X = +/- .030	:15 YDEE	ALU
A	TITLE WAS A TO B	28AUG92	RJB	.XX = +/- .015	DRAWN	HEAT TR
-	REVISED SYMBOL	29MAY91	BR5	.XXX = +/- .005	CHECK	
-	ADDED .05 DIM.	06DEC83	BR5	ANGLE TOL +/- 1°	RELEASE	
				FINISH #6 V	BR5 DAS 2273	
LTR	REVISION	DATE	DRN CHK REL	REMOVE ALL BURRS	DATE	DATE
					11OCT89	19OCT89 19OCT89

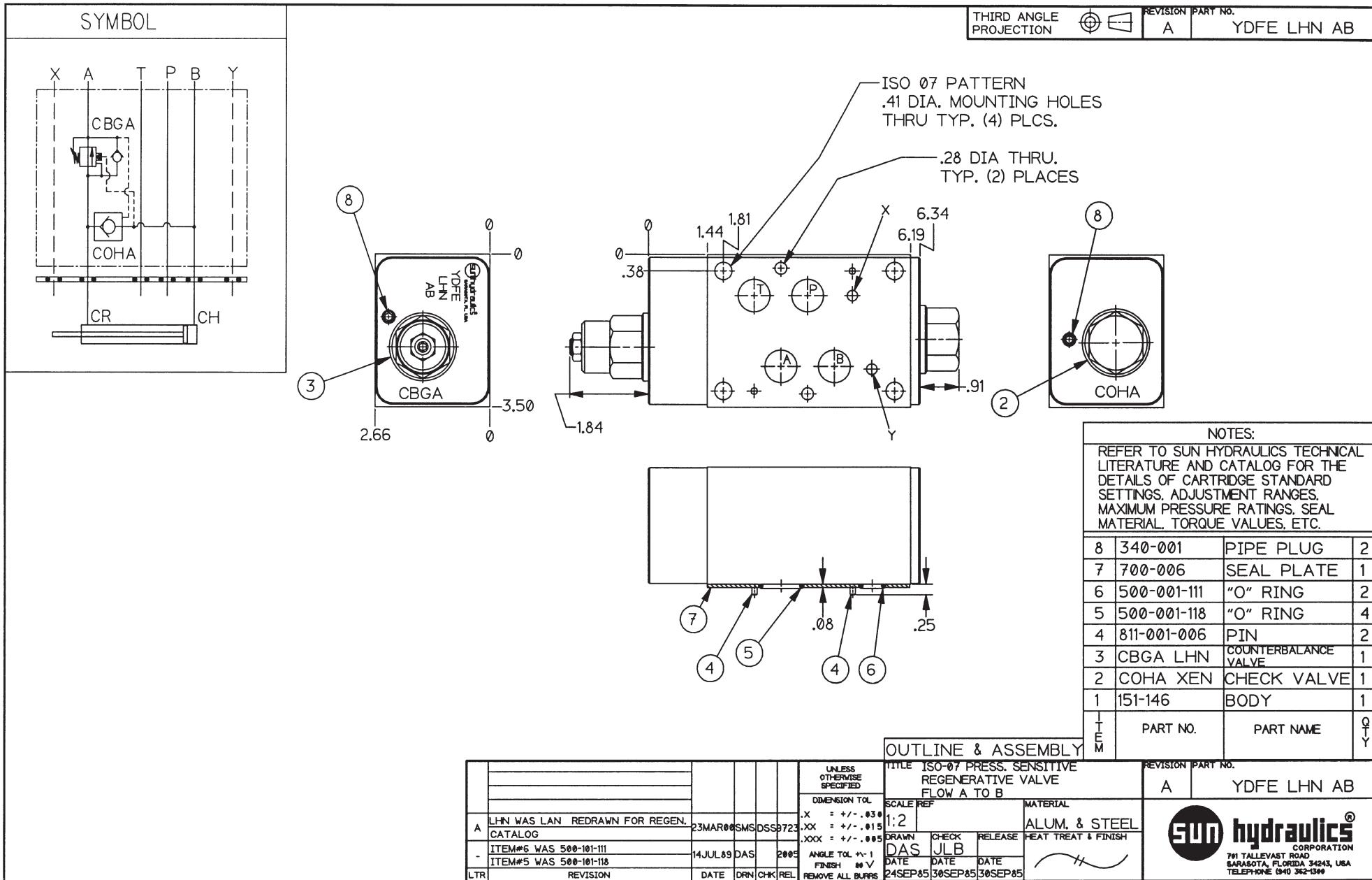


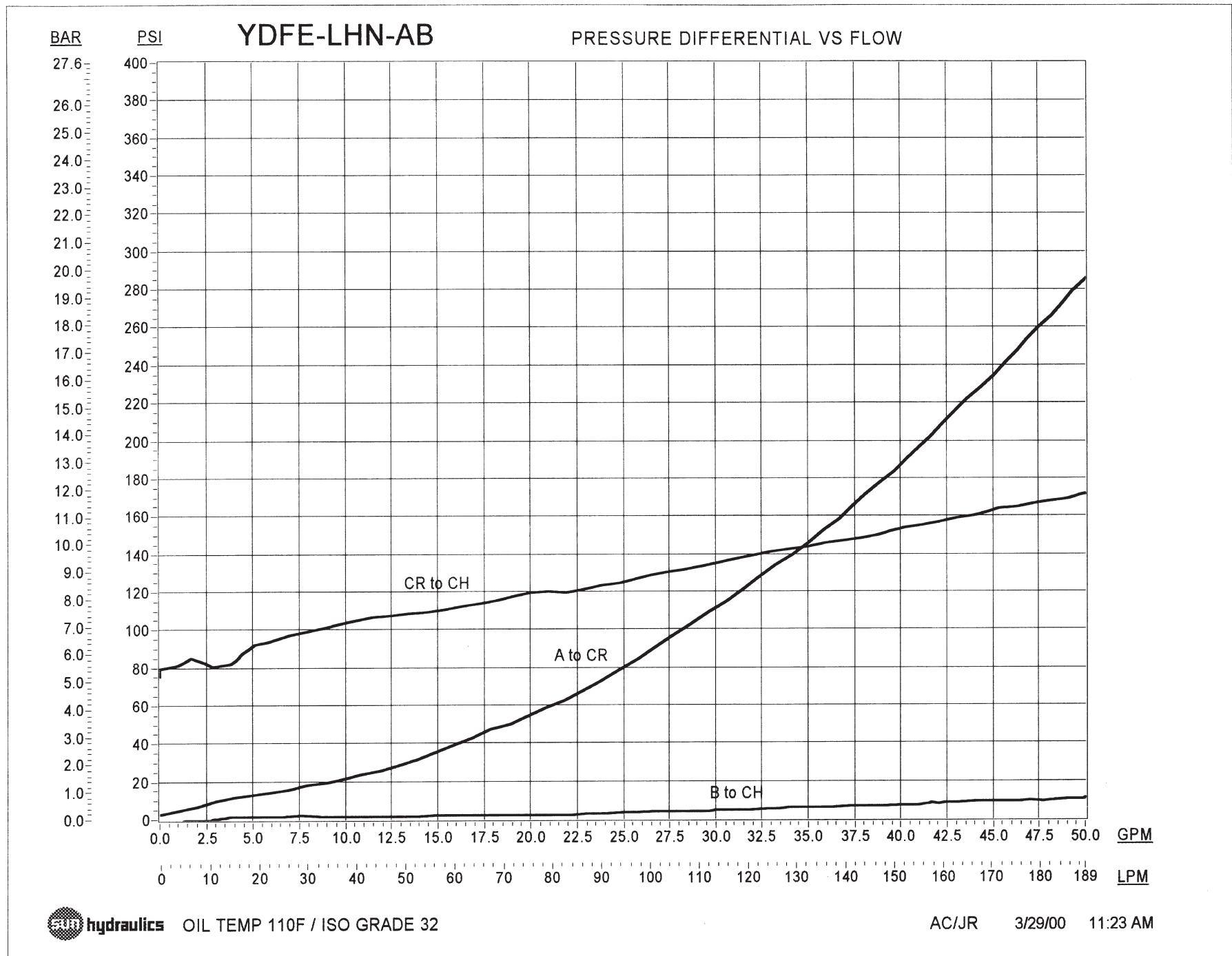


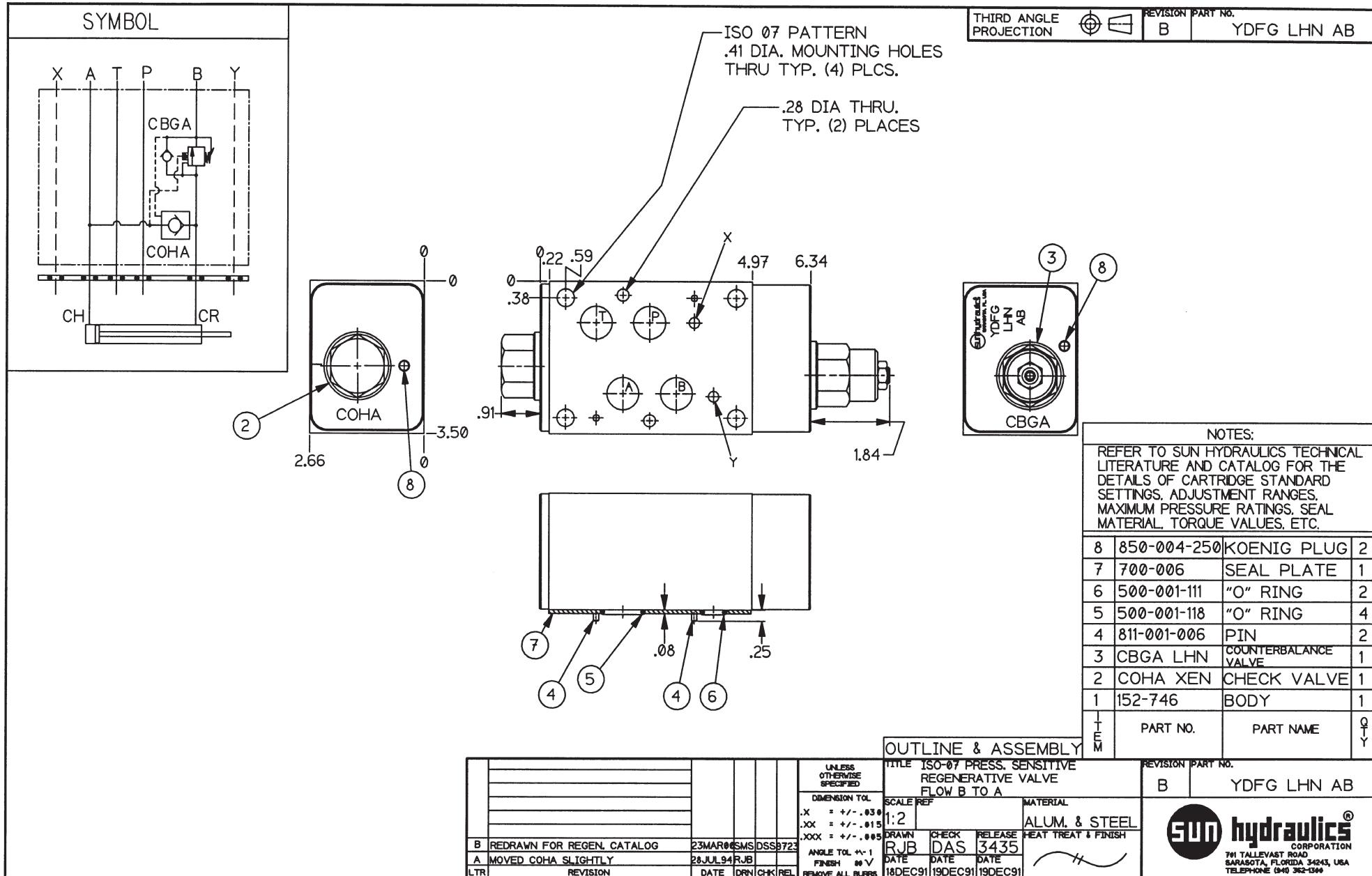


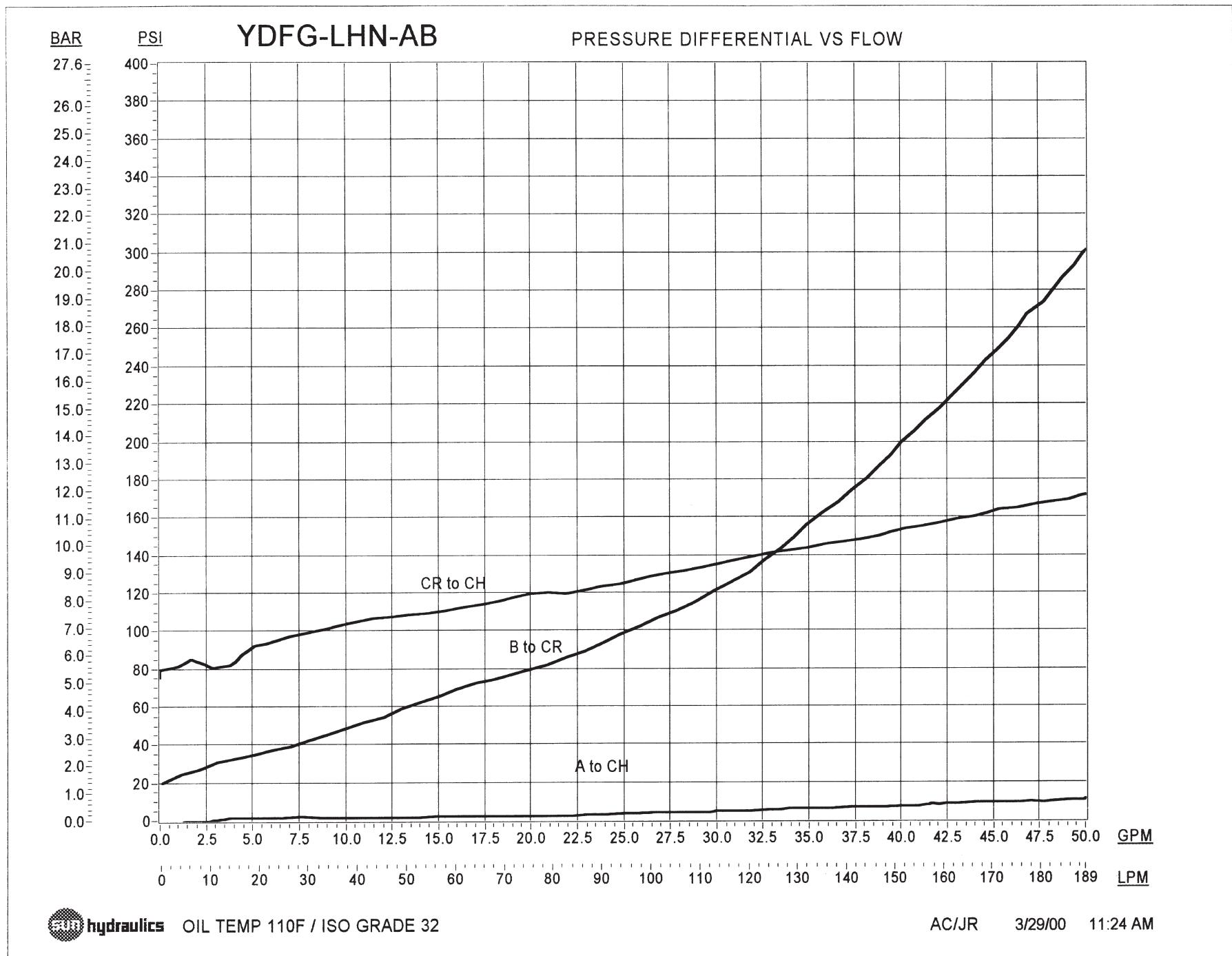


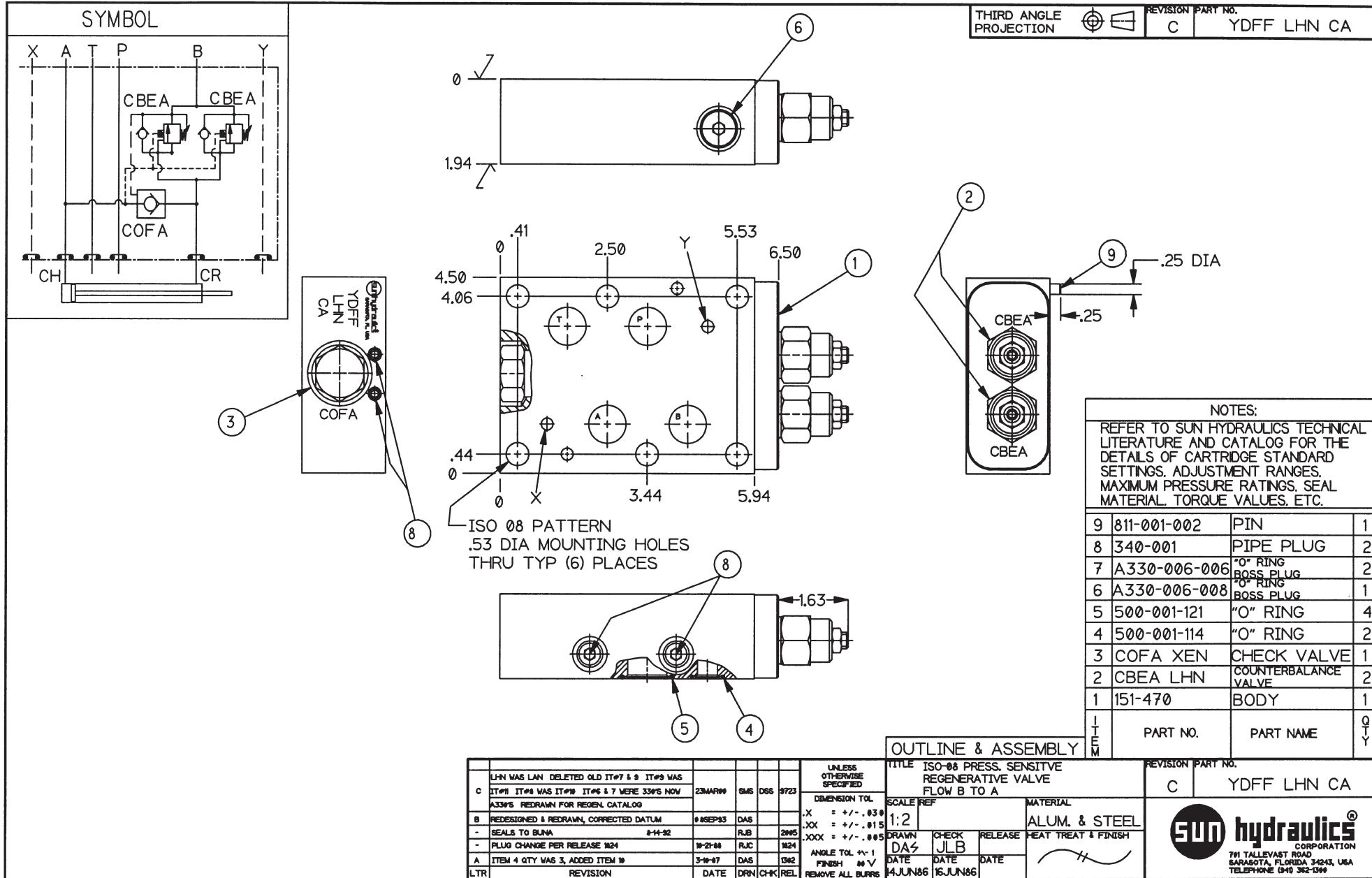


