



HYDRAFORCE

POWER FORWARD

With a unique blend of customized design solutions and superior product performance, HydraForce is leading the way in manufacturing the highest quality hydraulic cartridge valves, manifolds and electro-hydraulic controls.

Multifunction Valves

HydraForce multifunction valves incorporate two or more hydraulic functions in a single valve, allowing the design of a lighter, more compact valve package.

Our Vision

To be an independent provider of innovative technical solutions that can change the world

Our Mission

To create world wide customer delight by providing the highest quality products and the most responsive customer support in the world at a globally competitive cost

While custom design solutions are our specialty, HydraForce also provides many standard products. This Product Guide is a quick reference to the products available from HydraForce and its 120 stocking distributors. If you don't see what you need, contact HydraForce or your distributor for application support.

Hydraulic Cartridge Valves

HydraForce is the largest manufacturer of cartridge-style hydraulic valves in the world with a range of products that encompasses flow, directional and pressure controls, solenoid and electroproportional options. Standard valves are grouped by category, with ISO graphic symbols, flow, and pressure ratings.



HyPerformance™ Valves

Designed for pressures up to 350 bar (5075 psi), HyPerformance or H-series valves meet more rigorous performance testing standards than standard models.



High Quality, Precision Manufacturing

HydraForce uses the most advanced equipment and processes for machining, assembly, and product testing. By maintaining precise control of the fit and clearances in critical valve subassemblies, HydraForce is able to create high quality products that perform consistently. Precise procedures and state-ofthe-art assembly equipment enable HydraForce to meet critical tolerances for more efficient hydraulic circuits.

Our equipment includes the following:

- · Automated honing/bore-sizing equipment to 0.00005 tolerances
- · Automated parts cleaning and assembly equipment

Product Qualification

HydraForce's product qualification policy includes fatigue and pressure testing to NFPA T2.6.1. Standard products are tested for at least one-million cycle capability. Other qualification testing can be done to meet specific customer requirements.



Manifold Systems

Optimizing the performance of your machine starts with creative hydraulic integrated circuits. Our design staff will collaborate with you and verify your design prior to manufacturing a prototype. Then we'll make any necessary refinements and engineer your product to meet your exact specifications. With proprietary innovations like our i-Design manifold tool, designing your hydraulic control schematic is easier than ever. The result is a performance- and configurationoptimized hydraulic solution that is designed exclusively for you.

Every HydraForce manifold is hydraulic function tested to a documented customer or productspecific test procedure. Manifolds produced at our U.S., U.K., and China facilities conform to the requirements of the ISO 9001 Certified Standard. HydraForce will mount customer specified fittings or other components not of our manufacture on request.

Industry Leading Hydraulic Controls

HydraForce can provide the following options for your custom hydraulic control system manifold:

- Steel, aluminum, cast or ductile iron manifold blocks
- Anodized or zinc plating for protection in severe environments
- · Industry-common valve cavities
- Fittings, CETOP valves, and accessory components available
- "FastTrak" service for quick delivery of a working prototype
- i-Design hydraulic system design software available free of charge to qualified users

info.hydraforce.com/downloadi-design



Electronic Controls

HydraForce is pleased to offer a full line of electronic vehicle control products integrating engine, transmission, and other machine functions into a common J1939 or ISO 11783 CAN data link control circuit.

These systems consist of rugged, field-proven components suitable for heavy-duty operating conditions. PWM digital signal logic maximizes efficiency, response, and signal integrity under harsh environmental conditions. Reliability has been proven through extensive testing, as well as years of real-world application experience.

This is a complete line of the most rugged, heavy-duty vehicle machine controllers, monitors, displays, and electrical connectors for motion control and integrated machine control applications in mobile, off-highway and material handling equipment.

www.hydraforce.com/electronics

- Reliable operation in the most demanding mobile equipment applications
- Operating temperatures from -40 to 85 °C (-40 to 185 °F)
- · Chemical splash immunity
- Moisture resistance to IP67 specifications
- Fully resistant to EMI/RFI
- Vibration resistant to 8 G_{rms} (random) 24–200 Hz, 3-axis

INTEGR8

INTEGR8

As an industry leader, HydraForce offers a unique series of innovative engineered hydraulic control solutions called INTEGR8. These solutions are designed to save engineering time and maximize efficiency. Specifically, they take the guesswork out for the most common hydraulic functions by providing engineered circuits featuring the best valve configurations. Now i-Design features a built-in library of INTEGR8 circuits to accelerate the design process.

All INTEGR8 circuits are 100% logic and function tested.

At HydraForce we believe that better performance comes from working together.



Our engineers and field representatives work with you to design your hydraulic control system. When you work with HydraForce, you can select from the broadest product range in the industry.

All HydraForce products meet global quality standards including ISO 9001, QS 9000. Every cartridge valve, manifold, and electrohydraulic control goes through rigorous testing and inspection to perform beyond industry standards.



Contact us for additional product information:

US: +1-847-793-2000 UK: +44-121-333-1800 China: +86-519-6988-1200

Heavy Duty Electronic Machine Control Systems



HydraForce Electronic Control Units

HydraForce offers a line of general-purpose CoDeSys™ programmable controllers that work well as stand-alone controllers or integrate with other CAN networked devices. These controllers are designed to withstand the environmental demands of mobile off-highway equipment applications. They feature flexible input and output configuration.

HydraForce Electronic Valve Drivers

HydraForce electronic valve drivers are available for a variety of electrohydraulic machine control functions. Whether you need simple closed-loop speed control, a fan control, or lift/lower, extend/retract, and dump controls, there is a HydraForce ExDR valve driver for your application. Vigorously tested and durable enough for mobile applications, and with SAE J1939 and CAN Open networking, these drivers fit into any system architecture.

Firmware Personalities

The ExDR drivers are available in multiple specialized personalities. These preprogrammed firmware choices are fully configurable using HF-Impulse, a free utility available for download from the HydraForce electronics portal.

- EVDR General 1 or 2 coil proportional valve driver
- ETDR Time-based driver useful for shift/clutch controls
- EFDR Fan speed control with reversing feature
- ECDR Fully configurable with user-developed function diagram built from preprogrammed and tested function blocks

ExDR-0101A

This single I/O driver features on-coil mounting, flexible input choices, and is configurable with the easy-to-use HF-Impulse software available for free download. It supports serial communication for configuration only. Personalities include EVDR/ETDR.

ExDR-0201A

With SAE J1939 and CAN Open networking capabilities, this proportional hydraulic valve driver accepts inputs from virtually any analog or CAN-capable input device. It provides closed-loop control of one or two proportional solenoids, and mounts on the coil with an integrated DT06-2S Deutsch™ connector. Personalities include EVDR/EFDR/ECDR.

ECDR-0203A

The ECDR-0203A features SAE J1939 and CAN Open networking capabilities, closed-loop control of one or two proportional solenoids, and three configurable analog or digital inputs. The ECDR firmware personality allows the user to build complex control schemes using preprogrammed and tested function blocks in a simple logic diagram.

ECDR-0506A

Like the ECDR-0203A, the ECDR-0506A also features SAE J1939 and CAN Open networking capabilities, and the ECDR firmware personality. The I/O includes four closed-loop and one open-loop solenoid control, and up to six configurable analog or digital inputs.

Heavy Duty Electronic Machine Control Systems

Displays

HydraForce offers operator display/input devices. These rugged units are programmable operator panels specifically designed for use with hydraulically powered mobile equipment. They offer the operator convenient and state-of-the-art control of hydraulic functions. The 4.3 or 7 inch (109/177 mm) displays feature 8 or 12 programmable soft keys, three hard keys, video input, programming tool, and CAN communications.

ECBP Electronic CAN Button Panels

HydraForce ECBP panels are CAN capable input devices that really simplify your vehicle control wiring. A handsome addition to any cab or control panel, these units feature 16 color LED lighting, momentary/on-off/on-off-on cam configurable action, and available custom etching. Banks of four through eight buttons are possible. HF-Impulse supports operation and configuration of the ECBP panels.

Sensors and Accessories

HydraForce extends machine system integration with pressure and temperature sensors, and all connectors and accessories necessary build complete machine control systems. HydraForce sensors allow machines to respond optimally to changing operating conditions of the system.

HF-Impulse Software

Available for free download from the HydraForce electronics portal, HF-Impulse is a complete support and configuration tool for HydraForce electronic products. Using this custom software, you can set operating parameters, update firmware, service deployed equipment, or build complex logic schemes without writing a single line of code. HF-Impulse is continually updated to support the growing line of HydraForce electronics.

