### **HPS - Concept for BHL**

The Market expectation drove us for **new HPS concept** for BHL market that give us the opportunity to express all our innovative attitude based on the main pilars of:

- Energy & power saving
- Hydraulic efficiency
- Better controllability of main functions
- Lowest impact on environment conditions

#### **HPS - Smart functioning**

The HPS solution has been thought for BHL (Back Hoe Loader) applications with the target to achieve **an innovative open center solution** with the following advantages:

- The HPS fits into the LVB (Loader Valve Block) and performs in a way to accomplish the below targets.
  - Fuel saving or power saving
  - Better back hoe functions controllability especially at different engine speeds and during the digging cycle
- The HPS allows to have a calibrated flow along the neutral gallery of the EVB (Excavator Valve Block) in order to minimise the pressure drop P to T hence to obtain Fuel Saving
- The HPS keeps constant the oil flow through the neutral gallery in order to avoid to have a change in the starting metering point typical of an open center solution. The starting point remains the same and is independent of engine speed and working pressure
- Furthermore the HPS considerably improves the controllability of multiple functions operated simultaneously
- One more advantage of HPS is the flow management for the filter and cooling systems because it keeps constant the quantity of oil which flows through the neutral passage

### **HPS - Overall improvements of Your Backhoe Loader**

- Drastic reduction of P to T pressure drops that correspond to a power saving of considerable number of Kw
- Less duty temperature due to overall lower pressure drops in the hydraulic circuit
- Possibility to reduce cooler dimensions and get more visibility in the front of the machine
- Better feeling with the machine control
- Easy control on simultaneous functions, typical of more expensive load sensing circuit
- More comfort and machine controlability

#### **HPS - Versatility**

Thanks to its semplicity and versatility HPS can easily being installed into several different valve layouts.

- Single pump system
- Two pumps system
- Two pumps system with P2 unloading function
- Two pumps system with P1 unloading and 2 pumps combining flow





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ISO 14001

# **Loader Valve Block LVB**

HPS™ Hydrocontrol Power Saving

# **Excavator Valve Block EVB**

**HC-D16** excavator valve block

**HC-D16 loader valve block** 

**P2 unloading:** automatic 2<sup>nd</sup> pump unloading for loading conditions or on demand for road conditions. Can also be used to have more digging power on the backhoe.

**Dual pressure main relief valve on P2:** to improve the overall energy saving of the machine during loader or backhoe work.

**Ride control system:** avoid bucket jump during road conditions, can be activated on demand.

**Return to dig option:** by electrical detent for rapid bucket repositioning and ready to load again.

**Float option:** by mechanical detent for ground leveling.

Anti shock plus anti cavitation auxiliary valve: available with fix or variable adjusted pressure setting.

**HPS:** automatic power saving system for flow management and exceptional controllability of the backhoe.

**4 in 1 bucket option:** the valve design makes the 3<sup>rd</sup> function available.

**Servo control option:** by hydraulic joysticks.

**EVB module:** reduces drastically the hydraulic pressure drop, giving a tremendous fuel saving, improving enormously the controllability of all the functions independently from working pressure.

**Electric side shift clamp valve:** for backhoe rapid positioning and clamping.

**Calibrated spool for each single function:** HC's design allows for the machine productivity.

Anti shock plus anti cavitation auxiliary valve: available with fix or variable adjusted pressure setting.

**Additional functions:** the valve design makes the 7<sup>th</sup> and 8<sup>th</sup> function available.

**Servo control option:** by hydraulic joysticks or electro-hydraulic proportional control.

**HC-D4 loader valve block** 