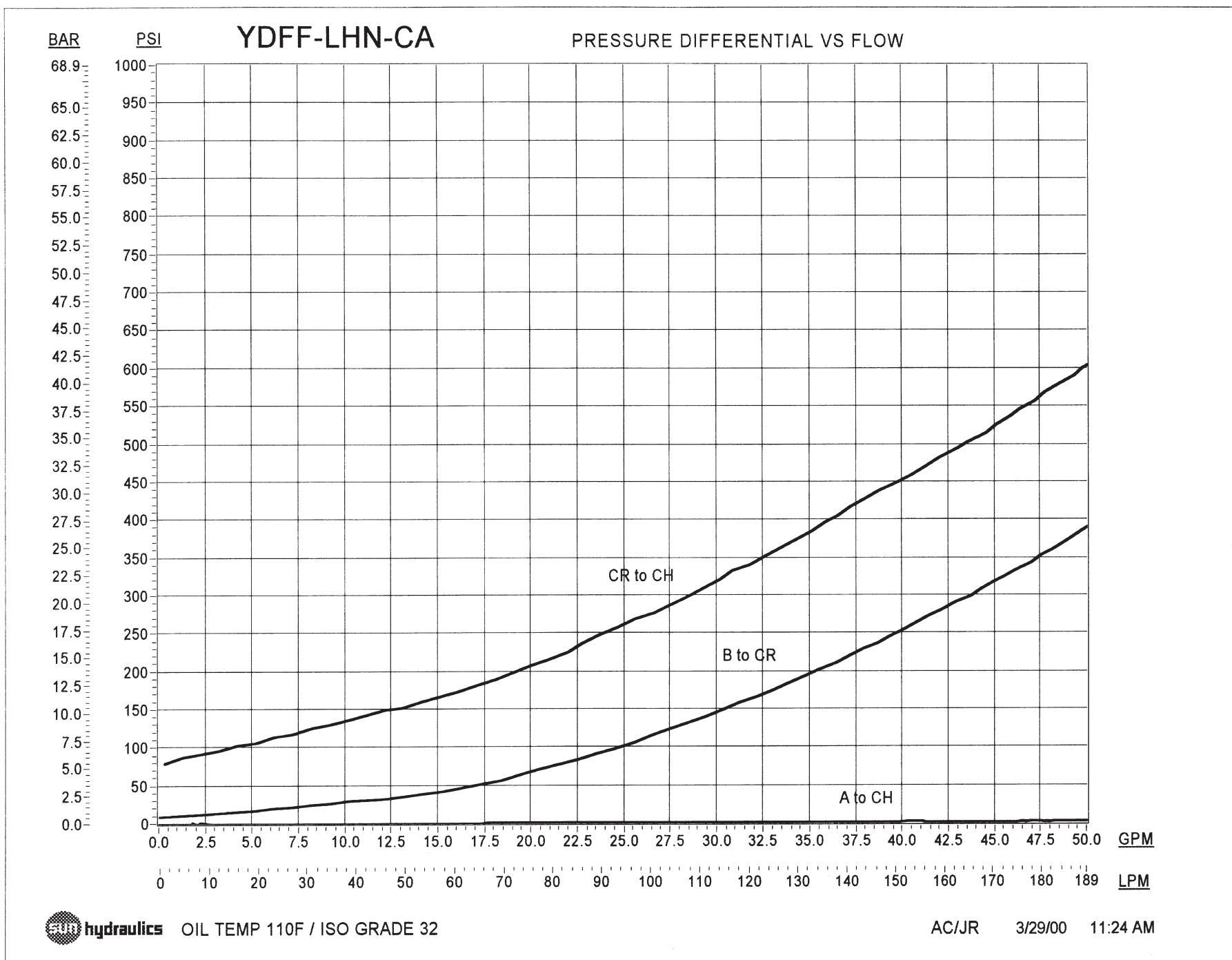




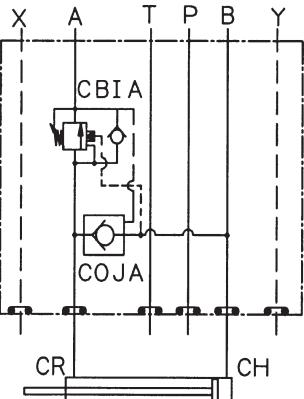






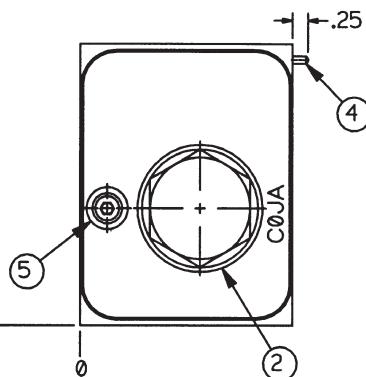


SYMBOL



THIRD ANGLE PROJECTION

REVISION PART NO.
C YDGE LHN CA



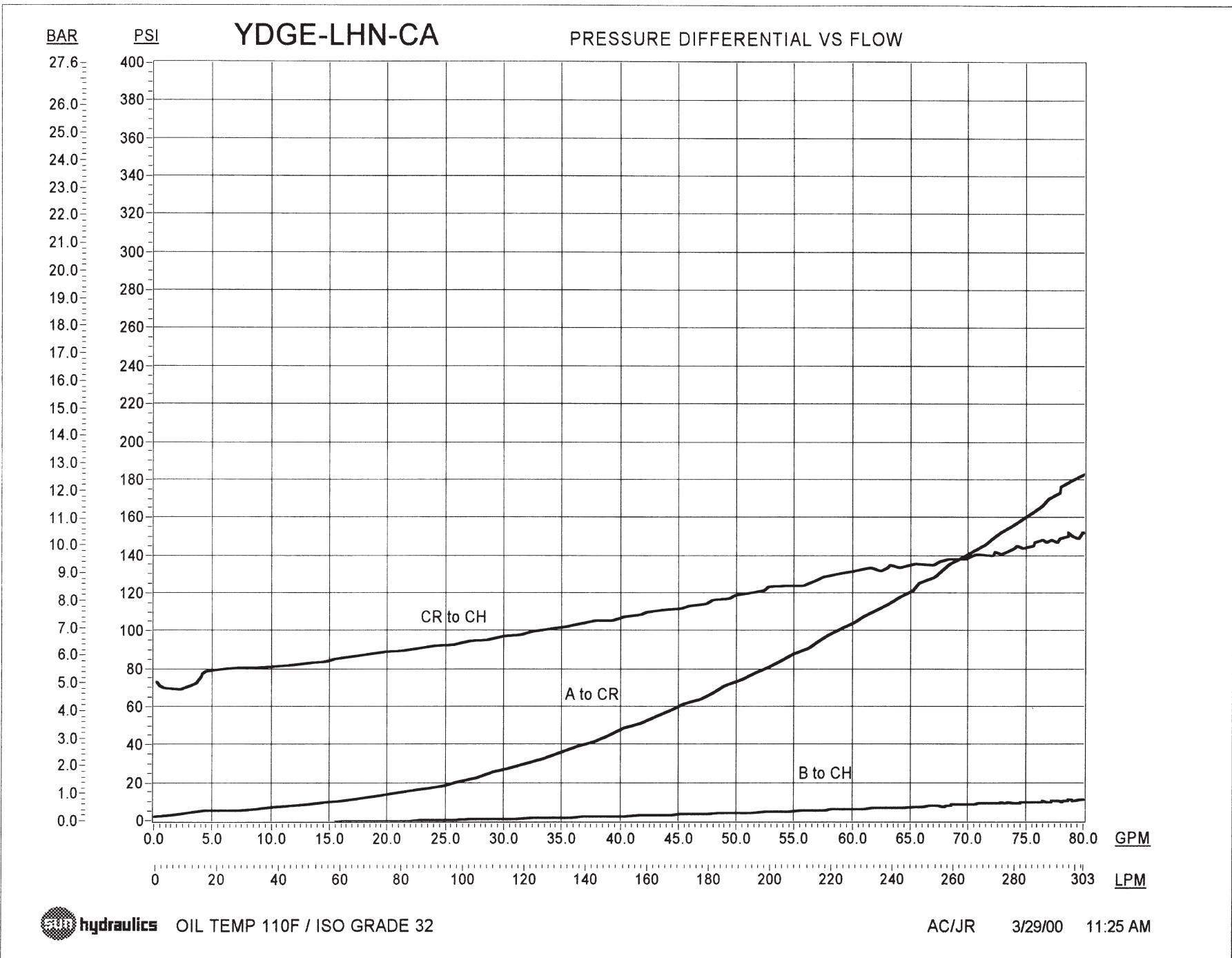