Electronics

HydraForce electronic control units

Item no.	Model	Input/Output	CAN
4000350	ECU-0809	8/9	Yes
4000352	ECU-2415	24/15	Yes
4000356	ECU-2820	28/20	Yes
4000343	ECU-3233A (1 MB RAM)	32/33	Yes
4000344	ECU-3233B (3 MB RAM)	32/33	Yes

Drivers and controllers

Item no.	Model	Input/Output	CAN
4204800	EVDR-0101A	1/1	No
4204810	ETDR-0101A	1/1	No
4204700	EVDR-0201A	2/1	Yes
4204710	EFDR-0201A	2/1	Yes
4204740	ECDR-0201A	2/1	Yes
4208230	ECDR-0203A	2/3	Yes
4208560	ECDR-0506A	5/6	Yes

Display/operator input devices

Item no.	Model	Display size	Inputs	Outputs
4000401	A3F - Touch screen	109 mm (4.3 in)	4 analog/digital 1 video	3 digital
4000400	A3S	109 mm (4.3 in)	None	None
4000408	A6F - Touch screen	177 mm (7 in)	4 analog/digital 3 video	3 digital
4000407	A6S	177 mm (7 in)	1 video	None

ECBP electronic CAN button panels

Item no.	Description
4000384	ECBP-4, 4-Button CAN Rocker Switch Panel
4000385	ECBP-5, 5-Button CAN Rocker Switch Panel
4000386	ECBP-6, 6-Button CAN Rocker Switch Panel
4000387	ECBP-7, 7-Button CAN Rocker Switch Panel
4000388	ECBP-8, 8-Button CAN Rocker Switch Panel

Heavy-duty pressure sensors

Item no.	Voltage	Pressure rating
4000650	5 Vdc	0 to 34 bar (500 psi)
4000651	5 Vdc	0 to 103 bar (1500 psi)
4000652	5 Vdc	0 to 207 bar (3000 psi)
4000653	5 Vdc	0 to 345 bar (5000 psi)
4000654	5 Vdc	0 to 414 bar (6000 psi)
4000655	9 to 36 Vdc	0 to 34 bar (500 psi)
4000656	9 to 36 Vdc	0 to 103 bar (1500 psi)
4000657	9 to 36 Vdc	0 to 207 bar (3000 psi)
4000658	9 to 36 Vdc	0 to 345 bar (5000 psi)
4000659	9 to 36 Vdc	0 to 414 bar (6000 psi)

Thermistor temperature sensors

Item no.	Model	Temp range	Output signal
4206200	ERT-120	-40 to 150 °C	436 to 5428 Ω
		(-40 to 300 °F)	

Refer to the HydraForce catalog for additional information and specifications. Complete technical information, including user manuals, are available on the HydraForce electronics portal at www.hydraforce.com/electronics.

Next Generation (G3) Cartridge Valves

HydraForce has a complete range of control solutions for pilot control, diesel engine and powertrain systems, and transmissions. Fuel efficiency and emissions standards continue to drive the demand for more efficient, reliable powertrain systems. HydraForce meets the demand by providing the next generation of precise, customizable controls.

- · Optimized actuator magnetic force
- · Low current draw
- · Zinc-nickel plated
- · Maximized flow capacity
- IP69K ingress protection
- · Low hysteresis
- Top-mounted connectors



G3 Valves

Solenoid valve, 2-position, 3-way, drop-in

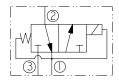


ٺ	Model
Flow	EHPR98-G

 Model
 Pressure bar (psi)
 Flow Ipm (gpm)

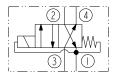
 SV98-G38
 45 (650)
 30 (8)

Solenoid valve, 2-position, 3-way, drop-in



Model	Pressure bar (psi)	Flow Ipm (gpm)
SV90-G39	45 (650)	30 (8)

Solenoid valve, 2-position, 4-way, drop-in



Model	Pressure bar (psi)	Flow Ipm (gpm)
SV90-G40R	45 (650)	30 (8)

Proportional pressure reducing/relieving valve, drop-in



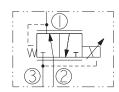
Model	Pressure bar (psi)	Flow lpm (gpm)
EHPR98-G33	45 (650)	4 (1)

Proportional pressure reducing/relieving valve, drop-in



Model	Pressure bar (psi)	Flow Ipm (gpm)
EHPR98-G35	45 (650)	6 (2)

Proportional pressure reducing/relieving valve, drop-in



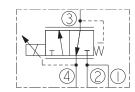
Model	Pressure bar (psi)	Flow Ipm (gpm)
EHPR98-G37	45 (650)	18 (5)

Proportional pressure reducing/relieving valve, drop-in



Model	Pressure bar (psi)	Flow Ipm (gpm)
EHPR98-G38	35 (500)	30 (8)

Proportional pressure reducing/relieving valve, drop-in



Model	Pressure bar (psi)	Flow lpm (gpm)
TS90-G34	35 (500)	34 (9)
TS92-G34	35 (500)	60 (16)

Proportional pressure relief valve, drop-in



Model	Pressure bar (psi)	Flow lpm (gpm)
TS98-G21	83 (1200)	6 (1.5)

HydraForce multifunction valves incorporate two or more functions into a single valve, allowing for the design of a lighter, more compact valve package. Multifunction valves reduce manifold size, number of ports, and machining costs, while increasing flow passage efficiency. The result is more responsive machine performance and efficient use of available horsepower.

- Directional valves with isolated load-sense checks
- Solenoid valves with internal flow checks
- Solenoid valves with Integrated pressure relief
- Proportional flow controls with integrated pressure compensation
- · Logic elements with built-in relief
- · Logic elements with flow regulation
- Flow controls with adjustable pressure relief



Multifunction Valves

Solenoid valve, poppet type, normally closed, load sense port

US Pat. 7,921,880

Model SVCL10-30



Pressure bar (psi)	Flow lpm (gpm)
240 (3500)	57 (15)

Solenoid valve, poppet type, normally closed, internal outlet flow check

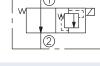


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Model	Pressure bar (psi)	Flow lpm (gpm)
SVCV08-20	207 (3000)	23 (6)

Solenoid valve, normally open, integral pressure relief

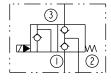
US Pat. 7,137,406



Model	Pressure bar (psi)	Flow lpm (gpm)
SVRV10-26	297 (4300)	76 (20)
SVRV12-26F	297 (4300)	189 (50)

Solenoid valve, poppet type, normally open, load sense port

US Pat. 7,921,880



Model	Pressure bar (psi)	Flow Ipm (gpm)	
SVCL10-32	250 (3625)	57 (15)	

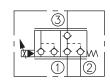
Solenoid valve, poppet type, normally open, internal outlet flow check

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Model	Pressure bar (psi)	Flow Ipm (gpm)
SVCV08-21	207 (3000)	23 (6)

Proportional flow control, normally closed, isolated load sense port

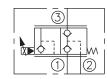
US Pat. 7,921,880



Model	Pressure bar (psi)	Flow Ipm (gpm)
SPCL10-30	250 (3625)	57 (15)
SPCL16-30	250 (3625)	152 (40)

Proportional flow control, normally closed, load sense port

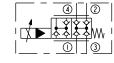
US Pat. 7,921,880



Model	Pressure bar (psi)	Flow Ipm (gpm)
SPCL10-32	250 (3625)	57 (15)
SPCL16-32	250 (3625)	152 (40)

Proportional directional valve, 2-position, 4-way, normally closed, isolated load sense port

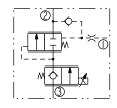
US Pat. 7,921,880



Model	Pressure bar (psi)	Flow Ipm (gpm)
SPCL10-40	250 (3625)	132 (35)
SPCL16-40	250 (3625)	152 (40)

Proportional flow control valve with integral compensator

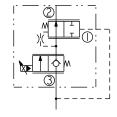
US Pat. 7,261,030



Model	Pressure bar (psi)	Flow Ipm (gpm)
HSPEC10-30A	350 (5075)	35 (9)
HSPEC12-30A	350 (5075)	70 (18)
HSPEC16-30	350 (5075)	132 (35)

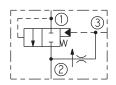
Proportional flow control valve with integral compensator

US Pat. 7,261,030



Model	Pressure bar (psi)	Flow Ipm (gpm)
HSPEC10-34	350 (5075)	34 (9)
HSPEC12-34	350 (5075)	61 (16)

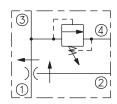
Logic element with flow regulator



Model	Pressure bar (psi)	Flow Ipm (gpm)
EPFR58-35	345 (5000)	38 (10)
EPFR50-S35	345 (5000)	76 (20)
EPFR52-S35	345 (5000)	151 (40)
EPFR16-S35	240 (3500)	189 (50)

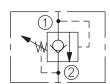
Flow control with adjustable pressure relief

US Pat. 7,063,100



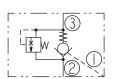
Model	Pressure bar (psi)	Flow Ipm (gpm)
FRRV10-41F	207 (3000)	38 (10)
FRRV12-41F	207 (3000)	76 (20)

Relief valve, direct acting with anticavitation check

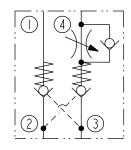


Model	Pressure bar (psi)	Flow Ipm (gpm)
RVCV56-20	420 (6100)	175 (46)

Check, pilot to open, integrated thermal relief



Model	Pressure bar (psi)	Flow Ipm (gpm)
PC10-38	240 (3500)	45 (12)



Model	Pressure bar (psi)	Flow Ipm (gpm)
DCFC08-40	207 (3000)	19 (5)



- Continuous-duty coils with a wide range of voltages, terminations, and diode options
- Designed for mobile operating environments including low voltage, high and low temperatures, and exposed environmental conditions
- Industry common cavity sizes -07, -08, -10, -12, -16, -20, as well as drop-in-style construction
- Series E water/weather-resistant coils with integral connectors rated up to IP69K
- Manual override option on most models
- Integral position sensors available on some models

Solenoid Valves

Solenoid valve, piloted poppet type, normally closed



Model	Pressure bar (psi)	Flow Ipm (gpm)
SF08-20	345 (5000)	19 (5)

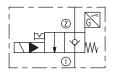
Solenoid valve, poppet type, normally closed