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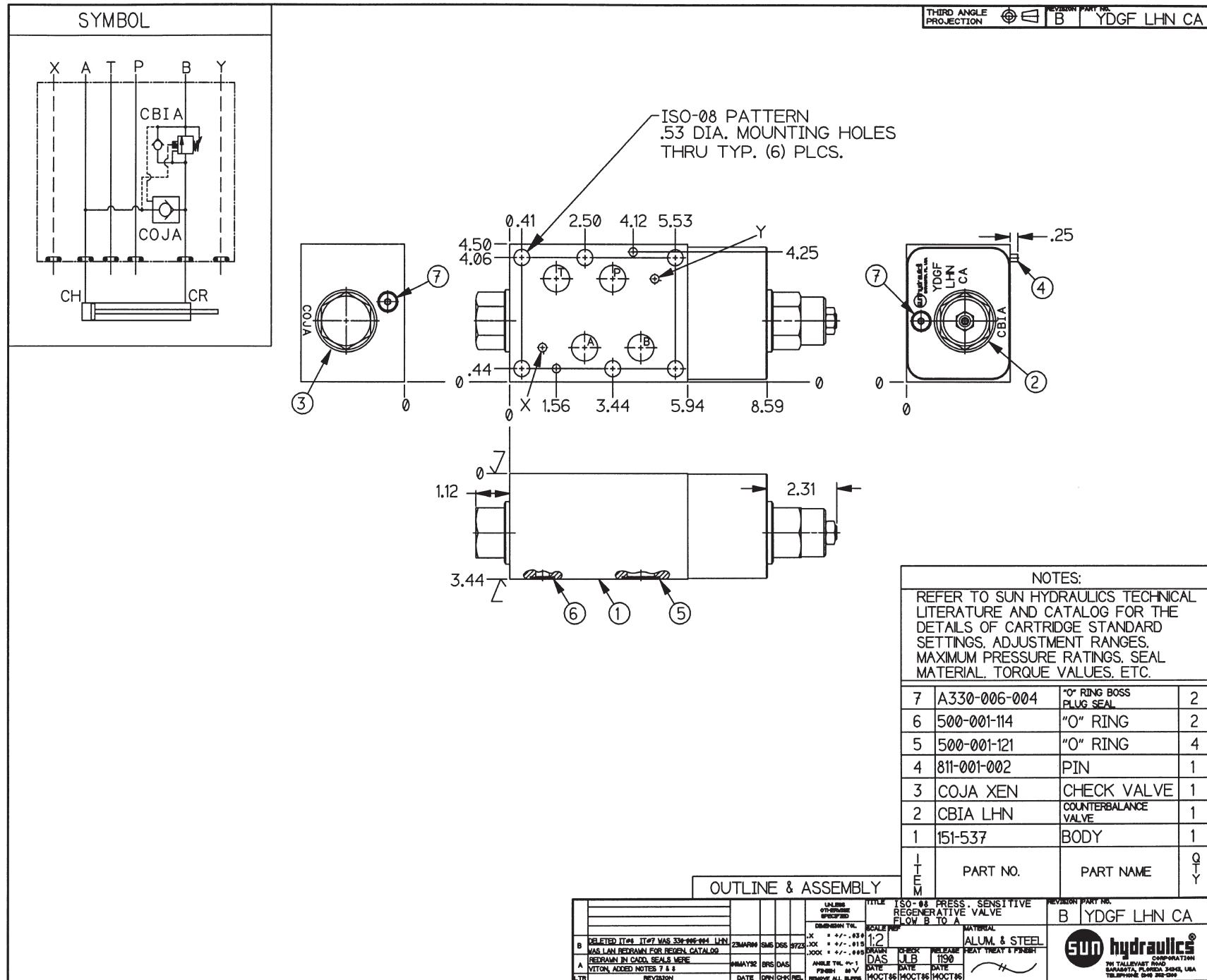
REFER TO SUN HYDRAULICS TECHNICAL LITERATURE AND CATALOG FOR THE DETAILS OF CARTRIDGE STANDARD SETTINGS, ADJUSTMENT RANGES, MAXIMUM PRESSURE RATINGS, SEAL MATERIAL, TORQUE VALUES, ETC.

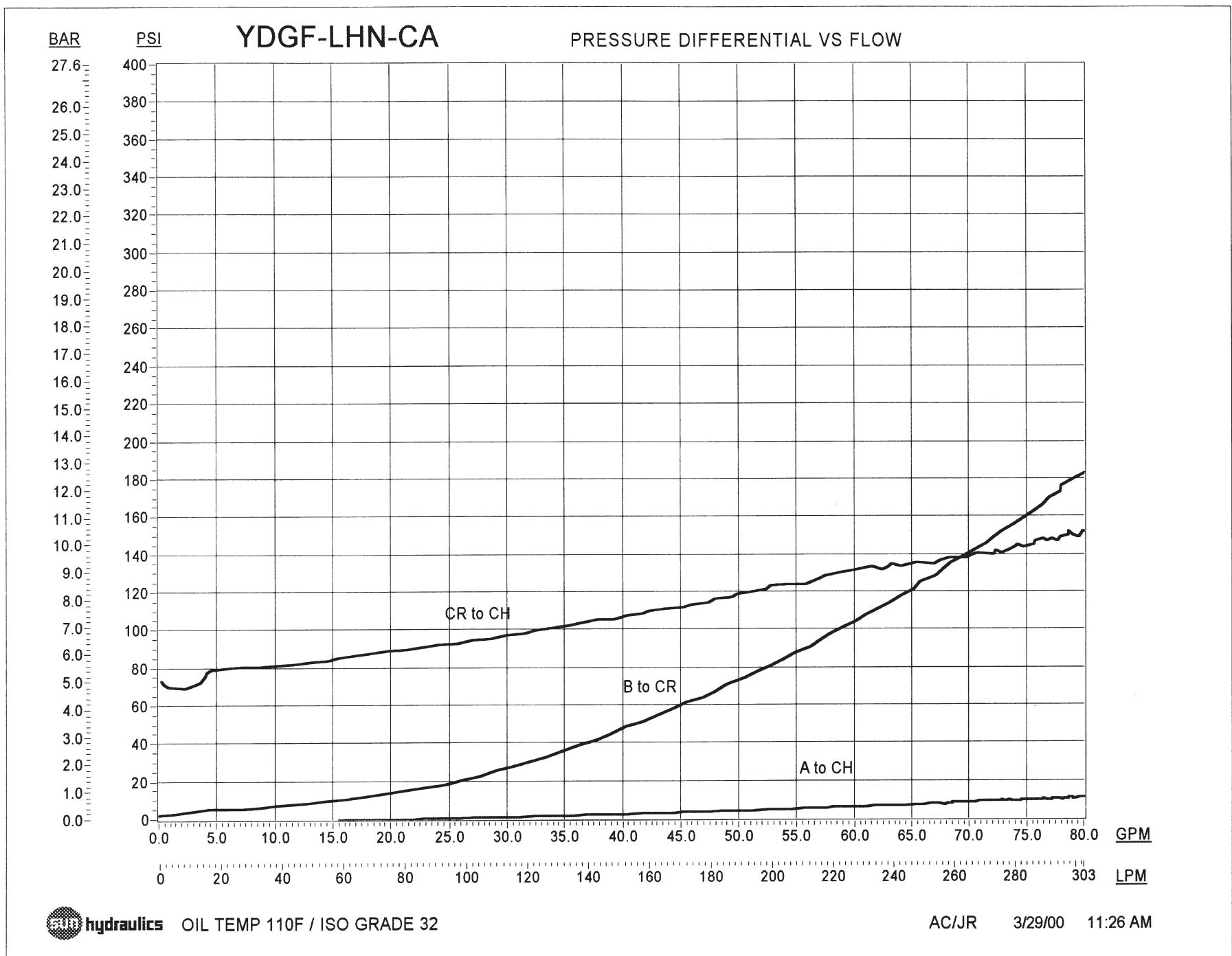
ITEM	PART NO.	PART NAME	QTY
7	500-001-114	"O" RING	2
6	500-001-121	"O" RING	4
5	A330-006-004	"O" RING BOSS PLUG	2
4	811-001-002	PIN	2
3	CBIA LHN	COUNTERBALANCE VALVE	1
2	COJA XEN	CHECK VALVE	1
1	151-196	BODY	1