* available with position sensor



Pressure bar (psi)	Flow lpm (gpm)
207 (3000)	23 (6)
207 (3000)	23 (6)
350 (5075)	76 (20)
240 (3500)	57 (15)
350 (5075)	114 (30)
240 (3500)	114 (30)
240 (3500)	95 (25)
	bar (psi) 207 (3000) 207 (3000) 350 (5075) 240 (3500) 350 (5075) 240 (3500)

Solenoid valve, poppet type, normally closed, integral position sensor



Model	Pressure bar (psi)	Flow Ipm (gpm)
SV58-P20A	345 (5000)	19 (5)

Solenoid valve, piloted poppet type, normally open



	Flow Ipm (gpm)
45 (5000)	30 (8)
	ar (psi)

Solenoid valve, poppet type, normally open

* available with position sensor

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Model	Pressure bar (psi)	Flow lpm (gpm)
SV08-21	207 (3000)	30 (8)
HSV10-21	350 (5075)	76 (20)
SV10-21, SV10-P21A*	207 (3000)	68 (18)
SV12-21, SV12-P21A*	240 (3500)	114 (30)
HSV12-21	350 (5075)	114 (30)
SV16-21	207 (3000)	132 (35)

Solenoid valve, piloted poppet type, normally closed, bidirectional

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Model	Pressure bar (psi)	Flow Ipm (gpm)
SF08-22	345 (5000)	23 (6)
SF20-22	345 (5000)	303 (80)

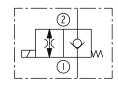
Solenoid valve, poppet type, normally closed, bidirectional

* available with position sensor



Model	Pressure bar (psi)	Flow lpm (gpm)
SV08-22	207 (3000)	27 (7)
HSV10-22	350 (5075)	76 (20)
SV10-22, SV10-P22A*	240 (3500)	57 (15)
HSV12-22	350 (5075)	114 (30)
SV12-22, SV12-P22A*	240 (3500)	114 (30)
SV16-22, SV16-P22A*	240 (3500)	151 (40)

Solenoid valve, needle type, normally closed



Model	Pressure bar (psi)	Flow lpm (gpm)
SL08-22	207 (3000)	1.5 (0.4)

Solenoid valve, piloted poppet type, normally open, bidirectional



Model	Pressure bar (psi)	Flow Ipm (gpm)
SF08-23	345 (5000)	30 (8)
SF20-23	345 (5000)	303 (80)

Solenoid valve, poppet type, normally open, bidirectional

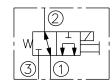
* available with position sensor



Solenoid valve, blocking, normally closed, bidirectional



Solenoid valve, 2-position, 3-way



Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-23	207 (3000)	30 (8)
HSV10-23	350 (5075)	76 (20)
SV10-23, SV10-P23A*	207 (3000)	68 (18)
HSV12-23	350 (5075)	114 (30)
SV12-23, SV12-P23A*	240 (3500)	114 (30)
SV16-23	207 (3000)	132 (35)

Model	Pressure bar (psi)	Flow lpm (gpm)
SV08-28	207 (3000)	11 (3)
HSV10-28	350 (5075)	76 (20)
SV10-28	240 (3500)	76 (20)
HSV12-28	350 (5075)	114 (30)
SV12-28	240 (3500)	114 (30)
SV38-28	207 (3000)	19 (5)

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV38-31J	207 (3000)	11 (3)

Solenoid valve, 2-position, 3-way

Solenoid valve,

2-position, 3-way



Solenoid valve, spool type, normally closed, bidirectional



Solenoid valve, poppet type, normally open



Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-33	207 (3000)	11 (3)
SV12-33	240 (3500)	60 (16)

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-24	207 (3000)	17 (4)
HSV10-24	350 (5075)	30 (8)
SV10-24	207 (3000)	38 (10)
SV12-24	240 (3500)	76 (20)

Pressure Flow Model Ipm (gpm) bar (psi) HSV10-29 350 (5075) 76 (20) SV10-29 240 (3500) 76 (20) HSV12-29 350 (5075) 114 (30) SV12-29 240 (3500) 114 (30)



207 (3000)

Solenoid valve, spool type, normally open, bidirectional



Solenoid valve, 2-position, 3-way



Solenoid valve,
Sulcilulu valve,
2-position, 3-way
Z-position, o-way

2-position, 3-way

SV10-33



19 (5)

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-25	207 (3000)	10 (3)
HSV10-25	350 (5075)	30 (8)
SV10-25	207 (3000)	22 (6)
SV12-25	240 (3500)	76 (20)

Model	Pressure bar (psi)	Flow lpm (gpm)
SV08-30	207 (3000)	15 (4)
SV38-30	207 (3000)	18 (5)
SV58-30	345 (5000)	15 (4)

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV07-34	207 (3000)	13 (3)
SV10-34	207 (3000)	23 (6)
SV12-34	240 (3500)	60 (16)

Solenoid valve, blocking, normally closed, low flow



Solenoid valve,
2-position, 3-way



Solenoid valve.			
SV12-34	240 (3500)	60 (16)	
SV10-34	207 (3000)	23 (6)	
3 4 0 7 0 1	207 (0000)	10 (0)	

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-26	207 (3000)	1.9 (0.5)
SV38-26	207 (3000)	3.4 (0.9)

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV07-31	207 (3000)	6 (2)
SV08-31	207 (3000)	11 (3)
SV10-31	207 (3000)	22 (6)
SV12-31	240 (3500)	60 (16)

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV07-35	207 (3000)	11 (3)
SV08-35	207 (3000)	11 (3)

Solenoid On/Off Valves

Solenoid valve, poppet type, normally closed, internally piloted, high flow



Solenoid directional valve, 2-position, 4-way, drop-in



Solenoid directional valve, 2-position, 4-way



Model	Pressure bar (psi)	Flow lpm (gpm)
SV38-38	207 (3000)	11 (3)

Solenoid valve,



Pressure Flow Model bar (psi) Ipm (gpm) SV08-43 207 (3000) 11 (3) SV10-43 207 (3000) 22 (6)

2-position, 3-way, drop-in



Solenoid directional valve, 2-position, 4-way, normally closed



Solenoid directional valve, 2-position, 4-way



Model	Pressure bar (psi)	Flow Ipm (gpm)
SV98-T39	45 (650)	30 (8)

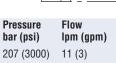
Solenoid directional valve, 2-position, 4-way, open transition

2	(4)
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3	1

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-41	207 (3000)	13 (3)
SV10-41	207 (3000)	26 (7)
SV58-41	345 (5000)	26 (7)

SV08-44 SV10-44

Model



22 (6)

* available with position sensor

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-40	207 (3000)	11 (3)
SV10-40, SV10-P40*	207 (3000)	23 (6)
SV58-40	345 (5000)	11 (3)

Solenoid directional valve, 2-position, 4-way, normally closed

Model

4-way



Ipm (gpm)

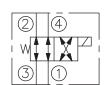
60 (16)

Solenoid valve, 4-way, 2-position, spool type



Solenoid directional valve, 2-position, 4-way, closed transition

* available with position sensor



Solenoid directional	
SV12-41	240 (3500)

valve, 2-position,

Solenoid directional

valve, 2-position,

4-way



Model		Flow Ipm (gpm)
HSV10-44R	350 (5075)	23 (6)

Pressure

bar (psi)

207 (3000)

207 (3000)

Solenoid directional valve, 2-position, 4-way



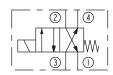
Flow

11 (3)

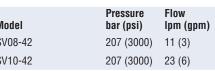
Ipm (gpm)

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV10-40A, SV10-P40A*	207 (3000)	38 (10)

Solenoid directional valve, 2-position, 4-way, open transition



Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-42	207 (3000)	11 (3)
SV10-42	207 (3000)	23 (6)
SV10-42	207 (3000)	23 (6)

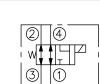


Pressure

bar (psi)

Solenoid directional valve, 2-nosition.
SV08-45
Monei

4-way



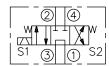
Model	Pressure bar (psi)	Flow Ipm (gpm)
HSV10-40R	350 (5075)	23 (6)
SV12-40R	240 (3500)	60 (16)

	[3] [0]		
	Pressure	Flow	
Model	bar (psi)	lpm (gpm)	
SV12-42	240 (3500)	60 (16)	

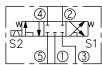
Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-46	207 (3000)	11 (3)

Solenoid On/Off Valves

Solenoid directional valve, 3-position, 4-way, tandem center



Solenoid directional valve, 3-position, 5-way, closed center, load sense port

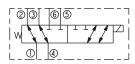


Pressure

bar (psi)

250 (3625)

Solenoid selector valve, 2-position, 6-way



Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-47A	207 (3000)	11 (3)
SV10-47A	240 (3500)	19 (5)

Solonoid directional

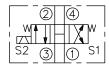
Model

SV10-57C

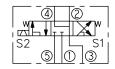


Pressure Flow bar (psi) Ipm (gpm) 207 (3000) 8 (2)

Solenoid directional valve, 3-position, 4-way, open center



Suleliulu uli ettivilai
valve, 3-position,
5-way, motor center,
load sense port



Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-47B	207 (3000)	11 (3)
SV10-47B	240 (3500)	23 (6)

Solenoid directional valve, 3-position, 4-way, closed center

Model

SV08-47C

HSV10-47C

SV10-47C

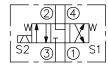
HSV12-47C



Pressure bar (psi)	Flow Ipm (gpm)
207 (3000)	11 (3)
350 (5075)	38 (10)
240 (3500)	23 (6)

350 (5075)

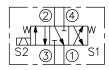
Solenoid directional valve, 3-position, 4-way, motor center



57 (15)

Model	Pressure bar (psi)	Flow Ipm (gpm)
SV08-47D	207 (3000)	11 (3)
HSV10-47D	350 (5075)	34 (9)
SV10-47D	240 (3500)	23 (6)

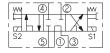
Solenoid directional valve, 3-position, 4-way



Model	Pressure bar (psi)	Flow lpm (gpm)
SV08-47E	207 (3000)	11 (3)
SV10-47E	250 (3625)	30 (8)

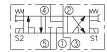
Model	Pressure bar (psi)	Flow lpm (gpm)
SV10-57D	250 (3625)	20 (5)

Solenoid directional valve, 3-position, 5-way, closed center, brake release port



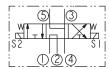
Model		Flow Ipm (gpm)
SV08-58C	207 (3000)	13 (3)
SV10-58C	250 (3625)	30 (8)

Solenoid directional valve, 3-position, 5-way, motor center, brake release port



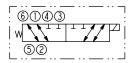
Model	Pressure bar (psi)	Flow lpm (gpm)
SV08-58D	240 (3500)	13 (4)
SV10-58D	250 (3625)	30 (8)

Solenoid directional valve, 3-position, 5-way, motor center, power beyond port



Model	Pressure bar (psi)	Flow lpm (gpm)
SV10-59D	207 (3000)	15 (4)

Solenoid selector valve, 2-position, 6-way



Model	pressure bar (psi)	FIOW Ipm (gpm)
SV12-60	240 (3500)	45 (12)

Electro-proportional Valves



- Designed for reliability in mobile machinery applications and exposed environmental conditions
- · Excellent linearity and low hysteresis
- Hardened precision spools and cages for long life
- Industry common cavity sizes enable interchangeability with non-proportional valves
- Drop-in style, sealed, proportional clutch actuation, and piloting valves
- Series E water/weather-resistant coils with integral connectors rated up to IP69K
- Patented high strength solenoid tube for all 3-position HSP valves

Electro-proportional Valves

Proportional flow control, poppet type, normally closed



	· · · · · · · · · · · · · · · · · · ·	
Model	Pressure bar (psi)	Flow Ipm (gpm)
SP08-20	207 (3000)	22 (6)
SP08-20A	207 (3000)	30 (8)
HSP10-20	350 (5075)	53 (14)
SP10-20	250 (3625)	68 (18)
HSP12-20	350 (5075)	84 (22)
SP12-20	250 (3625)	100 (26)
HSP16-20	350 (5075)	265 (70)
SP16-20	250 (3625)	265 (70)

Proportional flow control, poppet type, normally open



Model	Pressure bar (psi)	Flow Ipm (gpm)
SP08-21	207 (3000)	23 (6)
HSP10-21	350 (5075)	53 (14)
SP10-21	250 (3625)	61 (16)
SP12-21	250 (3625)	200 (53)
HSP16-21	350 (5075)	95 (25)
SP16-21	250 (3625)	265 (70)

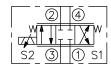
Proportional flow control, poppet type, normally closed, bidirectional

	Pressure	Flow
Model	bar (psi)	lpm (gpm)
SP08-22	207 (3000)	30 (8)

Proportional flow control, spool type, normally closed, bidirectional

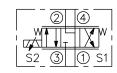
Model	Pressure bar (psi)	Flow lpm (gpm
HSP08-24	350 (5075)	19 (5)
SP08-24	207 (3000)	11 (3)
SP10-24	207 (3000)	27 (7)

Proportional directional control, 3-position, 4-way, closed center



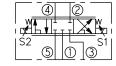
Model	Pressure bar (psi)	Flow lpm (gpm)
SP08-47C	240 (3500)	11 (3)
*HSP10-47C	350 (5075)	33 (9)
SP10-47C	248 (3600)	22 (6)
*HSP12-47C	350 (5075)	56 (15)
SP08-47CL	240 (3500)	8 (2)

Proportional directional control, 3-position, 4-way, motor center



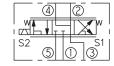
Model	Pressure bar (psi)	Flow lpm (gpm)
SP08-47D	240 (3500)	11 (3)
*HSP10-47D	350 (5075)	35 (9)
SP10-47D	207 (3000)	22 (6)
*HSP12-47D	350 (5075)	56 (15)
SP08-47DL	240 (3500)	8 (2)

Proportional directional valve, 3-position, 5-way, closed center, load sense port



Model	Pressure bar (psi)	Flow lpm (gpm)
SP10-57C	250 (3625)	23 (6)

Proportional directional valve, 3-position, 5-way, motor center, load sense port

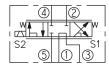


Model	Pressure bar (psi)	Flow Ipm (gpm)
SP10-57D	250 (3625)	23 (6)
SP08-57D	240 (3500)	10 (3)

^{*} US Pat. 8,253,063

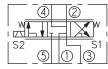
Electro-proportional Valves

Proportional directional valve, 3-position, 5-way, closed center, brake release port



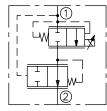
Model	Pressure bar (psi)	Flow lpm (gpm)
SP10-58C	250 (3625)	23 (6)

Proportional directional valve, 3-position, 5-way, motor center, load sense port, brake release



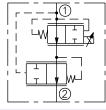
Model	Pressure bar (psi)	Flow Ipm (gpm)
SP10-58D	250 (3625)	23 (6)
SP08-58D	240 (3500)	15 (4)

Pressure-compensated proportional flow control valve, normally closed



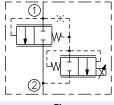
Model	Pressure bar (psi)	Flow Ipm (gpm)
HPV12-20	350 (5075)	68 (18)
PV72-20	240 (3500)	64 (17)

Pressure-compensated proportional flow control valve, normally open



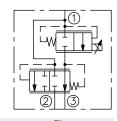
Model	Pressure bar (psi)	Flow lpm (gpm)
HPV12-21	350 (5075)	61 (16)
PV72-21	240 (3500)	56 (15)

Proportional flow control, normally closed



	Pressure	Flow
Model	bar (psi)	lpm (gpm)
PV16-23	240 (3500)	170 (45)

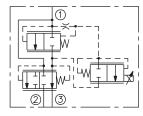
Proportional flow control, normally closed, priority bypass



Model	Pressure bar (psi)	Flow lpm (gpm)
PV08-30	240 (3500)	23 (6)
HPV12-30	350 (5075)	76 (20)
HPV16-30	350 (5075)	151 (40)
PV70-30	240 (3500)	30 (8)
PV72-30	240 (3500)	114 (30)
PV76-30A	240 (3500)	95 (25)

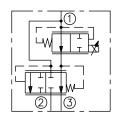
Proportional flow control, 2-stage, normally closed, priority bypass

US Pat. 6,966,329



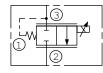
80.4.1	Pressure	Flow
Model	bar (psi)	lpm (gpm)
PV42-M30	240 (3500)	190 (50)

Proportional flow control, normally open, priority bypass



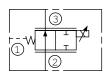
Model	Pressure bar (psi)	Flow lpm (gpm)
HPV12-31	350 (5075)	76 (20)
HPV16-31	350 (5075)	151 (40)
PV70-31	240 (3500)	50 (13)
PV72-31	240 (3500)	114 (30)

Proportional flow control, normally closed



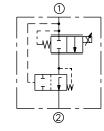
Model	Pressure bar (psi)	Flow Ipm (gpm)
PV70-33	207 (3000)	30 (8)
PV72-33	240 (3500)	75 (20)

Proportional flow control, normally open



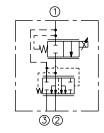
Model	Pressure bar (psi)	Flow Ipm (gpm)
PV70-35	207 (3000)	30 (8)
PV72-35	207 (3000)	75 (20)
PV72-35	207 (3000)	75 (20)

Proportional flow regulator, normally closed



Model	Pressure bar (psi)	Flow Ipm (gpm)
PFR70-33x-E	207 (3000)	30 (8)
PFR72-33x-L	207 (3000)	60 (16)

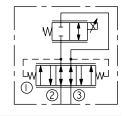
Proportional flow regulator, normally closed, priority bypass



Model		Flow Ipm (gpm)
PFR70-33x-F	207 (3000)	30 (8)
PFR70-33x-J	207 (3000)	30 (8)
PFR72-33x-J	207 (3000)	60 (16)

Pressure compensated proportional flow control, normally closed

US Pat. 6,167,906



Model	Pressure bar (psi)	Flow lpm (gpm)
ZL70-30	240 (3500)	20 (5)

^{*} US Pat. 8,253,063

Electro-proportional Valves

Proportional pressure control valve, relief, increasing pressure with current



Model	Pressure bar (psi)	Flow Ipm (gpm)
TS08-20	35 (500)	4 (1)
TS38-20	248 (3600)	11 (3)
TS58-20	345 (5000)	8 (2)

Proportional pressure control valve, relief, decreasing pressure with current



US Pat. 6,267,350

	Pressure	Flow
Model	bar (psi)	lpm (gpm)
TS38-21	240 (3500)	1.1 (0.3)
TS58-21F	393 (5700)	1.9 (0.5)

Proportional pressure control valve, pilot operated, relief, increasing pressure with current



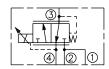
Model	Pressure bar (psi)	Flow Ipm (gpm)
TS10-26	240 (3500)	95 (25)
TS12-26	240 (3500)	189 (50)