OUTLINE & ASSEMBLY

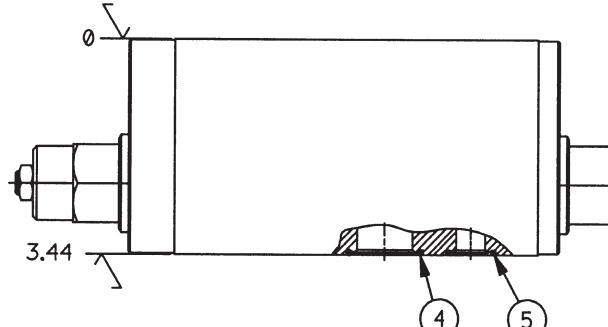
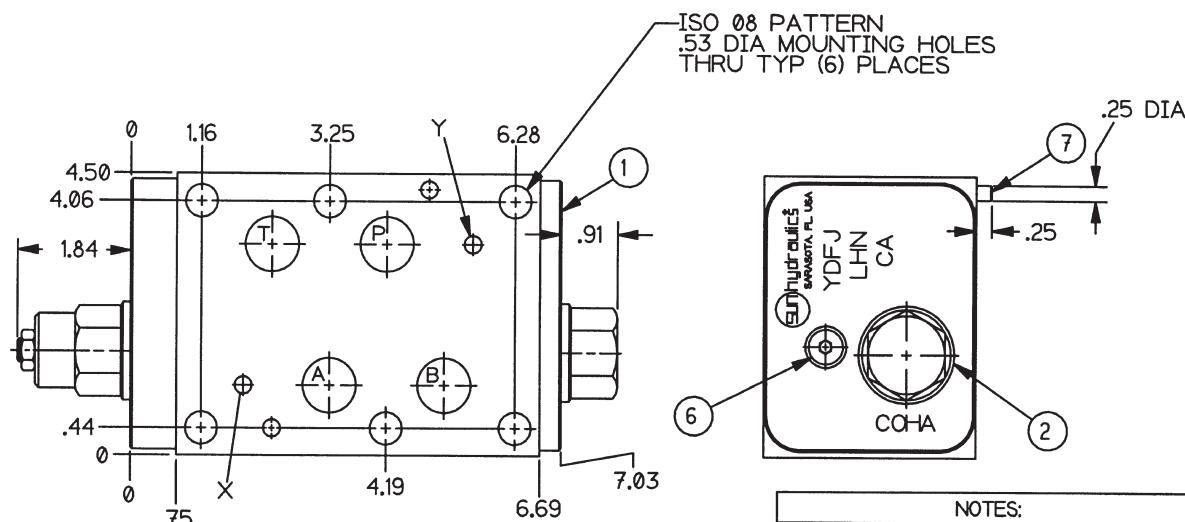
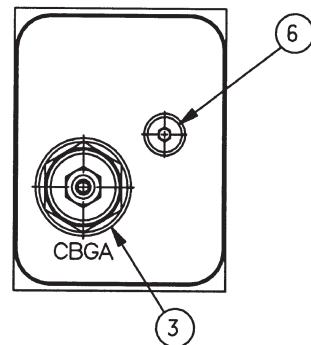
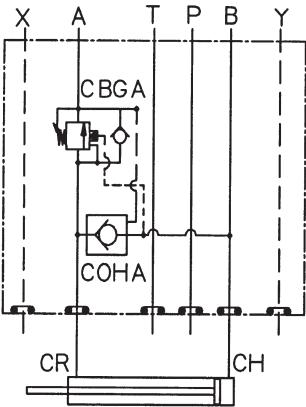
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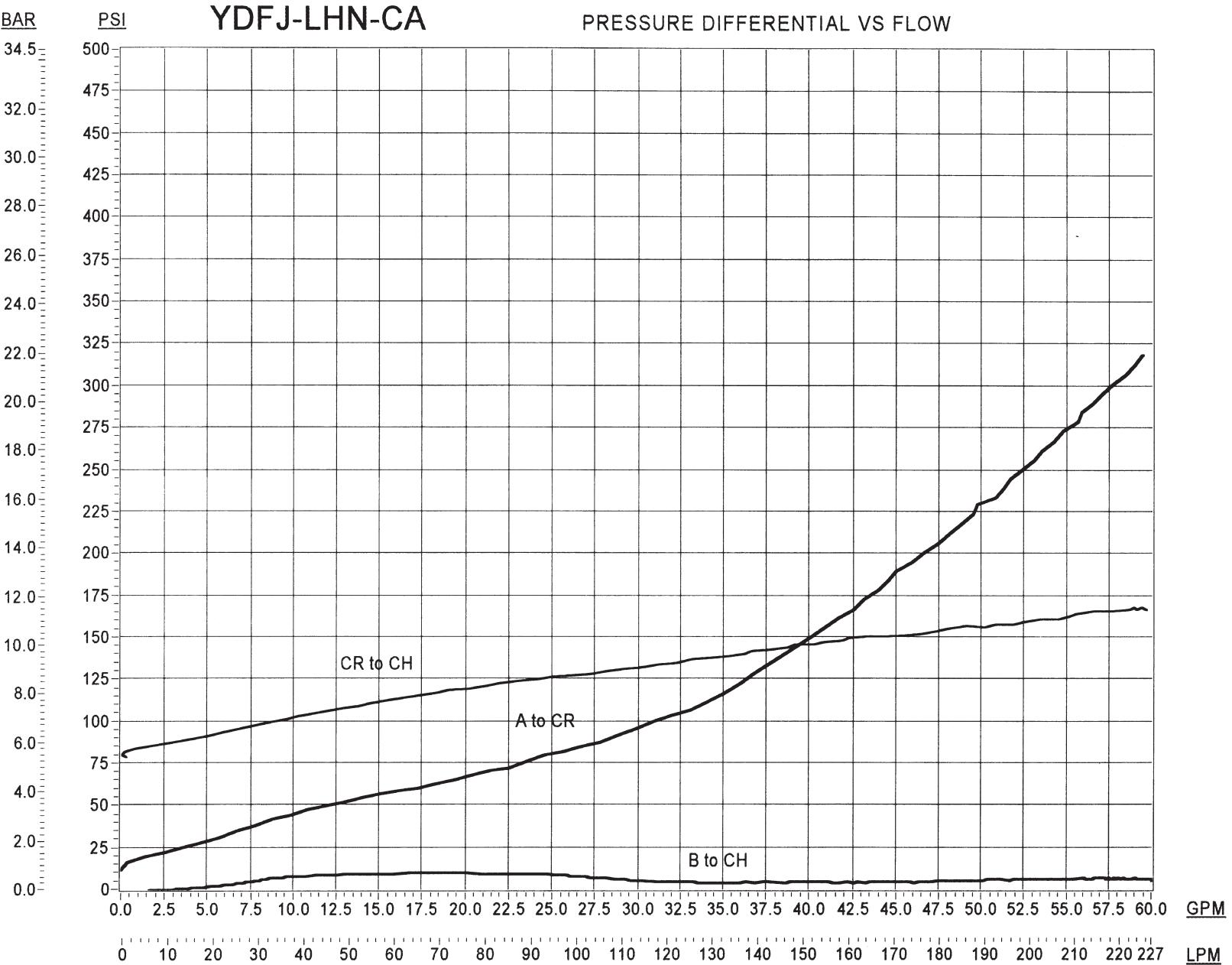
SYMBOL

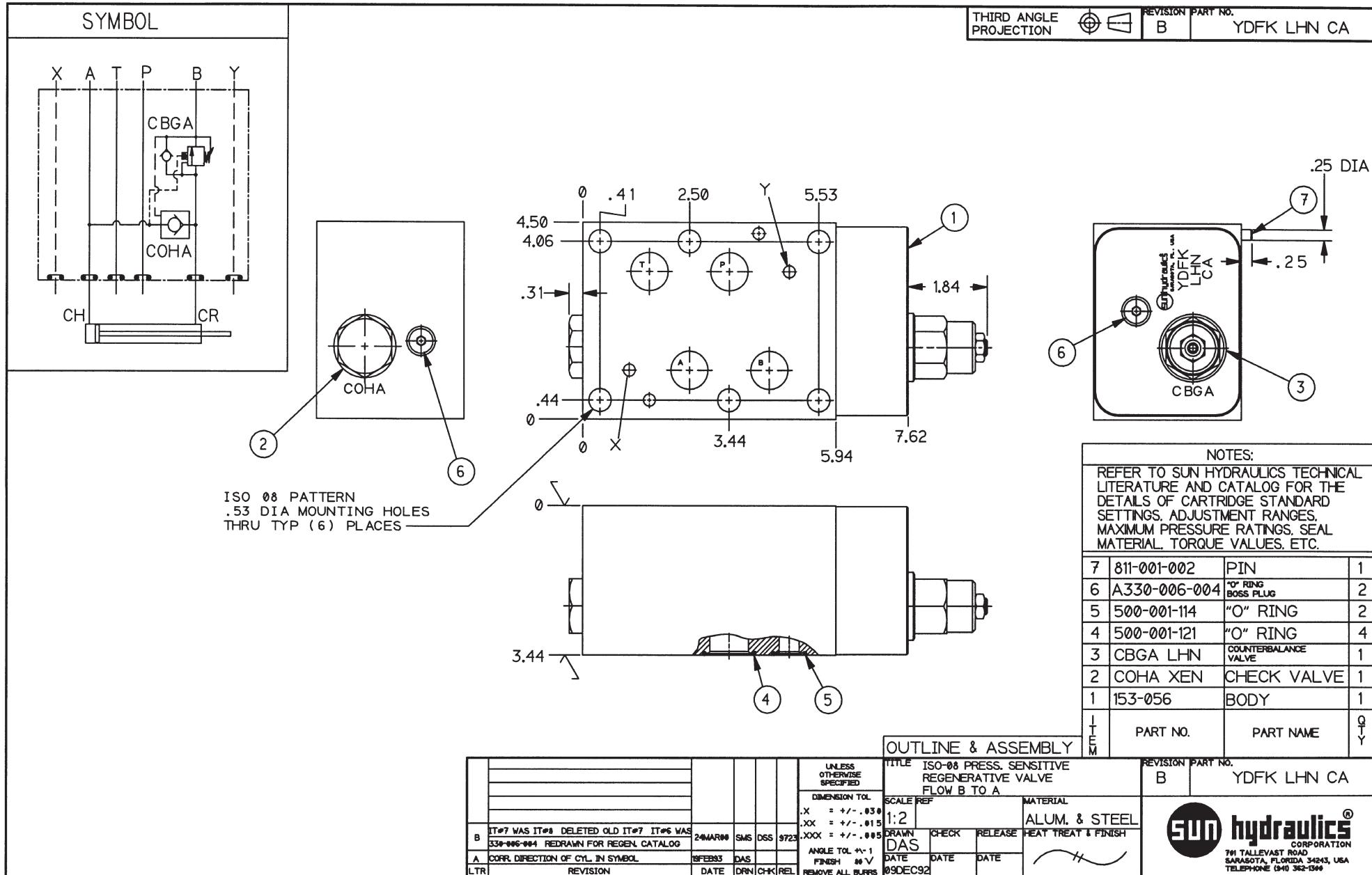


OUTLINE & ASSEMBLY

		TITLE ISO-08 PRESS. SENSITIVE REGENERATIVE VALVE FLOW A TO B						REVISION PART NO.			
								A	YDFJ LHN CA		
		UNLESS OTHERWISE SPECIFIED									
		DIMENSION TOL	SCALE REF	MATERIAL							
A		.X = +/- .030	1:2	ALUM. & STEEL							
		.XX = +/- .015		DRAWN DAS							
		.XXX = +/- .005		CHECK	RELEASE	HEAT TREAT & FINISH					
				DATE	DATE	DATE	DATE	DATE	DATE		
LTR	REVISION	DATE	DRN CHK REL	REMOVE ALL BURRS							