Proportional pressure control valve, pilot operated, relief, decreasing pressure with current



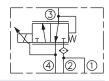
Model	Pressure bar (psi)	Flow Ipm (gpm)
TS08-27	240 (3500)	25 (6)
TS10-27	275 (4000)	76 (20)
TS12-27	240 (3500)	186 (49)

Proportional pressure reducing/relieving valve, pilot operated



Model	Pressure bar (psi)	Flow Ipm (gpm)
TS98-30	24 (350)	30 (8)

Proportional pressure reducing/relieving valve, pilot operated



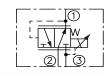
Model	Pressure bar (psi)	Flow Ipm (gpm)
TS90-31	207 (3000)	38 (10)

Proportional pressure reducing/relieving valve, pilot operated, drop-in



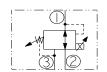
	Pressure	Flow
Model	bar (psi)	lpm (gpm)
TS98-T34	30 (435)	30 (8)

Proportional pressure reducing/relieving valve, pilot operated



	Pressure	Flow
Model	bar (psi)	lpm (gpm)
TS10-36	240 (3500)	57 (15)
TS12-36	275 (4000)	189 (50)

Proportional pressure reducing/relieving valve, pilot operated, decreasing pressure with current



Model	Pressure bar (psi)	Flow lpm (gpm)
TS12-37F	276 (4000)	190 (50)

Proportional pressure reducing/relieving valve



Model	Pressure bar (psi)	Flow Ipm (gpm)
EHPR08-33	207 (3000)	4 (1)

Proportional pressure reducing/relieving valve, drop-in



Model	Pressure bar (psi)	Flow Ipm (gpm)
EHPR98-T33	240 (3500)	4 (1)

Proportional pressure reducing/relieving valve, drop-in



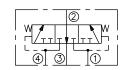
Model	Pressure bar (psi)	Flow lpm (gpm)
EHPR98-T35	103 (1500)	6 (2)
EHPR98-T38	240 (3500)	19 (5)
EHPR98-T38B	240 (3500)	19 (5)



- Industry-common cavity sizes
 -04, -08, -10, -12, -16, -20 and -42
- Hydraulically piloted or manually-operated directional and logic valves enable circuit flexibility and performance optimization
- Proportional, piloted 3-position, 4-way directional valves for flow rates up to 170 lpm (45 gpm)
- Hardened precision seats, spools and cages for long life and low leakage

Directional Valves

Brake shuttle



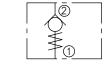
Model	Pressure bar (psi)	Flow Ipm (gpm)
BV10-40	240 (3500)	8 (2)
HBV10-40	345 (5000)	8 (2)

Check valve



Model	Pressure bar (psi)	Flow lpm (gpm)	
CV04-20	240 (3500)	5 (1.5)	
CV04-B20	240 (3500)	5 (1.3)	
HCV06-20	350 (5075)	19 (5)	
CV08-20	240 (3500)	30 (8)	
HCV08-20	350 (5075)	30 (8)	
CV10-20	240 (3500)	75 (20)	
HCV10-20	350 (5075)	76 (20)	
CV50-20	345 (5000)	57 (15)	
CV12-20	240 (3500)	95 (25)	
HCV12-20	350 (5075)	95 (25)	
CV16-20	240 (3500)	151 (40)	
HCV16-20	350 (5075)	151 (40)	
CV42-M20	240 (3500)	378 (100)	
HCV42-M20	350 (5075)	303 (80)	

Check valve



Model	Pressure bar (psi)	Flow Ipm (gpm)
CV08-21	240 (3500)	30 (8)
CV12-21	240 (3500)	114 (30)
CV10-24	240 (3500)	57 (15)

Check valve



Model CV10-28	Pressure bar (psi) 240 (3500)	Flow (ppm) 45 (12)
Check valve		3 2

Model	Pressure bar (psi)	Flow Ipm (gpm)
HCV16-30	350 (5075)	151 (40)

Check valve disk



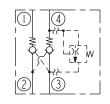
Model	Pressure bar (psi)	Flow Ipm (gpm)
CVD08	250 (3625)	1.9 (0.5)
CVD10	250 (3625)	1.9 (0.5)

Pilot operated check valve, dual



Model	Pressure bar (psi)	Flow Ipm (gpm)
DC08-40	240 (3500)	19 (5)

Pilot operated check valve, dual, optional thermal relief



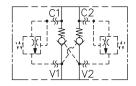
Model	bar (psi)	lpm (gpm)
DC10-40	240 (3500)	30 (8)

Pilot operated check valve, dual cartridges in manifold



Model	bar (psi)	lpm (gpm)
DCV08	240 (3500)	30 (8)
HDCV16	350 (5075)	151 (40)

Pilot operated check valve with thermal relief, dual cartridges in manifold



Model	Pressure bar (psi)	Flow Ipm (gpm)
DCV10	240 (3500)	76 (20)

Logic element, spool type, 2-position, 2-way, externally piloted



Low side (hot oil)
shuttle valve,
springless



Manual 2-position,				
2-way valve, pull t	0			
open, spring retur	n			

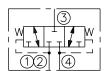


	Pressure	Flow
Model	bar (psi)	lpm (gpm)
EP08-35	345 (5000)	38 (10)
EP10-S35	345 (5000)	76 (20)
EP12-S35	345 (5000)	151 (40)
EP16-S35	240 (3500)	189 (50)
HEP16-S35	350 (5075)	190 (50)
EP20-S35	345 (5000)	379 (100)
HEP42-S35	350 (5075)	379 (100)

Model	Pressure bar (psi)	Flow Ipm (gpm)
HS10-42	207 (3000)	38 (10)
HS50-42	207 (3000)	38 (10)
HS52-42	345 (5000)	45 (12)



Low side (hot oil) shuttle valve



Manual 2-position,			
2-way valve, pull to			
open, push to close			



Logic element, poppet
type, 2-position, 2-way,
externally piloted

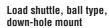
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L	0

Model	Pressure bar (psi)	Flow Ipm (gpm)
HS50-43	345 (5000)	132 (35)
HS52-43	345 (5000)	113 (30)

Pressure Model lpm (gpm) bar (psi) MP10-21 207 (3000) 57 (15)

Pressure







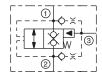
Manual 2-position,
2-way valve, pull to
open, with lock
•

Model

MP10-22

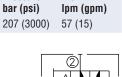


Logic element, poppet type, 2-position, 2-way, externally piloted



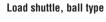
Model	Pressure bar (psi)	Flow lpm (gpm)
LS04-B30	240 (3500)	5 (1.3)
HLS06-B30	350 (5075)	8 (2)

Manual 2-position, 3-way valve, pull to shift, blocked transition



Flow

Model	Pressure bar (psi)	Flow lpm (gpm)
HEP16-S39	350 (5075)	190 (50)
EP20-S39	240 (3500)	285 (75)
HEP42-S39	350 (5075)	284 (75)





	Pressure	Flow
Model	bar (psi)	lpm (gpm)
MP08-30	240 (3500)	25 (7)
MP58-30	345 (5000)	25 (7)

Logic element, spool type, vented



Model	Pressure bar (psi)	Flow lpm (gpm)
HLS06-30	350 (5075)	8 (2)
LS08-30	240 (3500)	19 (5)
LS10-30	240 (3500)	30 (8)
LS50-30	345 (5000)	30 (8)

Manual 2-position, 2-way valve, pull to open, spring return, vented spring



	Pressure	Flow
Model	bar (psi)	lpm (gpm)
EV58-34	345 (5000)	38 (10)
EV10-S34	345 (5000)	76 (20)
EV12-S34	345 (5000)	151 (40)
EV16-S34	240 (3500)	189 (50)
HEV16-S34	350 (5075)	190 (50)
EV20-S34	345 (5000)	379 (100)
HEV42-S34	350 (5075)	379 (100)

Load shuttle, inverted	3 W

Model	Pressure bar (psi)	Flow Ipm (gpm)
MP08-34	240 (3500)	38 (10)

Logic element, poppet type, vent to open



Model

LS10-41

y valve, pull to spring return, transition

	3 1	
ure si)	Flow Ipm (apm)	

	Pressure	Flow
Model	bar (psi)	lpm (gpm)
HEV12-S38	350 (5075)	114 (30)

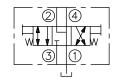
Model	Pressure bar (psi)	Flow Ipm (gpm)
MP08-40	240 (3500)	12 (3)
MP10-40	207 (3000)	22 (6)

Manual 2-position, 4-way valve, pull to shift, spring return, closed transition





Manual rotary, 3-position, 4-way valve, motor center



Model	Pressure bar (psi)	Flow Ipm (gpm)
MP08-41	240 (3500)	12 (3)
MP10-41	207 (3000)	12 (3)

Pressure

bar (psi)

207 (3000)

Manual 2-position, 4-way valve, pull to shift, spring return, closed transition



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Flow	I
lpm (gpm)	

Manual 2-position, 4-way valve, pull to shift, spring return, open transition

Model

MP10-42



12 (3)

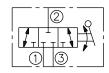
Model	Pressure bar (psi)	Flow Ipm (gpm)
MP10-43	207 (3000)	12 (3)

Manual rotary, 2-position, 3-way valve, blocked transition



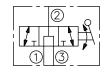
Model	Pressure bar (psi)	Flow Ipm (gpm)
MR10-31	240 (3500)	38 (10)

Manual rotary, 3-position, 3-way valve, closed center



Model	Pressure bar (psi)	Flow Ipm (gpm)
MR10-37A	240 (3500)	38 (10)

Manual rotary, 3-position, 3-way valve, open center

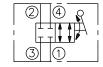


Model	Pressure bar (psi)	Flow Ipm (gpm)
MR10-37B	240 (3500)	38 (10)

 Model
 Pressure bar (psi)
 Flow lpm (gpm)

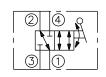
 MR10-40
 240 (3500)
 11 (3)

Manual rotary, 2-position, 4-way valve, blocked transition



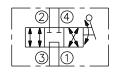
Pressure bar (psi)	Flow Ipm (gpm)
240 (3500)	11 (3)
	bar (psi)

Manual rotary, 2-position, 4-way valve, open transition, port 4 blocked



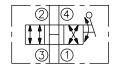
Model	Pressure bar (psi)	Flow Ipm (gpm)
MR10-43	240 (3500)	11 (3)

Manual rotary, 3-position, 4-way valve, tandem center



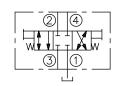
Model	bar (psi)	lpm (gpm)
MR10-47A	240 (3500)	11 (3)

Manual rotary, 3-position, 4-way valve, open center



Model	Pressure bar (psi)	Flow Ipm (gpm)
MR10-47B	240 (3500)	11 (3)

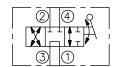
Manual rotary, 3-position, 4-way valve, closed center



Model	Pressure bar (psi)	Flow Ipm (gpm)
MR10-47C	240 (3500)	11 (3)

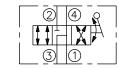
Model	Pressure bar (psi)	Flow Ipm (gpm)
MR10-47D	240 (3500)	11 (3)

Manual rotary, 3-position, 4-way valve, tandem center



Model	Pressure bar (psi)	Flow Ipm (gpm)
MR10-47F	240 (3500)	11 (3)

Manual rotary, 3-position, 4-way valve, motor center



Model	Pressure bar (psi)	Flow Ipm (gpm)
MR10-47G	240 (3500)	11 (3)

Manual valve, push to open



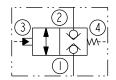
Model	Pressure bar (psi)	Flow Ipm (gpm)
MV06-20	240 (3500)	115 (30)
MV08-22	207 (3000)	38 (10)

Check, pilot to open see catalog for pilot ratio



Model	Pressure bar (psi)	Flow lpm (gpm)
PC08-30	240 (3500)	26 (7)
HPC08-30	350 (5075)	30 (8)
PC10-30	240 (3500)	26 (7)
PC10-32	240 (3500)	30 (8)

Piloted directional element, balanced poppet, bidirectional, normally closed



Spool valve, piloted, 2-position, 2-way, normally closed, external vent



Spool valve, piloted,	3 -
2-position, 3-way, internal vent, open	
transition	

Model	Pressure bar (psi)	Flow Ipm (gpm)	
HPC42-J48	350 (5075)	380 (100)	

Piloted directional element, balanced poppet, bidirectional, normally open

Model	Pressure bar (psi)	Flow lpm (gpm)
PD10-34	240 (3500)	38 (10)
PD12-34	240 (3500)	113 (30)

Spool valve, piloted, 2-position, 2-way, normally closed,

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Model	Pressure bar (psi)	Flow Ipm (gpm)
PD10-42	240 (3500)	38 (10)
PD12-42	240 (3500)	113 (30)
PD16-42	240 (3500)	189 (50)
PD42-M42	345 (5000)	265 (70)

Model	Pressure bar (psi)	Flow Ipm (gpm)
HPC42-J49	350 (5075)	380 (100)

Check, pilot to open



Model	Pressure bar (psi)	Flow Ipm (gpm)
PD10-35	240 (3500)	38 (10)
PD12-35	240 (3500)	113 (30)

Spool valve, piloted, 2-position, 3-way, external vent

Spool valve, piloted, 2-position, 3-way, internal vent, open transition

internal vent



Model	Pressure bar (psi)	Flow lpm (gpm)
PD10-44	240 (3500)	32 (8)
PD12-44	240 (3500)	113 (30)
PD16-44	240 (3500)	189 (50)
HPD16-44	350 (5075)	170 (45)
HPD42-M44	350 (5075)	265 (70)

Model	Pressure bar (psi)	Flow Ipm (gpm)
PCV10	240 (3500)	60 (16)
HPCV16	350 (5075)	151 (40)
PCV16	240 (3500)	151 (40)

Spool valve, piloted, 2-position, 2-way, normally open, external vent



Model	Pressure bar (psi)	Flow Ipm (gpm)
PD10-40	240 (3500)	38 (10)
PD12-40	240 (3500)	113 (30)
PD16-40	240 (3500)	170 (45)
PD42-M40	345 (5000)	265 (70)

Spool valve, piloted, 2-position, normally open

Spool valve, piloted, 2-position, normally

closed

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Model	Pressure bar (psi)	Flow Ipm (gpm)
PD10-30	240 (3500)	38 (10)
PD12-30	240 (3500)	113 (30)

Spool valve, piloted, 2-position, 2-way, normally closed. internal vent

Model

PD10-32



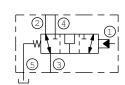
Flow

lpm (gpm)

Model	Pressure bar (psi)	Flow lpm (gpm)
PD08-41	241 (3500)	8 (2)
PD10-41	240 (3500)	45 (12)
PD12-41	240 (3500)	113 (30)
PD16-41	240 (3500)	189 (50)
PD42-M41	345 (5000)	265 (70)

Model	Pressure bar (psi)	Flow lpm (gpm)
PD10-45	240 (3500)	45 (12)
PD12-45	240 (3500)	113 (30)
PD16-45	240 (3500)	189 (50)
HPD16-45	350 (5075)	170 (45)
PD42-M45	345 (5000)	265 (70)
HPD42-M45	350 (5075)	265 (70)

Spool valve, piloted, 2-position, 3-way, open transition



Model	Pressure bar (psi)	Flow Ipm (gpm)
PD10-50	240 (3500)	38 (10)

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PD12-32	240 (3500)	113 (30)	

Pressure

bar (psi)

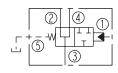
240 (3500) 38 (10)

Spool valve, piloted, 2-position, 3-way, open transition



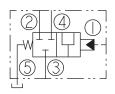
Model	Pressure bar (psi)	Flow Ipm (gpm)
PD12-S50	240 (3500)	95 (25)
HPD16-S50	350 (5075)	151 (40)
PD16-S50	240 (3500)	170 (45)
PD42-S50	345 (5000)	265 (70)
HPD42-S50	350 (5075)	265 (70)

Spool valve, piloted, 2-position, 3-way



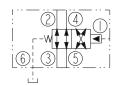
Model	Pressure bar (psi)	Flow lpm (gpm)
Monei	uai (hai)	ihiii (Ahiii)
PD10-51	240 (3500)	45 (12)
HPD16-S51	350 (5075)	151 (40)
PD16-S51	240 (3500)	151 (40)
HPD42-S51	240 (3500)	246 (65)

Spool valve, piloted, 2-position, 3-way



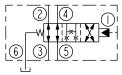
Model	Pressure bar (psi)	Flow Ipm (gpm)
HPD16-S52	350 (5075)	151 (40)
HPD42-S52	350 (5075)	265 (70)

Spool valve, piloted, 2-poition, 4-way



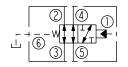
Model	Pressure bar (psi)	Flow Ipm (gpm)
HPD16-S60	350 (5075)	95 (25)
HPD42-S60	350 (5075)	189 (50)

Spool valve, piloted, 2-position, 4-way, open transition



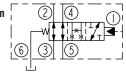
	Pressure	Flow
Model	bar (psi)	lpm (gpm)
PD12-S60N	345 (5000)	56 (15)
PD16-S60N	240 (3500)	95 (25)
PD42-S60N	324 (4700)	189 (50)

Spool valve, piloted, 2-position, 4-way



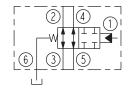
Model	Pressure bar (psi)	Flow Ipm (gpm)
HPD42-S61	350 (5075)	189 (50)
HPD16-S61	350 (5075)	152 (40)

Spool valve, piloted, 2-position, 4-way, open transition



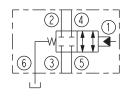
Model	Pressure bar (psi)	Flow lpm (gpm)
PD12-S61N	240 (3500)	56 (15)
PD16-S61N	240 (3500)	151 (40)

Spool valve, piloted, 2-position, 4-way



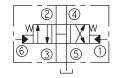
Model	Pressure bar (psi)	Flow Ipm (gpm)
PD10-S62	250 (3625)	53 (14)
HPD42-S62	350 (5075)	189 (50)
HPD16-S62	350 (5075)	152 (40)

Spool valve, piloted, 2-position, 4-way



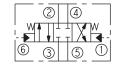
Model	Pressure bar (psi)	Flow lpm (gpm)
PD16-S63	240 (3500)	151 (40)
HPD42-S63	350 (5075)	189 (50)
HPD16-S63	350 (5075)	152 (40)

Spool valve, piloted, 3-position, 4-way, open center



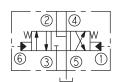
Model	Pressure bar (psi)	Flow Ipm (gpm)
PD42-S67B	324 (3625)	189 (50)

Spool valve, piloted, 3-position, 4-way, closed center



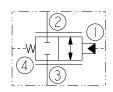
	Pressure	Flow
Model	bar (psi)	lpm (gpm)
HPD12-S67C	350 (5075)	57 (15)
PD16-S67C	240 (3500)	95 (25)
HPD16-S67C	350 (5075)	95 (25)
HPD42-S67C	350 (5075)	189 (50)