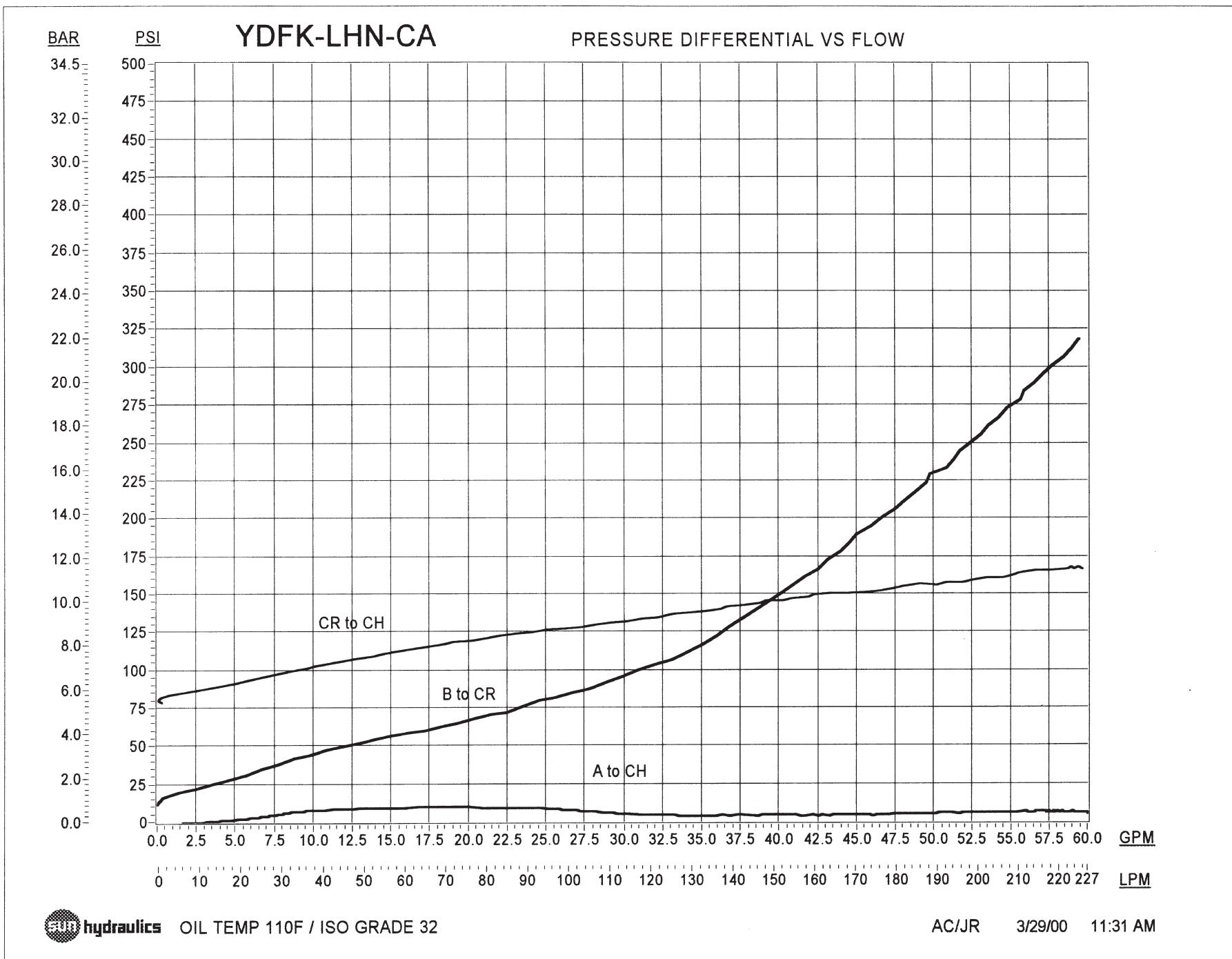
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CORPORATION
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SANABRIA, FLORIDA 34643, USA
TELEPHONE (347) 382-2349