Spool valve, piloted, 3-position, 4-way, motor center

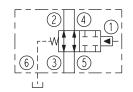


Model	Pressure bar (psi)	Flow lpm (gpm)
HPD12-S67D	350 (5075)	57 (15)
PD16-S67D	240 (3500)	95 (25)
HPD16-S67D	350 (5075)	95 (25)
HPD42-S67D	350 (5075)	189 (50)

Piloted proportional spool valve, normally closed



Spool valve, piloted, proportional, 4-way



Spool valve, piloted, proportional, 3-position, 4-way, motor center

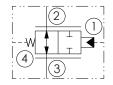
US Pat. 6,554,014



Model	Pressure bar (psi)	Flow Ipm (gpm)
HPE16-44	350 (5075)	95 (25)
HPE42-M44	350 (5075)	170 (45)

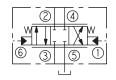
Pressure Model bar (psi) HPE42-S62 350 (5075)

Piloted proportional spool valve, normally open



Spool valve, piloted, proportional, 3-position, 4-way, closed center

US Pat. 6,554,014



Flow

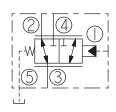
Ipm (gpm)

170 (45)

Model	Pressure bar (psi)	Flow lpm (gpm)
PE12-S67K	345 (5000)	45 (12)
HPE16-S67K	350 (5075)	95 (25)
PE16-S67K	345 (5000)	90 (24)
PE42-S67K	345 (5000)	170 (45)
HPE42-S67K	345 (5000)	170 (45)

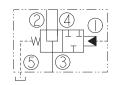
Model	Pressure bar (psi)	Flow Ipm (gpm)
HPE16-45	350 (5075)	95 (25)
HPE42-M45	350 (5075)	170 (45)

Spool valve, piloted, proportional, 3-way



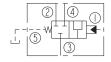
Model	Pressure bar (psi)	Flow Ipm (gpm)
HPE42-S50	350 (5075)	170 (45)

Spool valve, piloted, proportional, 3-way



Model	Pressure bar (psi)	Flow lpm (gpm)
HPE42-S51	350 (5075)	170 (45)

Spool valve, piloted, proportional, 3-way

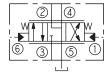


Model	Pressure bar (psi)	Flow Ipm (gpm)
HPE42-S52	350 (5075)	170 (45)

	Pressure	Flow
Model	bar (psi)	lpm (gpm)
PE12-S67C	345 (5000)	45 (12)
HPE16-S67C	350 (5075)	95 (25)
PE16-S67C	345 (5000)	90 (24)
HPE42-S67C	350 (5075)	170 (45)
PE42-S67C	345 (5000)	170 (45)

Spool valve, piloted, proportional, 3-position, 4-way, motor center

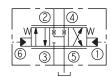
US Pat. 6,554,014



Model	Pressure bar (psi)	Flow Ipm (gpm)
PE12-S67D	345 (5000)	45 (12)
HPE16-S67D	350 (5075)	95 (25)
PE16-S67D	345 (5000)	90 (24)
PE42-S67D	345 (5000)	170 (45)
HPE42-S67D	350 (5075)	170 (45)

Spool valve, piloted, proportional, 3-position, 4-way, motor center

US Pat. 6,554,014



Model	Pressure bar (psi)	Flow lpm (gpm)
PE12-S67H	345 (5000)	45 (12)
HPE16-S67H	350 (5075)	95 (25)
PE16-S67H	345 (5000)	90 (24)
PE42-S67H	345 (5000)	170 (45)
HPE42-S67H	350 (5075)	170 (45)



- Variable or fixed orifice restrictor valves
- · Pressure compensated flow regulators
- · Pressure compensators for restrictive, bypass and priority circuits, with load-sensing system compatibility
- · Optional settings and adjustment styles available
- Flow dividers/combiners for cylinder synchronizing and anti-stall applications
- · Industry common cavity sizes

Flow Control Valves

Pressure

bar (psi)

207 (3000)

240 (3500)

345 (5000)

Pressure compensator

Pressure compensator

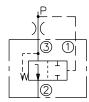
Model

EC10-30

EC12-30

EC50-30

Pressure compensator



Flow

30 (8)

58 (15)

30 (8)

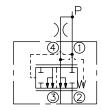
Ipm (gpm)

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3	① - -

Model	Pressure bar (psi)	Flow Ipm (gpm)
EC12-34	240 (3500)	83 (22)
HEC12-34	350 (5075)	83 (22)
EC16-34	240 (3500)	170 (45)

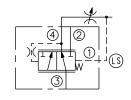
Pressure compensator,

bypass type



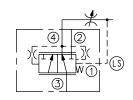
Model	Pressure bar (psi)	Flow Ipm (gpm)
EC10-40	207 (3000)	38 (10)
EC12-40	240 (3500)	80 (21)
EC16-40	240 (3500)	180 (48)

Pressure compensator with static load sense



Model	Pressure bar (psi)	Flow Ipm (gpm)
EC10-42	240 (3500)	38 (10)
EC50-42	345 (5000)	38 (10)
EC12-42	345 (5000)	76 (20)
HEC12-42	350 (5075)	95 (25)
EC42-M42	240 (3500)	303 (80)
EC16-42	240 (3500)	190 (50)
EC56-42	345 (5000)	150 (40)

Pressure compensator with dynamic load sense



Model	Pressure bar (psi)	Flow lpm (gpm)
EC10-43	240 (3500)	34 (9)
EC50-43	345 (5000)	45 (12)
EC12-43	345 (5000)	95 (25)
HEC12-43	350 (5075)	95 (25)
EC16-43	240 (3500)	190 (50)
HEC32-43	350 (5075)	530 (140)
EC42-M43	240 (3500)	303 (80)

EC12-32
HEC12-32
EC16-32
HEC16-32

Model EC08-32 EC10-32

Pressure bar (psi)	Flow lpm (gpm)
240 (3500)	11 (3)
207 (3000)	38 (10)
240 (3500)	57 (15)
350 (5075)	83 (22)
240 (3500)	152 (40)
350 (5075)	151 (40)

Flow control with reverse flow check



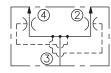
Model	Pressure bar (psi)	Flow Ipm (gpm)
FC10-20	240 (3500)	45 (12)
FC12-20	240 (3500)	129 (34)
FC08-20F	240 (3500)	45 (12)

Flow control with reverse flow check



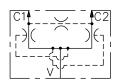
Model	Pressure bar (psi)	Flow Ipm (gpm)
FC10-21	240 (3500)	57 (15)

Flow divider/combiner



Model	Pressure bar (psi)	Flow lpm (gpm)
FD50-45	345 (5000)	57 (15)
FD52-45	345 (5000)	106 (28)
FD56-45	345 (5000)	197 (52)

Flow divider/combiner, cartridge in manifold



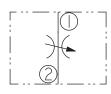
Model	Pressure bar (psi)	Flow Ipm (gpm)
FDC16	207 (3000)	151 (40)

Flow regulator, pressure compensated



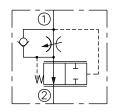
Model	Pressure bar (psi)	Flow Ipm (gpm)
FR04-20F	240 (3500)	3 (0.8)
FR08-20F	240 (3500)	8 (2)
FR10-20F	240 (3500)	23 (6)
FR50-20F	345 (5000)	23 (6)
FR12-20F	345 (5000)	55 (15)
FR16-20F	240 (3500)	113 (30)

Manual rotary flow control



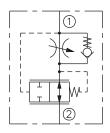
Model	Pressure bar (psi)	Flow Ipm (gpm)
MR10-20	240 (3500)	53 (14)

Flow regulator, pressure compensated



Model	Pressure bar (psi)	Flow Ipm (gpm)
FR12-23	240 (3500)	77 (20)

Flow regulator, pressure compensated



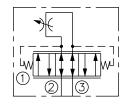
Model	Pressure bar (psi)	Flow Ipm (gpm
R50-23	345 (5000)	12 (3)
R50-28	345 (5000)	34 (9)

Flow regulator, pressure compensated, priority bypass type



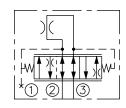
Model	Pressure bar (psi)	Flow lpm (gpm)
FR08-30F	207 (3000)	11 (3)
FR10-30F	207 (3000)	38 (10)
FR12-30F	240 (3500)	95 (25)
FR16-30F	240 (3500)	113 (30)

Flow regulator, pressure compensated, with adjustable orifice



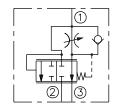
Model	Pressure bar (psi)	Flow Ipm (gpm)
FR10-32	240 (3500)	19 (5)
HFR10-32	350 (5075)	19 (5)

Flow regulator, pressure compensated, fixed orifice



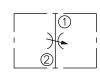
Model	Pressure bar (psi)	Flow lpm (gpm)
FR10-32F	240 (3500)	19 (5)
HFR10-32F	350 (5075)	19 (5)

Flow regulator, pressure compensated, bypass type, with adjustable orifice



Model	Pressure bar (psi)	Flow Ipm (gpm)
FR10-33	240 (3500)	26 (7)
FR12-33	240 (3500)	114 (30)
FR10-39	240 (3500)	57 (15)

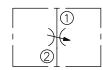
Needle valve



Model Pressure Flow bar (psi) Ipm (g		Flow lpm (gpm)
NV08-20	240 (3500)	42 (11)
NV10-20	240 (3500)	45 (12)
NV12-20	240 (3500)	114 (30)
NV10-22	240 (3500)	57 (15)