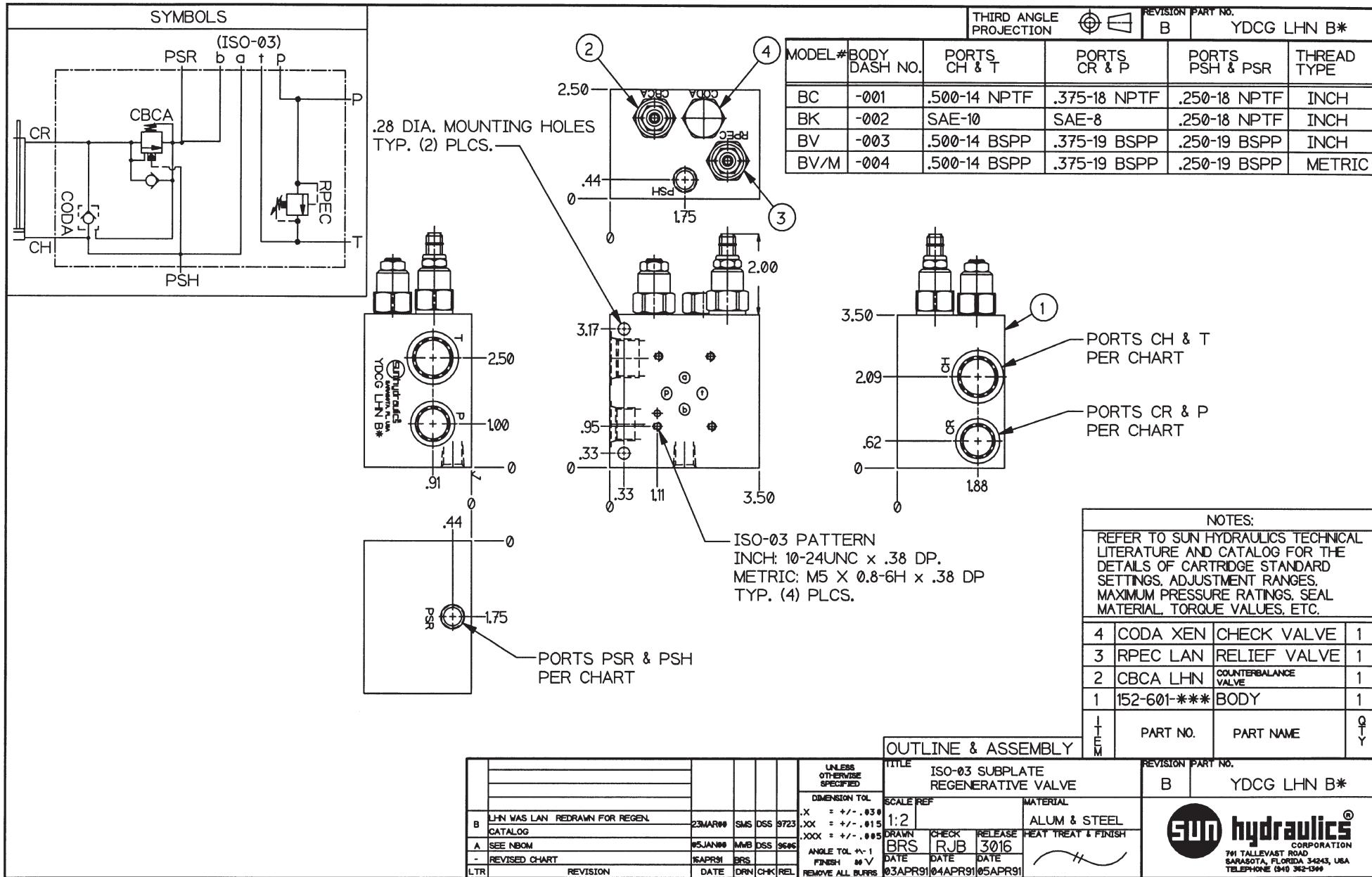


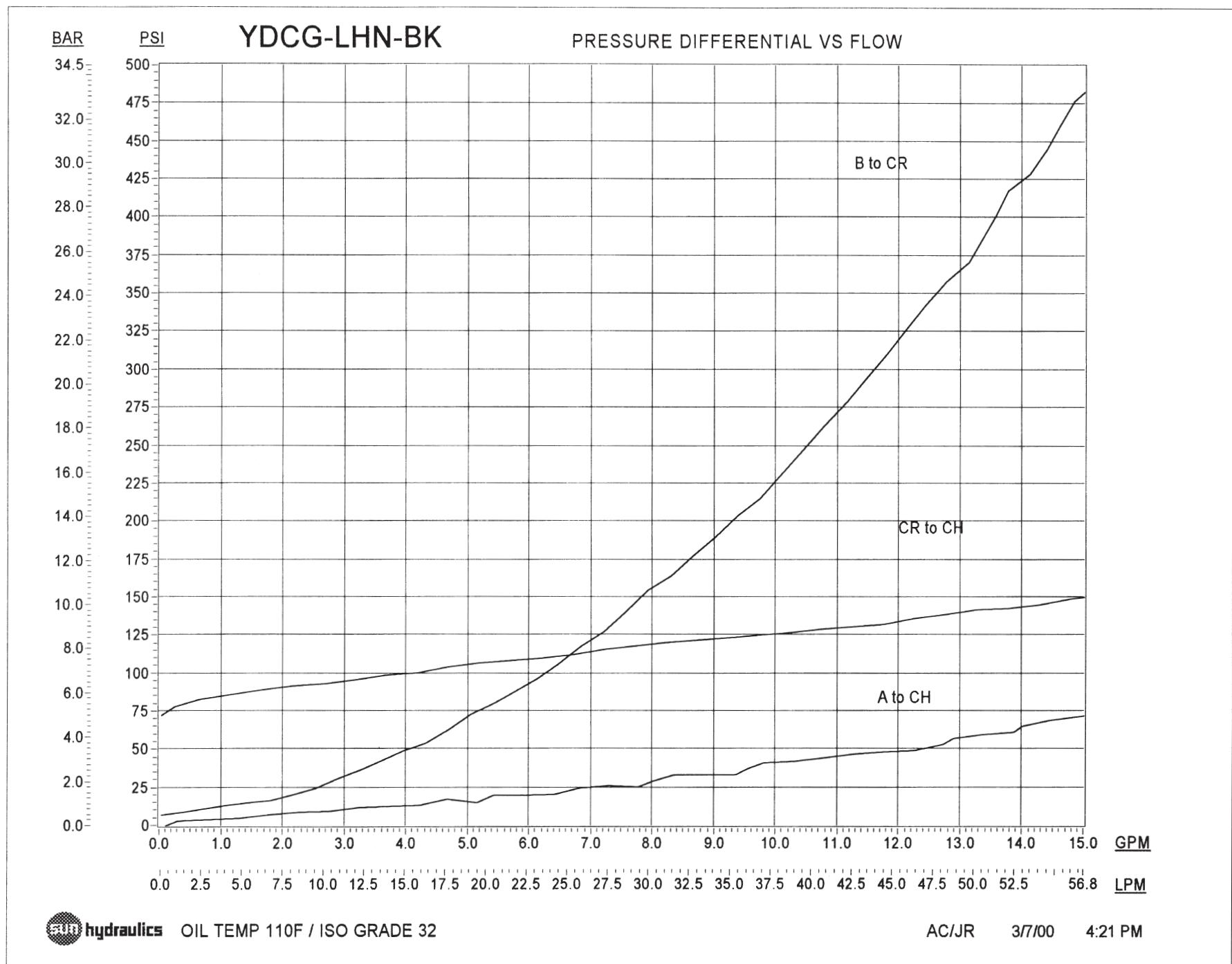


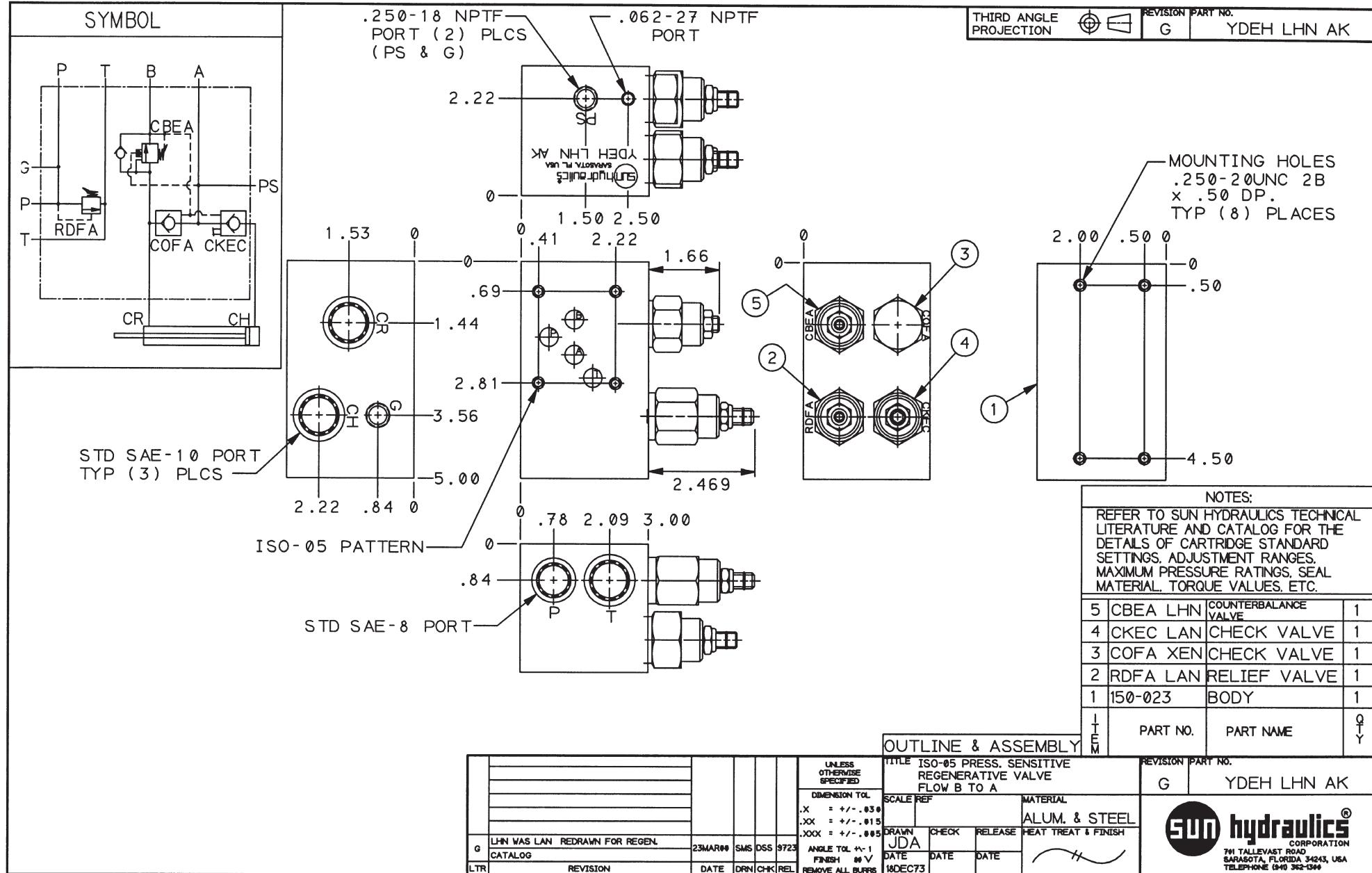
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