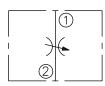
Flow Control Valves

Needle valve, positive shut-off



Model	Pressure bar (psi)	Flow Ipm (gpm)
NV08-21	240 (3500)	38 (10)
NV10-21	240 (3500)	57 (15)

Needle valve, fine adjustment



Model	Pressure bar (psi)	Flow Ipm (gpm)
NV08-23	240 (3500)	38 (10)



- · Pressure relief, reducing/relieving, unloading and sequencing operations
- Industry common cavity sizes up to -16 303 lpm (80 gpm)
- · Pilot-operated, direct-acting, and differential-area pressure regulators for all application conditions
- RVD valve offers fast response with low pressure rise, low hysteresis, and low internal leakage
- Operating pressures up to 350 bar (5075 psi)
- · Optional spring ranges and adjustment styles
- Externally plumbed pressure reducing options

Model

drain

ER10-S30

ER12-S30

Kickdown sequence

valve, internal pilot/

Torque divider

Pressure Control Valves

Counterbalance valve



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US Pat. 7.069.945

bidirectional, vented

Relief valve,

Model

CR08-38



Flow

30 (8)

Ipm (gpm)

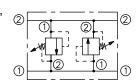
Logic element, spool type, pressure reducing



Model	
CB10-30	

Flow Pressure bar (psi) Ipm (gpm) 207 (3000) 19 (5)

Crossover relief valve, direct acting, dual cartridges in manifold



Pressure

bar (psi)

207 (3000)

Pressure bar (psi)	Flow Ipm (gpm)
345 (5000)	68 (18)
345 (5000)	114 (30)

Relief valve. bidirectional



343 (3000)	114 (30)
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Model

Relief valve, bidirectional

Flow

60 (16)

Ipm (gpm)

Pressure

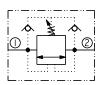
bar (psi)

240 (3500)

Model	Pressure bar (psi)	Flow lpm (gpm)
CRV08-20	228 (3300)	22 (6)
CRV10-20	240 (3500)	38 (10)

Pressure Flow Model bar (psi) Ipm (gpm) KS10-30 207 (3000) 11 (3)

CR10-28



Crossover relief valve, differential area, dual	
cartridges in manifold	

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Pressure Flow Model lpm (gpm) bar (psi) CR08-28H 276 (4000) 38 (10)

Model	Pressure bar (psi)	Flow Ipm (gpm)
CRV08-22	180 (2600)	30 (8)
CRV10-22	240 (3500)	113 (30)

Model	bar (psi)	lpm (gpm)
HTD10-40	350 (5075)	57 (15)

Pressure reducing/ relieving valve



Sequence valve with external pilot, internal



Sequence valve, 3-way, external pilot and drain



Model	Pressure bar (psi)	Flow Ipm (gpm)
PR08-32	240 (3500)	11 (3)
PR10-32	207 (3000)	30 (8)

Model	bar (psi)	lpm (gpm)
PR08-32	240 (3500)	11 (3)
PR10-32	207 (3000)	30 (8)

Pressure Flow Model bar (psi) Ipm (gpm) PS08-32 240 (3500) 19 (5) 207 (3000) PS10-32 38 (10) PS10-33 240 (3500) 23 (6)

Pressure Flow Model bar (psi) Ipm (gpm) PS10-43 240 (3500) 38 (10) PS50-43 414 (6000) 38 (10)

Pressure reducing/ relieving valve, pilot operated



Sequence valve with
internal pilot and drain



Relief valve, direct acting, poppet type	0

Model	Pressure bar (psi)	Flow Ipm (gpm)
PR10-36	240 (3500)	56 (15)
PR50-36	345 (5000)	56 (15)
PR12-36	275 (4000)	189 (50)

Pressure Flow Model bar (psi) Ipm (gpm) PS10-34 207 (3000) 117 (31)

Pressure

bar (psi)

Pressure Flow Model bar (psi) Ipm (gpm) RV08-20 275 (4000) 23 (6) RV58-20 345 (5000) 22 (6) RV10-20 228 (3300) 38 (10) Relief valve, pressure

Pressure reducing/ relieving valve, direct acting



Sequence valve with internal pilot, external drain

normally closed with

external pilot and drain

Model



Flow

56 (15)

56 (15)

Ipm (gpm)

	L .	L <u>3</u> 1	
	Pressure	Flow	
Model	bar (psi)	lpm (gpm)	
RV10-21F	228 (3300)	25 (7)	

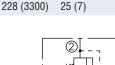
Model	Pressure bar (psi)	Flow Ipm (gpm)
PR58-38	345 (5000)	19 (5)
PR50-38	345 (5000)	72 (19)

Pressure

PS10-36 240 (3500) PS50-36 331 (4800) Sequence valve,

Relief valve. differential area, poppet type

regulating, spool type



Pressure reducing/ relieving valve



Flow

11 (3)

Ipm (gpm)

Model	Pressure bar (psi)	Flow Ipm (gpm)
PS10-40	240 (3500)	38 (10)
PS50-40	345 (5000)	38 (10)

Flow **Pressure** Model bar (psi) Ipm (gpm) RV08-22 30 (8) 248 (3600) RV10-22 240 (3500) 114 (30) RV50-22 345 (5000) 76 (20)

Model bar (psi) PRES50-30 345 (5000) Sequence valve with

internal pilot and drain



Sequence valve,
normally open with
external pilot and drain



Flow Ipm (gpm) 38 (10)

Relief valve, pilot operated, spool type	

Model	Pressure bar (psi)	Flow lpm (gpm)	Model	Pressure bar (psi)
PS08-30	240 (3500)	22 (6)	PS10-41	240 (3500)
PS10-30	207 (3000)	38 (10)		
PS10-31	240 (3500)	22 (6)		

Model	Pressure bar (psi)	Flow Ipm (gpm)
RV10-26	240 (3500)	114 (30)
RV50-26	345 (5000)	114 (30)
RV12-26	240 (3500)	170 (45)
RV16-26	275 (4000)	303 (80)
RV52-26	345 (5000)	170 (45)
RV56-26	345 (5000)	379 (100)

Relief valve, pilot operated with reverse-flow check

U.S. Pats. 7,069,945 7,069,945



Model	Pressure bar (psi)	Flow Ipm (gpm)
RV10-28	289 (4200)	114 (30)
RV50-28	345 (5000)	114 (30)

Relief valve, direct acting, poppet type, low flow



Model	Pressure bar (psi)	Flow Ipm (gpm)
RV08-29	240 (3500)	1.9 (0.5)

Relief valve, direct acting, poppet type



Model	Pressure bar (psi)	Flow Ipm (gpm)
HRVD08-20	240 (3500)	53 (14)
RVD50-20	350 (5075)	114 (30)
RVD50-20P	385 (5575)	114 (30)

Thermal relief valve, poppet type



Model	Pressure bar (psi)	Flow lpm (gpm)
TR04-B20	414 (6000)	no rating

Unloading pilot, internal drain



Model	Pressure bar (psi)	Flow lpm (gpm)
UP10-31	207 (3000)	4 (1)

Remote sequence valve, unloading pilot



Model	Pressure bar (psi)	Flow Ipm (gpm)
UP10-40	207 (3000)	4 (1)

Accessories

HydraForce	Cavity
Valve Size	Thread Size
04	7/16-20UNF-2B
07	5/8-18UNF-2B
08, 38, 58, 98	3/4-16UNF-2B
10, 50, 70	7/8-14UNF-2B
12, 52, 72	1-1/16-12UN-2B
16, 76	1-5/16-12UN-2B
20	1-5/8-12UN-2B
42	M42 x 2,0-6H



Valve Housings

Single cavity housings are available in a wide variety of port sizes for industry-common valve cavity sizes. Anodized aluminum housings are rated up to 240 bar (3500 psi). Steel and ductile iron housings are available in select sizes for high-pressures up to 350 bar (5075 psi).

Custom Manifold Accessories

A full line of manifold accessories are available from stock including: cavity plugs, orifice discs, port plugs, orifice plugs, pilot pistons, screen cartridges, as well as cavity form tools and finishing tools.

Hand Pumps

Three versions of hand operated piston and check valve pumps are available for manual operation of piloted features like brake release or emergency lowering of power-down functions.

Hand Pumps

Hand pump see catalog for operating force requirements



Model	Pressure bar (psi)	Disp. cm³ (in³)
HP10-20	207 (3000)	1.36 (0.083)
HP10-21	207 (3000)	10.6 (0.65)
HP16-21	207 (3000)	21.3 (1.3)



MAIN HEADQUARTERS, ENGINEERING AND MANUFACTURING FACILITY IN LINCOLNSHIRE ILLINOIS, JUST NORTH OF CHICAGO.



INNOVATION AND TECHNOLOGY CENTER IN VERNON HILLS, ILLINOIS.



EUROPEAN HEADQUARTERS, ENGINEERING AND MANUFACTURING FACILITY IN BIRMINGHAM, ENGLAND.



ASIAN/PACIFIC HEADQUARTERS, PRECISION MACHINING AND MANIFOLD ASSEMBLY FACILITY IN CHANGZHOU, CHINA, NEAR SHANGHAI.

RoHS HydraForce valve and manifold products comply with the European Council and Parliament RoHS directive 2002/95/EC limiting the use of COMPLIANT hazardous substances. For all other products, consult factory.

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